



MASSEY FERGUSON

MF 2700E

Series Tractors

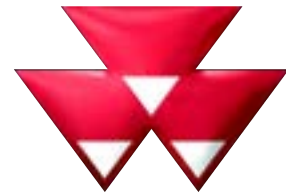
Models: 2705E / 2706E



SERVICE MANUAL

FROM MASSEY FERGUSON

Workshop Service Manual



MASSEY FERGUSON

**2705E
2706E**



**CALIFORNIA
Proposition 65 Warning**

WARNING: Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, or other reproductive harm.

WARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm. Wash hands after handling.

| | |
|---|-------------|
| 1 General | 1-1 |
| 1.1 Introduction | 1-3 |
| 1.1.1 The service manual | 1-3 |
| 1.1.2 Replacement parts | 1-3 |
| 1.1.3 Units of measurement | 1-3 |
| 1.1.4 Serial number plate | 1-3 |
| 1.1.5 Engine identification | 1-4 |
| 1.1.6 Chassis number | 1-5 |
| 1.2 Specifications | 1-6 |
| 1.2.1 Engine specifications | 1-6 |
| 1.2.2 Electrical specifications | 1-7 |
| 1.2.3 Power take-off specifications | 1-7 |
| 1.2.4 Mechanical transmission specifications | 1-7 |
| 1.2.5 Hydrostatic transmission specifications | 1-7 |
| 1.2.6 Power take-off specifications | 1-8 |
| 1.2.7 Hydraulic specifications | 1-8 |
| 1.2.8 Fuel specifications | 1-8 |
| 1.2.9 Operating slope angle | 1-9 |
| 1.2.10 Capacities | 1-9 |
| 1.2.11 Lubrication specifications | 1-9 |
| 1.2.12 Tire inflation pressures | 1-9 |
| 1.2.13 Maximum load capacity | 1-10 |
| 1.3 General dimensions | 1-11 |
| 1.3.1 Dimensions | 1-11 |
| 1.3.2 Major components | 1-12 |
| 1.4 Lubrication / fill points | 1-13 |
| 1.4.1 Lubrication and maintenance chart | 1-13 |
| 1.4.2 Lubrication fill and drain locations - mechanical | 1-14 |
| 1.4.3 Lubrication fill and drain locations - hydrostatic | 1-15 |
| 1.5 General precautions for disassembly and installation | 1-16 |
| 1.5.1 Precautions for disassembling and installing | 1-16 |
| 1.5.2 Precautions when installing according to standard parts | 1-16 |
| 1.6 Tightening torque chart | 1-19 |
| 1.7 Conversion table | 1-21 |
| 1.8 Safety introduction | 1-22 |
| 1.8.1 Safety alert symbol | 1-22 |
| 1.8.2 Safety messages | 1-22 |
| 1.8.3 Informational messages | 1-22 |
| 1.8.4 Safety signs | 1-22 |
| 1.9 Operation | 1-24 |
| 1.9.1 Prepare for operation | 1-24 |
| 1.9.2 Roll over protective structure | 1-24 |
| 1.9.3 General information | 1-24 |
| 1.9.4 Personal protective equipment | 1-28 |
| 1.9.5 Seat instruction | 1-28 |
| 1.9.6 Shield and guards | 1-28 |
| 1.9.7 Power take-off safety | 1-29 |
| 1.9.8 Exhaust warning | 1-30 |
| 1.9.9 Agricultural chemicals | 1-30 |
| 1.9.10 Travel on public roads | 1-30 |

| | |
|---|-------------|
| 1.10 Maintenance | 1-32 |
| 1.10.1 General maintenance information | 1-32 |
| 1.10.2 Fire prevention and first aid | 1-33 |
| 1.10.3 High pressure leaks | 1-34 |
| 1.10.4 Engine safety | 1-35 |
| 1.10.5 Battery safety | 1-36 |
| 1.10.6 Tire safety | 1-37 |
| 1.10.7 Replacement parts | 1-38 |
| | |
| 2 Engine, Fuel And Exhaust System | 2-1 |
| 2.1 Electronic diagnostic tool | 2-3 |
| 2.1.1 Engine service tool software license | 2-3 |
| 2.1.2 Connecting the electronic diagnostic tool | 2-3 |
| 2.2 Component Access | 2-4 |
| 2.2.1 Opening the engine cover | 2-4 |
| 2.2.2 Closing the engine cover | 2-4 |
| 2.3 Removing the engine | 2-5 |
| 2.4 Installing the engine | 2-13 |
| 2.5 Radiator | 2-18 |
| 2.6 Air cleaner system | 2-20 |
| 2.7 Fuel tank | 2-22 |
| 2.7.1 Fuel filters | 2-22 |
| 2.7.2 Draining water from the fuel filter | 2-22 |
| 2.7.3 Replacing the fuel filter | 2-23 |
| 2.7.4 Bleeding the fuel system | 2-24 |
| 2.7.5 Fuel tank | 2-24 |
| 2.7.6 Removing the fuel tank | 2-27 |
| 2.8 Engine service manual | 2-29 |
| 2.8.1 Insert the engine service manual here | 2-29 |
| 2.9 Diagnostic troubleshooting codes and procedures | 2-30 |
| 2.9.1 Insert the diagnostic troubleshooting codes and procedures here | 2-30 |
| | |
| 3 Drive Train System | 3-1 |
| 3.1 Transmission | 3-3 |
| 3.1.1 Separating the engine from the front transmission | 3-3 |
| 3.1.2 Separating the front and mid transimission housings | 3-7 |
| 3.1.3 Separating the mid and rear transimission housings | 3-9 |
| 3.1.4 Separating the front and rear transmission housings | 3-11 |
| 3.1.5 Installing the front transmission housing | 3-21 |
| 3.1.6 Assembling the transmission housings | 3-24 |
| 3.1.7 Removing the lift cylinder housing | 3-25 |
| 3.1.8 Separating the rear axle from the rear transmission housing | 3-30 |
| 3.1.9 Assembling the rear axle and the rear transmission housing | 3-33 |
| 3.1.10 Transmission structure | 3-34 |
| 3.1.11 Transmission components | 3-35 |
| 3.1.12 Forward and reverse gear layout | 3-35 |
| 3.1.13 Forward and reverse gear assembly precautions | 3-36 |
| 3.2 Clutch system | 3-37 |
| 3.2.1 Clutch dimensions | 3-37 |
| 3.2.2 Removing the clutch | 3-38 |
| 3.2.3 Inspecting the clutch disc | 3-39 |
| 3.2.4 Inspecting the pressure plate assembly | 3-40 |
| 3.2.5 Clutch housing vent hose | 3-40 |
| 3.3 Release bearing | 3-41 |
| 3.3.1 Removing the release bearing | 3-41 |
| 3.3.2 Inspecting the release bearing | 3-41 |

| | | |
|-------------|---|-------------|
| 3.3.3 | Installing the release bearing | 3-41 |
| 3.4 | Clutch assembly | 3-42 |
| 3.4.1 | Removing the clutch assembly | 3-42 |
| 3.4.2 | Installing the clutch assembly | 3-42 |
| 3.4.3 | Adjusting the clutch pedal | 3-44 |
| 3.4.4 | Clutch housing plug | 3-44 |
| 3.5 | Troubleshooting - clutch | 3-45 |
| 3.6 | Clutch pack and gear | 3-46 |
| 3.6.1 | Clutch pack components | 3-46 |
| 3.6.2 | Disassembling the reverse clutch | 3-46 |
| 3.6.3 | Forward and reverse gear components | 3-47 |
| 3.6.4 | Main change gears | 3-48 |
| 3.6.5 | Assembling the main change gear precautions | 3-48 |
| 3.6.6 | Main shift lever | 3-49 |
| 3.6.7 | Assembling the main shift lever precautions | 3-49 |
| 3.6.8 | Range change gears | 3-49 |
| 3.6.9 | Assembling the range change gears | 3-50 |
| 3.6.10 | Shift linkage | 3-51 |
| 3.6.11 | Lever linkage | 3-52 |
| 3.7 | Input gears | 3-54 |
| 3.7.1 | Disassembling the input gear | 3-54 |
| 3.7.2 | Power take-off gear system | 3-60 |
| 3.7.3 | Main gear assembly | 3-63 |
| 3.7.4 | Assembling the input gear | 3-65 |
| 3.8 | Power take-off | 3-67 |
| 3.8.1 | Removing the input cover | 3-67 |
| 3.8.2 | Rear power take-off assembly | 3-68 |
| 3.8.3 | Disassembling the power take-off clutch pack | 3-69 |
| 3.8.4 | Assembling the power take-off precautions | 3-70 |
| 3.8.5 | Assembling precautions for the power take-off shaft | 3-71 |
| 3.9 | Four-wheel drive gears | 3-72 |
| 3.9.1 | Assembling the four-wheel drive | 3-73 |
| 3.10 | Hydrostatic transmission | 3-75 |
| 3.10.1 | Hydrostatic controls | 3-75 |
| 3.10.2 | Hydrostatic transmission layout | 3-76 |
| 3.10.3 | Change lever assembly | 3-77 |
| 3.10.4 | Hydrostatic transmission pedal | 3-78 |
| 3.10.5 | Adjusting the hydrostatic transmission pedal | 3-79 |
| 3.10.6 | Hydrostatic transmission system | 3-80 |
| 3.10.7 | Hydrostatic transmission damper input system | 3-80 |
| 3.10.8 | Hydrostatic transmission component overview | 3-81 |
| 3.10.9 | Hydrostatic transmission control unit | 3-82 |
| 3.10.10 | Hydrostatic transmission hydraulic diagram | 3-83 |
| 3.10.11 | Removing the hydrostatic transmission unit | 3-84 |
| 3.10.12 | Disassembling the hydrostatic transmission unit | 3-86 |
| 3.10.13 | Inspecting the hydrostatic transmission unit | 3-97 |
| 3.10.14 | Assembling the hydrostatic transmission unit | 3-98 |
| 3.10.15 | Installing the hydrostatic transmission unit | 3-112 |
| 3.10.16 | Adjusting the auto cruise system | 3-113 |
| 4 | Platform | 4-1 |
| 4.1 | Platform | 4-3 |
| 4.1.1 | Front floor system | 4-3 |
| 4.1.2 | Rear floor system | 4-3 |
| 4.1.3 | Removing the fender | 4-5 |
| 4.1.4 | Fender | 4-6 |
| 4.1.5 | Installing the fender | 4-7 |

| | | |
|------------|---|-------------|
| 4.1.6 | Floor mat and steps | 4-8 |
| 4.1.7 | Seat | 4-9 |
| 4.1.8 | Checking the seat switch | 4-9 |
| 4.1.9 | Front grill head lamp | 4-11 |
| 4.2 | Console | 4-12 |
| 4.2.1 | Removing the console | 4-12 |
| 4.2.2 | Installing the console | 4-14 |
| 4.3 | Roll over protective structure | 4-16 |
| 4.3.1 | Removing the Roll Over Protective Structure | 4-16 |
| 4.3.2 | Installing the Roll Over Protective Structure | 4-16 |
| 4.4 | Steering wheel | 4-18 |
| 4.4.1 | Removing the steering wheel | 4-18 |
| 4.4.2 | Installing the steering wheel | 4-18 |
| 5 | Axles | 5-1 |
| 5.1 | Rear axle | 5-3 |
| 5.1.1 | Three-point linkage | 5-3 |
| 5.1.2 | Rear axle assembly guidelines | 5-5 |
| 5.1.3 | Rear axle information | 5-6 |
| 5.1.4 | Rear axle view | 5-6 |
| 5.1.5 | Special tools | 5-7 |
| 5.2 | Differential lock | 5-8 |
| 5.2.1 | Differential lock system | 5-8 |
| 5.2.2 | Disassembling the rear differential | 5-9 |
| 5.2.3 | Assembling the rear differential | 5-10 |
| 5.2.4 | Hydrostatic transmission settings | 5-12 |
| 5.2.5 | Disassembling the rear axle differential lock and brake | 5-13 |
| 5.3 | Ring gear and pinion gear tooth pattern | 5-16 |
| 5.4 | Front axle | 5-18 |
| 5.4.1 | Removing the front axle | 5-18 |
| 5.4.2 | Installing the front axle | 5-19 |
| 5.4.3 | General information - front axle | 5-20 |
| 5.4.4 | Front axle construction | 5-20 |
| 5.4.5 | Specifications - front axle | 5-22 |
| 5.4.6 | Front wheel drive shaft - 4WD | 5-23 |
| 5.4.7 | Front axle components | 5-24 |
| 5.4.8 | Inspecting the front axle | 5-26 |
| 5.4.9 | Front axle hydraulics | 5-28 |
| 5.4.10 | Assembling the front axle | 5-29 |
| 5.4.11 | Disassembling the pinion carrier assembly | 5-29 |
| 5.4.12 | Inspecting the pinion carrier assembly | 5-30 |
| 5.4.13 | Assembling the pinion carrier assembly | 5-30 |
| 5.4.14 | Disassembling the differential gears | 5-32 |
| 5.4.15 | Assembling the differential gears | 5-33 |
| 5.4.16 | Final drive wheel components | 5-34 |
| 5.4.17 | Removing the wheel shaft seal/cover | 5-34 |
| 5.4.18 | Installing the wheel shaft seal/cover | 5-35 |
| 5.4.19 | Removing the front axle center section | 5-36 |
| 5.4.20 | Installing the front axle center section | 5-37 |
| 5.4.21 | Removing the front axle housing oil seal | 5-37 |
| 5.4.22 | Installing the front axle housing oil seal | 5-37 |
| 5.4.23 | Disassembling the final drive housing | 5-38 |
| 5.4.24 | Inspecting the bearing cover shaft | 5-39 |
| 5.4.25 | Inspecting the drag arm bushing | 5-40 |
| 5.4.26 | Inspecting the final drive housing shaft | 5-40 |
| 5.4.27 | Assembling the final drive housing | 5-40 |
| 5.4.28 | Front axle assembly | 5-42 |

| | | |
|------------|---|-------------|
| 5.4.29 | Adjusting the front wheel alignment | 5-44 |
| 5.4.30 | Steering free play | 5-45 |
| 5.4.31 | Front axle troubleshooting | 5-45 |
| 6 | Brake System | 6-1 |
| 6.1 | Brakes | 6-3 |
| 6.1.1 | Brake system | 6-3 |
| 6.1.2 | Brake information | 6-4 |
| 6.1.3 | Checking the brake adjustment | 6-5 |
| 6.1.4 | Adjusting the brakes | 6-5 |
| 6.1.5 | Inspecting the brake discs and the separator plates | 6-6 |
| 6.1.6 | Brake disc wear limit | 6-7 |
| 6.1.7 | Separator plate wear limit | 6-7 |
| 6.1.8 | Brake troubleshooting | 6-7 |
| 7 | Electrical System | 7-1 |
| 7.1 | Wiring diagrams | 7-3 |
| 7.1.1 | Wire color chart | 7-3 |
| 7.1.2 | Vehicle wiring diagram | 7-5 |
| 7.1.3 | Engine wiring diagram | 7-7 |
| 7.2 | Wiring harness | 7-9 |
| 7.2.1 | Wiring harness layout | 7-9 |
| 7.3 | Fuses, relays, and diodes | 7-12 |
| 7.3.1 | Main fuse box | 7-12 |
| 7.3.2 | Relay locations | 7-12 |
| 7.3.3 | Diode location | 7-13 |
| 7.4 | Instruments and controls | 7-15 |
| 7.4.1 | Instrument panel components | 7-15 |
| 7.4.2 | Indicators and gauges | 7-15 |
| 7.4.3 | Instrument panel indicator inputs | 7-18 |
| 7.4.4 | Instrument panel connection | 7-20 |
| 7.4.5 | Removing the instrument panel | 7-21 |
| 7.4.6 | Installing the instrument panel | 7-21 |
| 7.4.7 | Instrument panel layout | 7-21 |
| 7.4.8 | Handling the engine control unit | 7-22 |
| 7.5 | Switches | 7-23 |
| 7.5.1 | Neutral start safety switches | 7-23 |
| 7.5.2 | Combination switch | 7-26 |
| 7.5.3 | Start switch | 7-26 |
| 7.5.4 | Adjusting the seat switch | 7-27 |
| 7.5.5 | Power takeoff switch | 7-27 |
| 7.6 | Sensors | 7-30 |
| 7.6.1 | Throttle position sensor | 7-30 |
| 7.6.2 | Fuel gauge sender | 7-30 |
| 7.7 | Electronic diagnostic tool | 7-31 |
| 7.7.1 | Engine service tool software license | 7-31 |
| 7.7.2 | Connecting the electronic diagnostic tool | 7-31 |
| 8 | Hydraulic System | 8-1 |
| 8.1 | Hydraulic system overview | 8-3 |
| 8.2 | Hydraulic schematic | 0 |
| 8.3 | Power shuttle components | 8-4 |
| 8.4 | General service procedures | 8-9 |
| 8.4.1 | Changing the hydraulic oil | 8-9 |
| 8.4.2 | Oil cooler and the main clutch lubrication | 8-10 |
| 8.5 | Suction filter | 8-12 |

| | |
|---|----------------|
| 8.6 Gear pump | 8-14 |
| 8.6.1 Main pump | 8-14 |
| 8.6.2 Sub pump | 8-15 |
| 8.6.3 Power steering cylinder | 8-16 |
| 8.6.4 Main cylinder | 8-18 |
| 8.7 Valves | 8-20 |
| 8.7.1 Main relief valve | 8-20 |
| 8.7.2 Steering orbit roll | 8-23 |
| 8.7.3 Slow return valve | 8-24 |
| 8.7.4 Assembling the slow return valve precautions | 8-24 |
| 8.7.5 Safety valve | 8-25 |
| 8.7.6 Assembling the slow return valve precautions | 8-25 |
| 8.7.7 Power takeoff control valve | 8-26 |
| 8.7.8 Assembling the power take-off control valve precautions | 8-27 |
| 8.7.9 Assembling precautions for the reduce valve | 8-27 |
| 8.7.10 Reduce valve specifications | 8-27 |
| 8.7.11 External auxiliary hydraulics | 8-27 |
| 8.7.12 Auxiliary control valve | 8-29 |
| 8.7.13 Disassembling the auxiliary control valve | 8-31 |
| 8.7.14 Assembling the auxiliary control valve | 8-31 |
| 8.7.15 Removing the auxiliary control valve | 8-32 |
| 8.7.16 Installing the auxiliary control valve | 8-32 |
| 8.7.17 Auxiliary hydraulics outlet | 8-32 |
| 8.7.18 Removing the external hydraulic pressure | 8-34 |
| 8.8 Hydraulic control linkage | 8-36 |
| 8.8.1 Position control link and lever | 8-36 |
| 8.8.2 Adjusting the position control lever | 8-37 |
| 8.8.3 Position control lever operation | 8-37 |
| 8.8.4 Draft control link and lever, if equipped | 8-38 |
| 8.8.5 Adjusting the draft control, if equipped | 8-38 |
| 8.9 Three-point lift linkage and drawbar | 8-40 |
| 8.9.1 Three-point linkage | 8-40 |
| 8.9.2 Drawbar dimensions | 8-42 |
| 8.10 Hydraulic system troubleshooting | 8-43 |
| 8.10.1 Testing the power takeoff clutch pack pressure | 8-47 |
| 9 Steering System | 9-1 |
| 9.1 Hydrostatic steering | 9-3 |
| 9.1.1 Hydrostatic steering components | 9-3 |
| 9.1.2 Integral orbit roll components | 9-4 |
| 9.1.3 Disassembling the steering unit | 9-5 |
| 9.1.4 Inspecting the steering unit | 9-8 |
| 9.1.5 Assembling the control side of the steering unit | 9-8 |
| 9.1.6 Assembling the gerotor side of the steering unit | 9-10 |
| 9.1.7 Flow control valve | 9-12 |
| 9.1.8 Steering system troubleshooting | 9-13 |
| 10 Index | Index-1 |

1. General

| | |
|---|-------------|
| 1.1 Introduction | 1-3 |
| 1.1.1 The service manual | 1-3 |
| 1.1.2 Replacement parts | 1-3 |
| 1.1.3 Units of measurement | 1-3 |
| 1.1.4 Serial number plate | 1-3 |
| 1.1.5 Engine identification | 1-4 |
| 1.1.6 Chassis number | 1-5 |
| 1.2 Specifications | 1-6 |
| 1.2.1 Engine specifications | 1-6 |
| 1.2.2 Electrical specifications | 1-7 |
| 1.2.3 Power take-off specifications | 1-7 |
| 1.2.4 Mechanical transmission specifications | 1-7 |
| 1.2.5 Hydrostatic transmission specifications | 1-7 |
| 1.2.6 Power take-off specifications | 1-8 |
| 1.2.7 Hydraulic specifications | 1-8 |
| 1.2.8 Fuel specifications | 1-8 |
| 1.2.9 Operating slope angle | 1-9 |
| 1.2.10 Capacities | 1-9 |
| 1.2.11 Lubrication specifications | 1-9 |
| 1.2.12 Tire inflation pressures | 1-9 |
| 1.2.13 Maximum load capacity | 1-10 |
| 1.3 General dimensions | 1-11 |
| 1.3.1 Dimensions | 1-11 |
| 1.3.2 Major components | 1-12 |
| 1.4 Lubrication / fill points | 1-13 |
| 1.4.1 Lubrication and maintenance chart | 1-13 |
| 1.4.2 Lubrication fill and drain locations - mechanical | 1-14 |
| 1.4.3 Lubrication fill and drain locations - hydrostatic | 1-15 |
| 1.5 General precautions for disassembly and installation | 1-16 |
| 1.5.1 Precautions for disassembling and installing | 1-16 |
| 1.5.2 Precautions when installing according to standard parts | 1-16 |
| 1.6 Tightening torque chart | 1-19 |
| 1.7 Conversion table | 1-21 |
| 1.8 Safety introduction | 1-22 |
| 1.8.1 Safety alert symbol | 1-22 |
| 1.8.2 Safety messages | 1-22 |
| 1.8.3 Informational messages | 1-22 |
| 1.8.4 Safety signs | 1-22 |
| 1.9 Operation | 1-24 |
| 1.9.1 Prepare for operation | 1-24 |
| 1.9.2 Roll over protective structure | 1-24 |
| 1.9.3 General information | 1-24 |
| 1.9.4 Personal protective equipment | 1-28 |
| 1.9.5 Seat instruction | 1-28 |
| 1.9.6 Shield and guards | 1-28 |
| 1.9.7 Power take-off safety | 1-29 |
| 1.9.8 Exhaust warning | 1-30 |
| 1.9.9 Agricultural chemicals | 1-30 |
| 1.9.10 Travel on public roads | 1-30 |

| | |
|--|-------------|
| 1.10 Maintenance | 1-32 |
| 1.10.1 General maintenance information | 1-32 |
| 1.10.2 Fire prevention and first aid | 1-33 |
| 1.10.3 High pressure leaks | 1-34 |
| 1.10.4 Engine safety | 1-35 |
| 1.10.5 Battery safety | 1-36 |
| 1.10.6 Tire safety | 1-37 |
| 1.10.7 Replacement parts | 1-38 |

1.1 Introduction

1.1.1 The service manual

Read the table of contents and basic layout. Become familiar with all parts of this service manual. This service manual gives the technician very important information.

Machine movement when in normal use determines right-hand and left-hand.

This manual covers general safety practices for this machine.

The photos, illustrations, and data used in this manual were current at the time of printing. Inline production changes can make machines vary from the information in the service manual. The manufacturer reserves the right to redesign and change the machine as necessary without notification.



WARNING:

In some of the illustrations and photos used in this manual, shields or guards may have been removed for clarity. Never operate the machine with any shields or guards removed. If the removal of shields or guards is necessary to make a repair, they must be replaced before operation.

1.1.2 Replacement parts

To receive prompt efficient service, remember to have the following information:

- Correct part description and part number
- Model number of the machine
- Serial number of the machine

1.1.3 Units of measurement

Measurements are given in metric units followed by the equivalent in US units. Hardware sizes are given in millimeters for metric hardware and inches for US hardware.

1.1.4 Serial number plate

The serial number plate (1) is located below the operator seat.

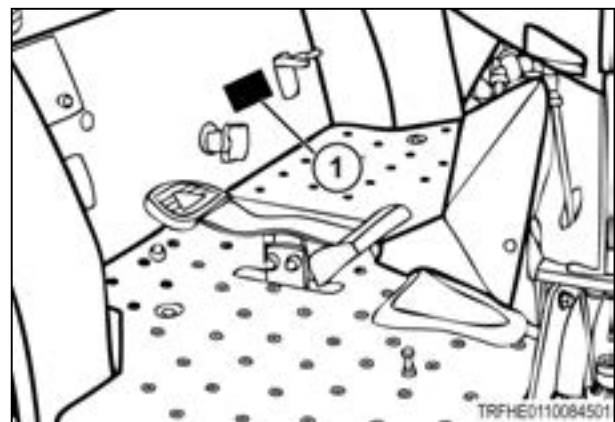


Fig. 1

The serial number plate contains the model number and serial number.

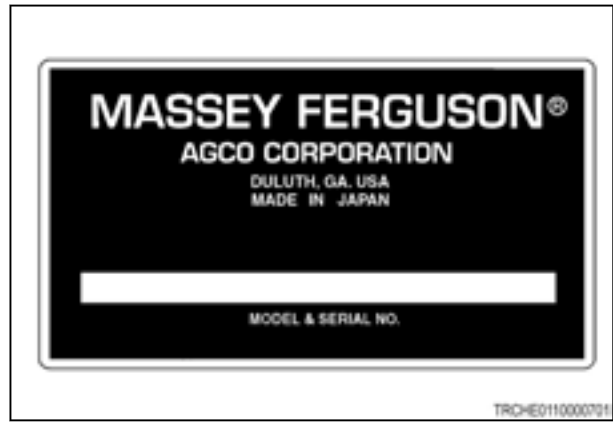


Fig. 2

1.1.5 Engine identification

The engine identification plate (1) is located on the left-hand side of the engine.



Fig. 3

The engine identification plate contains the engine model number (1), the engine serial number (2), and the month(s)/year(s) (3) the engine was assembled.

| | |
|-----------------------------|--|
| Engine model number: | |
| Engine serial number: | |
| Assembled month(s)/year(s): | |

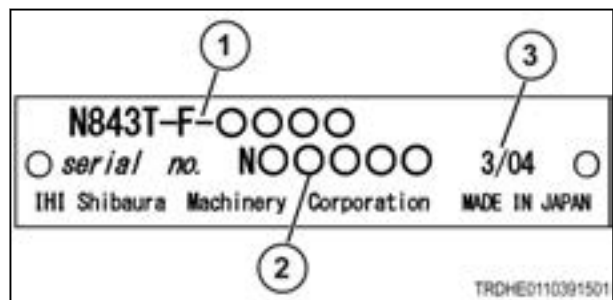


Fig. 4

1.1.6 Chassis number

The chassis number (1) is stamped in right-hand side of the front frame.

| | |
|-----------------|--|
| Chassis number: | |
|-----------------|--|

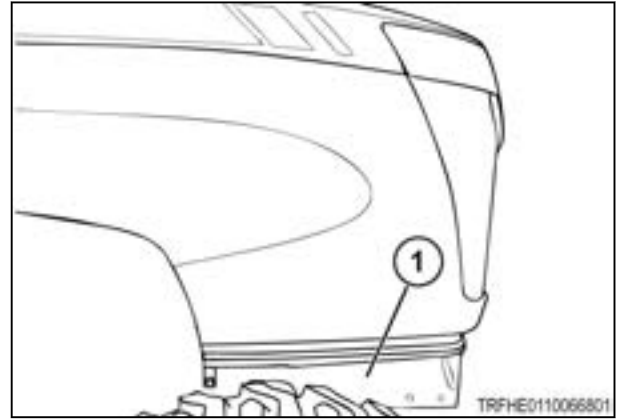


Fig. 5

1.2 Specifications

1.2.1 Engine specifications

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|---|---|------------------------------------|-----------------------------------|------------------------------------|
| Type | Water-cooled, in-line overhead valve, turbocharged diesel | | | |
| Model | N4LDI-T | | N4LDI-TA | |
| Make | IHI SHIBAURA Machinery Corporation | | | |
| Number of cylinders | 4 | | | |
| Combustion system | In-direct injection system | | | |
| Compression ratio | 18.0 | | | |
| Injection | Inline injection pump | | | |
| Bore | 84 mm (3.31 in) | | | |
| Stroke | 100 mm (3.94 in) | | | |
| Displacement | 2216 cm ³ (135.23 in ³) | | | |
| Rated speed | 2600 rpm | | | |
| Low idle speed | 975 to 1025 rpm | | | |
| High idle speed | 2705 to 2755 rpm | | | |
| Maximum torque at rpm | 160 Nm (118 lbf ft) @ 1600 rpm | 192 Nm 141.6 lbf ft) @ 1600 rpm | 160 Nm (118 lbf ft) @ 1600 rpm | 192 Nm 141.6 lbf ft) @ 1600 rpm |
| Engine horse power (estimated gross) | 36.4 kW (48.8 hp) @ 2600 rpm | | 42.7 kW (57.3 hp) @ 2600 rpm | |
| PTO horse power (estimated) | 30.9 kW (41.4 hp) @ 578 rpm | 29.1 kW (39.0 hp) @ 578 rpm | 36.3 kW (48.7 hp) @ 578 rpm | 34.2 kW (45.9 hp) @ 578 rpm |
| Engine cooling | Water cooling | | | |
| Fan | 430 mm (16.93 in)/ 8 blades | | | |
| Air cleaner | Dual stage, dry element | | | |
| Air intake | Engine cover grille | | | |
| Cold starting aid | Glow plug | | | |
| Firing order | 1-3-4-2 | | | |
| Valve clearance (cold) - intake and exhaust | 0.2 mm (0.008 in) | | | |

1.2.2 Electrical specifications

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|--|---|-------------------|------------------|-------------------|
| System voltage | 12 volt | | | |
| Grounding | Negative | | | |
| Battery cold cranking amperage @ 18° C (64° F) | 680 cca | | | |
| Battery JIS type | 115D31R | | | |
| Battery holder | Length: 305 mm (12 in) Width: 172 mm (6.8 in) Height: 200 mm (7.9 in) | | | |
| Alternator rating | 90 ampere | | | |
| Starter rating | 12 volt / 2.0 kW (2.7 hp) | | | |

1.2.3 Power take-off specifications

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|----------------|------------------------------------|-------------------|------------------|-------------------|
| Type | Engine driven | | | |
| Control | PTO selector switch | | | |
| Clutch | PTO over-running clutch | | | |
| PTO shaft type | 35 mm (1.38 in) diameter, 6 spline | | | |
| Output | Clockwise rotation | | | |

1.2.4 Mechanical transmission specifications

| | 2705E mechanical | 2706E mechanical |
|----------------------|----------------------------|------------------|
| Primary transmission | Gear type | |
| Range transmission | 2-speed range | |
| Gear speeds | 8 gears (forward, reverse) | |
| Clutch | Single stage dry type | |

1.2.5 Hydrostatic transmission specifications

| | 2705E hydrostatic | 2706E hydrostatic |
|----------------------|-------------------|-------------------|
| Primary transmission | HST, gear | |
| Range transmission | 3-speed range | |
| Gear speeds | | |
| Clutch | None | |

1.2.6 Power take-off specifications

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|----------------|------------------------------------|-------------------|------------------|-------------------|
| Type | Engine driven | | | |
| Control | PTO selector switch | | | |
| Clutch | PTO over-running clutch | | | |
| PTO shaft type | 35 mm (1.38 in) diameter, 6 spline | | | |
| Output | Clockwise rotation | | | |

1.2.7 Hydraulic specifications

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|------------------------------|---|-------------------|------------------|-------------------|
| Main hydraulic system | | | | |
| Pump | Transmission mounted | | | |
| Maximum output | 47.8 l/min (12.6 gal/min (US)) | | | |
| Pressure | 16.18 mPa (2346.8 psi) | | | |
| Steering system | | | | |
| Type | Hydrostatic | | | |
| Pump | Transmission mounted | | | |
| Maximum output | 26.5 l/min (7 gal/min (US)) @ 2600 rpm | | | |
| Pressure | Relief valve setting 11.77 mPa (1706.8 psi) | | | |
| Rear linkage | | | | |
| Type | Three-point hitch | | | |
| Size | Category I and II | | | |
| Control | Operated by single position control lever | | | |
| Relief valve setting | 15.7 mPa (2275.7 psi) | | | |
| Lift Capacity | | | | |
| Measured at ball ends | 1200 kg (2645 lb) | | | |
| Measured at 610 mm (24 in) | 1100 kg (2425 lb) | | | |

1.2.8 Fuel specifications

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|--------------------|----------------------------|-------------------|------------------|-------------------|
| Type | Ultra low Sulfur fuel only | | | |
| Above 4 °C (39 °F) | No. 2-D | | | |
| Below 4 °C (39 °F) | No. 1-D | | | |

1.2.9 Operating slope angle

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|--------------|------------------|-------------------|------------------|-------------------|
| Up/down | 20 degrees | | | |
| Side to side | 20 degrees | | | |

1.2.10 Capacities

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|------------------------------|-------------------------|-------------------|------------------|-------------------|
| Fuel tank | 53.0 L (14 gal (US)) | | | |
| Engine crankcase with filter | 5.8 L (1.53 gal (US)) | | | |
| Cooling system | 6.3 L (1.66 gal (US)) | | | |
| Reserve tank | 1.0 L (0.26 gal (US)) | | | |
| Hydraulic system | 38.0 L (10.04 gal (US)) | | | |
| Front drive axle | 8.5 L (2.21 gal (US)) | | | |

1.2.11 Lubrication specifications

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|--|--|-------------------|------------------|-------------------|
| Lubrication fitting | Massey Ferguson M-1105 or equivalent lithium base grease No. 2 | | | |
| Engine oil | Massey Ferguson Multiguard® or equivalent in the correct SAE viscosity. Oil must meet or exceed requirements API service classification CJ-4 class | | | |
| Recommended Viscosity: | | | | |
| Between -10 and 40 °C (5 to 104 °F) | SAE10W-30 | | | |
| Between -20 to 40 °C (-4 to 104 °F) | SAE0W-30 / SAE5W-30 | | | |
| 0 °C (32 °F) and above | SAE15W-40 / SAE20W-40 | | | |
| Engine coolant | 50/50 mixture ethylene glycol and water | | | |
| Freezing protection (original factory fill) | -34 °C (-29 °F) | | | |
| Transmission and differential housing (including hydraulic system) | AGCO Permatran 821XL | | | |
| Front axle | AGCO Permatran 821XL | | | |

1.2.12 Tire inflation pressures

| Tire type | Tire location | Tire size | Pressure |
|-----------|---------------|-----------|------------------|
| Ag | Front | 9.5-16-6 | 207 kPa (30 psi) |
| | Rear | 13.6-28-6 | 152 kPa (22 psi) |
| Ag | Front | 9.5-16-6 | 207 kPa (30 psi) |

| Tire type | Tire location | Tire size | Pressure |
|-----------|---------------|---------------|------------------|
| | Rear | 16.9-24-6 | 124 kPa (18 psi) |
| Turf | Front | 27x10.50-15-4 | 207 kPa (30 psi) |
| | Rear | 44x18.00-20-4 | 138 kPa (20 psi) |
| R4 | Front | 10-16.5NHS-6 | 310 kPa (45 psi) |
| | Rear | 17.5L-24-6 | 138 kPa (20 psi) |

1.2.13 Maximum load capacity

| | 2705E mechanical | 2705E hydrostatic | 2706E mechanical | 2706E hydrostatic |
|---------------------|---------------------|----------------------|---------------------|-------------------|
| Front axle capacity | 1000 kg (2205 lb) | | | |
| Rear axle capacity | 1000 kg (2205 lb) | | | |
| Total capacity | 2000 kg (4409 lb) | | | |

1.3 General dimensions

1.3.1 Dimensions

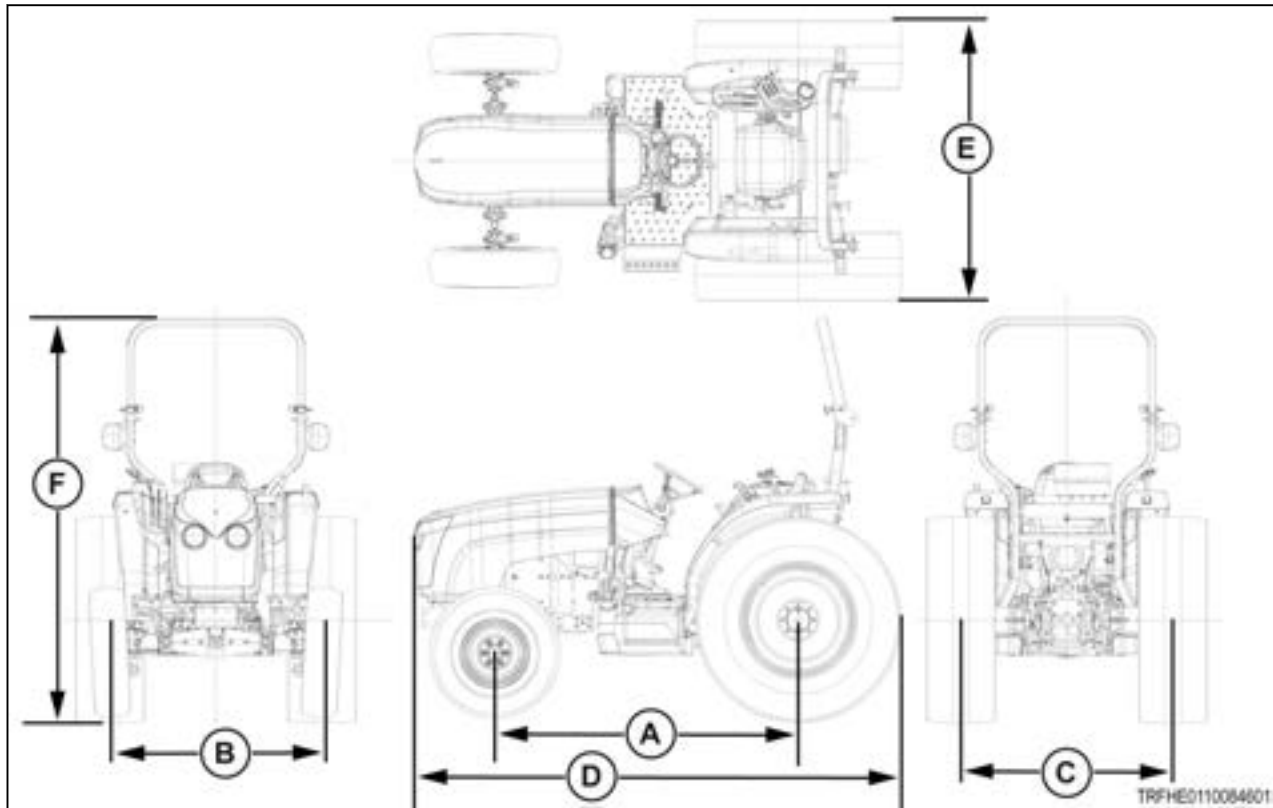


Fig. 6

| | | 2705E | 2706E |
|--------------------------------|-------------------|---------------------|-------|
| Tire | | R1-2 | |
| Front | | 9.5-16 | |
| Rear | | 16.9-24 | |
| A | Wheelbase | 1980 mm (77.95 in) | |
| B | Front wheel tread | 1340 mm (52.76 in) | |
| C | Rear wheel tread | 1440 mm (56.69 in) | |
| D | Length | 3370 mm (132.68 in) | |
| E | Width | 1890 mm (74.41 in) | |
| F | Height | 2645 mm (104.13 in) | |
| Turning radius (with brake) | | 2.5 m (98.42 in) | |
| Turning radius (without brake) | | 2.9 m (114.17 in) | |
| Ground clearance | | 380 mm (14.96 in) | |
| Weight | | | |
| Mechanical transmission | | 1740 kg (lb) | |
| Hydrostatic transmission | | 1760 kg (lb) | |

1.3.2 Major components

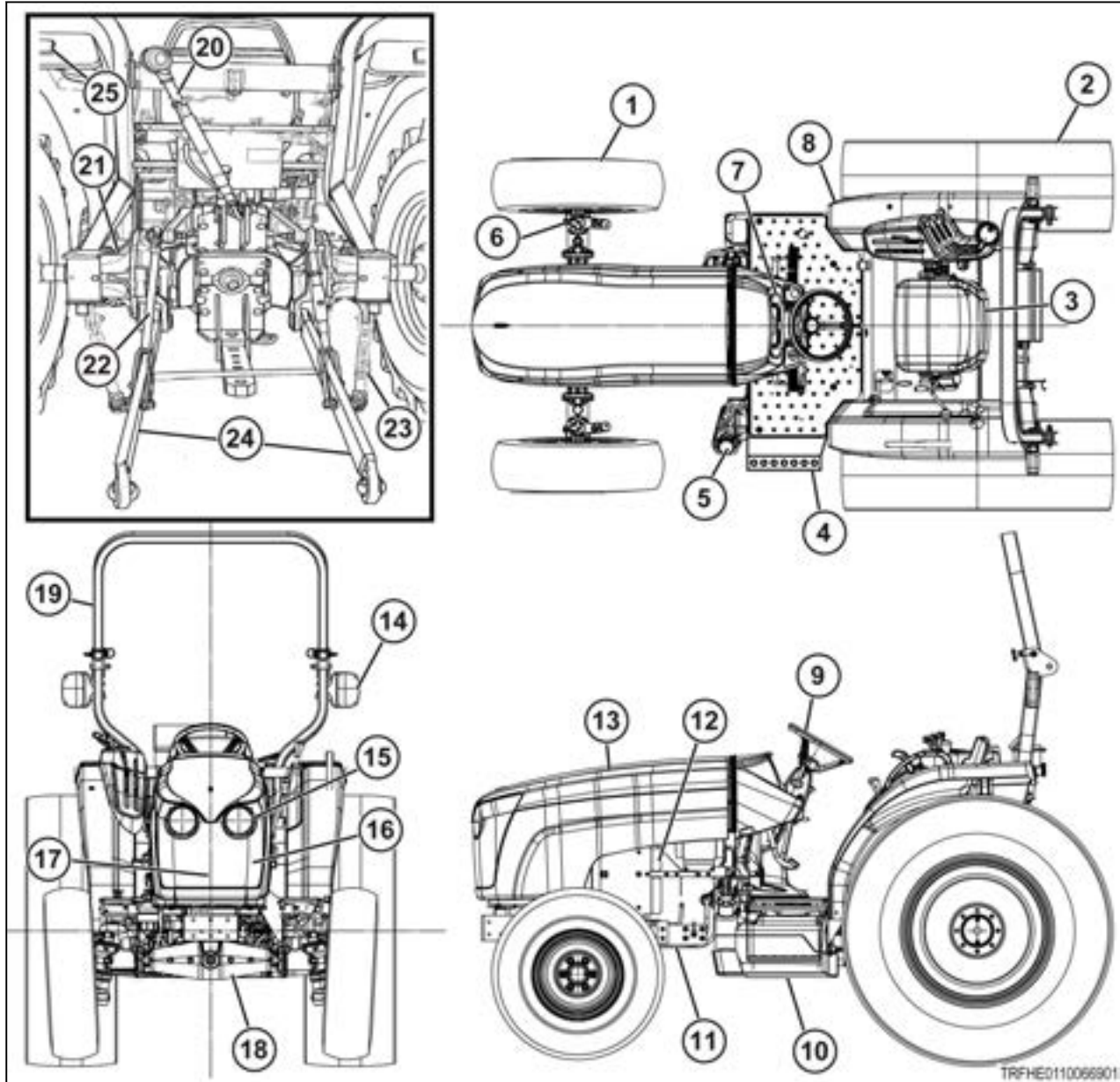


Fig. 7

- | | |
|------------------------------|--|
| (1) Front wheel | (14) Turn/hazard lamp |
| (2) Rear wheel | (15) Head lamp |
| (3) Operator's seat | (16) Front grill |
| (4) Foot step | (17) Battery |
| (5) Fuel tank filler | (18) Front axle |
| (6) Steering cylinder | (19) Roll over protective structure (ROPS) |
| (7) Instrument panel | (20) Lift arm |
| (8) Fender | (21) Rear axle |
| (9) Steering wheel | (22) Lift rod |
| (10) Transmission | (23) Stabilizer |
| (11) Front wheel drive shaft | (24) Lower links |
| (12) Engine | (25) Reflector |
| (13) Engine cover | |

1.4 Lubrication / fill points

1.4.1 Lubrication and maintenance chart

| Daily | 50 hours | 150 hours | 300 hours | Other | |
|-------|----------|-----------|-----------|----------------------|--|
| X | | | | | Check the filter bowl for deposits of sediment or water. Clean as necessary. |
| X | | | | | Inspect and repair all the controls and switches. |
| X | | | | | Inspect and tighten all the fasteners and hardware. |
| X | | | | | Inspect and repair the hoses, belts and wiring. |
| X | | | | | Check and fill the transmission oil level. |
| X | | | | | Check and clean debris from the air cleaner. |
| X | | | | | Check and fill the radiator coolant level. |
| X | | | | | Check and adjust belt tension. |
| X | | | | | Check and fill the fuel tank level. |
| X | | | | | Inspect and clean the fuel filter sediment bowl. |
| X | | | | | Check and repair the lamps and flashers. |
| X | | | | | Check and adjust the clutch pedal free play. |
| X | | | | | Check and adjust the brake adjustment and balance. |
| X | | | | | Check, adjust, or replace the tire condition and pressure. |
| X | | | | | Check and adjust the wheel bolt torque. |
| X | | | | | Check and adjust the steering free play. |
| X | | | | | Check and fill engine oil level. |
| | | | | | Lubricate lubrication fittings. |
| | X | | | Then every 200 hours | Change and replace engine oil and filter. |
| | X | | | Then every 400 hours | Change and replace mechanical transmission oil and filter. |
| | X | | | Then every 200 hours | Change and replace hydrostatic transmission oil and filter. |
| | | X | | | Check and fill front axle oil level. |
| | | | | 600 hours | Change and replace front axle oil. |

| Daily | 50 hours | 150 hours | 300 hours | Other | |
|-------|----------|-----------|-----------|-----------|--|
| | | | | 2 years | Drain, flush, and replace radiator coolant. |
| | | | | Yearly | Inspect, clean and replace air cleaner elements. |
| | | | | 400 hours | Replace the fuel filter and bleed the fuel system. |
| | X | | | | Check, clean, and tighten the battery cables. |
| | X | | | | Check the battery charge indicator. |
| | | | X | | Check and adjust the front wheel alignment. |
| | | | X | | Check and adjust the front axle end-float. |
| | | X | | Yearly | Inspect and replace the clutch housing plug. |

1.4.2 Lubrication fill and drain locations - mechanical

- Lubrication fittings
- ⊙ Fill location
- ⊕ Drain location
- ▲ Level location
- ⊗ Coolant fill location
- △ Coolant drain location

| Ref | Description | Type |
|-----|------------------------------|---------------|
| 1 | Crankcase | Engine oil |
| 2 | Radiator | Coolant |
| 3 | Radiator overflow reservoir | Coolant |
| 4 | Fuel tank | Diesel fuel |
| 5 | Rear housing | Hydraulic oil |
| 6 | Front axle | Hydraulic oil |
| 7 | Four-wheel drive axle pivots | Grease |
| 8 | Tie rod ends | Grease |
| 9 | Clutch shaft | Grease |
| 10 | Brake pivots | Grease |

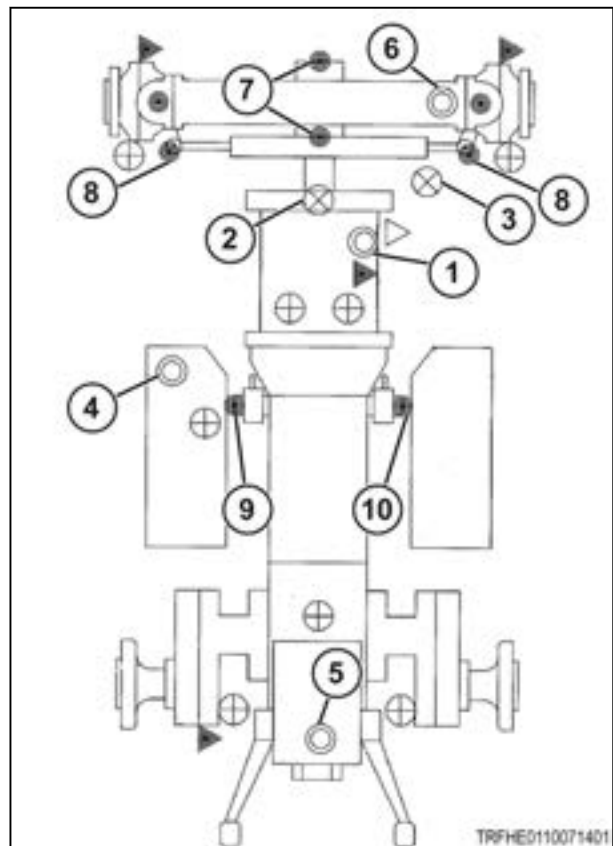


Fig. 8

1.4.3 Lubrication fill and drain locations - hydrostatic

- Lubrication fittings
- ⊙ Fill location
- ⊕ Drain location
- ▲ Level location
- ⊗ Coolant fill location
- △ Coolant drain location

| Ref | Description | Type |
|-----|------------------------------|---------------|
| 1 | Crankcase | Engine oil |
| 2 | Radiator | Coolant |
| 3 | Radiator overflow reservoir | Coolant |
| 4 | Fuel tank | Diesel fuel |
| 5 | Rear housing | Hydraulic oil |
| 6 | Front axle | Hydraulic oil |
| 7 | Four-wheel drive axle pivots | Grease |
| 8 | Tie rod ends | Grease |
| 9 | Hydrostatic pedal | Grease |
| 10 | Brake pivots | Grease |

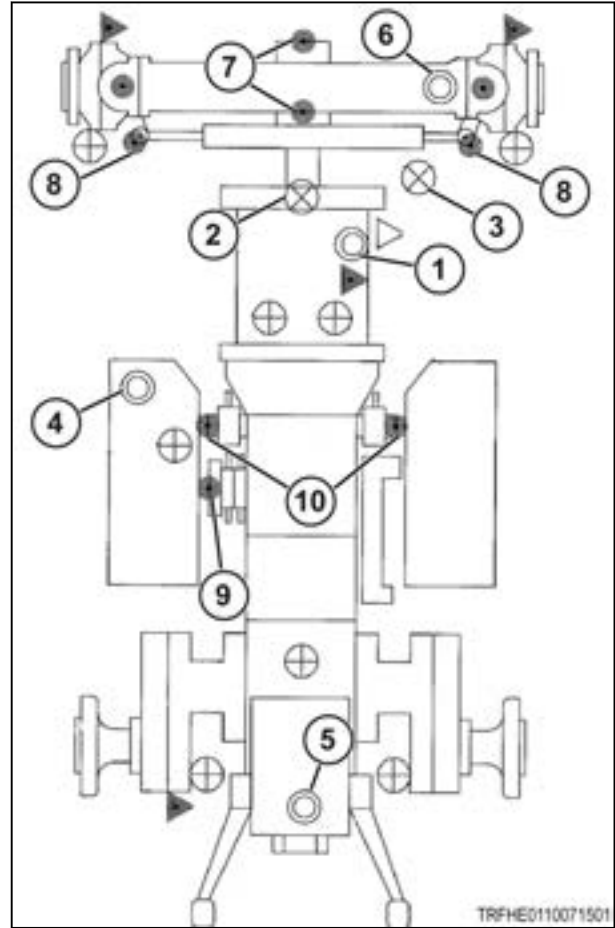


Fig. 9

1.5 General precautions for disassembly and installation

1.5.1 Precautions for disassembling and installing

Before operation

Always be safety conscious in selecting clothes to wear and correct tools to use.

Before disassembly, make sure to become familiar with the assembled condition to assist in assembly.

Keep parts, and tools in the correct order during operations.

When assembling disassembled parts, discard used gasket, O-rings, or oil seals and install new ones.

When lifting, tip only the front, or rear part of the tractor, make sure to wedge the grounded wheels.

When the tractor is jacked up, make sure to support the full tractor with a stand. Do not raise the tractor with only a jack, this is a dangerous and not stable procedure.

1.5.2 Precautions when installing according to standard parts

Bearings

Use an installer when installing a bearing in a housing by the outer race. The installer is specially used to push on only the outer race and vice versa.

The installer must be used to install the bearing on the shaft in a parallel position.

When installing a bearing which looks the same on both sides, install the face with the identification number visible. Install all bearings in the transmission housing with their identification number pointing outward.

Push a bearing fully until seated, when installed in a shaft or a hole with an inner seat.

Bearings must turn smoothly.

Oil seals

A oil seal installer must not deform the oil seals.

During installation, be careful not to damage the lips. Make sure to push the bearing in parallel to the shaft or hole.

Installed oil seals must have no turnover of the lips and no dislocation of the springs.

When installing a multiple lip, fill the grooves between the lips with grease.

Use a lithium-based grease.

There must not be any oil, or water leaks around the new seals.

O-rings

Coat O-rings with grease before installing.

Installed O-rings must not have any tension or twist.

Installed O-rings must keep correct tightness.

Retainer rings

Retainer ring installers must not permanently deform the retainer rings (1).

Install the retainer rings correctly in the groove.

Be careful not to overload the retainer ring to the point that the retainer ring is permanently damaged.

Install a retainer ring as shown in the figure, with its round edge turned toward the retained part. Pressing the retainer ring out will round the edge.

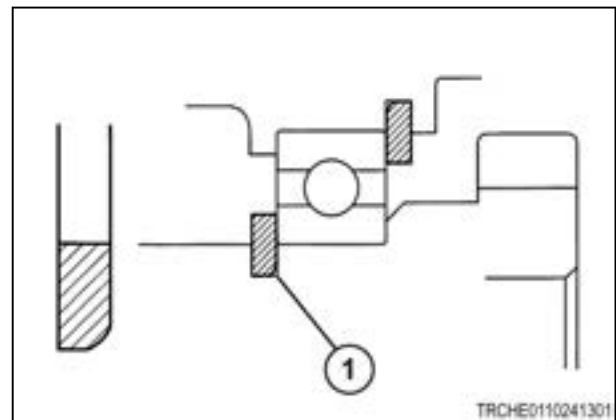


Fig. 10

Spring (roll) pin

Spring pins must install tightly.

Install the retainer rings with the seams pointing in the direction of the applied load.

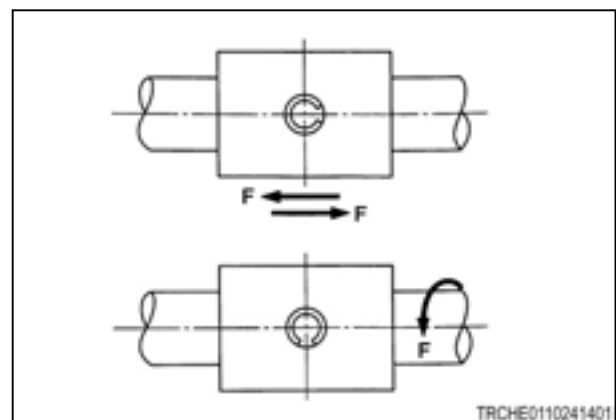


Fig. 11

Cotter pins

Correctly bend the cotter pins at the ends as shown in the figure when installing.

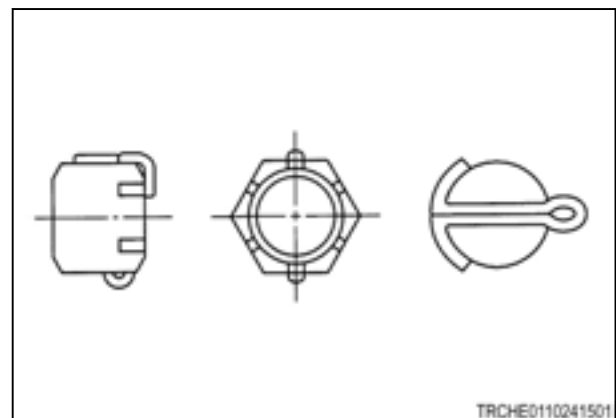


Fig. 12

Bolts and Nuts

Special bolts are installed at some locations, so make sure not to interchange the special bolts with the other bolts.

Use a torque wrench to tighten the bolts and nuts to their specified torque .

When locking the bolts or nuts with wire, take note in the winding direction to hold the bolt tight.

When locking the bolts or nuts with a extension lock washer, bend the extension against the hexadecimal. This will give secure locking.

When locking bolts and nuts with an adhesive apply the adhesive on the thread and tighten correctly.

Apply a sealant to components which have any risk of oil leaks, such as stud bolts and treaded holes.

Tighten each lock nut tight.

See the tightening torque table in introduction section when tightening the bolts and nuts.

Grease fittings

After installation, fill each grease fitting with grease.

When installing 45° or 90° grease fittings, make sure to turn the fitting. Turn the fitting in a direction that will let easy access for a grease gun.

Other precautions

Make sure not to damage any finished surfaces or parts.

Always refrain from forcing installation.

Install each lever knob coated with an adhesive.

Coat each contact surface with an adhesive and tighten equally with bolts. Install adhesive coated surfaces within 30 minutes after application of the adhesive.

The contact surface must be flawless and free from unwanted material. Remove all grease before application of the adhesive.

Precautions for applying adhesives:

- The surface or the thread where an adhesive is applied, must be fully free of chips.
- The surface of the thread where an adhesive is applied must be fully free of oil.

1.6 Tightening torque chart

| Main components | Parts to be tightened | Tightening torque | | Size | Quantity |
|-----------------|-------------------------|-------------------|----------------|------------|----------|
| | | Nm | lbf ft | | |
| Cylinder head | Cylinder head | 83.4 to 88.3 | 61.5 to 65.1 | M11 X 1.5 | 18 |
| | Cylinder head cover | 9.8 to 19.6 | 7.2 to 14.5 | M8 X 1.25 | 3 |
| | rocker shaft | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 4 |
| | Injection nozzle | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 4 |
| | Fuel pipe | 9.81 to 14.7 | 7.2 to 10.8 | M8 X 1.25 | 4 |
| | Glow plug | 14.7 to 19.6 | 10.8 to 14.5 | M10 X 1.25 | 4 |
| | Glow plug connector | 0.98 to 1.47 | 0.7 to 1.1 | M4 X 0.7 | 4 |
| | Hanger | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 4 |
| Cylinder block | Bearing cap | 137.3 to 156.9 | 101.3 to 115.7 | M14 X 1.5 | 10 |
| | Front plate | 13.7 to 23.5 | 10.1 to 17.3 | M8 | 4 |
| | Thrust plate | 5.85 to 9.85 | 4.3 to 7.3 | M6 X 1.0 | 2 |
| | Rear plate | 74.5 to 90.1 | 55.0 to 66.5 | M12 X 1.5 | 8 |
| | Oil pan | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 24 |
| | Strainer clamp | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 1 |
| | Injection pump cover | 5.85 to 9.85 | 4.3 to 7.3 | M6 X 1.0 | 4 |
| Crankshaft | Connecting rod cap | 34.3 to 44.1 | 25.3 to 32.5 | M9 X 1.0 | 8 |
| | Flywheel | 127.3 to 146.9 | 93.9 to 108.3 | M14 X 1.5 | 8 |
| | Crankshaft pulley | 166.7 to 203.9 | 123.0 to 150.4 | M16 X 1.5 | 1 |
| | Gear case | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 16 |
| | Plug | 7.9 to 17.7 | 5.8 to 13.0 | M8 | 1 |
| | Oil pump | 5.8 to 9.8 | 4.3 to 7.2 | M6 X 1.0 | 3 |
| | Relief valve | 14.7 to 24.5 | 10.8 to 18.1 | M8 X 1.5 | 1 |
| | Adaptation unit | 19.6 to 29.4 | 14.5 to 21.7 | M16 X 1.5 | 1 |
| Injection pump | Injection pump | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 6 |
| | Connector | 19.6 to 24.5 | 14.5 to 18.1 | M12 X 1.5 | 1 |
| | Injection pipe | 14.7 to 24.5 | 10.8 to 18.07 | M12 X 1.5 | 8 |
| | Delivery valve holder | 39.2 to 44.1 | 28.9 to 32.5 | M18 X 1.5 | 4 |
| | Governor weight bracket | 5.85 to 9.85 | 4.3 to 7.3 | M6 X1.0 | 3 |
| Others | Water pump | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 4 |
| | Thermostat housing | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 2 |

| Main components | Parts to be tightened | Tightening torque | | Size | Quantity |
|---------------------------------|---------------------------|-------------------|--------------|------------|----------|
| | | Nm | lbf ft | | |
| | Water outlet pipe | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 2 |
| | Intake manifold | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 8 |
| | Exhaust manifold | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 8 |
| | Cooling fan | 5.85 to 9.85 | 4.3 to 7.3 | M6 X 1.0 | 4 |
| | Starter motor | 74.5 to 90.1 | 55.0 to 66.5 | M12 X 1.25 | 2 |
| | Generator fulcrum | 34.3 to 46.1 | 25.3 to 34.0 | M10 X 1.25 | 1 |
| | Generator adjusting plate | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | 1 |
| | Solenoid | 5.85 to 9.85 | 4.3 to 7.3 | M6 X 1.0 | 2 |
| Standard bolts and nuts torques | | 5.89 to 9.87 | 4.3 to 7.3 | M6 X 1.0 | |
| | | 13.7 to 23.5 | 10.1 to 17.3 | M8 X 1.25 | |
| | | 34.3 to 46.1 | 25.3 to 34.0 | M10 X 1.25 | |
| | | 74.6 to 91.2 | 55.0 to 67.3 | M12 X 1.25 | |

1.7 Conversion table

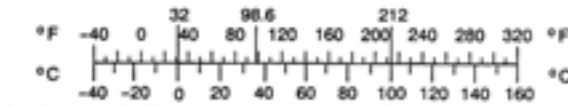
| | MULTIPLY: | BY: | To Get: | MULTIPLY | BY: | To Get: |
|-----------------------|---|-----------------|--|---------------|-----------------------------|-------------------|
| LINEAR | inches | x 25.4 | = millimeters (mm) | x 0.03937 | = inches | |
| | feet | x 0.3048 | = meters (m) | x 3.281 | = feet | |
| | yards | x 0.9144 | = meters (m) | x 1.0936 | = yards | |
| | miles | x 1.6093 | = kilometers (km) | x 0.6214 | = miles | |
| | inches | x 2.54 | = centimeters (cm) | x 0.3937 | = inches | |
| | microinches | x 0.0254 | = micrometers (um) | x 39.37 | = microinches | |
| AREA | inches ² | x 645.16 | = millimeters ² (mm ²) | x 0.00155 | = inches ² | |
| | inches ² | x 6.4516 | = centimeters ² (cm ²) | x 0.155 | = inches ² | |
| | feet ² | x 0.0929 | = meters ² (m ²) | x 10.764 | = feet ² | |
| | yards ² | x 0.8361 | = meters ² (m ²) | x 1.196 | = yards ² | |
| | acres | x 0.4047 | = hectometers ² (hm ²) = hectares (ha) | x 2.471 | = acres | |
| VOLUME | inches ³ | x 16387 | = millimeters ³ (mm ³) | x 0.000061 | = inches ³ | |
| | inches ³ | x 16.387 | = centimeters ³ (cm ³) | x 0.06102 | = inches ³ | |
| | inches ³ | x 0.01639 | = liters | x 61.024 | = inches ³ | |
| | quarts | x 0.94635 | = liters | x 1.0567 | = quarts | |
| | gallons | x 3.7854 | = liters | x 0.2642 | = gallons | |
| | feet ³ | x 28.317 | = liters | x 0.03531 | = feet ³ | |
| | feet ³ | x 0.02832 | = meters ³ (m ³) | x 35.315 | = feet ³ | |
| | fluid oz. | x 29.57 | = milliliters (ml) | x 0.03381 | = fluid oz. | |
| | yards ³ | x 0.7646 | = meters ³ (m ³) | x 1.3080 | = yards ³ | |
| | teaspoons | x 4.929 | = milliliters (ml) | x 0.2029 | = teaspoons | |
| | cups | x 0.2366 | = liters | x 4.227 | = cups | |
| | bushel | x 35.239 | = liters | x 0.02838 | = bushels | |
| | bushel | x 0.03524 | = meters ³ (m ³) | x 28.378 | = bushels | |
| MASS | ounces (av) | x 28.35 | = grams (g) | x 0.03527 | = ounces (av) | |
| | pounds (av) | x 0.4536 | = kilograms (kg) | x 2.2046 | = pounds (av) | |
| | tons (2000 lbs) | x 907.18 | = kilograms (kg) | x 0.001102 | = tons (2000 lbs) | |
| | tons (2000 lbs) | x .90718 | = metric tons(t) | x 1.1023 | = tons(2000 lbs) | |
| | tons (long) (2240 lbs) | x 1016.05 | = kilograms (kg) | x .000984 | = tons (long) (2240 lbs) | |
| | FORCE | ounces - f (av) | x 0.278 | = newtons (N) | x 3.597 | = ounces - f (av) |
| pounds - f (av) | | x 4.488 | = newtons (N) | x 0.2248 | = pounds - f (av) | |
| kilograms - f | | x 9.807 | = newtons (N) | x 0.10197 | = kilograms - f | |
| PRESSURE OR STRESS | pounds/sq in. | x 6.895 | = kilopascals (kPa) | x 0.145 | = pounds/sq. in. | |
| | pounds/sq in. | x 0.0689 | = bar | x 14.503 | = pounds/sq. in. | |
| POWER | horsepower | x 0.746 | = kilowatts (kW) | x 1.34 | = horsepower | |
| | ft-lbf/min. | x 0.0226 | = watts (W) | x 44.25 | = ft - lbf/min. | |
| TORQUE | pound - inches | x 0.11298 | = newton-meters (N.m) | x 8.851 | = pound-inches | |
| | pound - feet | x 1.3558 | = newton-meters (N.m) | x 0.7376 | = pound-feet | |
| VELOCITY | miles/hour | x 1.6093 | = kilometers/hour (km/h) | x 0.6214 | = miles/hour | |
| | feet/sec. | x 0.3048 | = meters/sec. (m/s) | x 3.281 | = feet/sec. | |
| | kilometers/hr. | x 0.27778 | = meters/sec. (m/s) | x 3.600 | = kilometers/hr. | |
| | miles/hours | x 0.4470 | = meters/sec. (m/s) | x 2.237 | = miles/hour | |
| TEMPERATURE |  | | | | | |
| | $^{\circ}\text{Celsius} = 0.556 (^{\circ}\text{F} - 32)$ $^{\circ}\text{Fahrenheit} = (1.8^{\circ}\text{C}) + 32$ | | | | | |

Fig. 13

1.8 Safety introduction

1.8.1 Safety alert symbol

The safety alert symbol means Attention! Become Alert! Your Safety Is Involved!

Look for the safety alert symbol both in this manual and on safety signs on this machine. The safety alert symbol will direct your attention to information that involves your safety and the safety of others.



Fig. 14

1.8.2 Safety messages

The words DANGER, WARNING or CAUTION are used with the safety alert symbol. Learn to recognize these safety alerts and follow the recommended precautions and safety practices.



DANGER:

Indicates an imminently hazardous situation that, if not avoided, will result in DEATH OR VERY SERIOUS INJURY.



WARNING:

Indicates a potentially hazardous situation that, if not avoided, could result in DEATH OR SERIOUS INJURY.



CAUTION:

Indicates a potentially hazardous situation that, if not avoided, may result in MINOR INJURY.



Fig. 15

1.8.3 Informational messages

The words important and note are not related to personal safety, but are used to give additional information and tips for operating or servicing this equipment.

IMPORTANT: *Identifies special instructions or procedures which, if not strictly observed, could result in damage to or destruction of the machine, process, or its surroundings*

NOTE: *Identifies points of particular interest for more efficient and convenient repair or operation.*

1.8.4 Safety signs



WARNING:

Do not remove or obscure safety signs. Replace any safety signs that are not readable or are missing. Replacement signs are available from your dealer in the event of loss or damage. The actual location of the safety signs is illustrated at the end of this section.

Keep signs clean by wiping off regularly. Use a mild soap and water solution if necessary.

If parts have been replaced or a used machine has been purchased, make sure all safety signs are present and in the correct location and can be read. Illustrations of safety sign locations are located at the rear of this section.

Replace any safety signs that can not be read, are damaged, or are missing. Clean the machine surface thoroughly with a mild soap and water solution before replacing signs. Replacement safety signs are available from your dealer.

1.9 Operation

1.9.1 Prepare for operation

Read and understand all operating instructions and precautions in this manual before operating or servicing the machine.

Make sure you know and understand the positions and operations of all controls. Make certain all controls are in neutral and the park brake is applied before starting the machine.

Make certain all people are well away from your area of work before starting and operating the machine. Check and learn all controls in an area clear of people and obstacles before starting your work. Be aware of the machine size and have enough space available to allow for operation. Never operate the machine at high speeds in crowded places.

Emphasize the importance of using correct procedures when working around and operating the machine. Do not let children or unqualified persons operate the machine. Keep others, especially children, away from your area of work. Do not permit others to ride on the machine.

Make sure the machine is in the proper operating condition as stated in the Operator Manual. Make sure the machine has the correct equipment required by local regulations.

1.9.2 Roll over protective structure

The roll over protective structure (ROPS) is effective in reducing injuries during overturns. Overturning a tractor without ROPS or with the ROPS folded down can result in serious injury or death. Operate with ROPS folded down only when conditions make this necessary. Return ROPS to upright, locked position as soon as conditions permit.

Do not weld, drill, or alter the ROPS.

If the tractor has been rolled over or the ROPS frame has been damaged in any manner, the ROPS must be replaced. Do not attempt to repair a damaged ROPS. If damage does occur, consult your dealer and replace all damaged parts.

Before using the tractor make sure the ROPS frame is not damaged and it is securely fastened to the tractor .

Do not attach chains, ropes, or cables to the ROPS for pulling purposes - damage to the ROPS and/or overturn of the tractor may result. Always pull from the tractor drawbar.

Observe all recommendations and instructions regarding the installation of covers or roofs which are used as sunshields only, and do not afford the operator protection from falling objects.

1.9.3 General information

When parking, park the machine on a solid level surface and lower any implements to the ground. Put all controls in neutral and apply the park brake. Stop the engine and take the key with you.



WARNING:
Do not leave the machine unattended with any implement or attachment in the raised position. Lower the implement or attachment fully before leaving the machine. A sudden loss of hydraulic pressure can cause the implement or attachment to drop without warning.

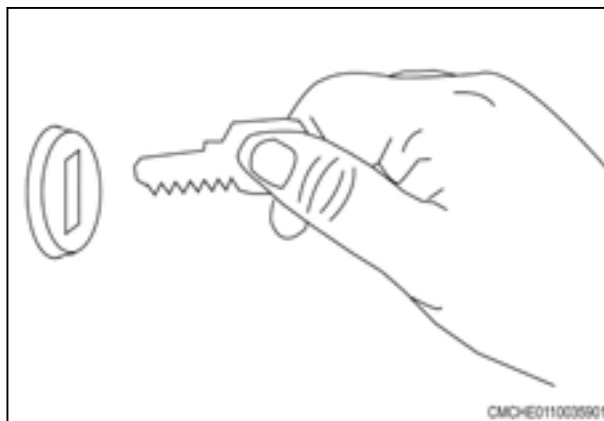


Fig. 16

Make sure the machine is in the proper operating condition according to the Operator Manual.

Do not dismount from moving machinery.

Stay off slopes too steep for operation.

Be aware of the size of the machine and have enough space available to allow for operation.

Do not operate near the edge of banks. Setback distance from the bank must equal or exceed, the overall height of the bank.

Whenever possible, travel directly up or down slopes, keeping the heavy end of the tractor on the uphill side. If necessary to cross a steep slope, avoid turning uphill. Slow down and make a wide turn.

Do not operate on steep slopes as overturn may result.

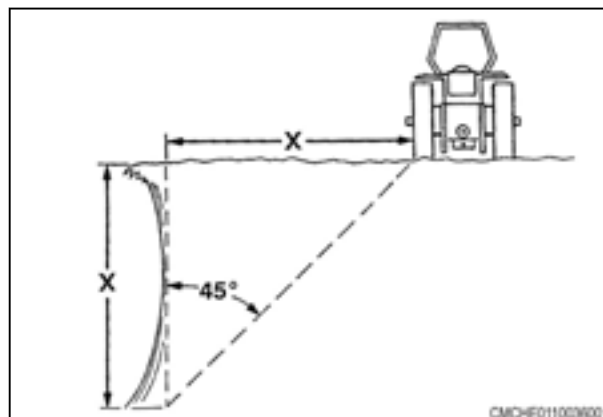


Fig. 17

On models with independent brake pedals, keep the brake pedals latched together at all times unless independent braking is required. Never use independent braking during transport.

Always drive at a proper speed relative to local conditions and ensure your speed is low enough for an emergency stop.

Reduce speed prior to turns to avoid the risk of overturning.

Keep speed to a minimum.

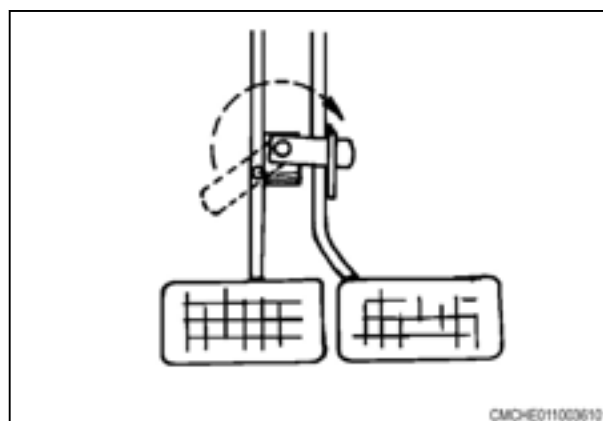


Fig. 18

Always keep the tractor in gear to provide engine braking when going downhill. Do not coast.

Avoid sudden or heavy brake applications when operating in wet, muddy, or icy ground conditions, or on loose surfaces, such as sand or gravel.

Sudden or heavy braking during turns increases the tendency to over steer. This effect is more pronounced with trailed equipment.

Keep a firm grip on the steering wheel at all times, with the thumbs clear of the spokes when driving the tractor.

Remain seated in operator's seat.



Fig. 19

In the event of an overturn, hold the steering wheel firmly and keep your seat belt fastened. Do not attempt to leave the seat until the tractor has come to rest.

Watch for holes, rocks, or other hidden hazards. Always inspect area prior to operation.

Be observant of the operating area and terrain.

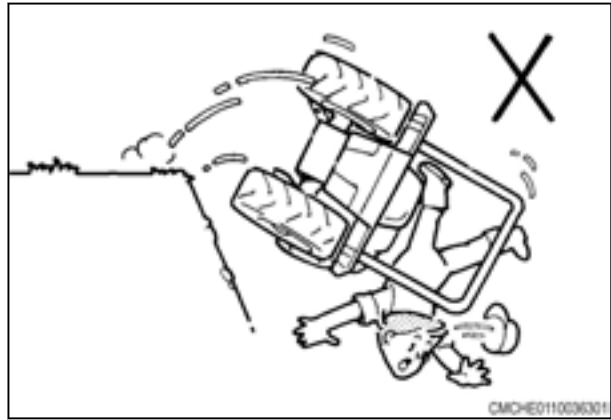


Fig. 20

Avoid contact with electrical power lines. Contact with electrical power lines can cause electrical shock, resulting in very serious injury or death.

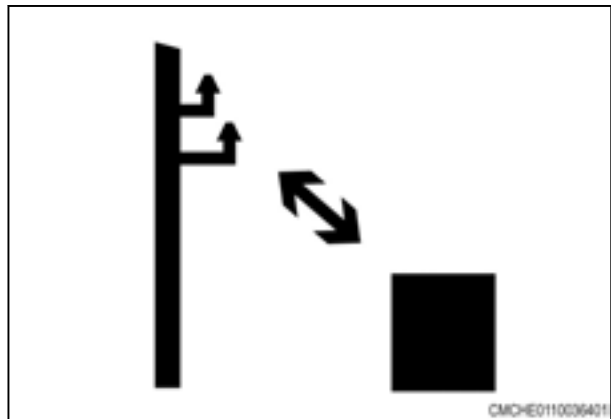


Fig. 21

Never allow anyone on any part of the tractor or attachments except in the operator's seat when the engine is running.

Do not get on or off the tractor or attachments while the tractor is moving.

Do not carry passengers.



Fig. 22

Always shut off the engine, shift the transmission to neutral, set park brake and remove the start key before leaving the operator's seat or before permitting anyone to inspect, clean, lubricate, adjust or repair any part of the tractor or attachments. Never leave the tractor unattended while the engine is operating.

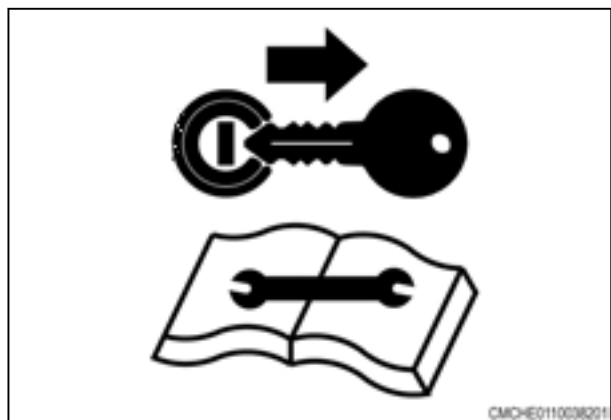


Fig. 23

Pull only from the approved drawbar.

Towing or attaching to other locations may cause the tractor to overturn.

Use a safety transport chain with towed implements. A safety transport chain connecting the tractor to the implement will help control pull-type equipment should it accidentally separate from the drawbar.

Always attach the safety transport chain to the tractor drawbar support.

Provide only enough slack in the safety transport chain to permit turning. See your dealer for a chain with strength rating equal to or greater than the gross weight of the towed machine.

For towed equipment without brakes, Do not tow equipment at speeds over 32 km/h (20 mph). Do not tow equipment that, when fully loaded, weighs more 1.5 times the weight of the towing unit.

For towed equipment with brakes, Do not tow equipment at speeds over 40 km/h (25 mph). Do not tow equipment that, when fully loaded, weighs more than 4.5 times the weight of the towing unit.

Stopping distance increases with speed and weight of towed loads, and on hills and slopes. Towed loads with or without brakes, that are too heavy for the tractor or are towed too fast, can cause loss of control. Consider the total weight of the equipment and load.

When using a loader attachment, to avoid serious injury or death due to falling loads resulting from inadvertent raising or roll-back of the loader, do not connect loader hydraulics to any tractor auxiliary valve that has detents which cannot be locked out or removed, except for the float function in the loader lower circuit. If the tractor is equipped with such a valve, a dedicated, properly configured loader valve must be installed.

Make sure the proper attachment is on the loader so the load is restrained and cannot roll down the loader arms onto the operator.

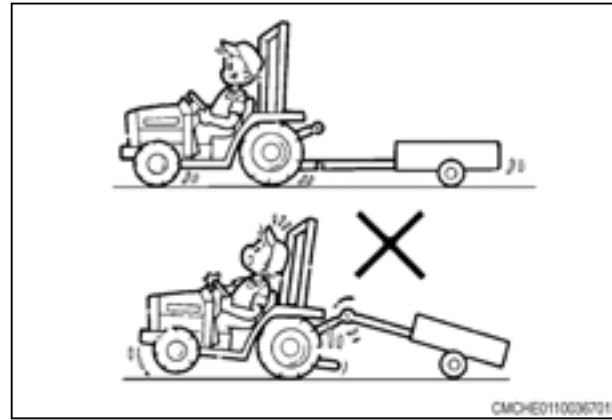


Fig. 24

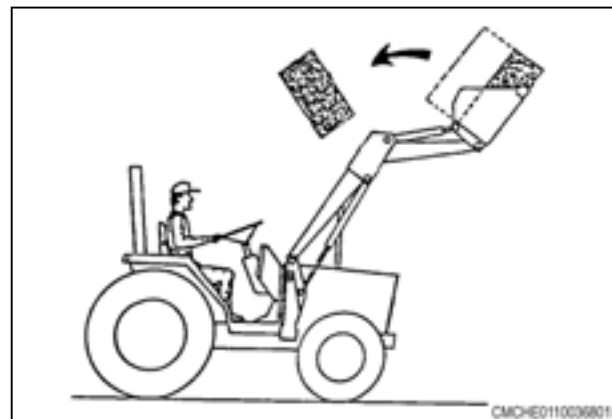


Fig. 25

1.9.4 Personal protective equipment

Wear all personal protective equipment (PPE) and protective clothing issued to you or called for by job conditions and country/local regulations. PPE includes, but is not limited to, equipment to protect eyes, lungs, ears, head, hands and feet when operating, servicing, or repairing equipment.

Always keep hands, feet, hair, and clothing away from moving parts. Do not wear loose clothing, jewelry, watches, or other items that could entangle in moving parts. Tie up long hair that can also entangle in moving parts.



Fig. 26

1.9.5 Seat instruction

Securely fasten the seat belt before operating the machine. Always remain seated and have the seat belt fastened while operating the machine when the roll over protective structure (ROPS) is in the upright position. Replace the seat belts when they become worn or broken.

Never wear a seat belt loosely or with slack in the belt system. Never wear the seat belt in a twisted condition or pinched between the seat structural members.

Do not wear the seat belt when the ROPS is folded down.

Do not adjust the steering column or seat while driving.

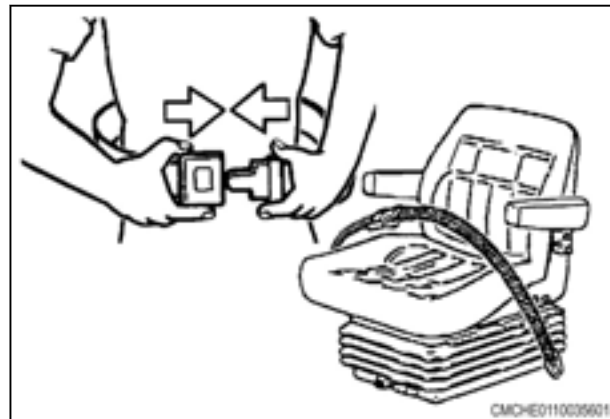


Fig. 27

1.9.6 Shield and guards

All shields and guards must be in the correct operating position and in good condition.

Do not open, remove, or reach around shields while the engine is operating. Entanglement in rotating belts and components can cause serious injury or death. Stay clear of rotating components.



Fig. 28

Do not operate the machine with the drive shaft shields open or removed. Entanglement in rotating drive shafts can cause serious injury or death. Stay clear of rotating components.

Make sure rotating guards turn freely.



Fig. 29

1.9.7 Power take-off safety

Keep all shields in place.

The rear power take-off (PTO) master shield (1) must be correctly installed at all times. The PTO shaft cover(s) must be installed when the PTO driveline is not in use.

Do not use PTO adapters. PTO shaft adapters, reducers and/or extensions extend the implement drive shaft coupler and universal joint beyond the protection of the PTO master shield.

Reduce PTO speed slowly. When stopping any PTO driven machine, idle the engine to reduce the PTO speeds before disengaging.

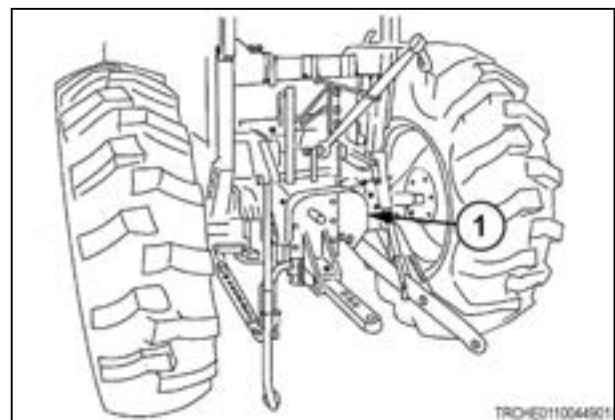


Fig. 30

The implement drive shaft coupler (1) must securely lock to, and be retained by the annular groove on the tractor PTO shaft.

Always disengage the PTO, park the tractor, shut off the engine and remove the key before:

- Connecting or disconnecting the implement drive shaft.
- Adjusting the PTO driveline or PTO driven machine.
- Cleaning, unplugging, or servicing the PTO driven machine.

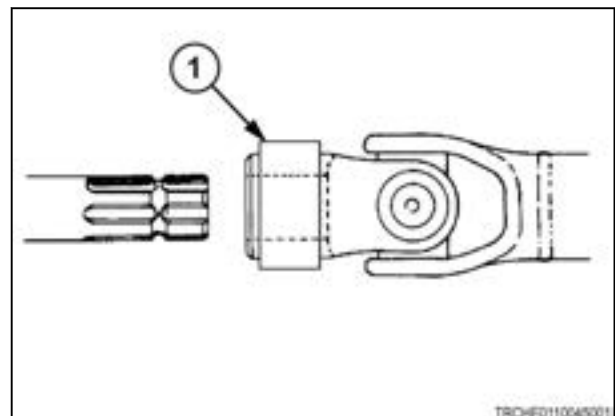


Fig. 31

1.9.8 Exhaust warning

Never operate the engine in a closed building unless the exhaust is vented outside.

Do not tamper with or modify the exhaust system with unapproved extensions.



Fig. 32

1.9.9 Agricultural chemicals

Agricultural chemicals can be very hazardous. Improper use of fertilizer, fungicides, herbicides, insecticides and pesticides can injure people, plants, animals, soil and other people's property.

Always read and follow all manufacturers' instructions before opening any chemical container.

Even if you think you know the instructions, read and follow instructions each time you use a chemical.

Use the same precautions when adjusting, servicing, cleaning or storing the machine as used when installing chemicals into the hoppers or tanks.

Inform anyone who comes in contact with chemicals of the potential hazards involved and the safety precautions required.

Stand upwind and away from smoke from a chemical fire.

Store or dispose of all unused chemicals only in a manner as specified by the chemical manufacturer.

1.9.10 Travel on public roads

Make sure you understand the speed, brakes, steering, stability, and load characteristics of this machine before you travel on public roads.

Use good judgment when traveling on public roads. Maintain complete control of the machine at all times. Never coast down hills.

The maximum speed of farm equipment is governed by local regulations. Adjust travel speed to maintain control at all times.

Familiarize yourself with and obey all road regulations that apply to your machine. Consult your local law enforcement agency for local regulations regarding movement of farm equipment on public roads. Use head lamps, flashing warning lamps, tail lamps and turn signals, day and night, unless prohibited by local law.

Make sure all the flashers are operating prior to driving on the road. Make sure reflectors are correctly installed, in good condition, and wiped clean. Make sure the Slow Moving Vehicle (SMV)

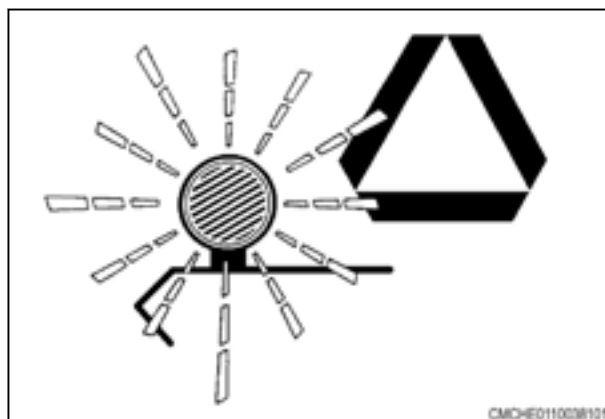


Fig. 33

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