

8245R, 8270R, 8295R, 8320R and 8345R Tractors (S. N. 016001—)

OPERATOR'S MANUAL

8245R, 8270R, 8295R, 8320R and 8345R Tractors (S. N. 016001—) (European Edition)

OMRE314063 ISSUE D1 (ENGLISH)

CALIFORNIA Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

If this product contains a gasoline engine:

A WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

The State of California requires the above two warnings.

Additional Proposition 65 Warnings can be found in this manual.

John Deere Waterloo Works

(European Edition)



Introduction

Foreword

READ THIS MANUAL carefully to learn how to operate and service your machine correctly. Failure to do so could result in personal injury or equipment damage. This manual and safety signs on your machine may also be available in other languages (see your John Deere dealer to order).

THIS MANUAL SHOULD BE CONSIDERED a permanent part of your machine and should remain with the machine when you sell it.

MEASUREMENTS in this manual are given in both metric and customary U.S. unit equivalents. Use only correct replacement parts and fasteners. Metric and inch fasteners may require a specific metric or inch wrench.

RIGHT-HAND AND LEFT-HAND sides are determined by facing the direction of forward travel.

WRITE PRODUCT IDENTIFICATION NUMBERS (P.I.N.) in the Specification or Identification Numbers section. Accurately record all the numbers to help in tracing the machine should it be stolen. Your dealer also needs these numbers when you order parts. File the identification numbers in a secure place off the machine.

SETTING FUEL DELIVERY BEYOND PUBLISHED factory specifications or otherwise overpowering will result in loss of warranty protection for this machine.

BEFORE DELIVERING THIS MACHINE, your dealer performed a predelivery inspection.

THIS TRACTOR IS DESIGNED SOLELY for use in customary agricultural or similar operations ("INTENDED USE"). Use in any other way is considered as contrary to the intended use. The manufacturer accepts no liability for damage or injury resulting from this misuse, and these risks must be borne solely by the user. Compliance with and strict adherence to the conditions of operation, service and repair as specified by the manufacturer also constitute essential elements for the intended use.

THIS TRACTOR SHOULD BE OPERATED, serviced and repaired only by persons familiar with all its particular characteristics and acquainted with the relevant safety rules (accident prevention). The accident prevention regulations, all other generally recognized regulations on safety and occupational medicine and the road traffic regulations must be observed at all times. Any arbitrary modifications carried out on this tractor will relieve the manufacturer of all liability for any resulting damage or injury.

If you are not the original owner of this machine, it is in your interest to contact your local John Deere dealer to inform them of this unit's serial number. This will help John Deere notify you of any issues or product improvements.

OURX935,00001B4 -19-07JAN11-1/1

Look For Supplemental Information

Occasionally new or revised information will become available after manuals are printed. To get this up-to-date information into your hands, publication supplements are prepared and supplied to the field in the machine literature package.

Supplements can be supplied in the following forms and are usually identified with one of these titles:

- Direction(s) Sheet
- Installation Instructions
- Publications Supplement

Before your initial review of the Operator's Manual, look through the machine literature package to see if any

supplemental information has been provided. If supplied, review this information to determine which operating procedures are impacted or modified by the revised instructions. Pay close attention to "CAUTION" and "IMPORTANT" statements as they address your safety, the safety of others, and safe operation of the machine.

When Operator's Manuals are revised, the supplemental information is incorporated directly into the manual, thereby eliminating the supplement.

OURX935,000046A -19-04APR06-1/1

Introduction

Trademarks

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AccuDepth™	Trademark of Deere and Company		
ActiveSeat™	Trademark of Deere and Company		
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ComfortGard™	Trademark of Deere and Company		
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CoolScan™	Trademark of Deere and Company		
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vi PN=6

Safety

Recognize Safety Information

This is a safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



DX,ALERT -19-29SEP98-1/1

Understand Signal Words

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

A DANGER

A WARNING

A CAUTION

--19--30SEP88

DX,SIGNAL -19-03MAR93-1/1

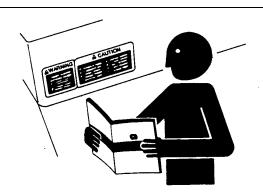
Follow Safety Instructions

Carefully read all safety messages in this manual and on your machine safety signs. Keep safety signs in good condition. Replace missing or damaged safety signs. Be sure new equipment components and repair parts include the current safety signs. Replacement safety signs are available from your John Deere dealer.

There can be additional safety information contained on parts and components sourced from suppliers that is not reproduced in this operator's manual.

Learn how to operate the machine and how to use controls properly. Do not let anyone operate without instruction.

Keep your machine in proper working condition. Unauthorized modifications to the machine may impair the function and/or safety and affect machine life.



If you do not understand any part of this manual and need assistance, contact your John Deere dealer.

DX,READ -19-16JUN09-1/1

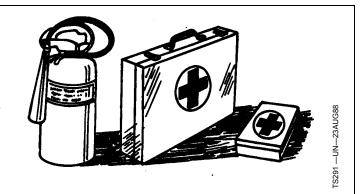
05-1

Prepare for Emergencies

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2 -19-03MAR93-1/1

Wear Protective Clothing

Wear close fitting clothing and safety equipment appropriate to the job.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.

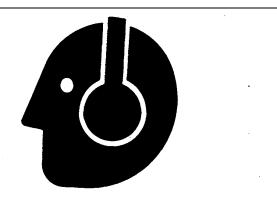


DX,WEAR2 -19-03MAR93-1/1

Protect Against Noise

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



DX,NOISE -19-03MAR93-1/1

05-2 PN=12

Handle Fuel Safely—Avoid Fires

Handle fuel with care: it is highly flammable. Do not refuel the machine while smoking or when near open flame or sparks.

Always stop engine before refueling machine. Fill fuel tank outdoors.

Prevent fires by keeping machine clean of accumulated trash, grease, and debris. Always clean up spilled fuel.



DX.FIRE1 -19-03MAR93-1/1

Fire Prevention

To reduce the risk of fire, your tractor should be regularly inspected and cleaned.

- Birds and other animals may build nests or bring other flammable materials into the engine compartment or onto the exhaust system. The tractor should be inspected and cleaned prior to the first use each day.
- A buildup of crop material and other debris may occur during normal operation. This is especially true when operating in very dry conditions or conditions where airborne crop material or crop dust is present. Any such build up must be removed to ensure proper machine function and to reduce the risk of fire. The tractor must be inspected and cleaned periodically throughout the

 Regular and thorough cleaning of the tractor combined with other routine maintenance procedures listed in the Operator's Manual greatly reduce the risk of fire and the chance of costly downtime.

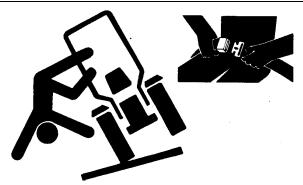
Follow all operational and safety procedures posted on the machine and the Operator's Manual. Be careful of hot engine and exhaust components during inspection and cleaning. Before carrying out any inspection or cleaning, always shut OFF the engine, place the transmission in PARK or set parking brake, and remove the key. Removal of the key will prevent others from starting the tractor during inspection and cleaning.

DX WW TRACTOR FIRE PREVENTION -19-06AUG10-1/1

Use Foldable ROPS and Seat Belt Properly

If this tractor is equipped with a foldable ROPS, keep the ROPS in the fully extended and locked position. If the tractor is ever operated with ROPS folded (e.g., to enter a low building), drive with extreme caution. Do NOT use seat belt with the ROPS folded.

Return the ROPS to the raised, fully extended and locked position as soon as the tractor is operated under normal conditions. Always fasten your seat belt when the ROPS is fully extended and locked.



—UN—23AUG88

DX,FOLDROPS -19-31AUG99-1/1

05-3

Stay Clear of Rotating Drivelines

Entanglement in rotating driveline can cause serious injury or death.

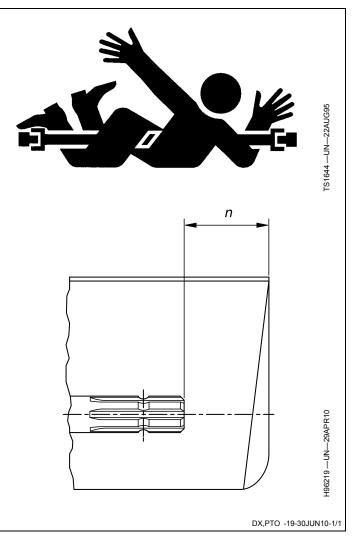
Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.

Wear close fitting clothing. Stop the engine and be sure that PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.

Do not install any adapter device between the tractor and the primary implement PTO drive shaft that will allow a 1000 rpm tractor shaft to power a 540 rpm implement at speeds higher than 540 rpm.

Do not install any adapter device that results in a portion of the rotating implement shaft, tractor shaft, or the adapter to be unguarded. The tractor master shield shall overlap the end of the splined shaft and the added adaptor device as outlined in the table.

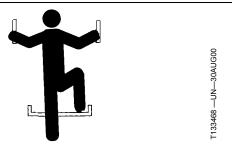
PTO Type	Diameter	Splines	n ± 5 mm (0.20 in.)
1	35 mm (1.378 in.)	6	85 mm (3.35 in.)
2	35 mm (1.378 in.)	21	85 mm (3.35 in.)
3	45 mm (1.772 in.)	20	100 mm (4.00 in.)



Use Steps and Handholds Correctly

Prevent falls by facing the machine when getting on and off. Maintain 3-point contact with steps and handrails. Never use machine controls as handholds.

Use extra care when mud, snow, or moisture present slippery conditions. Keep steps clean and free of grease or oil. Never jump when exiting machine. Never mount or dismount a moving machine.



Read Operator Manuals for ISOBUS Implements

In addition to GreenStar Applications, this display can be used as a display device for any implement that meets ISO 11783 standard. This includes capability to control ISOBUS implements. When used in this manner, information and implement control functions placed on the display are provided by the implement and are the

responsibility of the implement manufacturer. Some of these implement functions could provide a hazard either to the Operator or a bystander. Read the operator manual provided by the implement manufacturer and observe all safety messages in manual and on implement prior to use.

NOTE: ISOBUS refers to the ISO Standard 11783

DX,WW,ISOBUS -19-19AUG09-1/1

DX.WW.MOUNT -19-19AUG09-1/1

05-4 PN=14

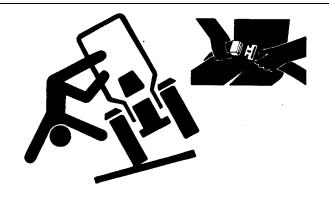
Use Seat Belt Properly

Use a seat belt when you operate with a roll-over protective structure (ROPS) or cab to minimize chance of injury from an accident such as an overturn.

Do not use a seat belt if operating without a ROPS or cab.

Replace entire seat belt if mounting hardware, buckle, belt, or retractor show signs of damage.

Inspect seat belt and mounting hardware at least once a year. Look for signs of loose hardware or belt damage, such as cuts, fraying, extreme or unusual wear, discoloration, or abrasion. Replace only with replacement parts approved for your machine. See your John Deere dealer.



DX,ROPS1 -19-29OCT07-1/1

TS205 —UN—23AUG88

Vibration

All operator's seats approved by John Deere are component type-approved in accordance with 78/764/EEC, being allocated an average of the vibration acceleration actually measured at the seat (a_{wS}), equivalent to ≤ 1.25 m/s².

This value must NOT be used to calculate vibration stress as per 2002/44/EC! Local John Deere dealers can provide assistance in assessing vibration stress.

Measures to reduce vibration may include:

- Appropriate style of driving, e.g. not too fast
- Suspended front axle
- Suspended cab
- · Correctly adjusted operator's seat
- Correct tire pressure

DX, VIBRATION, EU -19-19AUG09-1/1

Operating the Tractor Safely

You can reduce the risk of accidents by following these simple precautions:

- Use your tractor only for jobs it was designed to perform, for example, pushing, pulling, towing, actuating, and carrying a variety of interchangeable equipment designed to conduct agricultural work.
- This tractor is not intended to be used as a recreational vehicle.
- Read this operator's manual before operating the tractor and follow operating and safety instructions in the manual and on the tractor.
- Follow operation and ballasting instructions found in the operator's manual for your implements/attachments. such as front loaders
- Make sure that everyone is clear of machine, attached equipment, and work area before starting engine or
- Keep hands, feet, and clothing away from power-driven parts

Driving Concerns

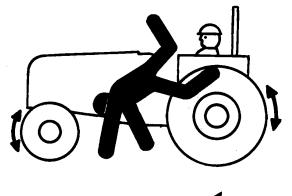
- Never get on or off a moving tractor.
- Keep all children and nonessential personnel off tractors and all equipment.
- · Never ride on a tractor unless seated on a John Deere approved seat with seat belt.
- Keep all shields/guards in place.
- Use appropriate visual and audible signals when operating on public roads.
- Move to side of road before stopping.
- Reduce speed when turning, applying individual brakes, or operating around hazards on rough ground or steep
- Couple brake pedals together for road travel.
- Pump brakes when stopping on slippery surfaces.

Towing Loads

- Be careful when towing and stopping heavy loads. Stopping distance increases with speed and weight of towed loads, and on slopes. Towed loads with or without brakes that are too heavy for the tractor or are towed too fast can cause loss of control.
- Consider the total weight of the equipment and its load.
- Hitch towed loads only to approved couplings to avoid rearward upset.

Parking and Leaving the Tractor

 Before dismounting, shut off SCVs, disengage PTO, stop engine, lower implements/attachments to ground





and securely engage park mechanism, including the park pawl and park brake. In addition, if tractor is left unattended, remove kev.

- Leaving transmission in gear with engine off will NOT prevent the tractor from moving.
- Never go near an operating PTO or an operating implement.
- Wait for all movement to stop before servicing machinery.

Common Accidents

Unsafe operation or misuse of the tractor can result in accidents. Be alert to hazards of tractor operation.

The most common accidents involving tractors:

- Tractor rollover
- Collisions with motor vehicles
- Improper starting procedures
- Entanglement in PTO shafts
- Falling from tractor
- · Crushing and pinching during hitching

DX.WW.TRACTOR -19-21AUG09-1/1

05-6 PN=16

Avoid Backover Accidents

Before moving machine, be sure that all persons are clear of machine path. Turn around and look directly for best visibility. Use a signal person when backing if view is obstructed or when in close quarters.

Do not rely on a camera to determine if personnel or obstacles are behind the machine. The system can be limited by many factors including maintenance practices, environmental conditions, and operating range.



DX.AVOID.BACKOVER.ACCIDENTS -19-30AUG10-1/1

Limited Use in Forestry Operation

The intended use of John Deere tractors when used in forestry operations is limited to tractor-specific applications like transport, stationary work such as log splitting, propulsion, or operating implements with PTO, hydraulic, or electrical systems.

These are applications where normal operation does not present a risk of falling or penetrating objects.

Any forestry applications beyond these applications, such as forwarding and loading, requires fitment of application-specific components including Falling Object Protective Structure (FOPS) and/or Operative Protective Structures (OPS). These components are available at specialized John Deere dealers.

DX.WW.FORESTRY -19-19AUG09-1/1

Operating the Loader Tractor Safely

When operating a machine with a loader application, reduce speed as required to ensure good tractor and loader stability.

To avoid tractor rollover and damage to front tires and tractor, do not carry load with your loader at a speed over 10 km/h (6 mph).

To avoid tractor damage do not use a front loader or a sprayer tank if the tractor is equipped with a 3 Meter Front Axle.

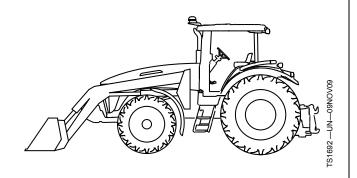
Never allow anyone to walk or work under a raised loader.

Do not use loader as a work platform.

Do not lift or carry anyone on loader, in bucket, or on implement or attachment.

Lower loader to ground before leaving operators station.

The Rollover Protective Structure (ROPS) or cab roof, if equipped, may not provide sufficient protection from load



falling onto the operators station. To prevent loads from falling onto the operators station, always use appropriate implements for specific applications (that is, manure forks, round bale forks, round bale grippers, and clampers).

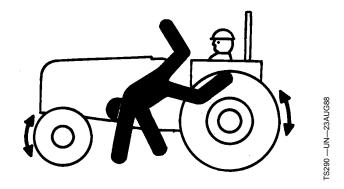
DX.WW.LOADER -19-11NOV09-1/1

05-7

Keep Riders Off Machine

Only allow the operator on the machine. Keep riders off.

Riders on machine are subject to injury such as being struck by foreign objects and being thrown off of the machine. Riders also obstruct the operator's view resulting in the machine being operated in an unsafe manner.



DX.RIDER -19-03MAR93-1/1

Passenger Seat

The passenger seat is intended only for transport of a passenger in on-road operations (i.e. transport from farm to field).

If it is necessary to transport a passenger, the passenger seat is the only means of transport of a passenger condoned by John Deere.



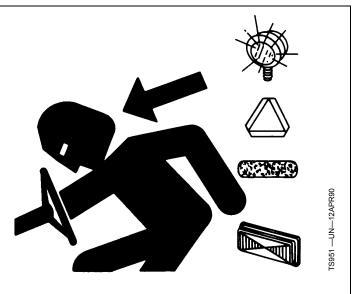
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DX,SEAT,EU -19-19AUG09-1/1

Use Safety Lights and Devices

Prevent collisions between other road users, slow moving tractors with attachments or towed equipment, and self-propelled machines on public roads. Frequently check for traffic from the rear, especially in turns, and use turn signal lights.

Use headlights, flashing warning lights, and turn signals day and night. Follow local regulations for equipment lighting and marking. Keep lighting and marking visible, clean, and in good working order. Replace or repair lighting and marking that has been damaged or lost. An implement safety lighting kit is available from your John Deere dealer.

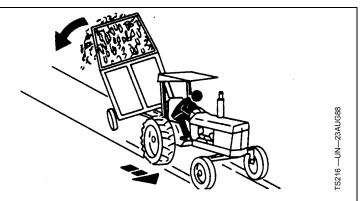


DX,FLASH -19-07JUL99-1/1

05-8 PN=18

Towing Trailers/Implements Safely (Mass)

Stopping distance increases with speed and mass of trailer/implement, and when transporting on slopes. Towed mass with or without brakes that is too heavy for the tractor or is towed too fast can cause loss of control. Consider the total weight of the equipment and its load.



 Trailer/implement brake system
 Top speed

 - unbraked
 25 km/h (15.5 mph)

 - independent
 25 km/h (15.5 mph)

 - overrun brake
 25 km/h (15.5 mph)

 - hydraulic brake
 25 km/h (15.5 mph)

 - single-line air brake
 25 km/h (15.5 mph)

There may be legal limits in force that restrict travel speeds to figures lower than those quoted here.

Use additional caution when towing loads under adverse surface conditions, when turning, and on inclines.

DX,TOW3,EU -19-19AUG09-1/1

RXA0103437 —UN—01JUL09

Use Caution On Slopes and Uneven Terrain

Avoid holes, ditches, and obstructions which cause the tractor to tip, especially on hillsides. Avoid sharp uphill turns.

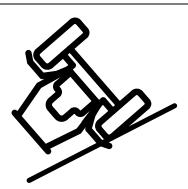
Never drive near the edge of a gully or steep embankment - - it might cave in.

Driving forward out of a ditch, mired condition, or up a steep slope could cause tractor to tip over rearward. Back out of these situations if possible.

Danger of overturn increases greatly with narrow tread setting, at high speed.

Hitch towed loads only to drawbar. When using a chain, take up the slack slowly.

Not all conditions that can cause a tractor to overturn are listed. Be alert for any situation in which stability may be compromised.



Use Caution on Hillsides

DX,WW,SLOPE -19-21AUG09-1/1

05-9

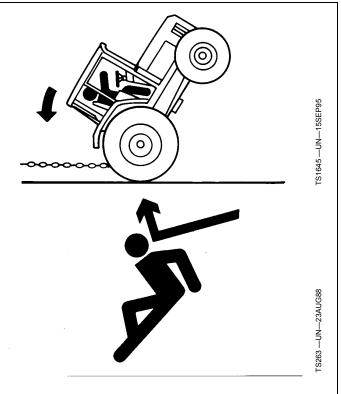
Freeing a Mired Machine

Attempting to free a mired machine can involve safety hazards such as the mired tractor tipping rearward, the towing tractor overturning, and the tow chain or tow bar (a cable is not recommended) failing and recoiling from its stretched condition.

Back your tractor out if it gets mired down in mud. Unhitch any towed implements. Dig mud from behind the rear wheels. Place boards behind the wheels to provide a solid base and try to back out slowly. If necessary, dig mud from the front of all wheels and drive slowly ahead.

If necessary to tow with another unit, use a tow bar or a long chain (a cable is not recommended). Inspect the chain for flaws. Make sure all parts of towing devices are of adequate size and strong enough to handle the load.

Always hitch to the drawbar of the towing unit. Do not hitch to the front pushbar attachment point. Before moving, clear the area of people. Apply power smoothly to take up the slack: a sudden pull could snap any towing device causing it to whip or recoil dangerously.



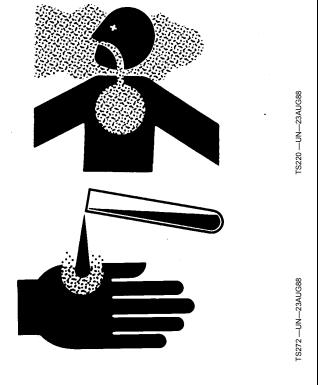
DX,MIRED -19-07JUL99-1/1

Avoid Contact with Agricultural Chemicals

This enclosed cab does not protect against inhaling vapor, aerosol or dust. If pesticide use instructions require respiratory protection, wear an appropriate respirator inside the cab.

Before leaving the cab, wear personal protective equipment as required by the pesticide use instructions. When re-entering the cab, remove protective equipment and store either outside the cab in a closed box or some other type of sealable container or inside the cab in a pesticide resistant container, such as a plastic bag.

Clean your shoes or boots to remove soil or other contaminated particles prior to entering the cab.



DX,CABS -19-25MAR09-1/1

05-10 PN=20

A34471

Handle Agricultural Chemicals Safely

Chemicals used in agricultural applications such as fungicides, herbicides, insecticides, pesticides, rodenticides, and fertilizers can be harmful to your health or the environment if not used carefully.

Always follow all label directions for effective, safe, and legal use of agricultural chemicals.

Reduce risk of exposure and injury:

- Wear appropriate personal protective equipment as recommended by the manufacturer. In the absence of manufacturer's instructions, follow these general guidelines:
 - Chemicals labeled 'Danger': Most toxic. Generally require use of goggles, respirator, gloves, and skin protection.
 - Chemicals labeled 'Warning': Less toxic. Generally require use of goggles, gloves, and skin protections.
 - Chemicals labeled 'Caution': Least toxic. Generally require use of gloves and skin protection.
- Avoid inhaling vapor, aerosol or dust.
- Always have soap, water, and towel available when working with chemicals. If chemical contacts skin, hands, or face, wash immediately with soap and water. If chemical gets into eyes, flush immediately with water.
- Wash hands and face after using chemicals and before eating, drinking, smoking, or urination.
- Do not smoke or eat while applying chemicals.
- After handling chemicals, always bathe or shower and change clothes. Wash clothing before wearing again.
- Seek medical attention immediately if illness occurs during or shortly after use of chemicals.
- Keep chemicals in original containers. Do not transfer chemicals to unmarked containers or to containers used for food or drink.



- Store chemicals in a secure, locked area away from human or livestock food. Keep children away.
- Always dispose of containers properly. Triple rinse empty containers and puncture or crush containers and dispose of properly.

DX,WW,CHEM01 -19-24AUG10-1/1

Handling Batteries Safely

Battery gas can explode. Keep sparks and flames away from batteries. Use a flashlight to check battery electrolyte

Never check battery charge by placing a metal object across the posts. Use a voltmeter or hydrometer.

Always remove grounded (-) battery clamp first and replace grounded clamp last.

Sulfuric acid in battery electrolyte is poisonous and strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid hazards by:

- · Filling batteries in a well-ventilated area
- Wearing eye protection and rubber gloves
- Avoiding use of air pressure to clean batteries
- Avoiding breathing fumes when electrolyte is added
- Avoiding spilling or dripping electrolyte
- Using correct battery booster or charger procedure.

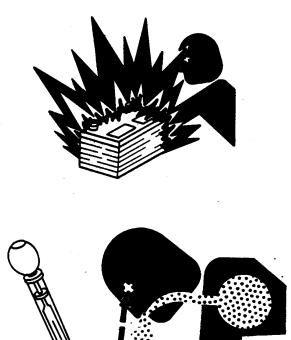
If acid is spilled on skin or in eyes:

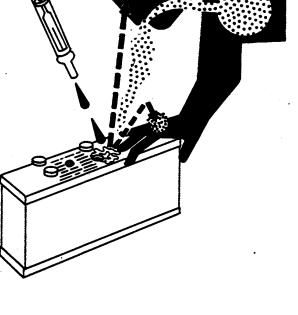
- 1. Flush skin with water.
- 2. Apply baking soda or lime to help neutralize the acid.
- 3. Flush eyes with water for 15—30 minutes. Get medical attention immediately.

If acid is swallowed:

- Do not induce vomiting.
- Drink large amounts of water or milk, but do not exceed 2 L (2 qt.).
- 3. Get medical attention immediately.

WARNING: Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.





DX.WW.BATTERIES -19-02DEC10-1/1

Avoid Heating Near Pressurized Fluid Lines

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can accidentally burst when heat goes beyond the immediate flame area.



DX.TORCH -19-10DEC04-1/1

05-12 PN=22

Remove Paint Before Welding or Heating

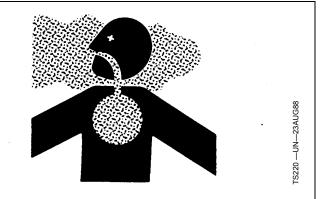
Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Remove paint before heating:

- Remove paint a minimum of 100 mm (4 in.) from area to be affected by heating. If paint cannot be removed, wear an approved respirator before heating or welding.
- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

Do not use a chlorinated solvent in areas where welding will take place.



Do all work in an area that is well ventilated to carry toxic fumes and dust away.

Dispose of paint and solvent properly.

DX,PAINT -19-24JUL02-1/1

Handle Electronic Components and Brackets Safely

Falling while installing or removing electronic components mounted on equipment can cause serious injury. Use a ladder or platform to easily reach each mounting location. Use sturdy and secure footholds and handholds. Do not install or remove components in wet or icy conditions.

If installing or servicing a RTK base station on a tower or other tall structure, use a certified climber.

If installing or servicing a global positioning receiver mast used on an implement, use proper lifting techniques and wear proper protective equipment. The mast is heavy and can be awkward to handle. Two people are required when mounting locations are not accessible from the ground or from a service platform.



DX,WW,RECEIVER -19-24AUG10-1/1

Practice Safe Maintenance

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

On self-propelled equipment, disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.

On towed implements, disconnect wiring harnesses from tractor before servicing electrical system components or welding on machine.



-UN-23AUG88

DX,SERV -19-17FEB99-1/1

Avoid Hot Exhaust

Servicing machine or attachments with engine running can result in serious personal injury. Avoid exposure and skin contact with hot exhaust gases and components.

Exhaust parts and streams become very hot during operation. Exhaust gases and components reach temperatures hot enough to burn people, ignite, or melt common materials.





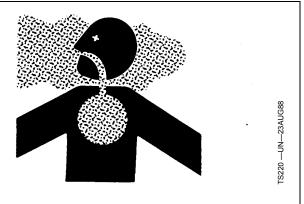
DX,EXHAUST -19-20AUG09-1/1

05-14 PN=24

Work In Ventilated Area

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.



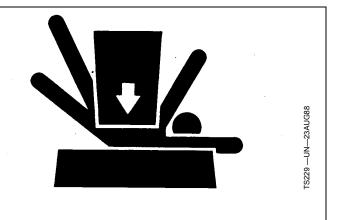
DX,AIR -19-17FEB99-1/1

Support Machine Properly

Always lower the attachment or implement to the ground before you work on the machine. If the work requires that the machine or attachment be lifted, provide secure support for them. If left in a raised position, hydraulically supported devices can settle or leak down.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.

When implements or attachments are used with a machine, always follow safety precautions listed in the implement or attachment operator's manual.



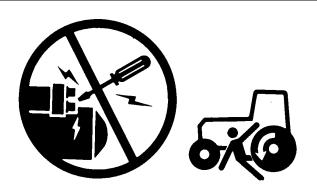
DX,LOWER -19-24FEB00-1/1

Prevent Machine Runaway

Avoid possible injury or death from machinery runaway.

Do not start engine by shorting across starter terminals. Machine will start in gear if normal circuitry is bypassed.

NEVER start engine while standing on ground. Start engine only from operator's seat, with transmission in neutral or park.

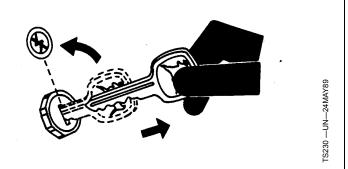


DX RYPAS1 -19-29SEP98-1/1

Park Machine Safely

Before working on the machine:

- Lower all equipment to the ground.
- Stop the engine and remove the key.
- Disconnect the battery ground strap.
- Hang a "DO NOT OPERATE" tag in operator station.



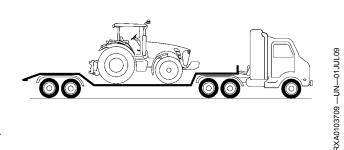
DX.PARK -19-04JUN90-1/1

Transport Tractor Safely

A disabled tractor is best transported on a flatbed carrier. Use chains to secure the tractor to the carrier. The axles and tractor frame are suitable attachment points.

Before transporting the tractor on a low-loader truck or flatbed rail wagon, make sure that the hood is secured over the tractor engine and that doors, roof hatch (if equipped) and windows are properly closed.

Never tow a tractor at a speed greater than 10 km/h (6 mph). An operator must steer and brake the tractor under tow.

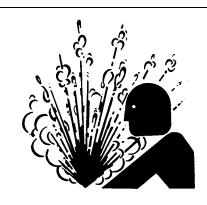


DX,WW,TRANSPORT -19-19AUG09-1/1

Service Cooling System Safely

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands. Slowly loosen cap to first stop to relieve pressure before removing completely.



DX,WW,COOLING -19-19AUG09-1/1

05-16 PN=26

Service Accumulator Systems Safely

Escaping fluid or gas from systems with pressurized accumulators that are used in air conditioning, hydraulic, and air brake systems can cause serious injury. Extreme heat can cause the accumulator to burst, and pressurized lines can be accidentally cut. Do not weld or use a torch near a pressurized accumulator or pressurized line.

Relieve pressure from the pressurized system before removing accumulator.

Relieve pressure from the hydraulic system before removing accumulator. Never attempt to relieve hydraulic system or accumulator pressure by loosening a fitting.

Accumulators cannot be repaired.



S281 —UN—23AUG88

DX.WW.ACCLA2 -19-22AUG03-1/1

Service Tires Safely

Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims, or missing lug bolts and nuts.

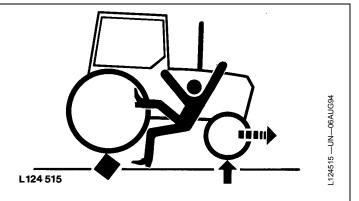


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DX,WW,RIMS -19-19AUG09-1/1

Service Front-Wheel Drive Tractor Safely

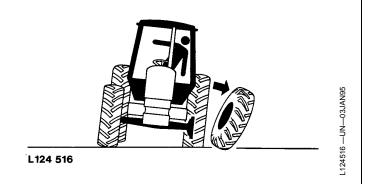
When servicing front-wheel drive tractor with the rear wheels supported off the ground and rotating wheels by engine power, always support front wheels in a similar manner. Loss of electrical power or transmission hydraulic system pressure will engage the front driving wheels, pulling the rear wheels off the support if front wheels are not raised. Under these conditions, front drive wheels can engage even with switch in disengaged position.



DX,WW,MFWD -19-19AUG09-1/1

Tightening Wheel Retaining Bolts/Nuts

Retighten wheel retaining bolts/nuts at the intervals specified in section Break-In Period and Service.



DX,WW,WHEEL -19-19AUG09-1/1

Avoid High-Pressure Fluids

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high-pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available in English from Deere & Company Medical Department in



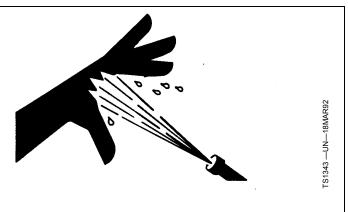
Moline, Illinois, U.S.A., by calling 1-800-822-8262 or +1 309-748-5636.

DX,FLUID -19-20AUG09-1/1

Do Not Open High-Pressure Fuel System

High-pressure fluid remaining in fuel lines can cause serious injury. Do not disconnect or attempt repair of fuel lines, sensors, or any other components between the high-pressure fuel pump and nozzles on engines with High Pressure Common Rail (HPCR) fuel system.

Only technicians familiar with this type of system can perform repairs. (See your John Deere dealer.)



DX,WW,HPCR1 -19-07JAN03-1/1

05-18 PN=28

Store Attachments Safely

Stored attachments such as dual wheels, cage wheels, and loaders can fall and cause serious injury or death.

Securely store attachments and implements to prevent falling. Keep playing children and bystanders away from storage area.



S219 —UN—23AUG88

DX,STORE -19-03MAR93-1/1

Dispose of Waste Properly

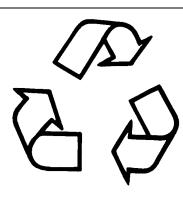
Improperly disposing of waste can threaten the environment and ecology. Potentially harmful waste used with John Deere equipment include such items as oil, fuel, coolant, brake fluid, filters, and batteries.

Use leakproof containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them.

Do not pour waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire on the proper way to recycle or dispose of waste from your local environmental or recycling center, or from your John Deere dealer.



TS1133 —UN—26NOV90

DX,DRAIN -19-03MAR93-1/1

Safety Signs

Replace Damaged or Missing Safety Signs

IMPORTANT: Install new safety signs if old signs are damaged, lost or can not be read. Install a new safety sign when replacing any part that previously had a safety sign.

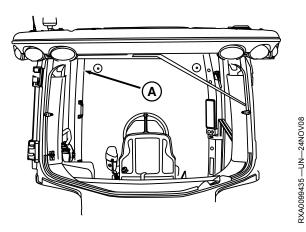
Keep safety signs clean and in good condition. Replacement signs are available from your John Deere™ dealer.



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OURX935,0000B0C -19-01SEP09-1/1

Operator's Manual



Tractor Left Hand Corner Post

A-Operator's Manual Decal

This Operator's Manual contains important information necessary for safe machine operation. Carefully observe all safety rules to avoid accidents.

OURX935,00008CC -19-03MAR09-1/1

RXA0068163 -- UN-22JUN03

10-1 PN=30

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