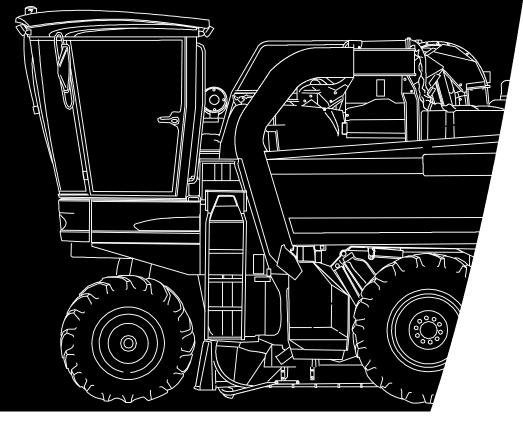
REPAIR MANUAL

NEW HOLLAND VL5090 VL6040 VM3090 VL6050 VM4090 VN2090 VL6060 VL6070 VL6080 VL6090





Machine name change Correspondence

Previous name	New name
VL660 Up to series 024	VL6090 Starting from series 025
VL640 Up to series 022	VL6080 Starting from series 023
VL630 Up to series 022	VL6070 Starting from series 023
VL620 Up to series 021	VL6060 Starting from series 022
VL610 Up to series 021	VL6050 Starting from series 022
VL600 Up to series 004	VL6040 Starting from series 005
VL570 Up to series 008	VL5090 Starting from series 009
VM460 Up to series 008	VL4090 Starting from series 009
VM370 Up to series 008	VL3090 Starting from series 009
VN300 Up to series 003	VL2090 Starting from series 004

REPAIR MANUAL

CONTENTS

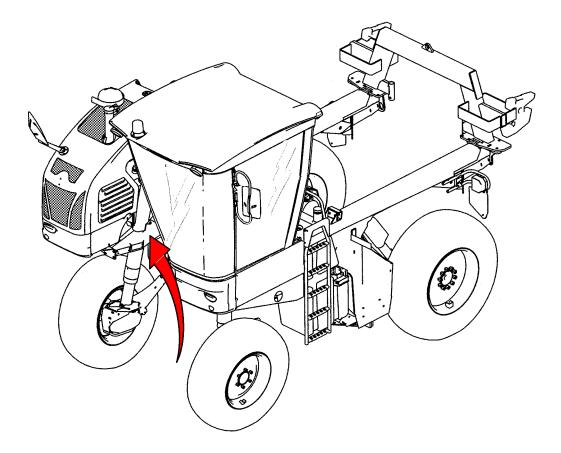
Section	Description
	Specifications
00	Maintenance
05	Machine arrangement
10	Engine
29	Hydrostatic transmission
33	Brakes
35	Hydraulic system
39	Frame
41	Steering
44	Wheels
50	Cab
55	Electrical system
58	Harvesting equipment
60	Product feeding
74	Cleaning
80	Hoppers
88	Accessories

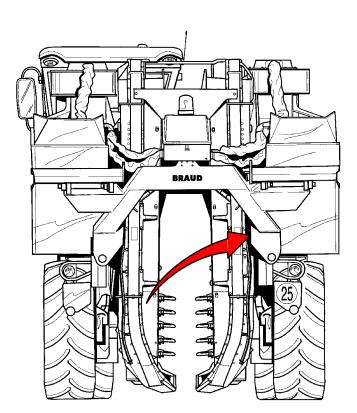
SPECIFICATIONS

Chapter 1

CONTENTS

Section	Description P	age
	Machine identification data	3
	Main specifications, from VL6040 to 6090, VM4090	5
	Main specifications, from VL5090 to VM3090	7
	Main specifications, VN2090	9
	Harvesting equipment main specifications, from VL6040 to 6090, VM4090	10
	Harvesting equipment main specifications, VL6040, VL6050 and VL6090	13
	Harvesting equipment main specifications, VL5090, VM3090, VN2090	17





MACHINE IDENTIFICATION DATA

Model	Туре	Serial no.	Machine number
VL6090	664	025	001
VL6080	660	023	001
VL6070	660	023	001
VL6090	656	022	001
VL6050	656	022	001
VL6040	650	004	001
VM4090	636	009	001
VM3090	635	009	001
VL5090	655	009	001
VN2090	643	004	001

Note: the harvesting equipment number is the same as the self-propelled machine one.

A = manufacturer's label

B = stamped frame number

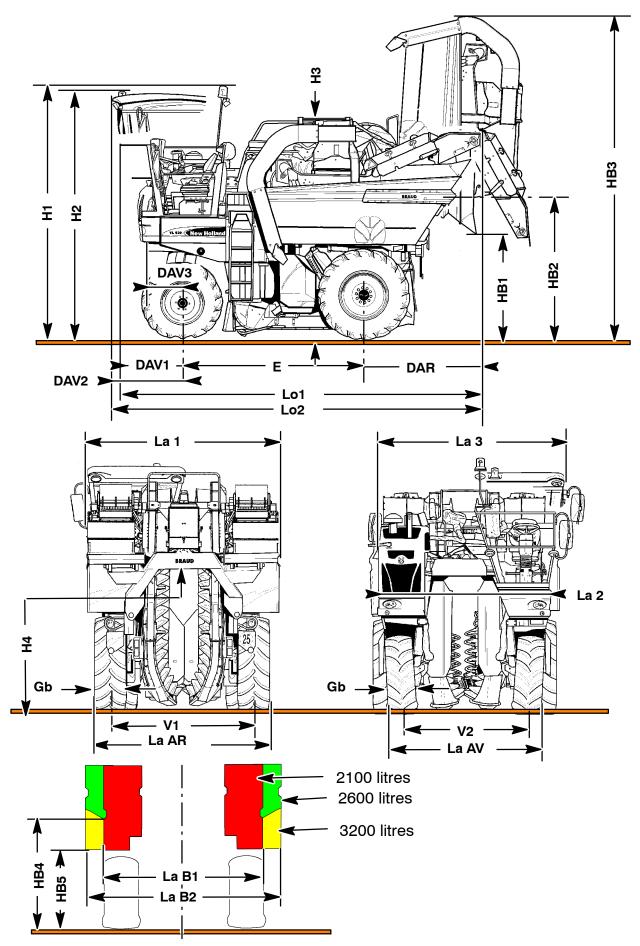
OPERATOR'S MANUAL

From VL6050 to 6090 and VM4090:	87613024 (EN)
From VL5090 and VM3090:	87613006 (EN)
VL6040:	87613016 (EN)

SPARE PART CATALOGUE

Reference:

VN2090:



87613083B - 07 - 2008

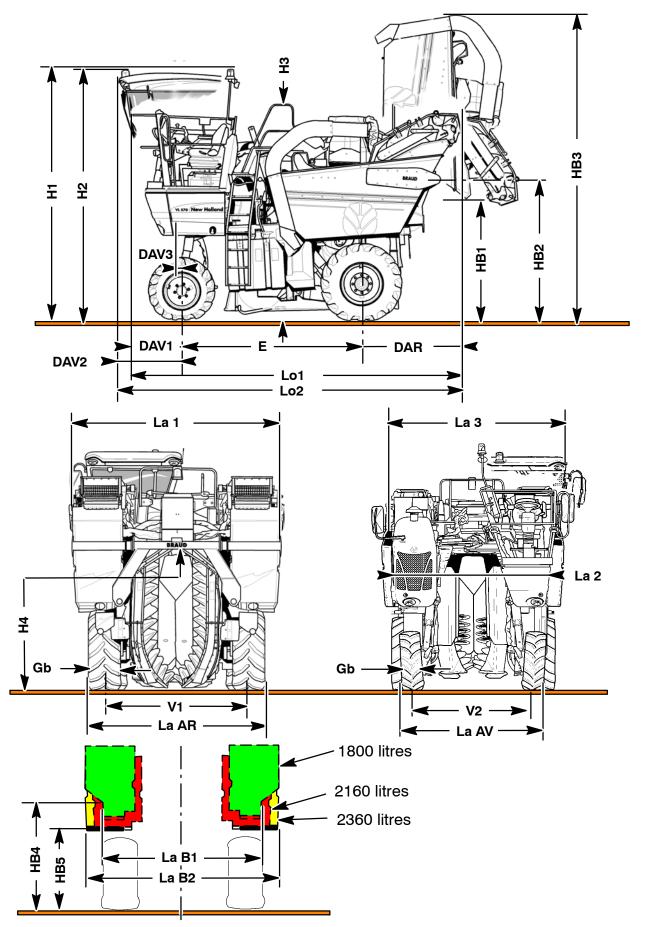
COMN	IERCIAL DESCRIPTION		From VL6040 to 6090	VM4090
Code			IMENSIONS (mm)	
H1	Height:	without cab		
H2	(harvesting equipment on	with/cab		I
112	the ground)	at the revolving beacon	36	35
H3	Harvesting equipment heigh	3		
	without (with) destemmers	5	3380	(3520)
H4	Clearance under the harves	ting equipment		0 to 2600
HB1	Clearance under tilted up ho	oppers	17	10
HB2	Tilting axle height		21	00
HB3	Max. height with lifted hopp		51	50
HB4	Clearance under the frame	hoppers, 2600 litres	18	40
HB5	Clearance under the frame	hoppers, 3200 litres	14	15
Е	Pitch			50
La1	Max. width at the hoppers	hoppers, 2100 litres	2800 (1)	2720 (2)
		2100 litres + cab	3000	2800
	Man table for a second second	2600 litres or 3200 litres	3000	0000
La2	Max. width from cover to	Only self-propelled	2590	2390
	cover	machine		
La3	Max. width from cab top to	Only self-propelled	2830	2630
Luo	right cover	machine	2000	2000
LaB1	Hopper width	2100 litres	2530	2330
LaB2		2600 litres	3000	2800
		3200 litres	3000	
La	Outer width at the rear		(*)(3)	(4)
AR	wheels:	T		
	(V1 + Gb = La AR)	Tyres 420/85 R28	2160 + 454 = 2614	1790 + 454 = 2244
	, , , , , , , , , , , , , , , , , , ,	Tyres 480 / 70 R 28	2260 + 480 = 2740	1860 + 480 = 2340
		Tyres 540/65 R28	2340 + 540 = 2880	
		Tyres 600/55-30.5	2360 + 600 = 2960	
La	Outer width at the front	Tyres 420 / 70 R24	1930 + 420 = 2350	1730 + 420 = 2150
AV	wheel level on ground:			
	(V2 + Gb = La AV)	Tyres 13.6 R24	1930 + 350 = 2280	1730 + 350 = 2150
	(V2 at ground level)			
Lo1	Max. length	without cab	5360	(5510)
Lo2	without (with) destemmers	with/cab	5490	(5650)
DAV1	Front offset	without cab	93	30
DAV2		with/cab	10	70
DAV3	Offset of front supports for r			77
DAR	Rear offset without (with) de	estemmers	1570	(1730)

Note: in road position, the noria is at 190 mm from the ground

(1) Tyres 420/85 R28

(2) Tyres 480/70 R28

- (*) large track = narrow track + 160 mm
- (3) Bearings on large track
- (4) Bearings on narrow track



87613083B - 07 - 2008

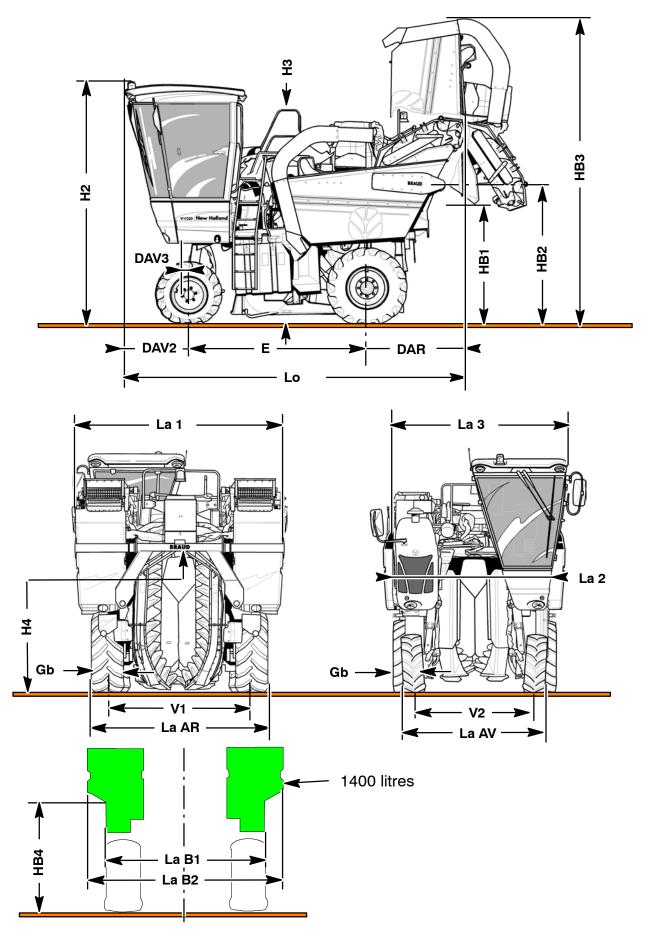
COMN	IERCIAL DESCRIPTION		VL5090	VM3090
Code		DIMENSIONS (mm)	
H1	Height: without cab		3160	3040
		(at the revolving beacon)	(3745)	(3615)
H2	(harvesting equipment on	with cab		
	the ground)	at the revolving beacon	3605	3475
H3	Harvesting equipment heigh	nt at the railings	3285	3185
H4	Clearance under the harves	ting equipment	from 1950 to 2450	from 1800 to 2300
HB1	Clearance under tilted up ho	oppers	1830	1700
HB2	Tilting axle height		2110	1980
HB3	Max. height with lifted hopp	ers	4620	4490
HB4	Clearance under the frame	hoppers, 1800 litres	1700	1550
HB5	Clearance under the frame	hoppers, 2160 litres		1150
		hoppers, 2360 litres	1150	
Е	Pitch		27	60
La1	Max. width at the hoppers	hoppers, 2360 litres	3000	2800
		2360 litres + cab	3000	2800
La2	Max. width from cover to	Only self-propelled	2540	2340
	cover	machine		
La3	Max. width from cab top	Only self-propelled	2750	2540
	to right cover	machine		
LaB1	Hopper width	1800 litres	2480	2290
LaB2		2160 litres		2800
		2360 litres	3000	
La	Outer width at the rear	Tyres 11.2 R 24 (1)		1680 + 291 = 1971
AR	wheels:	Tyres 11.2-24 T35		1680 + 305 = 1985
	(1/1) (b) $(2 A B)$	Tyres 340/85 R24		1780 + 366 = 2146
	(V1 + Gb = La AR)	Tyres 420 / 70 R24	2090 + 431 = 2521	
		Tyres 460/70 R24	2120 + 462 = 2582	
		Tyres 480/65 R24 (2)	2120 + 484 = 2604	
La	Outer width at the front	Tyres 280/70 R20		1720 + 275 = 1995
AV	wheel level on ground:	Tyres 320/70 R20	1920 + 315 = 2235	1720 + 315 = 2035
	(V2 + Gb = La AV)	1,100 020,101 120		1120 1 010 2000
	(V2 at ground level)			
Lo1	Max. length without (with)	without cab	4900	(5090)
Lo2	destemmers	with cab	4990	(5180)
DAV1	Front offset	without cab	88	30
DAV2		with cab	97	70
DAV3	Offset of front supports for r	nultipurpose	40	
DAR	Rear offset without (with) de	estemmers	1260	(1450)

NOTE:

in road position, the noria is at 200 mm from the ground

(1) not produced anymore

(2) an additional equipment with destemmers on a VL5090 machine equipped with 480 / 65 R 24 tyres is not allowed.



COMME	RCIAL DESCRIPTION		VN2090	
Code		DIMENSIONS	(mm)	
H1 H2	Height: (harvesting equipment on the ground)	without cab with cab at the revolving bea- con	3475	
H3	Harvesting equipment height	to the railings	3025	
H4	Clearance under the harvesting	g equipment	from 1500 to 2000	
HB1	Clearance under tilted up hopp (under the destemmers)	ers	1735 (1570)	
HB2	Tilting axle height		1965	
HB3	Max. height with lifted hoppers		4490	
HB4	Clearance under the frame	hoppers, 1400 litres	1340	
E	Pitch		2740	
La1	Max. width at the hoppers		2400	
La2	Max. width from cover to cover	Only self-propelled machine	2090	
La3	Max. width from cab top to right cover	Only self-propelled machine	2300	
LaB1 LaB2	Hopper width		2017 2400	
La AR	Outer width at the rear wheels: (V1 + Gb = La AR)	Tyres 340/85 R24	1540 + 365 = 1905	
La AV	Outer width at the front wheel level on ground: (V2 + Gb = La AV) (V2 at ground level)	Tyres 320/70 R20	1480 + 315 = 1795	
Lo	Max. length without (with) destemmers	with cab	4930 (5210)	
DAV1	Front offset	without cab		
DAV2		with cab	980	
DAV3	Offset of front supports for mul	tipurpose	40	
DAR	Rear offset without (with) deste	emmers	1210 (1490)	

NOTE: in road position, the noria is at 200 mm from the ground

COMMERCIAL DESCRIPTI	ON	From VL6040 to 6090	VM4090	
WEIGHTS				
PTAC - Total allowed weight	under load (kg) (1) (2)	from 9200 to 10500	from 9200 to 9600	
Allowed partition (2)	Front axle (kg)	from 3980 to 4200	from 3980 to 4200	
	Rear axle (kg)	from 5380 to 7300	from 5380 to 5540	
Empty weight (kg) with harve	esting equipment			
VL6040 (from VL6050 to 609	90)	8200 (8660)	8660	
- with hoppers (litres),		2600	2200	
standard wheels and and without lower ex	cab, but without destemmers tractors.			
- with destemmers, ad	ld (kg)	460	460	
(1) up to 10000 kg for VL604	0 and up to 10500 kg for VL fro	m 6050 to 6090		
(2) depending on the tyres a	nd on the load index			
FEEDING / EXHAUST				
Fuel tank	Used fuel	Diesel fuel		
	Capacity (litres)	250		
Engine (cylinders)		6	4	
- ISO power (kW/CV)		VL6050 and 6060 = 107/145	94/128	
- Displacement = 1125 cm ³	/cylinder	VL6070 and 6080 = 120/160		
		VL6090 = 129/175		
Empty operating speed +/- 5	50 (rpm)	2500	2500	
Air filter	Make	DONALDSON		
	Туре	ELB 12-0265		
Engine cooling	Water capacity (litres)			
	Fan	Sucking		
Cooling fan \varnothing (mm)		610	584	
DRIVE				
Pump for engine fan	Make	SAUER		
	Displacement (cm ³ /rev.)	17		
	Empty operating speed (rpm)	(1.02 x engine speed)		
	Capacity (l/minute),			
	output 0.9	38		
Fan motor	Make	SAUER		
	Displacement (cm ³ /rev.)	12.2		
Variable displacement inch-	Make	REXROTH		
ing hydraulic pump	Туре	A4VG		
	Total displacement (cm ³ /rev.)	from 0 to 105		

COMMERCIAL DESCRIPTION		From VL6040 to 6090	VM4090
DRIVE (follows)		· · · · ·	
Priming pump	Displacement (cm ³ /rev.)	26	
	Capacity (l/minute), output 0.9	58.5	
Front wheel motor	Make	POCLAIN	
	Туре	MS 08	
	Displacement (cm ³ /rev.)	1043	
Rear wheel motor	Make	POCLAIN	
	Туре	MSE 18	
	Displacement (cm ³ /rev.)	2636 (1406/1230	D)
Max. speed (km/h) in road pos	ition	25 km/h	
Max. speed in field position		12	
Hydraulic oil			
Capacity (litres)	Reservoir	65	
Oil type	New Holland	Hydrosystem 68	3
		Hydrosystem 68 BI	0 S
Conveyor and extractor pump	Make	REXROTH	
	Displacement (cm ³ /rev.)	"Load sensing" from 0 to 45	
	Empty operating speed (rpm)	2500 (see engine sp	eed)
	Capacity (l/minute), output 0.9	101.2	
Shaking pump	Make	SAUER	
	Displacement (cm ³ /rev.)	22	
	Empty operating speed (rpm)	2500 (see engine sp	eed)
	Capacity (l/minute), output 0.9	49.5	
Pump	Make	SAUER	
for steering/lifting/hoppers	Displacement (cm ³ /rev.)	14	
	Empty operating speed (rpm)	(1.02 x engine spe	ed)
	Capacity (l/minute), output 0.9	32	
STEERING		Hydrostatic	
Туре		EATON QAMP 146 c	m ³ /rev.
BRAKING SYSTEM			
Service brake		Supplied by the hydrostatic	transmissior
Parking brake (acting on both re	ear wheels)	Operated by ONE pedal a steering	and by the
Park brake		Operated by left manu	al lever

COMMERCIAL DESCRIPTION		From VL6040 to 6090	VM4090
TILTING CORRECTION		30%	
PLATFORM CAB			
Heated and A/C cab		Depending on the m	odel
Activated charcoal filter		Optional	
Board computer		•	
Grand-Luxe seat			
Pneumatic seat		•	
Multifunctional handle		•	
LIGHTING AND WARNING LIGHTS			
High/low beams		2	
Front parking lights		2	
Rear parking lights		2	
Direction indicator warning lights	Front	2	
	Rear	2	
	Side	2	
Stop lights		2	
License plate light		1	
Reflector	Rear	2	
Revolving beacon		2	
Supply voltage	(V)	12	
Alternator	(A)	120	
Battery	(Ah)	180	
Starting presetting	(A)	1000	

COMMERCIAL D	ESCRIPTION	VL6040	From VL6050 to 6090	VM4090	
HARVESTING EC	QUIPMENT				
HARVESTING HE	ADER				
Harvesting header	r hour counter	No	Yes		
Туре			Swinging, self-aligning		
System			SDC shaking		
Number of shaker	s		14		
Straight/elbow cor	nnecting rod		13/1		
Shaking start	Motor manufacturer	EATON	SAUER		
	Displacement (cm ³ /rev.)	46	22		
	Control unit: - ratio - grease Chain:	•	1/4 AMBRA GR75MD 1	.2 kg	
Toe-in adjustable	from the operator's seat	No	yes		
Amplitude settings	3		4 or 3		
Min. clearance un	Min. clearance under the frame (mm)		2000		
Grape harvesting	useful height (mm)	1650			
Harvesting tunnel	width (mm)	500			
Noria system	Buckets per chain	63 61		61	
	Туре		XXL	small	
	Synchronization		in field speed	1	
	Drive gears:	16/59			
Width of flexible st	take-guides (mm)		from 195 to 265	from 165 to 235	
Tightness length (mm)		2100		
Harvesting min. he	eight (mm)		150		
Operation	Motor manufacturer		EATON		
	Displacement (cm ³ /rev.)	500			
Harvesting	Width (mm)	600			
conveyors	Max. operating speed rpm	about 750			
	Reverse	yes			
Single operation	Motor manufacturer		EATON		
	Displacement (cm ³ /rev.)	31.6			

COMMERCIAL DESCRIPTION		From VL6040 to 6090	VM4090
RECEIVING / TRANSPORTATION			
Noria system	Buckets per chain Type Syncronized Drive gears	63 XXL (from 6040 to 6090) in field speed 16/59	61 small in field speed 16/59
Width of flexible stake-guides (mm)		from 195 to 265	from 165 to 235
Tightness length (mm)		2100	
Harvesting min. height (mm)		150	
Operation	Motor manufacturer Displacement (cm ³ /rev.)	EATON 500	
Harvesting conveyors	Width (mm) Max. operating speed rpm Reverse	600 about 750 yes	
Single operation	Motor manufacturer Displacement (cm ³ /rev.)		
2 upper extractors with removable stalk choppers	Diameter (mm) Operation Motor manufacturer Displacement (cm ³ /rev.)	460 hydraulic SAUER 11	
2 lower extractors with	Diameter Operation Motor manufacturer Displacement (cm ³ /rev.)	430 Hydraulic SAUER 6	
2 independent stalk choppers, en- abled by shaking	Operation Motor manufacturer Displacement (cm ³ /rev.) Rotation direction	Hydraulic EATON 8.2 reverse to the wheels	

COMMERCIAL DESCRIPTION		From VL6040 to 6090	VM4090	
RECEIVING / TRANSPORTATION (follows)				
HOPPERS				
Capacity (litres)		2 x 1600		
		2 x 1300	2 x 1300	
		2 x 1050	2 x 1050	
Electrically-operated distribution auger		Control independent of the grape harvester		
Separating destemmers				
 Belt drive 	Motor Displacement (cm ³ /rev.) Speed	EATON v.) 59		
- Distributor drive	Motor Displacement (cm ³ /rev.) Speed	rev.) EATON H plus 36		

COMMERCIAL DES	CRIPTION	VL5090	VM3090	VN2090
WEIGHTS				
PTAC - Total allowed	d weight under load (kg) (1)	from 8000 to 8300	7800	7900
Allowed partition	Front axle (kg) (1)	3440	from 3100 to 3400	3400
	Rear axle (kg) (1)	from 4700 to 5200	from 4600 to 4800	4600
Empty weight (kg) w	ith harvesting equipment	7140	6820	6760
 with hoppers (litres), standard wheels and cab, but without des- temmers and without lower extractors. 		2400	2200	1500
- with destemn	ners, add (kg)	580	580	460
(1) depending on the	tyres and on the load index	•		
FEEDING / EXHAUS	ST			
Fuel tank	Capacity (litres)		160	
Engine (cylinders) - Power ISO (kW/CV) - Displacement (cm ³)			4 94/128 4485	
Empty operating spe	ed +/- 50 (rpm)		2500	
Air filter	Make		DONALDSON	
	Туре		FPG090225	
Engine cooling	Liquid capacity (litres)			
	Sucking fan		•	
Air/air intercooler			•	

COMMERCIAL DESCRIPTION		VL5090	VM3090	VN2090
DRIVE				
Variable displacement	Make	REXROTH A4VG90		0
inching hydraulic pump	Displacement elimination	•		
	Operation		control	
	Total displacement (cm ³ /rev.)		90	
Priming pump	Displacement (cm ³ /rev.)		25	
	Capacity (l/minute), output 0.9		56.25	
Front wheel motor	Make		POCLAIN	
	Туре		MSE 05	
	Displacement (cm ³ /rev.)		688	
Rear wheel motor	Make	POCLAIN		
	Туре	MSE 11		
	Displacement (cm ³ /rev.)	843/843		
Double steering valve		•		
Front drive wheels in roa	ad position	•		
"Twin lock" antiskid		•		
Torque reduction on from	nt wheels optional		•	
Capacity divider 50/50 r	ight/left optional	NO	NO	•
Max. speed in road posi	tion, (km/h)	25	25	20
Max. speed in field position, (km/h)		11		
Hydraulic oil				
Capacity (litres) Reservoir		65		
Oil type New Holland		Hydrosystem 68		
		Hydrosystem 68 BIO S		
Hydraulic filtering (intake	e/return)	•		

COMMERCIAL DE	ESCRIPTION	VL5090	VM3090	VN2090	
DRIVE (follows)					
Conveyor and ex- Make			SAUER		
tractor pump	Displacement (cm ³ /rev.)		44		
	Empty operating speed (rpm)		engine speed		
	Capacity (l/minute), output 0.9		99		
Double pump	Make		SAUER		
- for shaking	Displacement (cm ³ /rev.)		22		
	Empty operating speed (rpm)	(1	1.02 x engine speed	(t	
	Capacity (l/minute), output 0.9		50.49		
- for steering/	Displacement (cm ³ /rev.)		11		
lifting/hoppers	Empty operating speed (rpm)	(1	1.02 x engine speed	d)	
	Capacity (l/minute), output 0.9		25.24		
STEERING		Hydrostatic			
Type Make			EATON		
	Displacement (cm ³ /rev.)	100			
BRAKING SYST	EM				
Service brake		Supplied by the hydrostatic transmission			
Parking brake (acting on the two	rear wheels)	•			
Park brake		manual control, on the left			
Electrically-operate	ed independent brakes		No		
TILTING CORREC	TION				
Max. tilting (%)		25			
Max. tilting in road position (%)		8			
Max. tilting in work position (%) (with destemmers or special implements and front wheels with ballasts)		32			
FRAME					
Harvesting header quick uncoupling			•		
Link fitting possibili	ity			No	
Front and rear trac	ks = see relevant SB		•	No	

COMMERCIAL DESCRIPTION	VL5090	VM3090	VN2090
PLATFORM CAB			
Heated and A/C cab			
Activated charcoal filter			
Dashboard Make		ELTEC	•
Imitation leather seat as standard outfit		•	No
Pneumatic seat with cab optional		•	Standard
Multifunction lever, number of push buttons		18	
Electrical inching control adjusted through sensors (optional radar)		•	
Electrical presetting for:			
- electrically-operated rear view mirrors	•	•	•
- CDHA	•	•	No
- rear viewing	•	•	•
LIGHTING AND WARNING LIGHTS High/low beams		2	
High/low beams		2	
Front parking lights		2	
Rear parking lights		2	
Direction indicator Front		2	
warning lights Rear		2	
Side		2	
Stop lights		2	
License plate light		1	
Reflector Rear	2		
Revolving beacons	2		
Supply voltage (V)	12		
Alternator (A)	120		
Battery (Ah)	135		
Starting presetting (A)	760		

COMMERCIAL DESCRIPTION		VL5090	VM3090	VN2090
HARVESTING EQ	UIPMENT			
HARVESTING HE	ADER			
Harvesting header	hour counter		yes	
Type - swinging, s	elf-aligning		•	
SDC shaking syste	em		•	
Number of shakers	3	14	12	10
Straight/elbow flexi	ble connecting rod	13/1	11/1	9/1
Shaking start	Motor:	SAL	JER	EATON
	Displacement (cm ³ /rev.)	2	2	46
	Reducer control unit: - ratio - grease Chain:	1/4 AMBRA GR75MD 1.2 kg		•
Toe-in adjustable f	rom the operator's seat	•	•	No
Amplitude settings		3	3	1
Removable shaker	s, optional	•	•	No
Clearance under th	ne frame (min./max. mm)	1950/2450	1800/2300	1500/2000
Grape harvesting u	ıseful height (mm)	1200	1100	1050
Harvesting tunnel v	vidth (mm)	500		300
RECEIVING / TRA	NSPORTATION			•
Noria system	Large buckets	55		
	Small buckets		53	54
	Fastening by rivets	2 x 2	1 x 3	1 x 3
	Drive gears	17/58	16/59	16/59
Stake-guides width (mm)		flexible 195/265	flexible 165/235	fixed 165
Tightness length (n	nm)	1750 1900		1900
Harvesting min. he	ight (mm)	150		
Operation	Motor		EATON	
	Displacement (cm ³ /rev.)	395		

COMMERCIAL DESCRIP	VL5090	VM3090	VN2090	
RECEIVING / TRANSPORT	TATION (follows)			
Harvesting conveyors	Width (mm)		450	
	Speed (max. rpm)			
	Reverse	Ye	es	No
Single operation	Motor		EATON	•
	Displacement (cm ³ /rev.)		31.6	
CLEANING				
2 upper extractors with	Diameter (mm)		430	
removable stalk choppers	Motor		SAUER	
	Displacement (cm ³ /rev.) (*)	8/11/14	8/14	8/14
	Speed adjustment	elec	trically operated	•
2 lower extractors	Diameter (mm)	430		
(optional)	Motor	SAUER		
	Displacement (cm ³ /rev.)	6		
	Speed adjustment:	electrically operated		
2 independent stalk	Motor	EATON		
choppers, enabled by noria in proportional	Displacement (cm ³ /rev.)	8.2		
HOPPERS				
Capacity (litres)		2 x 900	2 x 900	2 x 700
		2 x 1180	2 x 1080	
Distribution auger	Motor		EATON	
	Displacement (cm ³ /rev.)	31.6		
	Speed		adaptable	
Separating destemmers				
- Belt drive	Motor Displacement (cm ³ /rev.) Speed	EATON 59		
 Distributor drive 	Motor Displacement (cm ³ /rev.) Speed	EATON H plus 36		

(*) (depending on the outfit) (see section 35).

SECTION 00 - MAINTENANCE

Chapter 1

CONTENTS

Section	Description Pa	age
	Lubricant and liquid capacities	2
	Thermal engine maintenance	3
	Harvesting equipment greasing point location	5
	Machine washing	9
	Hydrostatic and hydraulic system maintenance	. 13
	Routine maintenance and winter storage	. 15

LUBRICANT AND LIQUID CAPACITIES

Item to be supplied	Quantity	Recommended product	Corresponding international classification
Self-propelled machine grease fittings		Grease AMBRA GR 9	Lithium-calcium based grease, consistency NLGI 2
Harvesting machine grease fit-		Grease	24 cartridges
tings Noria ECU	1 kg	Food type	re. 62777339
Shaking rear connecting rod articulations		Grease	Teflon silicone grease Sitef degree 3 410-g cartridge, re. 920019780
Shaking ECU	1.2 kg	AMBRA GR 75 MD NH 720 A	Re. 661874 molybdenum bisulfide grease, consistency NLGI 2
Engine sump and filter/s		Oil	SAE 15W40
6-cylinder engine	16	AMBRA MASTER GOLD	NH 330H
4-cylinder engine	9.5 l	HSP	API CI – 4 CH4
		15W - 40	ACEA E3/E5
Reservoir	65 I	Oil	ISO 68
		AMBRA	DIN 51524 - part 2
		HYDROSYSTEM 68	
Cooling system	20	AMBRA	
		AGRIFLU (50%) +	
		clean water (50%)	

NOTE: the integrated joints of the rear shaking flexible connecting rods do not require greasing.

THERMAL ENGINE MAINTENANCE

a) After the first 50 hours

- Let the engine run until it reaches the standard operating temperature.
- Replace diesel oil filter cartridge/s.
- Check alternator and compressor belt tension.

Check engine tightness.

b) Every day, or every 10 hours, check:

- oil level,
- coolant level,
- check the cleaning conditions of the radiator core.

c) Every 400 hours, or before each harvesting season:

- engine oil,
- replace oil filter cartridge/s,
- replace diesel oil filter cartridge/s,
- Check the belt tension,
- Check the radiator core cleanliness.
- If the air filter clogging indicator comes on, clean the main cartridge by compressed air, blowing inside out.
 Be careful not to use a pressure over 6 bar; shift the nozzle downwards and hold it at about 3 cm from the paper.

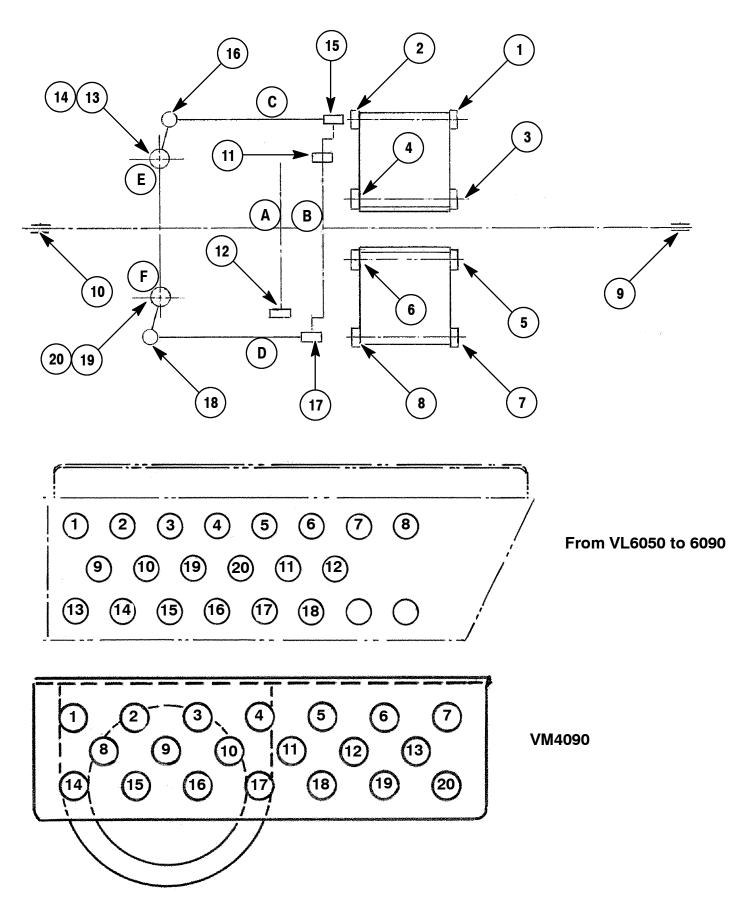
d) Only before each campaign:

- replace the air filter main cartridge.

e) Every 1200 hours:

- adjust the tappets,
- adjust the injector setting.

NOTE: the diesel oil filter cartridges should be replaced more often if the diesel oil conditions require it.



LOCATION OF THE GREASING POINTS OF THE HARVESTING EQUIPMENT

From VL6050 to 6090 and VM4090

The greasing ramp is located on the harvesting equipment central gangway. All the points described here below must be greased with food-type grease every day, after washing:

- A) Noria control shaft
- B) Shaking control shaft
- C) Right shaking control connecting rod
- D) Left shaking control connecting rod
- E) Right shaking plate
- F) Left shaking plate

VL6040

As no specific greasing points are available, all the points described here below must be greased with food-type grease every day, after washing:

- Front shaking plate 2x2
- Shaking control connecting rod 2x2
- Under the left conveyor:
 - 4 belt bearings
 - 1 shaking shaft bearing
 - 1 noria shaft bearing

Under the right conveyor:

- 4 belt bearings
- 1 shaking shaft bearing

SELF-PROPELLED MACHINE - from VL6040 to 6090 and VM4090

There is no centralized greasing on the self-propelled machine, thus you need to grease daily only the following:

- 2 x 3 grease fittings on the front legs

These positions are not localised and should be greased every 50 hours:

- 2 x 2 grease fittings at the hopper cylinder pivots
- 2 x 1 grease fittings on the lower stalk choppers

TOTAL: 26

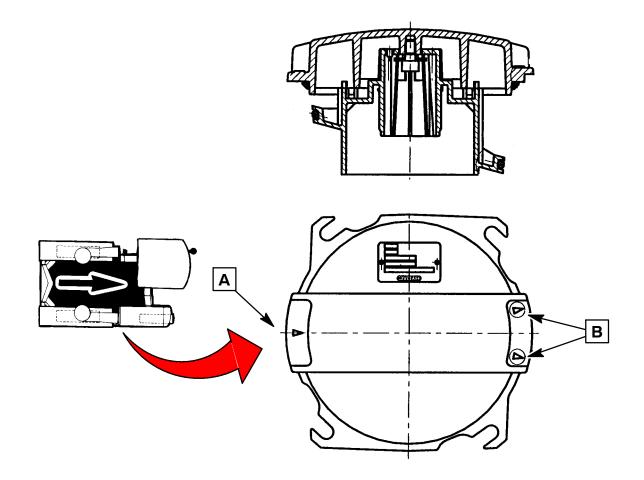
These positions are not localised and should be greased every 50 hours:

- lower stalk chopper 2x1
- Hopper tilting cylinder 2x2
- 1 harvesting equipment rear pivot pin
 TOTAL: 26

To grease every 50 hours:

- 2 x 1 grease fitting on the steering cylinder pivot
- 2 x 2 grease fittings on the steering bar pivots
- 2 grease fittings on steering relay
- 2 x 2 grease fittings on the wheel link pivot
- 2 x 2 grease fittings on the rear lifting cylinder TOTAL: 22

Position and number of grease fittings	Greasing	frequency
	10 h	50 h
SELF-PROPELLED MACHINE		
Front legs 2 x 3	6	
Steering cylinder articulation		2
Steering relays		2
Steering bar ball joints		4
Rear wheel link articulation 2 x 2		4
Rear lifting cylinder articulation 2 x 2		4
Total: 22		
HARVESTING EQUIPMENT		
Shaking front plate 2 x 2	4	
Shaking control connecting rods 2 x 2	4	
Right side shaking shaft bearing 1	1	
Left side noria shaft bearing 1	1	
Belt bearings 2 x 4	8	
Hopper tilting cylinder 2 x 1		2
Hopper articulation 2 x 1		2
Harvesting equipment rear articulation 1		1
Lower stalk chopper 2 x 1		2
Total 25		



Hydraulic filter cover

During reassembly, **pay attention** to the assembly direction:

- the (A) side with only one arrow on the cover must be directed towards the return line,
- the (B) side with two arrows on the cover must be directed towards the intake lines.

MACHINE WASHING

To avoid sugar deposits and harvesting equipment clogging and to preserve the harvesting quality, the machine must be washed once or more times a day, especially after its utilization.

The tractor unit should be cleaned with the engine at a standstill, but for proper cleaning of the harvester unit it is necessary to operate the norias, conveyors and extractor fans with the machine in a permanent location. This is anyway a departure from the general safety requirements specified in the Operator's manual.

This operation requires thus a **special care** and the absolute **compliance** with the following precautions:

- first of all, this operation must be made by a single operator, skilled in the control of this machine.
- The machine should be **at a standstill**, inside a suitable washing area, if possible asphalted and levelled, by at least 5x8 m, with a water draining system, complying with the regulations as for environmental preservation.

The washing area should be equipped as follows:

- a hose having a minimum diameter by 35 mm, long enough for cleaning the machine all around;
- a sufficient water flow to get a 2-m water jet, or a motor-pump unit with high capacity, with a water reserve of 3-4 m³;
- an adjustable nozzle to direct the water jet to about 5 m;
- a ladder about 3.5-m high and a hook about 0.7-m long.

NOTE: the use of a high pressure cleaning machine is definitely not recommended.

MACHINE ARRANGEMENT FOR WASHING AT THE END OF THE CAMPAIGN

Before emptying the last hoppers, stop the thermal engine.

- Alight from the driver's seat, gain access to the inside of the harvester and cause any build-up of crop around the shaker plates and on the rear frame to fall into the buckets.
- Move all the machine round and, starting from below, remove all the accumulated dirt or scrap material.
- Climb onto the driver's seat and start up the engine, the extractor fans and the conveyors. Place the norias in the cleaning position. Run the engine for 10 seconds, then empty the hoppers.

WASHING (in the washing area)

After entering the washing area, lower the machine to about 10 cm from the ground and tilt the hoppers fully. Make sure the inching lever is in neutral, engage the hand brake, stop the thermal engine, get off the driver's seat and position the hopper safety stops.

- Place the ladder in the machine rear side to reach the upper part of the rear arch; from this position, drop the clogged or deposited sarments around the plastic cover and in the nearby area, using the hook.
- Then, move the ladder and place it against the pipe fastening the side plates, to release the elastic bands holding the side plates and let the accumulated residues fall down.

Make sure that the plate upper part folds correctly against the lower one, to prevent it from being trapped in the hoppers during tilting.

This operation must be carried out on both machine sides.

- Put the ladder away and remove the hopper stops.
- Detach the elastic bands from the rear sealing plates and remove any debris trapped behind.
- Remove the possible plastic caps closing the noria rear lower part.
- Climb onto the driver's seat and operate the engine at medium speed, lower the hoppers, engage the extractor fans and conveyors, then place the norias in the washing position.
- Get off the driver's seat leaving the harvesting equipment in operation.

WARNING: this is a departure from the general safety requirements specified in the Operator's Manual.

- Open the water supply valve, pick up the hose without the nozzle and climb onto the harvesting equipment platform located behind the driver's seat. From there, wash the top of the machine, the conveyors, the hopper augers, the norias, etc. for about 10 minutes.
- Get off the machine and, starting from the ground, clean, from the harvesting machine front part, the tunnel inner part:
 - cloth, shaking frame, shakers;
 - pour in water in the right and left front deflectors, through the special openings.
- Now go to the back of the machine, open the saloon doors and clean the rear part of the harvesting tunnel:
 - the shaking frame assembly, washing in particular the shaker connecting rods;
 - the plates and the lower sealing sheets.
- Pour in water through the side openings of the conveyor cases.
- Spray a lot of water in the hoods of the lower extractors, remaining at a sufficient distance from the stalk choppers.

DANGER: the extractor rotors are fitted with stalk chopper knives.

Do not try and fit the pipe or the nozzle when the thermal engine is running.

- Wash carefully the machine rear outer part and clean carefully the rear deflector inner part. Inject water into the rear left and right deflectors through the special openings.
- Lay the pipe (shut off the water supply if necessary) and get on the tractor, lift the right hopper by about 50 cm, to clear the extractor suction hood.
- Place the left hopper in the same position.
- Increase the engine speed at max. speed.
- Get off the tractor, to recover the pipe and get on the harvesting equipment platform to wash the extractor inner part, washing them one after the other, at intervals of 7 seconds.
- Get off the harvesting equipment platform, shut off the water supply, climb onto the driver's seat and stop the harvesting functions (extractors, conveyors and norias).

Optional operation

Now, you can control the cleaning conditions of the extractor slides opening the suitable covers, after making sure that the stalk choppers are completely stopped.

- Operate the machine to empty the hoppers and return to the washing area.
- Lift the machine at half height, tilt the hoppers fully, **stop the thermal engine** and engage the hand brake.
- Get off the tractor, fit the nozzle on the water pipe and open water supply. One side after the other, direct the jet toward and around each conveyor, paying special attention to the lateral opening of the conveyor housings, to the plates, etc...
- Go to the back of the machine, wash the hoppers and the container auger end.
 - Turn around the machine again and wash the wheel links, the wheels, the safety covers, the lower extractor outlets, the cab, etc...
 - Shut off the water supply and open the conveyor housing inspection doors through the inside of the harvesting tunnel.
- Climb onto the driver's seat, start the thermal engine and set it to idling. Lower the machine keeping the hoppers lifted, start the extractors, the conveyors, the shaking and norias in washing position. Let the machine run for 2–3 minutes, so that all excess water drops down.

At the end of the washing operation, the machine must undergo the daily greasing procedure.

NOTE: after greasing, remember to reposition the inspection doors, the plates, etc... which were opened during the washing operations. 12

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