

**MY15, MY16, MY17
Tractors 6145R, 6155R,
6155RH, 6175R, 6195R
and 6215R
Repair**



**REPAIR TECHNICAL MANUAL
Tractors 6145R, 6155R, 6155RH,
6175R, 6195R and 6215R**

TM406919 01AUG18 (ENGLISCH)

**John Deere GmbH & Co. KG
John Deere Werk Mannheim**

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Introduction

Foreword

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.

! This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are divided in two parts: repair and operation and tests. Repair sections tell how to repair the components. Operation and tests sections help you identify the majority of routine failures quickly.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical Manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

DX, TMIFC -19-15APR14-1/1

Fuse and Relay Layout depending on Serial Number

Fuse and Relay Layout depending on Serial Number

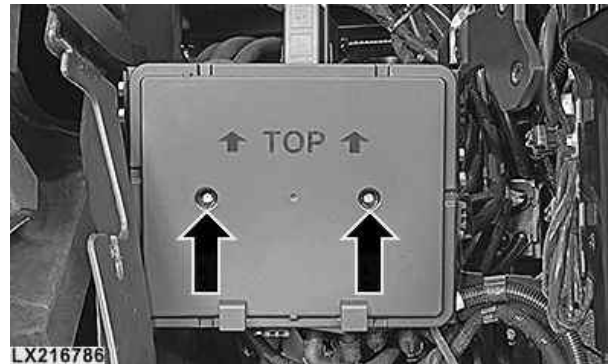
Version 1: PLB - Fuses and Relays

6175R, 6195R and 6215R tractors, built in Mannheim (L0) until September 2015,
up to serial number 1L0xxxxxxxx839745

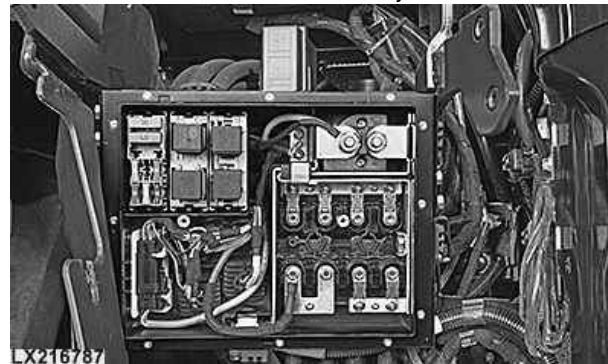
6175R, 6195R and 6215R tractors, built in Waterloo (RW) until November 2015,
up to serial number 1RWxxxxxxxx024000

The fuse and relay box **Power Link Box (PLB)** is located behind the right access step.

Remove screws and take off the cover of the PLB fuse and relay box.



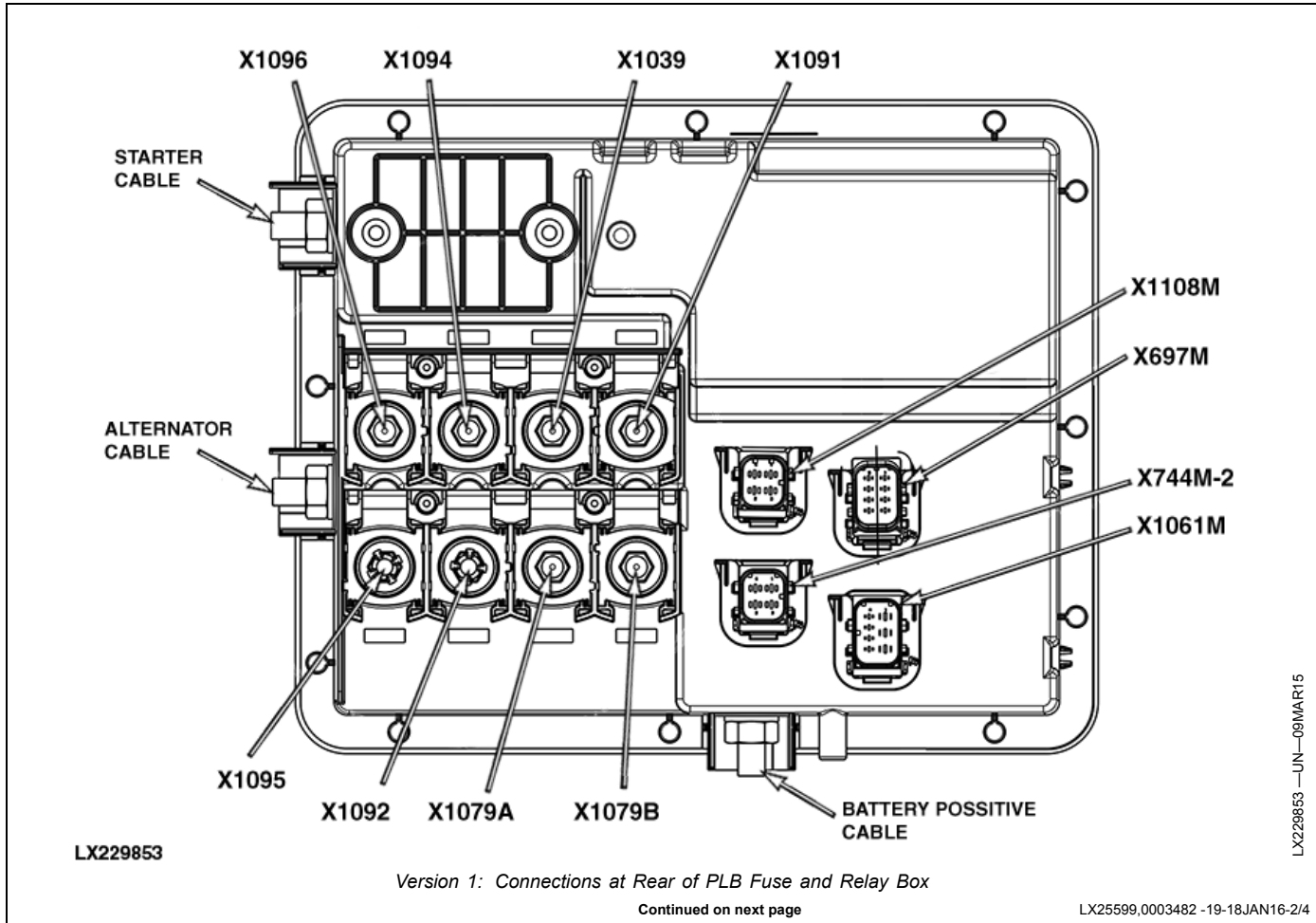
Version 1: PLB Fuse and Relay Box Cover



Version 1: PLB Fuse and Relay Box

Continued on next page

LX25599,0003482 -19-18JAN16-1/4



LX229853

Version 1: Connections at Rear of PLB Fuse and Relay Box

Continued on next page

LX25599,0003482 -19-18JAN16-2/4

LX229853—UN—09MAR15

Version 2: PLB - Fuses and Relays

6175R, 6195R and 6215R tractors, built in Mannheim (L0)
from October 2015,
from serial number 1L0xxxxxxxx839746

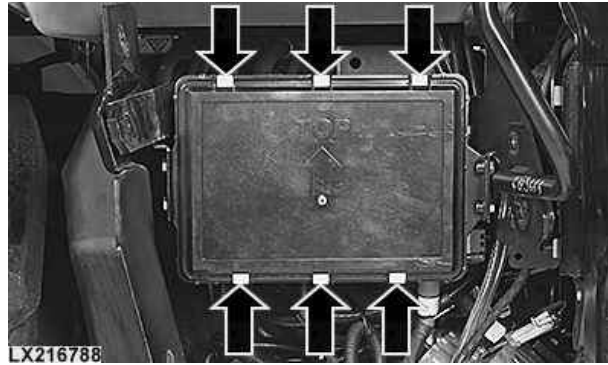
6175R, 6195R and 6215R tractors, built in Waterloo (RW)
from December 2015,
from serial number 1RWxxxxxxxx024001

Tractors 6110R, 6120R, 6130R, 6135R, 6145R, 6155R
and 6155RH

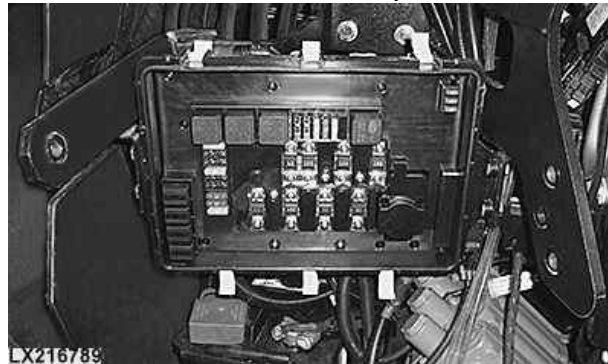
The fuse and relay box **Power Link Box (PLB)** is located
behind the right access step.

Open clamps on the cover of the PLB fuse and relay box
and remove cover.

*NOTE: With version 2, the fuse and relay box of
the **Comfort Front Hitch (CFH)** is integrated
in the fuse and relay box.*



Version 2: PLB Fuse and Relay Box Cover



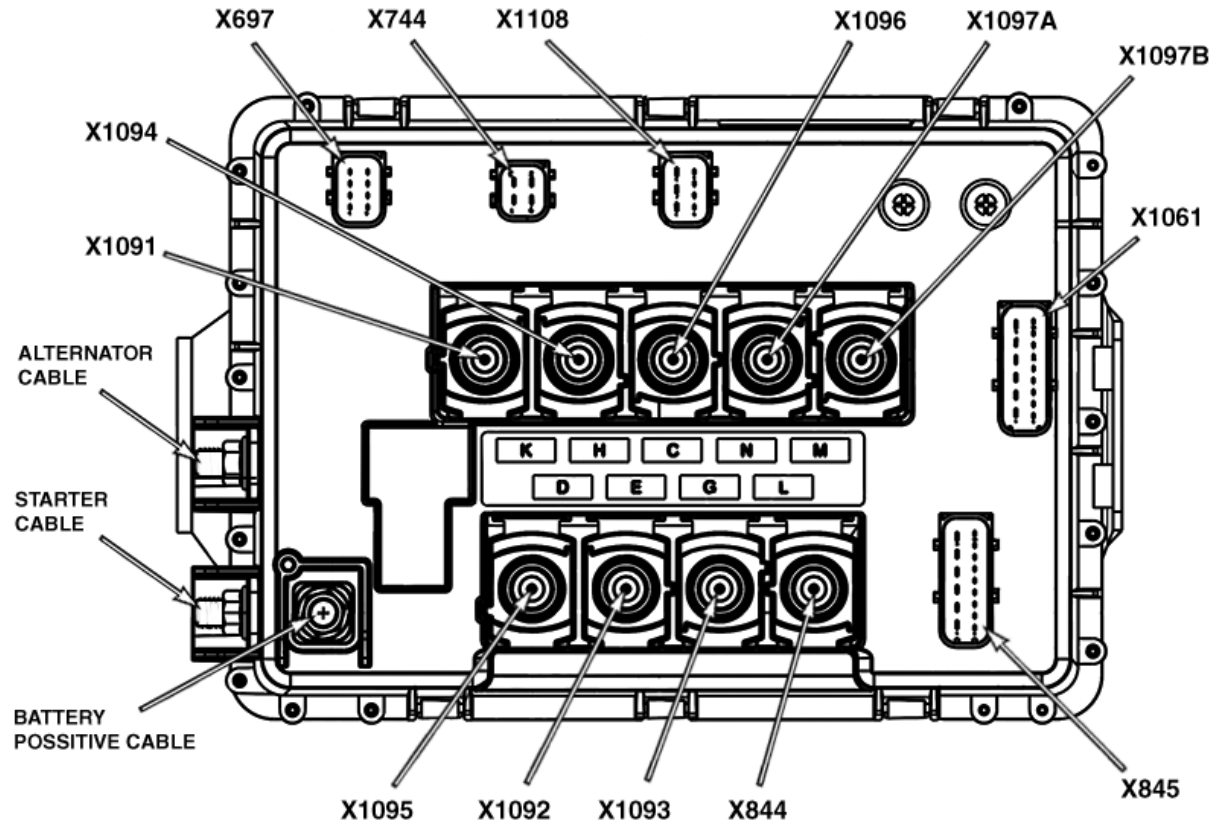
Version 2: PLB Fuse and Relay Box Cover

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LX216788 —UN—10NOV14

LX216789 —UN—10NOV14



LX229854

Version 2: Connections at Rear of PLB Fuse and Relay Box

LX25599,0003482 -19-18JAN16-4/4

LX229854—UN—09MAR15

Information on Serial Numbers and Content of CIU 2016 Improvement Program

For details on CIU 2016, see [Information on Serial Numbers and Content of CIU 2016 Improvement Program](#).

NOTE: The CIU 2016 improvement program consists of two steps with different serial numbers:

- CIU middle of the year 2016
- CIU end of the year 2016

Information on introduction of the changes (CIU middle of 2016):

- Serial numbers for 6110R to 6135R tractors from SN XXXXXX (CIU 2016):
 - 6110R, 6120R, 6130R and 6135R tractors, built in Mannheim (L0) from June 2016,
from serial number 1L0xxxxxxxx856625

With the CIU 2016 improvement program, the following changes were introduced:

6110R to 6135R Tractors

- Change of cooling package (omission of Y137 electric motor of the charge air cooler).

Information on introduction of the changes (CIU end of 2016):

- Serial numbers for 6145R to 6215R tractors from SN XXXXXX (CIU 2016):
 - 6145R, 6155R, 6175R, 6195R and 6215R tractors, built in Mannheim (L0) from October 2016,

from serial number 1L0xxxxxxxx866041

- 6145R, 6155R, 6155RH, 6175R, 6195R and 6215R tractors, built in Waterloo (RW) from December 2016,
from serial number 1RWxxxxxxxx027001

- Serial numbers for 6110R to 6135R tractors from SN XXXXXX (CIU 2016):
 - 6110R, 6120R, 6130R and 6135R tractors, built in Mannheim (L0) from October 2016,
from serial number 1L0xxxxxxxx866041

With the CIU 2016 improvement program, the following changes were introduced:

6175R to 6215R tractors

- Changeover from Dual Turbo to Single Turbo.
- Changeover from Y5501 to Y5501-1 fuel pump with integrated water-in-fuel sensor.

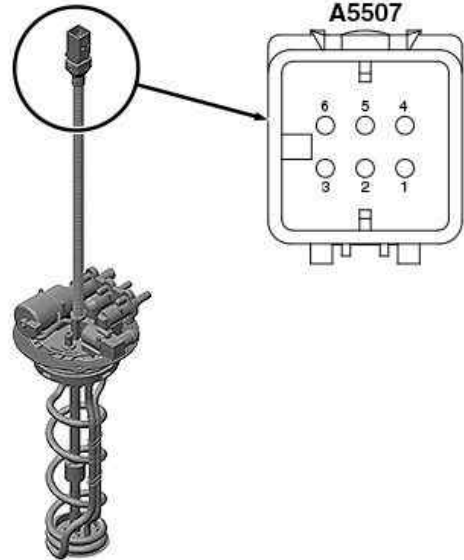
6110R to 6215R tractors:

- Changeover to improved DEF sensor technology:
 - A5507 DEF tank header assembly (includes mechanical DEF fill level sensor and coolant control valve) replaced by B5506 DEF module and Y5019 coolant control valve for DEF tank.
 - New B5506 DEF module (ultrasonic sensors for DEF fill level and DEF quality, in CAN bus technology).

DEF tank header identification

There are two different configurations:

- Header of DEF tank for aftertreatment (option A)
up to serial number 1L0xxxxxxxx866040 or
1RWxxxxxxxx027000.
- A5507 with a 6-pin connector

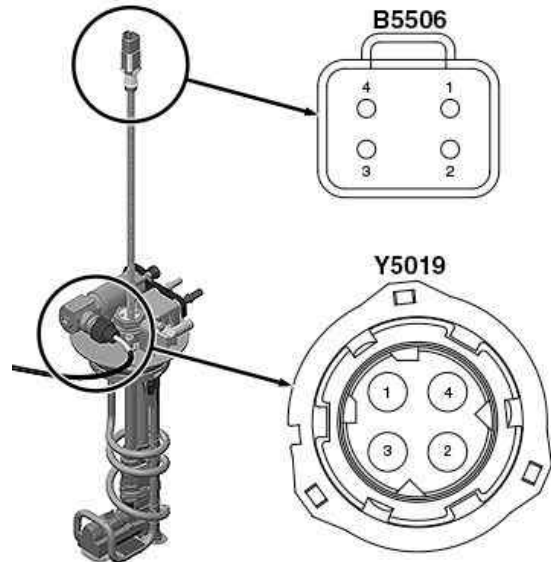


Header of DEF tank for aftertreatment (option A)

JG60889,00007D6 -19-23MAY18-2/3

RG28212 —UN—26APR16

- Header of DEF tank for aftertreatment (option B)
from serial number 1L0xxxxxxxx866041 or
1RWxxxxxxxx027001 (CIU 2016).
- B5506 and Y5019 with two 4-pin connectors



Header of DEF tank for aftertreatment (option B)

JG60889,00007D6 -19-23MAY18-3/3

RG28211 —UN—26APR16

**MY15, MY16 and MY17
(Model Identification)
Tractor Models of the 6R, FT4 Series**

Identification of the following equipment characteristics:

- **Light Switch with 4 Positions**



LX297332—UN—07MAR17

Light Switch with 4 Positions

LX25458,000019B -19-23JAN18-1/2

- **Hood Latch**

Release by pulling the cable and lifting the hood upwards.



LX1045626

Hood Latch

LX1045626—UN—01OCT10

LX25458,000019B -19-23JAN18-2/2

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Original Instructions. All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

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Zentralfunktionen
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Previous Editions
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LX25458,00008EA -19-13JUL18-1/1

Recognize Safety Information

This is a safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



T81389—UN—28JUN13

DX.ALERT -19-29SEP98-1/1

Understand Signal Words

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.



TS187 —19—30SEP88

DX,SIGNAL -19-03MAR93-1/1

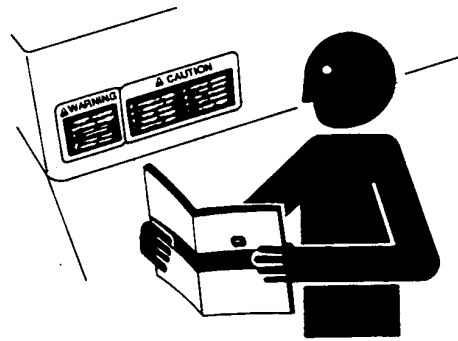
Follow Safety Instructions

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer.

There can be additional safety information contained on parts and components sourced from suppliers that is not reproduced in this operator's manual.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.



TS201 —UN—15APR13

If you do not understand any part of this manual and need assistance, contact your John Deere dealer.

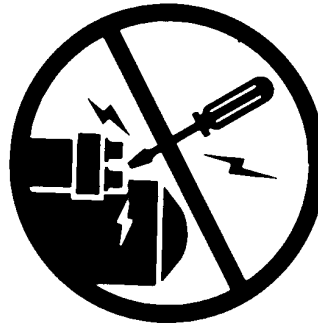
DX,READ -19-16JUN09-1/1

Prevent Machine Runaway

Avoid possible injury or death from machinery runaway.

Do not start engine by shorting across starter terminals. Machine will start in gear if normal circuitry is bypassed.

NEVER start engine while standing on ground. Start engine only from operator's seat, with transmission in neutral or park.



TS177 —UN—11JAN89

DX,BYPAS1 -19-29SEP98-1/1

Operating the Tractor Safely

You can reduce the risk of accidents by following these simple precautions:

- Use your tractor only for jobs it was designed to perform, for example, pushing, pulling, towing, actuating, and carrying a variety of interchangeable equipment designed to conduct agricultural work.
- This tractor is not intended to be used as a recreational vehicle.
- Read this operator's manual before operating the tractor and follow operating and safety instructions in the manual and on the tractor.
- Follow operation and ballasting instructions found in the operator's manual for your implements/attachments, such as front loaders
- Make sure that everyone is clear of machine, attached equipment, and work area before starting engine or operation.
- Keep hands, feet, and clothing away from power-driven parts

Driving Concerns

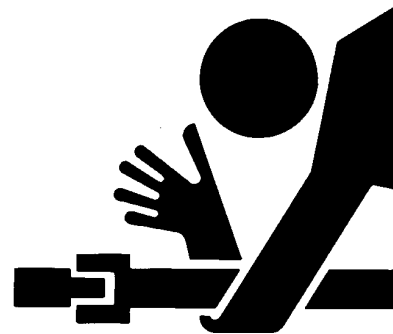
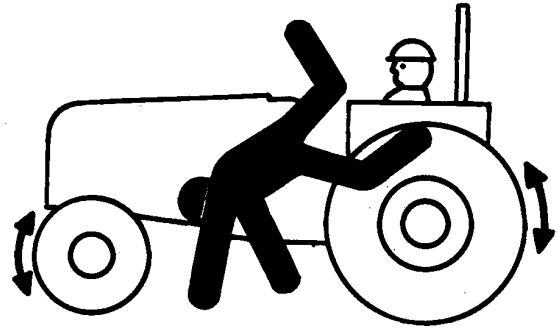
- Never get on or off a moving tractor.
- Keep all children and nonessential personnel off tractors and all equipment.
- Never ride on a tractor unless seated on a John Deere approved seat with seat belt.
- Keep all shields/guards in place.
- Use appropriate visual and audible signals when operating on public roads.
- Move to side of road before stopping.
- Reduce speed when turning, applying individual brakes, or operating around hazards on rough ground or steep slopes.
- Couple brake pedals together for road travel.
- Pump brakes when stopping on slippery surfaces.

Towing Loads

- Be careful when towing and stopping heavy loads. Stopping distance increases with speed and weight of towed loads, and on slopes. Towed loads with or without brakes that are too heavy for the tractor or are towed too fast can cause loss of control.
- Consider the total weight of the equipment and its load.
- Hitch towed loads only to approved couplings to avoid rearward upset.

Parking and Leaving the Tractor

- Before dismounting, shut off SCVs, disengage PTO, stop engine, lower implements/attachments to ground



and securely engage park mechanism, including the park pawl and park brake. In addition, if tractor is left unattended, remove key.

- Leaving transmission in gear with engine off will NOT prevent the tractor from moving.
- Never go near an operating PTO or an operating implement.
- Wait for all movement to stop before servicing machinery.

Common Accidents

Unsafe operation or misuse of the tractor can result in accidents. Be alert to hazards of tractor operation.

The most common accidents involving tractors:

- Tractor rollover
- Collisions with motor vehicles
- Improper starting procedures
- Entanglement in PTO shafts
- Falling from tractor
- Crushing and pinching during hitching

DX,WW,TRACTOR -19-21AUG09-1/1

TS290—UN—23AUG88

TS276—UN—23AUG88

Operating the Loader Tractor Safely

When operating a machine with a loader application, reduce speed as required to ensure good tractor and loader stability.

To avoid tractor rollover and damage to front tires and tractor, do not carry load with your loader at a speed over 10 km/h (6 mph).

To avoid tractor damage do not use a front loader or a sprayer tank if the tractor is equipped with a 3 Meter Front Axle.

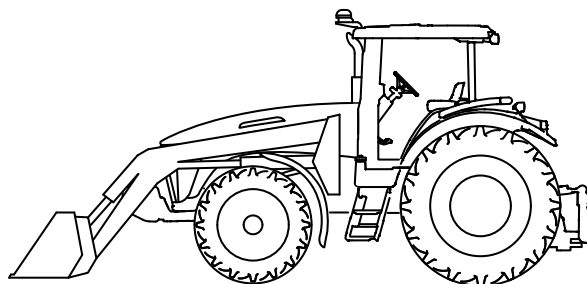
Never allow anyone to walk or work under a raised loader.

Do not use loader as a work platform.

Do not lift or carry anyone on loader, in bucket, or on implement or attachment.

Lower loader to ground before leaving operators station.

The Rollover Protective Structure (ROPS) or cab roof, if equipped, may not provide sufficient protection from load



TS1692 —UN—09NOV09

falling onto the operators station. To prevent loads from falling onto the operators station, always use appropriate implements for specific applications (that is, manure forks, round bale forks, round bale grippers, and clampers).

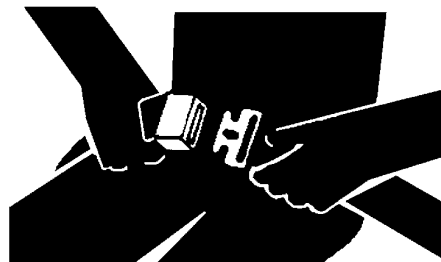
Ballast tractor in accordance to Ballast Recommendations in PREPARE TRACTOR section.

DX,WW,LOADER -19-18SEP12-1/1

Passenger Seat

The passenger seat is intended only for transport of a passenger in on-road operations (i.e. transport from farm to field).

If it is necessary to transport a passenger, the passenger seat is the only means of transport of a passenger condoned by John Deere.



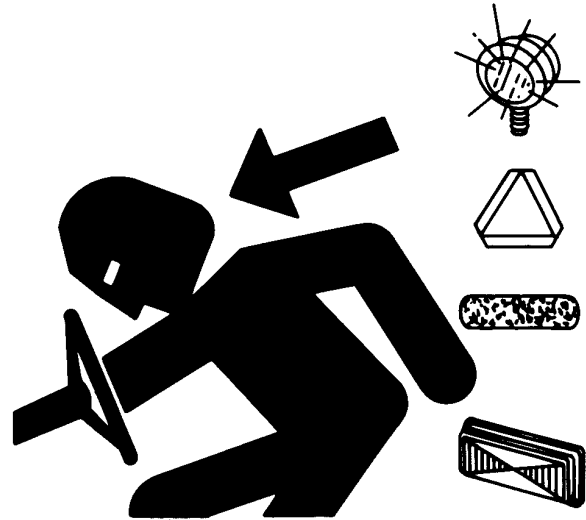
RXA0103436 —UN—15JUN09

DX,SEAT,EU -19-19AUG09-1/1

Use Safety Lights and Devices

Prevent collisions between other road users, slow moving tractors with attachments or towed equipment, and self-propelled machines on public roads. Frequently check for traffic from the rear, especially in turns, and use turn signal lights.

Use headlights, flashing warning lights, and turn signals day and night. Follow local regulations for equipment lighting and marking. Keep lighting and marking visible, clean, and in good working order. Replace or repair lighting and marking that has been damaged or lost. An implement safety lighting kit is available from your John Deere dealer.

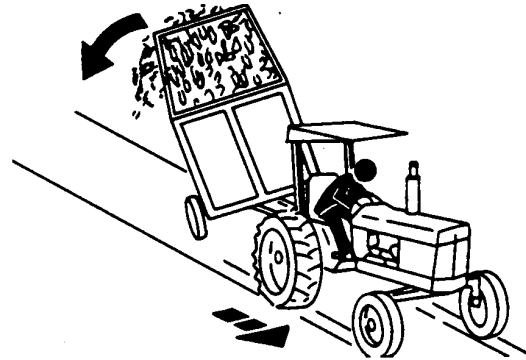


TS951—UN—12APR90

DX,FLASH -19-07JUL99-1/1

Towing Trailers/Implements Safely (Mass)

Stopping distance increases with speed and mass of trailer/implement, and when transporting on slopes. Towed mass with or without brakes that is too heavy for the tractor or is towed too fast can cause loss of control. Consider the total weight of the equipment and its load.



TS216—UN—23AUG88

Trailer/implement brake system

- unbraked.....	25 km/h (15.5 mph)
- independent.....	25 km/h (15.5 mph)
- overrun brake.....	25 km/h (15.5 mph)
- hydraulic brake.....	25 km/h (15.5 mph)
- single-line air brake.....	25 km/h (15.5 mph)
- dual-line air brake.....	Maximum design speed

Top speed

There may be legal limits in force that restrict travel speeds to figures lower than those quoted here.

Use additional caution when towing loads under adverse surface conditions, when turning, and on inclines.

DX,TOW3,EU -19-19AUG09-1/1

Use Caution On Slopes and Uneven Terrain

Avoid holes, ditches, and obstructions which cause the tractor to tip, especially on slopes. Avoid sharp uphill turns.

Driving forward out of a ditch, mired condition, or up a steep slope could cause tractor to tip over rearward. Back out of these situations if possible.

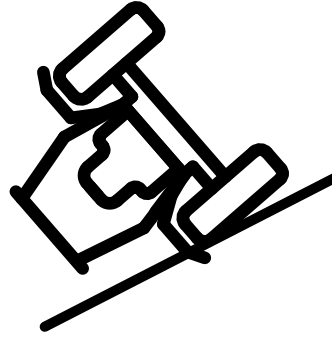
Danger of overturn increases greatly with narrow tread setting, at high speed.

Not all conditions that can cause a tractor to overturn are listed. Be alert for any situation in which stability may be compromised.

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extra caution

Never drive near the edge of a gully, drop-off, ditch, steep embankment, or a body of water. The machine could suddenly roll over if a wheel goes over the edge or the ground caves in

Choose a low ground speed so you will not have to stop or shift while on a slope.



Avoid starting, stopping or turning on a slope. If the tires lose traction, disengage the PTO and proceed slowly, straight down the slope.

Keep all movement on slopes slow and gradual. Do not make sudden changes in speed or direction, which could cause the machine to roll over.

DX,WW,SLOPE -19-12OCT11-1/1

RXA0109437 —UN—01JUL09

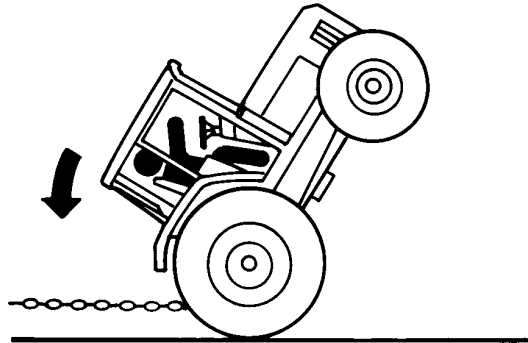
Freeing a Mired Machine

Attempting to free a mired machine can involve safety hazards such as the mired tractor tipping rearward, the towing tractor overturning, and the tow chain or tow bar (a cable is not recommended) failing and recoiling from its stretched condition.

Back your tractor out if it gets mired down in mud. Unhitch any towed implements. Dig mud from behind the rear wheels. Place boards behind the wheels to provide a solid base and try to back out slowly. If necessary, dig mud from the front of all wheels and drive slowly ahead.

If necessary to tow with another unit, use a tow bar or a long chain (a cable is not recommended). Inspect the chain for flaws. Make sure all parts of towing devices are of adequate size and strong enough to handle the load.

Always hitch to the drawbar of the towing unit. Do not hitch to the front pushbar attachment point. Before moving, clear the area of people. Apply power smoothly to take up the slack: a sudden pull could snap any towing device causing it to whip or recoil dangerously.



DX,MIRED -19-07JUL99-1/1

TS1645 —UN—16SEP95

TS263 —UN—23AUG88

Avoid Backover Accidents

Before moving machine, be sure that all persons are clear of machine path. Turn around and look directly for best visibility. Use a signal person when backing if view is obstructed or when in close quarters.

Do not rely on a camera to determine if personnel or obstacles are behind the machine. The system can be limited by many factors including maintenance practices, environmental conditions, and operating range.



PC10857XW—UN—15APR13

DX,AVOID,BACKOVER,ACCIDENTS -19-30AUG10-1/1

Handle Fluids Safely—Avoid Fires

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



TS227—UN—15APR13

DX,FLAME -19-29SEP98-1/1

Handling Batteries Safely

Battery gas can explode. Keep sparks and flames away from batteries. Use a flashlight to check battery electrolyte level.

Never check battery charge by placing a metal object across the posts. Use a voltmeter or hydrometer.

Always remove grounded (-) battery clamp first and replace grounded clamp last.

Sulfuric acid in battery electrolyte is poisonous and strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid hazards by:

- Filling batteries in a well-ventilated area
- Wearing eye protection and rubber gloves
- Avoiding use of air pressure to clean batteries
- Avoiding breathing fumes when electrolyte is added
- Avoiding spilling or dripping electrolyte
- Using correct battery booster or charger procedure.

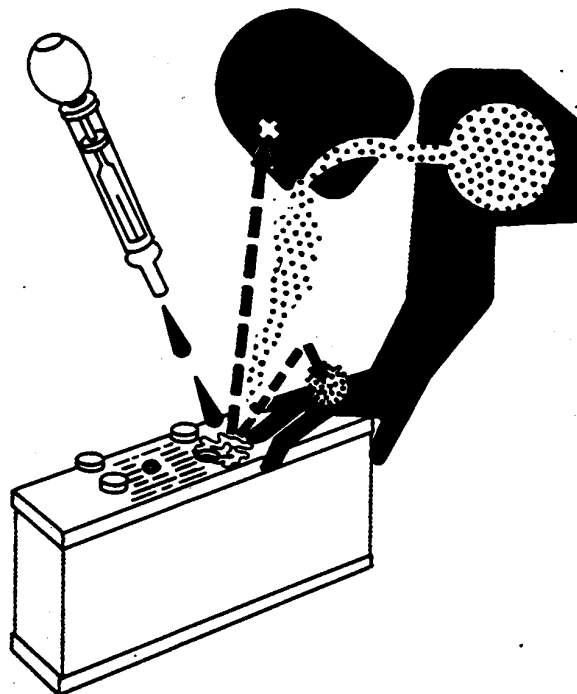
If acid is spilled on skin or in eyes:

1. Flush skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush eyes with water for 15—30 minutes. Get medical attention immediately.

If acid is swallowed:

1. Do not induce vomiting.
2. Drink large amounts of water or milk, but do not exceed 2 L (2 qt.).
3. Get medical attention immediately.

WARNING: Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. **Wash hands after handling.**



TS204—UN—15APR13

TS203—UN—23AUG88

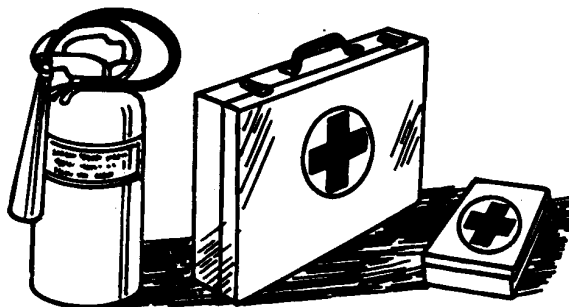
DX,WW,BATTERIES -19-02DEC10-1/1

Prepare for Emergencies

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



TS291—UN—15APR13

DX,FIRE2 -19-03MAR93-1/1

Avoid High-Pressure Fluids

Inspect hydraulic hoses periodically – at least once per year – for leakage, kinking, cuts, cracks, abrasion, blisters, corrosion, exposed wire braid or any other signs of wear or damage.

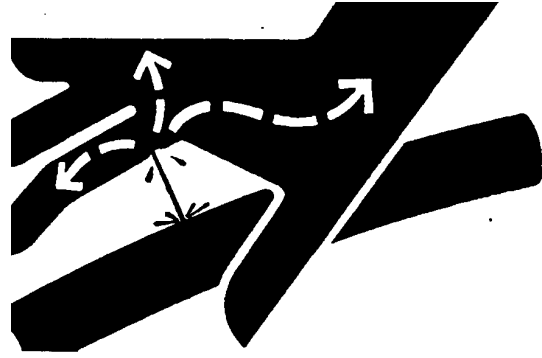
Replace worn or damaged hose assemblies immediately with John Deere approved replacement parts.

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high-pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within



a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available in English from Deere & Company Medical Department in Moline, Illinois, U.S.A., by calling 1-800-822-8262 or +1 309-748-5636.

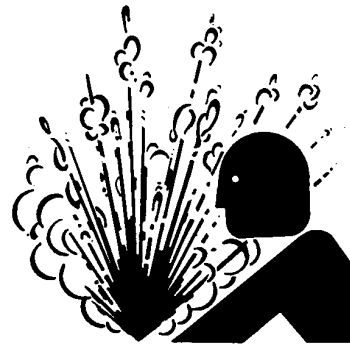
DX,FLUID -19-12OCT11-1/1

X9811 —UN—23AUG88

Service Cooling System Safely

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands. Slowly loosen cap to first stop to relieve pressure before removing completely.



DX,WW,COOLING -19-19AUG09-1/1

TS281 —UN—15APR13

Remove Paint Before Welding or Heating

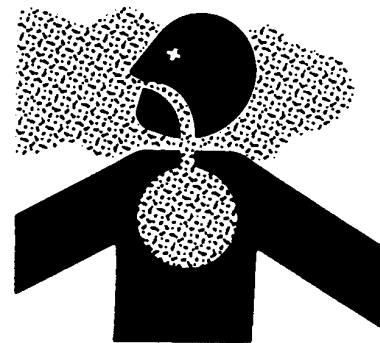
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Remove paint before heating:

- Remove paint a minimum of 100 mm (4 in.) from area to be affected by heating. If paint cannot be removed, wear an approved respirator before heating or welding.
- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

Do not use a chlorinated solvent in areas where welding will take place.



Do all work in an area that is well ventilated to carry toxic fumes and dust away.

Dispose of paint and solvent properly.

DX,PAINT -19-24JUL02-1/1

TS220 —UN—15APR13

Avoid Heating Near Pressurized Fluid Lines

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can accidentally burst when heat goes beyond the immediate flame area.



TS953 —UN—15MAY90

DX,TORCH -19-10DEC04-1/1

Work In Ventilated Area

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.



TS220 —UN—15APR13

DX,AIR -19-17FEB99-1/1

Avoid Contact with Agricultural Chemicals

This enclosed cab does not protect against inhaling vapor, aerosol or dust. If pesticide use instructions require respiratory protection, wear an appropriate respirator inside the cab.

Before leaving the cab, wear personal protective equipment as required by the pesticide use instructions. When re-entering the cab, remove protective equipment and store either outside the cab in a closed box or some other type of sealable container or inside the cab in a pesticide resistant container, such as a plastic bag.

Clean your shoes or boots to remove soil or other contaminated particles prior to entering the cab.



TS220 —UN—15APR13

TS272 —UN—23AUG88

DX,CABS -19-25MAR09-1/1

Handle Agricultural Chemicals Safely

Chemicals used in agricultural applications such as fungicides, herbicides, insecticides, pesticides, rodenticides, and fertilizers can be harmful to your health or the environment if not used carefully.

Always follow all label directions for effective, safe, and legal use of agricultural chemicals.

Reduce risk of exposure and injury:

- Wear appropriate personal protective equipment as recommended by the manufacturer. In the absence of manufacturer's instructions, follow these general guidelines:
 - Chemicals labeled **'Danger'**: Most toxic. Generally require use of goggles, respirator, gloves, and skin protection.
 - Chemicals labeled **'Warning'**: Less toxic. Generally require use of goggles, gloves, and skin protections.
 - Chemicals labeled **'Caution'**: Least toxic. Generally require use of gloves and skin protection.
- Avoid inhaling vapor, aerosol or dust.
- Always have soap, water, and towel available when working with chemicals. If chemical contacts skin, hands, or face, wash immediately with soap and water. If chemical gets into eyes, flush immediately with water.
- Wash hands and face after using chemicals and before eating, drinking, smoking, or urination.
- Do not smoke or eat while applying chemicals.
- After handling chemicals, always bathe or shower and change clothes. Wash clothing before wearing again.
- Seek medical attention immediately if illness occurs during or shortly after use of chemicals.
- Keep chemicals in original containers. Do not transfer chemicals to unmarked containers or to containers used for food or drink.
- Store chemicals in a secure, locked area away from human or livestock food. Keep children away.
- Always dispose of containers properly. Triple rinse empty containers and puncture or crush containers and dispose of properly.



A34471

DX,WW,CHEM01 -19-24AUG10-1/1

T5220 —UN—15APR13

A34471 —UN—11OCT88

Stay Clear of Rotating Drivelines

Entanglement in rotating driveline can cause serious injury or death.

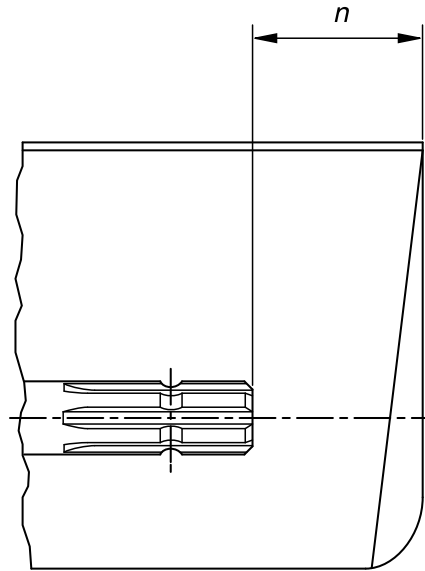
Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.

Wear close fitting clothing. Stop the engine and be sure that PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.

Do not install any adapter device between the tractor and the primary implement PTO drive shaft that will allow a 1000 rpm tractor shaft to power a 540 rpm implement at speeds higher than 540 rpm.

Do not install any adapter device that results in a portion of the rotating implement shaft, tractor shaft, or the adapter to be unguarded. The tractor master shield shall overlap the end of the splined shaft and the added adaptor device as outlined in the table.

PTO Type	Diameter	Splines	$n \pm 5 \text{ mm (0.20 in.)}$
1	35 mm (1.378 in.)	6	85 mm (3.35 in.)
2	35 mm (1.378 in.)	21	85 mm (3.35 in.)
3	45 mm (1.772 in.)	20	100 mm (4.00 in.)



TS1644—UN—22AUG95

H96219—UN—29APR10

DX,PTO -19-30JUN10-1/1

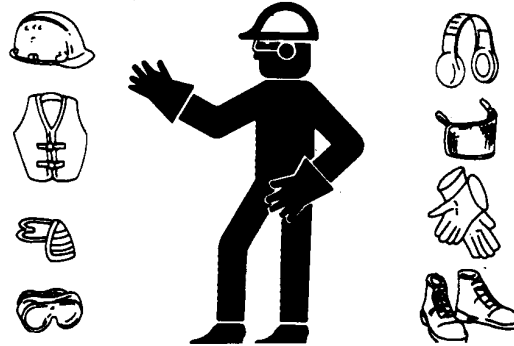
Wear Protective Clothing

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



TS206—UN—15APR13

DX,WEAR -19-10SEP90-1/1

Protect Against Noise

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



DX,NOISE -19-03MAR93-1/1

TSS207 —UN—23AUG88

Practice Safe Maintenance

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

On self-propelled equipment, disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.

On towed implements, disconnect wiring harnesses from tractor before servicing electrical system components or welding on machine.



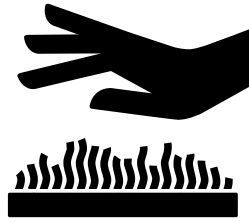
DX,SERV -19-17FEB99-1/1

TSS218 —UN—23AUG88

Avoid Hot Exhaust

Servicing machine or attachments with engine running can result in serious personal injury. Avoid exposure and skin contact with hot exhaust gases and components.

Exhaust parts and streams become very hot during operation. Exhaust gases and components reach temperatures hot enough to burn people, ignite, or melt common materials.



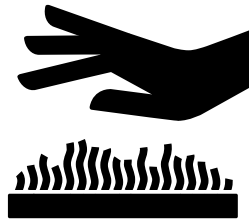
RG17488—UN—21AUG09

DX,EXHAUST -19-20AUG09-1/1

Exhaust Filter Cleaning

Servicing machine or attachments during exhaust filter cleaning can result in serious personal injury. Avoid exposure and skin contact with hot exhaust gases and components.

During auto or manual/stationary exhaust filter cleaning operations, the engine will run at elevated idle and hot temperatures for an extended period of time. Exhaust gases and exhaust filter components reach temperatures hot enough to burn people, or ignite, or melt common materials.



RG17488—UN—21AUG09

DX,FILTER -19-20JAN10-1/1

Clean Exhaust Filter Safely

During exhaust filter cleaning operations, the engine may run at elevated idle and hot temperatures for an extended period of time. Exhaust gases and exhaust filter components reach temperatures hot enough to burn people, or ignite or melt common materials.

Keep machine away from people, animals, or structures which may be susceptible to harm or damage from hot exhaust gases or components. Avoid potential fire or explosion hazards from flammable materials and vapors near the exhaust. Keep exhaust outlet away from people and anything that can melt, burn, or explode.

Closely monitor machine and surrounding area for smoldering debris during and after exhaust filter cleaning.

Adding fuel while an engine is running can create a fire or explosion hazard. Always stop engine before refueling machine and clean up any spilled fuel.

Always make sure that engine is stopped while hauling machine on a truck or trailer.

Contact with exhaust components while still hot can result in serious personal injury.

Avoid contact with these components until cooled to safe temperatures.

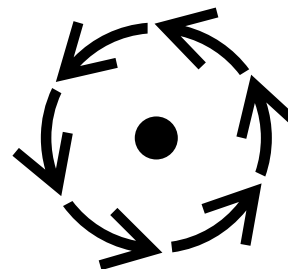
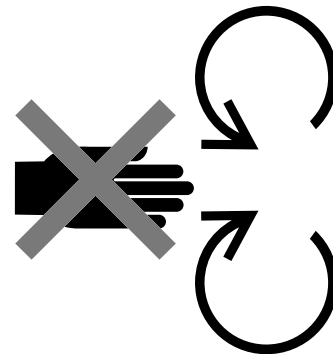
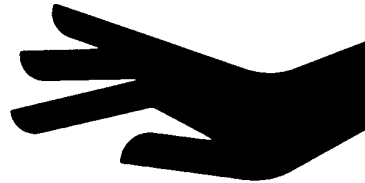
If service procedure requires engine to be running:

- Only engage power-driven parts required by service procedure
- Ensure that other people are clear of operator station and machine

Keep hands, feet, and clothing away from power-driven parts.

Always disable movement (neutral), set the parking brake or mechanism and disconnect power to attachments or tools before leaving the operator's station.

Shut off engine and remove key (if equipped) before leaving the machine unattended.



STOP

TS227 —UN—15APR13

TS271 —UN—23AUG88

TS1693 —UN—09DEC09

TS1695 —UN—07DEC09

DX,EXHAUST,FILTER -19-12JAN11-1/1

Read Operator Manuals for ISOBUS Implements

In addition to GreenStar Applications, this display can be used as a display device for any implement that meets ISO 11783 standard. This includes capability to control ISOBUS implements. When used in this manner, information and implement control functions placed on the display are provided by the implement and are the

responsibility of the implement manufacturer. Some of these implement functions could provide a hazard either to the Operator or a bystander. Read the operator manual provided by the implement manufacturer and observe all safety messages in manual and on implement prior to use.

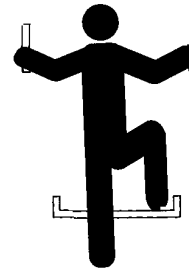
NOTE: ISOBUS refers to the ISO Standard 11783

DX,WW,ISOBUS -19-19AUG09-1/1

Use Steps and Handholds Correctly

Prevent falls by facing the machine when getting on and off. Maintain 3-point contact with steps, handholds, and handrails.

Use extra care when mud, snow, or moisture present slippery conditions. Keep steps clean and free of grease or oil. Never jump when exiting machine. Never mount or dismount a moving machine.



T133468 —UN—15APR13

DX,WW,MOUNT -19-12OCT11-1/1

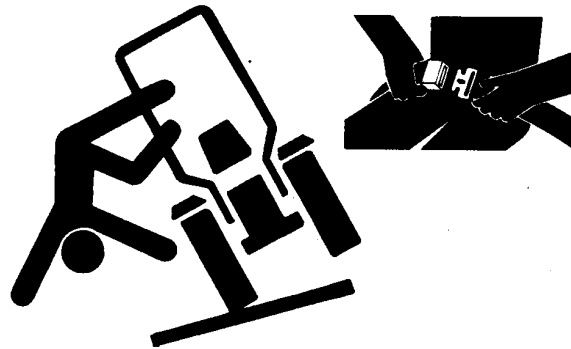
Use Seat Belt Properly

Use a seat belt when you operate with a roll-over protective structure (ROPS) or cab to minimize chance of injury from an accident such as an overturn.

Do not use a seat belt if operating without a ROPS or cab.

Replace entire seat belt if mounting hardware, buckle, belt, or retractor show signs of damage.

Inspect seat belt and mounting hardware at least once a year. Look for signs of loose hardware or belt damage, such as cuts, fraying, extreme or unusual wear, discoloration, or abrasion. Replace only with replacement parts approved for your machine. See your John Deere dealer.



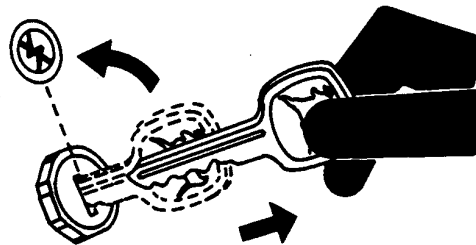
TS205 —UN—23AUG88

DX,ROPS1 -19-29OCT07-1/1

Park Machine Safely

Before working on the machine:

- Lower all equipment to the ground.
- Stop the engine and remove the key.
- Disconnect the battery ground strap.
- Hang a "DO NOT OPERATE" tag in operator station.



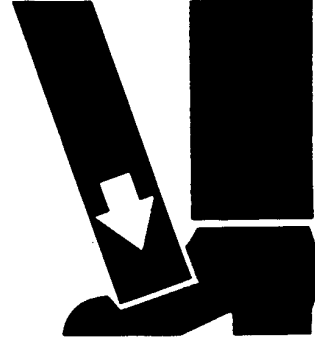
TS230 —UN—24MAY89

DX,PARK -19-04JUN90-1/1

Use Proper Lifting Equipment

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.



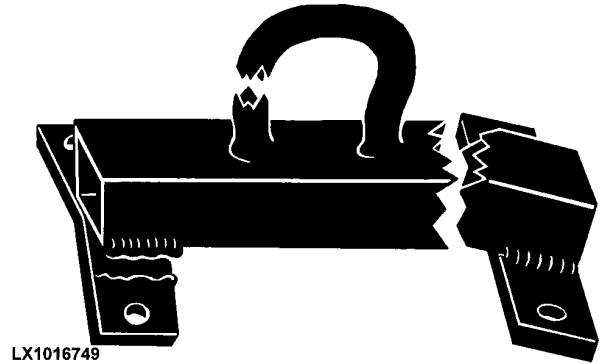
TSS226 —UN—23AUG88

DX,LIFT -19-04JUN90-1/1

Construct Dealer-Made Tools Safely

Faulty or broken tools can result in serious injury. When constructing tools, use proper, quality materials, and good workmanship.

Do not weld tools unless you have the proper equipment and experience to perform the job.



LX1016749

LX1016749 —UN—01JUL97

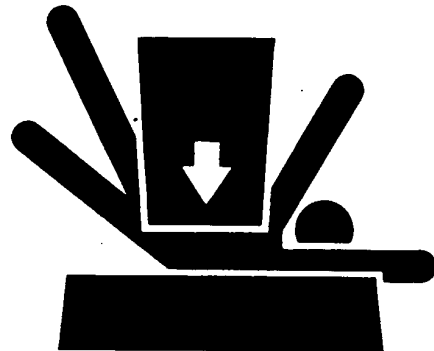
DX,SAFE,TOOLS -19-10OCT97-1/1

Support Machine Properly

Always lower the attachment or implement to the ground before you work on the machine. If the work requires that the machine or attachment be lifted, provide secure support for them. If left in a raised position, hydraulically supported devices can settle or leak down.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

When implements or attachments are used with a machine, always follow safety precautions listed in the implement or attachment operator's manual.



TSS229 —UN—23AUG88

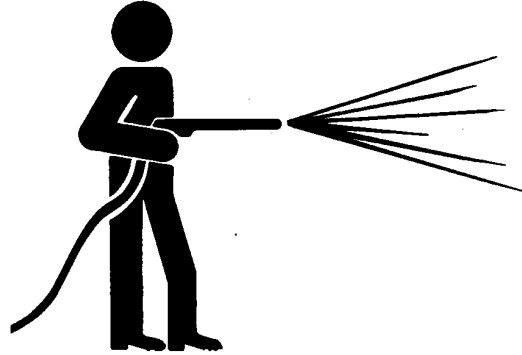
DX,LOWER -19-24FEB00-1/1

Safety Measures

Work in Clean Area

Before starting a job:

- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; do not attempt shortcuts.

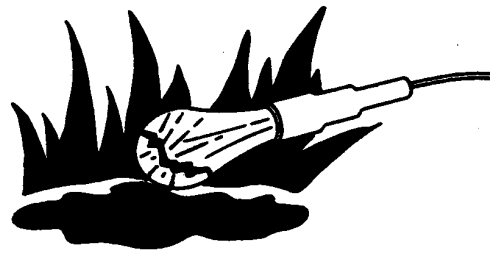


T6642EJ—UN—18OCT88

DX,CLEAN -19-04JUN90-1/1

Illuminate Work Area Safely

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



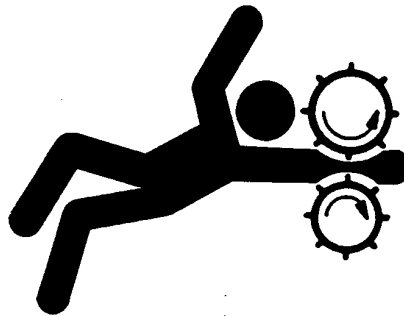
TS223—UN—23AUG88

DX,LIGHT -19-04JUN90-1/1

Service Machines Safely

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



TS228—UN—23AUG88

DX,LOOSE -19-04JUN90-1/1

Service Accumulator Systems Safely

Escaping fluid or gas from systems with pressurized accumulators that are used in air conditioning, hydraulic, and air brake systems can cause serious injury. Extreme heat can cause the accumulator to burst, and pressurized lines can be accidentally cut. Do not weld or use a torch near a pressurized accumulator or pressurized line.

Relieve pressure from the pressurized system before removing accumulator.

Relieve pressure from the hydraulic system before removing accumulator. Never attempt to relieve hydraulic system or accumulator pressure by loosening a fitting.

Accumulators cannot be repaired.



T5281—UN—15APR13

DX,WW,ACCLA2 -19-22AUG03-1/1

Service Tires Safely

Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims, or missing lug bolts and nuts.



RXA0103438—UN—11JUN09

DX,WW,RIMS -19-19AUG09-1/1

Use Proper Tools

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards.

Use power tools only to loosen threaded parts and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only service parts meeting John Deere specifications.

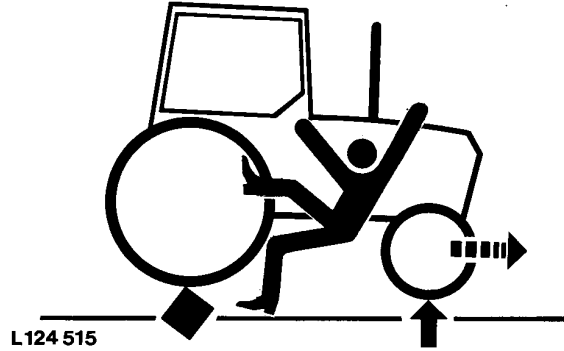


TS779—UN—08NOV89

DX,REPAIR -19-17FEB99-1/1

Service Front-Wheel Drive Tractor Safely

When servicing front-wheel drive tractor with the rear wheels supported off the ground and rotating wheels by engine power, always support front wheels in a similar manner. Loss of electrical power or transmission/ hydraulic system pressure will engage the front driving wheels, pulling the rear wheels off the support if front wheels are not raised. Under these conditions, front drive wheels can engage even with switch in disengaged position.

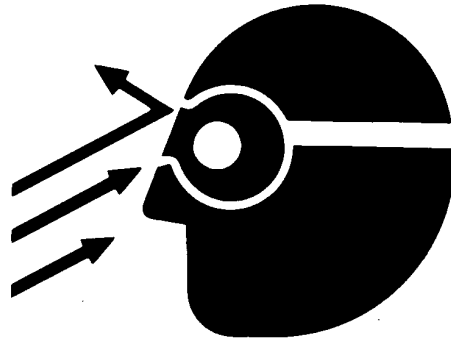


L124515 —UN—06AUG94

LX,MFWD2 -19-01MAY91-1/1

Avoid Eye Contact With Radar

Radar ground speed sensor emits a very low intensity microwave signal. It will not cause any ill effects during normal use. Although intensity is low, DO NOT look directly into face of sensor while in operation, to avoid any possible eye damage.



TS266 —UN—23AUG88

RX,SAFTY,RADAR1 -19-21SEP92-1/1

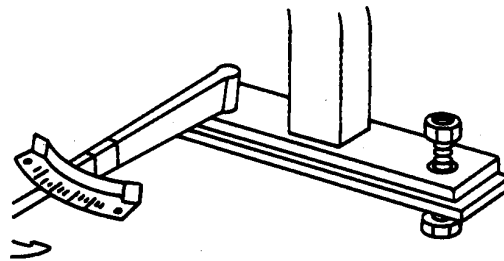
Keep ROPS Installed Properly

Make certain all parts are reinstalled correctly if the roll-over protective structure (ROPS) is loosened or removed for any reason. Tighten mounting bolts to proper torque.

The protection offered by ROPS will be impaired if ROPS is subjected to structural damage, is involved in an overturn incident, or is in any way altered by welding, bending, drilling, or cutting. A damaged ROPS should be replaced, not reused.

The seat is part of the ROPS safety zone. Replace only with John Deere seat approved for your tractor.

Any alteration of the ROPS must be approved by the manufacturer.



TS212 —UN—23AUG88

DX,ROPS3 -19-12OCT11-1/1

Replace Safety Signs

Replace missing or damaged safety signs. See the machine operator's manual for correct safety sign placement.



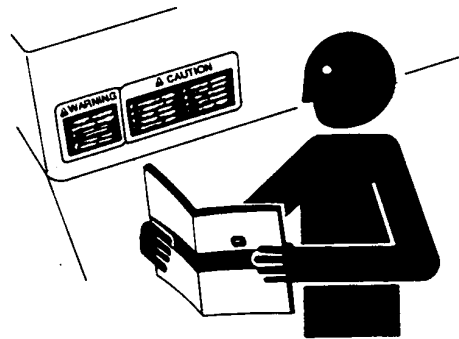
DX,SIGNS1 -19-04JUN90-1/1

TS201 —UN—15APR13

Replace Safety Signs

Replace missing or damaged safety signs. Use this operator's manual for correct safety sign placement.

There can be additional safety information contained on parts and components sourced from suppliers that is not reproduced in this operator's manual.



DX,SIGNS -19-18AUG09-1/1

TS201 —UN—15APR13

Dispose of Waste Properly

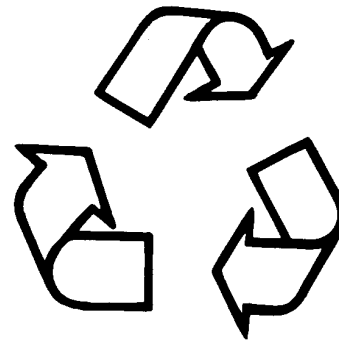
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.



DX,DRAIN -19-03MAR93-1/1

TS1133 —UN—15APR13

Live With Safety

Before returning machine to customer, make sure machine is functioning properly, especially the safety systems. Install all guards and shields.



T5231 -19-07OCT88

DX,LIVE -19-25SEP92-1/1

Safety Measures on Electronic Control Units

CAUTION: Before installing test equipment on tractor, always shut off the engine and turn off key switch.

CAUTION: Always engage the park lock when performing tests with the engine running.

CAUTION: When testing is performed with the engine running, there is a risk of injury from rotating parts.

IMPORTANT: Do not use a test lamp on any control unit. Only use a multimeter (JT05791A/JDG1478).

IMPORTANT: To protect electronic circuits, disconnect the battery and alternator before performing any welding on the tractor.

LX25599,0000243 -19-15FEB07-1/1

Servicing Electronic Control Units

IMPORTANT: Do not open control unit and do not clean with a high pressure spray. Moisture, dirt and other contaminants may cause permanent damage.

1. Control units are not repairable; replace only if indicated in the diagnostic procedure.
2. Since control units are the components LEAST likely to fail, isolate failure before replacing by completing the diagnostic procedure.
3. The wiring harness terminals and connectors for electronic control units are repairable.

IMPORTANT: Misleading diagnostic messages and poor performance may occur if an electronic control unit is not programmed identical to the original controller.

4. Before putting back into service, verify the control unit is programmed identical to the original controller.



RG16946 -UN-31MAR09

DX,WW,ECU01 -19-11JUN09-1/1

Welding Near Electronic Control Units

IMPORTANT: Do not jump-start engines with arc welding equipment. Currents and voltages are too high and may cause permanent damage.

1. Disconnect the negative (-) battery cable(s).
2. Disconnect the positive (+) battery cable(s).
3. Connect the positive and negative cables together. Do not attach to vehicle frame.
4. Clear or move any wiring harness sections away from welding area.
5. Connect welder ground close to welding point and away from control units.



TSS953 —UN—15MAY90

6. After welding, reverse Steps 1—5.

DX,WW,ECU02 -19-14AUG09-1/1

Keep Electronic Control Unit Connectors Clean

IMPORTANT: Keep terminals clean and free of foreign debris. Moisture, dirt and other contaminants may cause the terminals to erode over time and not make a good electrical connection.

1. If a connector is not in use, put on the proper dust cap or an appropriate seal to protect it from foreign debris and moisture.

IMPORTANT: Do not probe through the wire insulation or through the back of the connector. Do not insert items such as paper clips or wires into connector terminals.

2. Make measurements on a connector terminal using JDG10466 Flex Probe Kit in SERVICEGARD.

3. Observe the locking mechanism of the connector when disconnecting and reconnecting.
4. Do not pull on wires to disconnect.
5. Before reconnecting:
 - Look for bent terminals; do not force connectors into each other.
 - Replace any terminal where corrosion exists.
 - Clean the connector of any foreign debris.
 - Dry the connector of any moisture.
6. When reconnecting, make sure seals around the connector pairs are functional.

DX,WW,ECU03 -19-11JUN09-1/1

Safety Instructions for Replacing a Halogen Bulb

When replacing a halogen bulb, always comply with the following safety instructions:

⚠ CAUTION: Always switch the lights off before you change a bulb.

⚠ CAUTION: First allow the bulb to cool down (may cause burns).

⚠ CAUTION: Wear safety goggles and gloves when changing the bulb.

⚠ CAUTION: The bulb is made of glass and contains halogen gas; the bulb is under high pressure, so there is a risk of it shattering.

⚠ CAUTION: Do NOT use any bulbs that have fallen on the ground or have scratches on their surface, as there is a risk of them shattering.

⚠ CAUTION: Make sure that the bulb is seated correctly in its holder in the light.

⚠ CAUTION: Check the light for signs of damage and make sure the seals are seated correctly.

IMPORTANT: Use only bulbs that are of the same type, same voltage and same wattage as the bulb that is being replaced.

IMPORTANT: Never touch the glass surface of the halogen bulb, hold it only by its base.

IMPORTANT: Use a clean cloth and alcohol to remove any fingerprints from the glass bulb.

IMPORTANT: Old halogen bulbs that have been replaced must be disposed of properly (i.e. as hazardous waste).

LX25599,0000288 -19-23NOV07-1/1

Safety Instructions for Replacing Xenon (HID) Bulbs and Ballast Units

When replacing a xenon (HID) bulb or ballast unit, it is essential to comply with the following safety instructions:

⚠ CAUTION: Switch the light off and disconnect it from the power supply before changing a bulb.

⚠ CAUTION: Never insert foreign objects or fingers into the bulb holder (high-tension voltage - potential for FATAL ACCIDENTS).

⚠ CAUTION: The ballast unit must never be operated when the bulb is missing, as this may cause a dangerous flash-over at the bulb sockets, resulting in serious damage (high-tension voltage - potential for FATAL ACCIDENTS).

⚠ CAUTION: First allow the bulb to cool down (may cause burns).

⚠ CAUTION: Wear safety goggles and gloves when changing the bulb.

⚠ CAUTION: The bulb is made of glass and contains xenon gas and metallic salts; the bulb is under high pressure, so there is a risk of it shattering.

⚠ CAUTION: Do NOT use any bulbs that have fallen on the ground or have scratches on their surface, as there is a risk of them shattering.

⚠ CAUTION: Make sure that the bulb is seated correctly in its holder in the light.

⚠ CAUTION: If a xenon (HID) bulb ever bursts inside a closed space (e.g. workshop), leave the area, making sure it is well ventilated, and wait for 20 minutes before returning. This will eliminate the risk to health caused by gases.

⚠ CAUTION: Check the light for signs of damage and make sure the seals are seated correctly.

IMPORTANT: Use only bulbs that are of the same type, same voltage and same wattage as the bulb that is being replaced.

IMPORTANT: Never touch the glass surface of the xenon bulb, hold it only by its base.

IMPORTANT: Use a clean cloth and alcohol to remove any fingerprints from the glass bulb.

IMPORTANT: Old xenon (HID) bulbs that have been replaced must be disposed of properly (i.e. as hazardous waste).

LX23006,00004F0 -19-15FEB07-1/1

Safety Instructions for Replacing LED Worklights

When replacing an LED light, always comply with the following safety instructions:

⚠ CAUTION: Switch LED worklight off.

⚠ CAUTION: Wear safety goggles and gloves when installing an LED worklight.

⚠ CAUTION: Check LED worklight for signs of damage, and make sure seals are seated correctly.

⚠ CAUTION: When LED worklights are on, do not look into the reflector plate.

IMPORTANT: Dispose of replaced LED worklights as controlled waste.

LX25599,00036E2 -19-14OCT15-1/1

Safety Measures

Section 10 General Information

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LX25458,0000024 -19-02DEC13-1/1

Engine Specifications

Type	
- 6175R, 6195R, 6215R	Turbocharged diesel engine with charge air cooler and exhaust gas recirculation
Number of cylinders	
- 6175R, 6195R, 6215R	6
Bore	106.5 mm (4.19 in.)
Stroke	127 mm (5.00 in.)
Displacement	
- 6175R, 6195R, 6215R	6.8 l (414 cu. in.)
Firing order	1-5-3-6-2-4
Compression Ratio	
- 6175R, 6195R, 6215R	17,0:1
Valve clearance (engine hot or cold)	
- Intake	0.48 mm (0.0189 in.)
- Exhaust	0.53 mm (0.021 in.)
Thermostat	
- Opening temperature	83.5 °C (182.3 °F)
- Closing temperature (open).....	86.5 °C (187.7 °F)
Low idle	
- Speed	845—855 rpm
High idle	
- Speed	2235—2265 rpm
Rated Engine Speed	2100 rpm
Working speed range	1500—2100 rpm
Engine power according to 97/68/EC at rated speed	
Standard	
- 6175R	129 kW (175 hp)
- 6195R	142 kW (195 hp)
- 6215R	158 kW (215 hp)
Intelligent Power Management (power boost)	
- 6175R	158 kW (215 hp)
- 6195R	173 kW (235 hp)
- 6215R	188 kW (255 hp)
Maximum torque at 1600 rpm	
Standard	
- 6175R	817 N·m (602 lb-ft)
- 6195R	910 N·m (671 lb-ft)
- 6215R	1004 N·m (740 lb-ft)
Intelligent Power Management (power boost)	
- 6175R	900 N·m (663 lb-ft)
- 6195R	984 N·m (725 lb-ft)
- 6215R	1025 N·m (756 lb-ft)

LX25458,0000013 -19-14OCT13-1/1

PTO Power Output

Maximum PTO Power at Rated PTO Speed (Factory Measured, with 1000 rpm at PTO)^a

Standard	
- 6175R	117 kW (159 hp)
- 6195R	130 kW (177 hp)
- 6215R	145 kW (198 hp)
Intelligent Power Management (power boost)	
- 6175R	139 kW (190 hp)
- 6195R	152 kW (206 hp)
- 6215R	163 kW (221 hp)
Maximum front PTO power is limited to:	
- 6175R	80 kW (109 hp)
- 6195R	80 kW (109 hp)
- 6215R	80 kW (109 hp)

^aPTO power may vary depending on the various transmission options and additional equipment.

LX25458,0000014 -19-19MAR14-1/1

Fluid Capacities

Fuel Tank	
Standard	330 L (87.2 U.S.gal.)
optional	401 L (105.9 U.S.gal.)
DEF Tank	
	21 L (5.6 US.gal.)
Cooling system	
- Coolant change (tractors with cab and charge air cooler)	28.2 L (10.6 U.S.gal.)
Engine crankcase	
- Oil change with filter	23.5 L (6.2 U.S.gal.)
- Oil change without filter	22.5 L (5.9 U.S.gal.)
Transmission/Hydraulic system (with filter)	
- with PowrQuad Plus transmission	71 L (18.8 U.S.gal.)
- with AutoQuad™ PLUS transmission	71 L (18.8 U.S.gal.)
- with AutoPowr™ transmission	81 L (21.4 U.S.gal.)
- with DirectDrive transmission	75 L (19.8 U.S.gal.)
- extra with additional oil reservoir	28 L (7.4 U.S.gal.)
Front PTO	
	approx. 2.6 L (0.69 U.S.gal.)
Front-wheel drive	
Axle housing	8.2 L (2.2 US.gal.)
- Final drives (without brake)	1.7 L (0.4 US.gal.)
- Final drives (with brake)	2.6 L (0.7 US.gal.)
Air conditioning system	
R134a refrigerant	1225—1275 g (2.70—2.81 lb.)
Oil volume (PAG oil)	220 ml (7.44 fl. oz.)

LX25458,0000015 -19-29OCT13-1/1

Air Intake System

Air filter..... dry-type air cleaner, self-cleaned by pressure from the fan blade; with safety element

LX25458,000086D -19-23JUN10-1/1

General Information - Specifications

Electrical System

Battery	12 V, 154 Ah or 174 Ah
Alternator with overvoltage protection	14 V, 120 A or 14 V, 200 A
Starting motor	12 V, 3.0 kW (4.0 hp)
Battery terminal grounded	negative

LX25458,000086C -19-28JUN10-1/1

Hydraulic System with Axial Piston Pump (PFC System)

Type	Closed-center system with load-sensing control
Pump displacement	45 cm ³ (2.7 cu.in.)
Flow	114 L/min. (30.12 US gal./min.)
System pressure:	
Min. (stand-by)	3000 kPa (30 bar) (435 psi)
Max.	20000 kPa (200 bar) (2900 psi)
Pump type	Axial piston pump with pressure-and-flow regulator
Pump displacement	60 cm ³ (3.66 cu.in.)
Flow	155 L/min. (40.95 US gal./min.)
System pressure:	
Min. (stand-by)	3000 kPa (30 bar) (435 psi)
Max.	20000 kPa (200 bar) (2900 psi)
Pump type	Axial piston pump with pressure-and-flow regulator

LX25458,0000869 -19-03JAN12-1/1

AutoTrac™

Type	satellite-supported steering system
Control	electro-hydraulic

LX25458,000086E -19-09JUN11-1/1

Clutch Operation

Design	hydraulically controlled wet clutch
Operation	electrical, mechanical — hydraulic

LX25458,000086F -19-23JUN10-1/1

DirectDrive transmission

Type	infinitely variable mechanical/hydraulic transmission with three groups and eight gears that can be switched electrically
Speed band forward	2.6 km/h (1.6 mph) — 40 km/h (25 mph)
Speed band forward	2.6 km/h (1.6 mph) — 50 km/h (31 mph) ^a
Speed band backwards	2.7 km/h (1.68 mph) — 30 km/h (18.6 mph)
Actuation of reverse drive lever	electrical, under load, without operating clutch
Shifting the speed control lever	infinitely variable increase or reduction in speed without interrupting flow of power and without engaging clutch

^aIf equipped

LX25458,0000023 -19-02DEC13-1/1

General Information - Specifications

AutoPowr™/IVT™ Transmission

Type infinitely variable mechanical/hydraulic transmission
Speed range forwards or backwards 0.1 km/h (0.06 mph)—40 km/h (25 mph)
Speed range forwards or backwards 0.1 km/h (0.06 mph)—50 km/h (31 mph)^a
Shifting the F-N-R lever electrical, under load, without operating the clutch
Shifting the speed control lever infinitely variable increase or reduction in speed without interrupting flow of power and without engaging clutch

^aIf equipped

LX25458.0000870 -19-09JUN11-1/1

PowrQuad PLUS™ Transmission

Type synchronized hydraulic transmission
Range shifting mechanically, synchronized
-Tractors with 30 km/h (18.5 mph) transmission 4 ranges
-Tractors with 40 km/h (25 mph) transmission 5 or 6 ranges
-Tractors with 50 km/h (31 mph) transmission 5 or 6 ranges
Shifting of the four gears mechanical/hydraulic, under load, without actuating the clutch
Reverse gear shifting mechanical/hydraulic, under load, without actuating the clutch
Shifting of the reverse drive lever mechanical-hydraulic or electro-hydraulic, under load, without operating clutch

LX25458.0000871 -19-09JUN11-1/1

AutoQuad PLUS™ Transmission

Type synchronized hydraulic transmission
Range shifting mechanically, synchronized
-Tractors with 30 km/h (18.5 mph) transmission 4 ranges
-Tractors with 40 km/h (25 mph) transmission 5 or 6 ranges
-Tractors with 50 km/h (31 mph) transmission 5 or 6 ranges
Shifting of the four gears mechanical/hydraulic, under load, without actuating the clutch
Reverse gear shifting mechanical/hydraulic, under load, without actuating the clutch
Shifting of the reverse drive lever mechanical-hydraulic or electro-hydraulic, under load, without operating clutch

LX25458.0000872 -19-09JUN11-1/1

Rear PTO

Type independent, engaging/disengaging under load
Engine speed for PTO operation
- 540 rpm rear PTO 1932—2037 rpm
- 540E rpm rear PTO 1575—1785 rpm
- 1000 rpm rear PTO 1932—2037 rpm
- 1000E rpm rear PTO 1575—1785 rpm

LX25458.0000874 -19-18FEB11-1/1

Front PTO

Type Engaging/disengaging under load
Engine speed for PTO operation
- Front PTO 1000 rpm in direction of forward travel, clockwise rotating (6 splines) 1995 rpm

LX25458.0000875 -19-20DEC11-1/1

Differential

Type helical bevel gear drive

LX25458.0000876 -19-23JUN10-1/1

General Information - Specifications

Differential Lock

Actuation electrical/hydraulic, pedal-operated
Disengaging electrical/hydraulic, after traction has equalized

LX25458,0000877 -19-23JUN10-1/1

Final Drives

Type planetary reduction gear

LX25458,0000878 -19-23JUN10-1/1

Front-Wheel Drive

Type operated under load, hydraulically controlled drive with wet disk clutch
Controller solenoid valve, electrical-hydraulic
Drive engagement with pre-tensioned Belleville springs
Drive disengagement hydraulic

LX25458,0000879 -19-23JUN10-1/1

FWD Axle with TLS

Type active spring system with leveling control
Control electro/hydro/pneumatic

LX25458,000087A -19-23JUN10-1/1

Cab Suspension

Type active spring system with leveling control
Control electro/hydro/pneumatic

LX25458,000087B -19-23JUN10-1/1

Hydraulic Brakes

Type self-adjusting, hydraulically operated wet disk brakes, individually acting in field operation

LX25458,000087C -19-23JUN10-1/1

Auxiliary Brake

Type mechanically operated, hydraulically acting on rear brake

LX25458,000087D -19-09JUN11-1/1

Park Lock

Type mechanically operated locking pawl, acting on front wheel drive gear

LX25458,000087E -19-23JUN10-1/1

Hitch

Type three-point hitch with two external lift cylinders, activated via stepper motor and hitch valve
Control types load, depth and mixed control, float position
Control electronic-hydraulic draft link control, draft sensor or position sensor (actual value),
..... control unit (set-point values),
..... Electronic control unit (coordinator)

LX25458,0000880 -19-23JUN10-1/1

Immobilizer

Immobilizer see immobilizer in Operator's cab — operator's cab, summary of references, Section 90.
..... See Operator's Manual

LX25458,00008FC -19-21FEB11-1/1

Front Hitch

Front hitch controlled via selective control valve

LX25458,0000881 -19-23JUN10-1/1

Ground Travel Speeds

Ground speed see Operator's Manual

LX25458,0000882 -19-23JUN10-1/1

Front and Rear Wheels

Tires, wheel treads, tire pressure and ballast see Operator's Manual

LX25458,0000883 -19-23JUN10-1/1

Dimensions and Weights

Dimensions and weights see Operator's Manual

LX25458,0000884 -19-23JUN10-1/1

Handling and Storing Diesel Fuel

⚠ CAUTION: Reduce the risk of fire. Handle fuel carefully. DO NOT fill the fuel tank when engine is running. DO NOT smoke while you fill the fuel tank or service the fuel system.

Fill the fuel tank at the end of each day's operation to prevent water condensation and freezing during cold weather.

Keep all storage tanks as full as practicable to minimize condensation.

Ensure that all fuel tank caps and covers are installed properly to prevent moisture from entering. Monitor water content of the fuel regularly.

When using biodiesel fuel, the fuel filter may require more frequent replacement due to premature plugging.

Check engine oil level daily prior to starting engine. A rising oil level may indicate fuel dilution of the engine oil.

IMPORTANT: The fuel tank is vented through the filler cap. If a new filler cap is required, always replace it with an original vented cap.

When fuel is stored for an extended period or if there is a slow turnover of fuel, add a fuel conditioner to stabilize the fuel and prevent water condensation. Contact your fuel supplier for recommendations.

DX,FUEL4 -19-14APR11-1/1

Diesel Fuel

Consult your local fuel distributor for properties of the diesel fuel available in your area.

In general, diesel fuels are blended to satisfy the low temperature requirements of the geographical area in which they are marketed.

Diesel fuels specified to EN 590 or ASTM D975 are recommended. Renewable diesel fuel produced by hydrotreating animal fats and vegetable oils is basically identical to petroleum diesel fuel. Renewable diesel that meets EN 590 or ASTM D975 is acceptable for use at all percentage mixture levels.

Required Fuel Properties

In all cases, the fuel shall meet the following properties:

Cetane number of 43 minimum. Cetane number greater than 47 is preferred, especially for temperatures below -20°C (-4°F) or elevations above 1500 m (5000 ft.).

Cold Filter Plugging Point (CFPP) should be at least 5°C (9°F) below the expected lowest temperature or **Cloud Point** below the expected lowest ambient temperature.

Fuel lubricity should pass a maximum scar diameter of 0.45 mm as measured by ASTM D6079 or ISO 12156-1.

Diesel fuel quality and sulfur content must comply with all existing emissions regulations for the area in which the engine operates. DO NOT use diesel fuel with sulfur content greater than 10 000 mg/kg (10 000 ppm).

Sulfur content for Interim Tier 4 and Stage III B engines

- Use ONLY ultra low sulfur diesel (ULSD) fuel with a maximum of 15 mg/kg (15 ppm) sulfur content.

Sulfur Content for Tier 3 and Stage III A Engines

- Use of diesel fuel with sulfur content less than 1000 mg/kg (1000 ppm) is RECOMMENDED
- Use of diesel fuel with sulfur content 1000–5000 mg/kg (1000–5000 ppm) REDUCES oil and filter change intervals.
- BEFORE using diesel fuel with sulfur content greater than 5000 mg/kg (5000 ppm), contact your John Deere dealer

Sulfur Content for Tier 2 and Stage II Engines

- Use of diesel fuel with sulfur content less than 500 mg/kg (500 ppm) is RECOMMENDED.
- Use of diesel fuel with sulfur content 500–5000 mg/kg (500–5000 ppm) REDUCES the oil and filter change interval
- BEFORE using diesel fuel with sulfur content greater than 5000 mg/kg (5000 ppm), contact your John Deere dealer

Sulfur Content for Other Engines

- Use of diesel fuel with sulfur content less than 5000 mg/kg (5000 ppm) is recommended.
- Use of diesel fuel with sulfur content greater than 5000 mg/kg (5000 ppm) REDUCES the oil and filter change intervals.

IMPORTANT: Do not mix used diesel engine oil or any other type of lubricating oil with diesel fuel.

IMPORTANT: Improper fuel additive usage may cause damage on fuel injection equipment of diesel engines.

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Minimizing the Effect of Cold Weather on Diesel Engines

John Deere diesel engines are designed to operate effectively in cold weather.

However, for effective starting and cold weather operation, a little extra care is necessary. The information below outlines steps that can minimize the effect that cold weather may have on starting and operation of your engine. See your John Deere dealer for additional information and local availability of cold weather aids.

Use Winter Grade Fuel

When temperatures fall below 0°C (32°F), winter grade fuel (No. 1-D in North America) is best suited for cold weather operation. Winter grade fuel has a lower cloud point and a lower pour point.

Cloud point is the temperature at which wax will begin to form in the fuel and this wax causes fuel filters to plug.

Pour point is the lowest temperature at which movement of the fuel is observed.

NOTE: On average, winter grade diesel fuel has a lower Btu (heat content) rating. Using winter grade fuel may reduce power and fuel efficiency, but should not cause any other engine performance effects. Check the grade of fuel being used before troubleshooting for low power complaints in cold weather operation.

Air Intake Heater

An air intake heater is an available option for some engines to aid cold weather starting.

Ether

An ether port on the intake is available to aid cold weather starting.

⚠ CAUTION: Ether is highly flammable. Do not use ether when starting an engine equipped with glow plugs or an air intake heater.

Coolant Heater

An engine block heater (coolant heater) is an available option to aid cold weather starting.

Seasonal Viscosity Oil and Proper Coolant Concentration

Use seasonal grade viscosity engine oil based on the expected air temperature range between oil changes and a proper concentration of low silicate antifreeze as recommended. (See DIESEL ENGINE OIL and ENGINE COOLANT requirements in this section.)

Diesel Fuel Flow Additive

Use John Deere Fuel-Protect Diesel Fuel Conditioner (winter formula), which contains anti-gel chemistry, or equivalent fuel conditioner to treat non-winter grade fuel (No. 2-D in North America) during the cold weather season. This generally extends operability to about 10°C (18°F) below the fuel cloud point. For operability at even lower temperatures, use winter grade fuel.

IMPORTANT: Treat fuel when outside temperature drops below 0°C (32°F). For best results, use with untreated fuel. Follow all recommended instructions on label.

BioDiesel

When operating with biodiesel blends, wax formation can occur at warmer temperatures. Begin using John Deere Fuel-Protect Diesel Fuel Conditioner (winter formula) at 5°C (41°F) to treat biodiesel fuels during the cold weather season. Use B5 or lower blends at temperatures below 0°C (32°F). Use only winter grade petroleum diesel fuel at temperatures below -10°C (14°F).

Winterfronts

Use of fabric, cardboard, or solid winterfronts is not recommended with any John Deere engine. Their use can result in excessive engine coolant, oil, and charge air temperatures. This can lead to reduced engine life, loss of power and poor fuel economy. Winterfronts may also put abnormal stress on fan and fan drive components potentially causing premature failures.

If winterfronts are used, they should never totally close off the grill frontal area. Approximately 25% area in the center of the grill should remain open at all times. At no time should the air blockage device be applied directly to the radiator core.

Radiator Shutters

If equipped with a thermostatically controlled radiator shutter system, this system should be regulated in such a way that the shutters are completely open by the time the coolant reaches 93°C (200°F) to prevent excessive intake manifold temperatures. Manually controlled systems are not recommended.

If air-to-air aftercooling is used, the shutters must be completely open by the time the intake manifold air temperature reaches the maximum allowable temperature out of the charge air cooler.

For more information, see your John Deere dealer.

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Biodiesel Fuel

Biodiesel fuel is comprised of mono-alkyl esters of long chain fatty acids derived from vegetable oils or animal fats. Biodiesel blends are biodiesel mixed with petroleum diesel fuel on a volume basis.

Before using fuel containing biodiesel, review the Biodiesel Use Requirements and Recommendations in this Operator's Manual.

Environmental laws and regulations can encourage or prohibit the use of biofuels. Operators should consult with appropriate governmental authorities prior to using biofuels.

All John Deere Engines with Exhaust Filter (Released 2011 and After)

While 5% blends (B5) are preferred, biodiesel concentrations up to a 20% blend (B20) in petroleum diesel fuel can be used. Biodiesel blends up to B20 can be used ONLY if the biodiesel (100% biodiesel or B100) meets ASTM D6751, EN 14214, or equivalent specification. Expect a 2% reduction in power and a 3% reduction in fuel economy when using B20.

Biodiesel concentrations above B20 can harm the engine's emission control systems and should not be used. Risks include, but are not limited to, more frequent stationary regeneration, soot accumulation, and increased intervals for ash removal.

John Deere approved fuel conditioners, which contain detergent and dispersant additives, are required when using B20, and are recommended when using lower biodiesel blends.

All John Deere Engines Excluding Exhaust Filter (Primarily Released Prior to 2012)

While 5% blends (B5) are preferred, biodiesel concentrations up to a 20% blend (B20) in petroleum diesel fuel can be used. Biodiesel blends up to B20 can be used ONLY if the biodiesel (100% biodiesel or B100) meets ASTM D6751, EN 14214, or equivalent specification. Expect a 2% reduction in power and a 3% reduction in fuel economy when using B20.

These John Deere engines can operate on biodiesel blends above B20 (up to 100% biodiesel). Operate at levels above B20 ONLY if the biodiesel is permitted by law and meets the EN 14214 specification (primarily available in Europe). Engines operating on biodiesel blends above B20 might not fully comply with or be permitted by all applicable emissions regulations. Expect up to a 12% reduction in power and an 18% reduction in fuel economy when using 100% biodiesel.

John Deere approved fuel conditioners, which contain detergent and dispersant additives, are required when using B20, and are recommended when using lower biodiesel blends.

Biodiesel Use Requirements and Recommendations

The petroleum diesel portion of all biodiesel blends must meet the requirements of ASTM D975 (US) or EN 590 (EU) commercial standards.

Biodiesel users in the U.S. are strongly encouraged to purchase biodiesel blends from a BQ-9000 Certified Marketer and sourced from a BQ-9000 Accredited Producer (as certified by the National Biodiesel Board). Certified Marketers and Accredited Producers can be found at the following website: <http://www.bq9000.org>.

Biodiesel contains residual ash. Ash levels exceeding the maximums allowed in either ASTM D6751 or EN14214 can result in more rapid ash loading and require more frequent cleaning of the Exhaust Filter (if present).

The fuel filter can require more frequent replacement, when using biodiesel fuel, particularly if switching from diesel. Check engine oil level daily prior to starting engine. A rising oil level can indicate fuel dilution of the engine oil. Biodiesel blends up to B20 must be used within 90 days of the date of biodiesel manufacture. If used, biodiesel blends above B20 must be used within 45 days from the date of biodiesel manufacture.

When using biodiesel blends up to B20, the following must be considered:

- Cold weather flow degradation
- Stability and storage issues (moisture absorption, microbial growth)
- Possible filter restriction and plugging (usually a problem when first switching to biodiesel on used engines.)
- Possible fuel leakage through seals and hoses (primarily an issue with older engines)
- Possible reduction of service life of engine components

Request a certificate of analysis from your fuel distributor to ensure that the fuel is compliant with the specifications provided in this Operator's Manual.

Consult your John Deere dealer for approved fuel conditioners to improve storage and performance with biodiesel fuels.

The following must also be considered if using biodiesel blends above B20:

- Possible coking or blocked injector nozzles, resulting in power loss and engine misfire if John Deere approved fuel conditioners are not used
- Possible crankcase oil dilution (requiring more frequent oil changes)
- Possible lacquering or seizure of internal components
- Possible formation of sludge and sediments
- Possible thermal oxidation of fuel at elevated temperatures
- Possible compatibility issues with other materials (including copper, lead, zinc, tin, brass, and bronze) used in fuel handling equipment
- Possible reduction in water separator efficiency
- Possible damage to paint if exposed to biodiesel

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