

en

Service manual

Wheel loader

Document ID

Order number: 12204905
Issued: 2021-01-26
Version: 12
Author: LBH / Technical Documentation Department

Product ID

Manufacturer: Liebherr-Werk Bischofshofen GmbH
Valid for: L 518-1664

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LBH/12204905/12/211-20210128_104456/en

Preface

Notes for users

This service manual is designed for trained specialist staff of the Liebherr organisation and their dealers.

This service manual contains specialist knowledge for repairing Liebherr construction machines. Basic specialist knowledge on electronics, hydraulics, mechanics and engine technology is not contained in this service manual. Therefore specialized training and qualifications are necessary. Liebherr recommends participating in the Liebherr training program for construction machines.

In this service manual you will find information on:

- Special tools
- Technical data
- Maintenance intervals and maintenance tasks
- Adjustment procedures
- Structure and function descriptions
- Removal and installation tasks
- Circuit diagrams, hydraulic plans and technical drawings







You will find information on controls and operation in the operator's manual. Information on spare parts are in the spare parts catalogue. Please observe the local accident prevention laws.











You can find information on repairs of machine parts in the service documentation under "Wheel loader - repair instructions".

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Technical changes are reserved.

Colour legend of hydraulic diagrams

Colour	Line thickness	Designation
 	Thick or thin	High pressure
 	Thick	Tank line
 	Thin	Leak oil line

Colour	Line thick-ness	Designation
 	Thin	Replenishing pressure or pilot pressure to pilot control unit
 	Thin	Control pressure or pilot pressure from pilot control unit
 	Thick	Enclosed oil
 	Thick	Working pressure
 	Thin	Load sensing pressure

Colour legend of hydraulic diagrams

Contents

010	Introduction	010-1
010.1	Safety instructions	010-4
010.1.1	Information on these instructions	010-4
010.1.1.1	Representation of warning messages	010-4
010.1.1.2	Graphic symbols in these instructions	010-4
010.1.2	Intended use	010-5
010.1.2.1	Laws, rules, guidelines and safety regulations	010-5
010.1.2.2	Intended use	010-5
010.1.2.3	Foreseeable misuse	010-6
010.1.2.4	Operating conditions	010-6
010.1.2.5	Disposal	010-7
010.1.3	Description of staff	010-7
010.1.3.1	Personal protective equipment	010-7
010.1.3.2	Requirements for staff	010-8
010.1.3.3	Operating company	010-8
010.1.3.4	Operator	010-9
010.1.3.5	Maintenance staff	010-9
010.1.3.6	Refrigeration technician	010-10
010.1.3.7	Slinger	010-11
010.1.3.8	Spotter	010-12
010.1.4	Protective devices on the machine	010-12
010.1.4.1	Operator's cab	010-12
010.1.4.2	Roll over protective structure (ROPS)	010-13
010.1.4.3	Falling object protective structures (FOPS)	010-13
010.1.5	Emergency equipment on the machine	010-13
010.1.5.1	Emergency exit (standard)	010-13
010.1.5.2	Fire extinguisher (option)	010-14
010.1.6	Safe operation	010-14
010.1.6.1	Intoxicants	010-14

	010.1.6.2	Dangerous fuels and operating fluids	010-14
	010.1.6.3	Transporting machine	010-15
	010.1.6.4	Access to machine	010-15
	010.1.6.5	Machine danger zone	010-16
	010.1.6.6	Visibility	010-16
	010.1.6.7	Protection against vibration	010-17
	010.1.6.8	Operation of machine	010-18
010.1.7		Safe maintenance	010-21
	010.1.7.1	Spare parts	010-21
	010.1.7.2	Heavy parts	010-21
	010.1.7.3	Regular checks	010-22
010.1.8		Modifications to the machine	010-22
	010.1.8.1	Modifications, add-ons and retrofittings	010-22
010.2		Special tools for maintenance and repair work	010-23
	010.2.1	Special tools, general	010-23
	010.2.2	Special tools for the engine	010-25
	010.2.3	Special tools for lift cylinders	010-29
	010.2.4	Special tools for lift cylinders	010-30
	010.2.5	Special tools for tilt cylinders	010-30
	010.2.6	Special tools for tilt cylinders	010-31
	010.2.7	Special tools for quick coupler locking hydraulic cylinder	010-32
	010.2.8	Special tools for steering wheel	010-32
	010.2.9	Special tools for steering cylinders	010-32
	010.2.10	Special tools for steering cylinders	010-33
	010.2.11	Special tools for the service brake	010-33
	010.2.12	Special tools for the electrical system	010-34
	010.2.13	Special tools for front axle	010-35
	010.2.14	Special tools for rear axle	010-35
	010.2.15	Special tools for air conditioning system	010-36
	010.2.16	Special tools for cab glazing	010-37
	010.2.17	Special tools for the central lubrication system (Liebherr)	010-38
010.3		Standards and regulations	010-39
	010.3.1	Prestressing forces and tightening torques for bolts with metric standard and fine threads as per DIN ISO 261	010-39
	010.3.1.1	Range of application and purpose	010-39

	010.3.1.2	Other applicable documents	010-39
	010.3.1.3	Modifications and descriptions	010-40
	010.3.1.4	Tightening torques	010-40
	010.3.2	Liebherr standards for assembly instructions and tightening torques	010-46
010.4		Preservation guidelines	010-47
	010.4.1	General information	010-47
	010.4.2	Machine out of service for an unknown period of time	010-47
	010.4.3	Putting the machine out of service	010-48
	010.4.3.1	Out of service for up to 2 months	010-48
	010.4.3.2	Out of service for up to 12 months	010-49
	010.4.3.3	Out of service for longer than 12 months	010-50
	010.4.4	Putting back into service	010-50
	010.4.4.1	After being out of service for 2 months	010-50
	010.4.4.2	After being out of service for 12 months	010-51
	010.4.4.3	After being out of service for longer than 12 months	010-51
020		Technical data	020-1
	020.1	Overall machine	020-5
	020.1.1	Complete machine with bucket (z-bar kinematics) <i>L518-1664;</i>	020-5
	020.1.2	Working attachment: light material bucket <i>L518-1664;</i>	020-6
	020.1.3	Working attachment: high dump bucket <i>L518-1664;</i>	020-7
	020.1.4	Working attachment: forklift <i>L518-1664;</i>	020-9
	020.2	Drive group	020-11
	020.2.1	Diesel engine <i>L518-1664;</i>	020-11
	020.2.2	Fuel tank <i>L518-1664;</i>	020-12
	020.2.2.1	Plastic version	020-12
	020.2.2.2	Diesel exhaust fluid tank	020-12
	020.2.3	Fuel level sensor <i>L518-1664;</i>	020-12
	020.2.4	Fuel pre-filter <i>L518-1664;</i>	020-13
	020.2.5	Fuel fine filter <i>L518-1664;</i>	020-13

020.2.6	Clutch <i>L518-1664;</i>	020-13
020.3	Cooling system	020-14
020.3.1	Fan pump <i>L518-1664;</i>	020-14
020.3.2	Fan motor <i>L518-1664;</i>	020-14
020.3.3	Hydraulic oil temperature sensor B8 <i>L518-1664;</i>	020-14
020.4	Working hydraulics	020-15
020.4.1	Working pump <i>L518-1664;</i>	020-15
020.4.2	Control block <i>L518-1664;</i>	020-15
020.4.3	Pilot control unit <i>L518-1664;</i>	020-15
020.4.4	Pilot control hydro accumulator <i>L518-1664;</i>	020-16
020.4.5	Stabilisation module <i>L518-1664;</i>	020-16
020.4.6	Ride control hydro accumulator <i>L518-1664;</i>	020-16
020.4.7	Lift cylinder <i>L518-1664/0-59975;</i>	020-16
020.4.8	Lift cylinder <i>L518-1664/59976-;</i>	020-17
020.4.9	Tilt cylinder <i>L518-1664/0-60128;</i>	020-17
020.4.10	Tilt cylinder <i>L518-1664/60129-;</i>	020-17
020.5	Travel hydraulics	020-18
020.5.1	Travel pump <i>L518-1664;</i>	020-18
020.5.2	Pressure sensor for high pressure of travel pump B102 <i>L518-1664;</i>	020-18
020.5.3	Travel motor <i>L518-1664;</i>	020-18
020.6	Hydraulic components	020-20
020.6.1	Return suction filter <i>L518-1664/0-57748;</i>	020-20
020.6.2	Return suction filter <i>L518-1664/57749-;</i>	020-20
020.6.3	Breather filter with filler strainer <i>L518-1664;</i>	020-20

020.7	Steering system	020-21
020.7.1	Servostat <i>L518-1664;</i>	020-21
020.7.2	Steering cylinder <i>L518-1664/0-59997;</i>	020-21
020.7.3	Steering cylinder <i>L518-1664/59998-;</i>	020-21
020.8	Brake system	020-22
020.8.1	Drum brake <i>L518-1664;</i>	020-22
020.8.2	Inch/brake unit <i>L518-1664;</i>	020-22
020.8.3	Brake light pressure switch B12 <i>L518-1664;</i>	020-22
020.9	Electrical system	020-23
020.9.1	Central control unit (Master 4) <i>L518-1664/0-60066;</i>	020-23
020.9.2	Central control unit (Master5-Mini) <i>L518-1664/60067-;</i>	020-23
020.9.3	Compact module <i>L518-1664;</i>	020-23
020.9.4	Battery <i>L518-1664;</i>	020-24
020.9.5	Voltage transformer <i>L518-1664;</i>	020-24
020.9.6	Reversing camera <i>L518-1664;</i>	020-24
020.10	Gearbox	020-25
020.10.1	Transmission <i>L518-1664;</i>	020-25
020.10.2	Output B101 speed sensor <i>L518-1664;</i>	020-25
020.10.3	Hydro accumulator for external servo pressure and service brake <i>L518-1664;</i>	020-25
020.11	Axles and drive shafts	020-26
020.11.1	Front axle <i>L518-1664;</i>	020-26
020.11.2	Front axle with engageable differential lockout (option) <i>L518-1664;</i>	020-26
020.11.3	Rear axle <i>L518-1664;</i>	020-26
020.11.4	Rear axle when front axle has engageable differential lockout (option) <i>L518-1664;</i>	020-27

020.11.5	Drive shaft <i>L518-1664;</i>	020-27
020.11.6	Tyres <i>L518-1664;</i>	020-27
020.11.6.2	Tyres for timber work	020-28
020.11.6.3	Special tyres	020-29
020.12	Working attachment	020-30
020.12.1	Quick coupler locking hydraulic cylinder <i>L518-1664;</i>	020-30
020.13	Operator's cab, heating and air conditioning	020-31
020.13.1	Dryer <i>L518-1664;</i>	020-31
020.13.2	Pressure switches <i>L518-1664;</i>	020-31
020.14	Lubrication system	020-32
020.14.1	Central lubrication pump EP1 <i>L518-1664;</i>	020-32
020.14.2	Progressive distributor <i>L518-1664;</i>	020-32
020.14.2.1	MX-F	020-32
020.14.2.2	MX-F 25	020-32
020.14.2.3	MX-F 45	020-32
020.14.2.4	MX-F 75	020-33
020.14.2.5	MX-F105	020-33
030	Maintenance	030-1
030.1	Maintenance and inspection schedule	030-10
030.2	Filling quantities and lubrication chart	030-15
030.2.1	Recommended lubricants <i>L518-1664;</i>	030-15
030.2.2	Fuel and operating fluid filling quantity <i>L518-1664;</i>	030-15
030.3	Lubricants and fuels	030-16
030.3.1	General information on lubricants and fuels	030-16
030.3.1.1	General questions	030-16
030.3.1.2	Safety data sheets	030-16
030.3.1.3	Technical data sheets	030-16
030.3.1.4	Specific Liebherr standards	030-16
030.3.2	General information on changing lubricants and fuels	030-16

030.3.3	Converting hydraulic system from mineral oils to biodegradable hydraulic fluids	030-17
030.3.4	Diesel fuels <i>L518-1664/0-57748;</i>	030-17
030.3.4.1	Minimum quality requirement	030-17
030.3.4.2	Operating temperatures of diesel fuels	030-17
030.3.4.3	Minimum quality requirement	030-18
030.3.5	Diesel fuels <i>L518-1664/57749-;</i>	030-18
030.3.5.1	Minimum quality requirement	030-18
030.3.5.2	Operating temperatures of diesel fuels	030-18
030.3.5.3	Minimum quality requirement	030-18
030.3.6	Diesel exhaust fluid <i>L518-1664;</i>	030-19
030.3.6.1	Liebherr recommendation	030-19
030.3.6.2	Minimum quality requirement	030-19
030.3.7	Engine oils <i>L518-1664;</i>	030-19
030.3.7.1	Liebherr recommendation	030-19
030.3.7.3	Minimum quality requirement	030-19
030.3.8	Refrigerant <i>L518-1664;</i>	030-20
030.3.9	Coolant <i>L518-1664;</i>	030-20
030.3.9.1	Requirements for the water used	030-20
030.3.9.2	Antifreeze and corrosion inhibitor	030-20
030.3.9.3	Minimum quality requirement	030-21
030.3.10	Hydraulic oil <i>L518-1664;</i>	030-21
030.3.10.1	Liebherr recommendation	030-21
030.3.10.2	Minimum quality requirement	030-21
030.3.10.3	Oil analysis	030-22
030.3.10.4	Oil change	030-22
030.3.11	Transmission <i>L518-1664;</i>	030-22
030.3.11.1	Liebherr recommendation	030-22
030.3.11.2	Minimum quality requirement	030-22
030.3.12	Axle oil <i>L518-1664;</i>	030-23

	030.3.12.1	Liebherr recommendation	030-23
	030.3.12.2	Minimum quality requirement	030-23
030.3.13	Brake oil <i>L518-1664;</i>		030-23
	030.3.13.1	Liebherr recommendation	030-23
030.3.14	Lubrication grease <i>L518-1664;</i>		030-24
	030.3.14.1	Liebherr recommendation	030-24
	030.3.14.2	Minimum quality requirement	030-24
030.3.15	Windscreen washer fluid <i>L518-1664;</i>		030-24
	030.3.15.1	Liebherr recommendation	030-24
	030.3.15.2	Minimum quality requirement	030-24
030.3.16	Refrigerant oil for air conditioning compressor <i>L518-1664;</i>		030-24
	030.3.16.1	Liebherr recommendation	030-24
030.4	Maintenance tasks		030-25
030.4.1	Safety precautions <i>L518-1664;</i>		030-25
030.4.2	Preparatory tasks for maintenance		030-25
	030.4.2.1	Maintenance positions <i>L518-1664;</i>	030-26
	030.4.2.2	Service hatches <i>L518-1664;</i>	030-27
	030.4.2.3	Turning off the battery main switch <i>L518-1664;</i>	030-29
030.4.3	Overall machine		030-30
	030.4.3.1	Checking the machine is in the proper condition <i>L518-1664;</i>	030-30
	030.4.3.2	Removing loose parts, dirt, ice and snow from machine <i>L518-1664;</i>	030-32
	030.4.3.3	Cleaning the machine <i>L518-1664;</i>	030-32
	030.4.3.4	Replacing VCI capsules <i>L518-1664;</i>	030-35
	030.4.3.5	Oil analyses <i>L518-1664;</i>	030-37
030.4.4	Drive group		030-44
	030.4.4.1	Checking diesel engine oil level <i>L518-1664;</i>	030-44

030.4.4.2	Changing the engine oil <i>L518-1664;</i>	030-45
030.4.4.3	Changing the diesel engine oil filter <i>L518-1664;</i>	030-47
030.4.4.4	Diesel engine: checking V-ribbed belt <i>L518-1664;</i>	030-48
030.4.4.5	Changing the V-ribbed belt on the diesel engine <i>L518-1664;</i>	030-50
030.4.4.6	Checking diesel engine valve clearance <i>L518-1664;</i>	030-51
030.4.4.7	Diesel engine: changing the oil separator filter cartridge <i>L518-1664;</i>	030-54
030.4.4.8	Diesel engine: Checking the crankcase bleeder system <i>L518-1664;</i>	030-54
030.4.4.9	Diesel engine: Checking the glow plugs <i>L518-1664;</i>	030-55
030.4.4.10	Draining condensate and sediment from the fuel tank <i>L518-1664;</i>	030-56
030.4.4.11	Draining off condensate from the fuel pre-filter <i>L518-1664;</i>	030-57
030.4.4.12	Changing the fuel pre-filter element <i>L518-1664;</i>	030-58
030.4.4.13	Changing the fuel fine filter element <i>L518-1664;</i>	030-60
030.4.4.14	Bleeding the fuel system <i>L518-1664;</i>	030-61
030.4.4.15	Exhaust system: changing filter cartridge of diesel exhaust fluid pump <i>L518-1664;</i>	030-62
030.4.4.16	Exhaust system: changing filter cartridge of diesel exhaust fluid pre-filter <i>L518-1664/57749-;</i>	030-63
030.4.4.17	Cleaning the service cover and dust discharge valve of the air filter system <i>L518-1664;</i>	030-65
030.4.4.18	Cleaning or changing main element of air filter system <i>L518-1664;</i>	030-66
030.4.4.19	Changing the safety element of the air filter system <i>L518-1664;</i>	030-69
030.4.4.20	Checking that diesel engine intake and exhaust system is in good condition and not loose or leaking <i>L518-1664;</i>	030-70
030.4.4.21	Cleaning or changing the diesel particulate filter <i>L518-1664;</i>	030-73

030.4.5	Cooling system	030-76
030.4.5.1	Checking the coolant level in the cooling system <i>L518-1664;</i>	030-76
030.4.5.2	Coolant: checking anti-freeze and corrosion protection agent concentration <i>L518-1664;</i>	030-78
030.4.5.3	Cleaning the cooling system <i>L518-1664;</i>	030-86
030.4.5.4	Changing coolant in cooling system <i>L518-1664;</i>	030-87
030.4.6	Working hydraulics	030-89
030.4.6.1	Cleaning and lubricating the pilot control unit <i>L518-1664;</i>	030-89
030.4.7	Hydraulic components	030-90
030.4.7.1	Checking oil level in hydraulic tank <i>L518-1664;</i>	030-90
030.4.7.2	Draining off condensate and sediment from the hydraulic tank <i>L518-1664;</i>	030-92
030.4.7.3	Changing the hydraulic tank return suction filter cartridge <i>L518-1664/0-57748;</i>	030-93
030.4.7.4	Hydraulic tank: changing filter cartridge in return-suction filter <i>L518-1664/57749-;</i>	030-94
030.4.7.5	Changing the hydraulic tank breather filter <i>L518-1664;</i>	030-95
030.4.7.6	Hydraulic tank: changing oil <i>L518-1664;</i>	030-96
030.4.8	Steering system	030-99
030.4.8.1	Test steering <i>L518-1664;</i>	030-99
030.4.8.2	Steering cylinder: lubricating bearing <i>L518-1664;</i>	030-99
030.4.9	Brake system	030-100
030.4.9.1	Testing service brake and parking brake <i>L518-1664;</i>	030-100
030.4.9.2	Checking the oil level in the brake system <i>L518-1664;</i>	030-101
030.4.9.3	Checking gap and wear on service brake linings <i>L518-1664;</i>	030-103
030.4.9.4	Checking service brake discs for wear <i>L518-1664;</i>	030-104
030.4.10	Electrical system	030-106

030.4.10.1	Checking function of the lighting and horn <i>L518-1664;</i>	030-106
030.4.10.2	Checking the battery fluid levels and terminals <i>L518-1664;</i>	030-107
030.4.10.3	Use the control lever to change the travel direction switch rocker and cap. <i>L518-1664;</i>	030-109
030.4.11	Gearbox	030-111
030.4.11.1	Transmission: checking the oil level <i>L518-1664;</i>	030-111
030.4.11.2	Changing transmission oil <i>L518-1664;</i>	030-112
030.4.12	Axles and drive shafts	030-113
030.4.12.1	Checking the axle oil levels <i>L518-1664;</i>	030-113
030.4.12.2	Changing the axle oil <i>L518-1664;</i>	030-115
030.4.12.3	Lubricating rear axle kingpin bearings <i>L518-1664;</i>	030-118
030.4.12.4	Checking the fitting of the rear axle kingpin bearings and steering rod taper connections <i>L518-1664;</i>	030-118
030.4.12.5	Checking the tightening torque of the front axle fastening bolts <i>L518-1664;</i>	030-119
030.4.12.6	Checking the drive shaft <i>L518-1664;</i>	030-120
030.4.12.7	Tyres: checking tyre pressure <i>L518-1664;</i>	030-121
030.4.12.8	Checking the wheel tightness <i>L518-1664;</i>	030-122
030.4.13	Steel parts of the basic machine	030-122
030.4.13.1	Lubricating the articulated bearing and rear oscil- lating bearing <i>L518-1664;</i>	030-122
030.4.13.2	Lubricating the articulation stops <i>L518-1664;</i>	030-123
030.4.13.3	Cooler hood: lubricating moving parts with pene- trating oil <i>L518-1664;</i>	030-124
030.4.13.4	Engine bonnet: lubricating moving parts with pene- trating oil <i>L518-1664;</i>	030-124
030.4.13.5	Service hatches: cleaning and maintaining seals <i>L518-1664;</i>	030-125

030.4.14	Working attachment	030-126
030.4.14.1	Lubricating the lift arms and working attachment <i>L518-1664;</i>	030-126
030.4.14.2	Checking the lift arm bucket bearing bushings <i>L518-1664;</i>	030-127
030.4.14.3	Checking lift arm bucket stops <i>L518-1664;</i>	030-127
030.4.14.4	Lubricating and testing bearings on quick coupler <i>L518-1664;</i>	030-128
030.4.15	Operator's cab, heating and air conditioning	030-129
030.4.15.1	Cleaning operator's cab air filter <i>L518-1664;</i>	030-129
030.4.15.2	Changing the cab air filter <i>L518-1664;</i>	030-130
030.4.15.3	Safety belt: checking condition and function <i>L518-1664;</i>	030-131
030.4.15.4	Windscreen washer system: testing <i>L518-1664;</i>	030-132
030.4.15.5	Windscreen washer system: filling windscreen washer fluid <i>L518-1664;</i>	030-132
030.4.15.6	Operator's cab: lubricating locking mechanism and cylinder with penetrating oil <i>L518-1664;</i>	030-133
030.4.15.7	Operator's cab: cleaning and maintaining seals <i>L518-1664;</i>	030-133
030.4.15.8	Checking the indicator bead in the air conditioning dryer-collector unit <i>L518-1664;</i>	030-134
030.4.15.9	Heating and air conditioning unit: Testing function <i>L518-1664;</i>	030-135
030.4.16	Lubrication system	030-136
030.4.16.1	Central lubrication system: checking level in grease reservoir <i>L518-1664;</i>	030-136
030.4.16.2	Central lubrication system: checking pipes, hoses and lubrication points for leaks and damage. <i>L518-1664;</i>	030-137
030.4.16.3	Central lubrication system: checking lubrication of bearings <i>L518-1664;</i>	030-138
030.5	Testing and adjustment checklist <i>L518-1664;</i>	030-139
030.6	Testing and adjustment tasks	030-144

030.6.1	Safety precautions <i>L518-1664;</i>	030-144
030.6.2	Overall machine	030-144
030.6.2.1	Preparing for adjustment procedures <i>L518-1664;</i>	030-144
030.6.2.2	Hydraulic oil and coolant: operating temperature <i>L518-1664;</i>	030-146
030.6.2.3	Service management <i>L518-1664;</i>	030-147
030.6.3	Drive group	030-148
030.6.3.1	Pedals: calibration <i>L518-1664;</i>	030-148
030.6.3.2	Diesel engine speed <i>L518-1664;</i>	030-150
030.6.3.3	Reading the diesel engine service files <i>L518-1664;</i>	030-150
030.6.4	Cooling system	030-152
030.6.4.1	Fan motor: fan speed proportional solenoid <i>L518-1664;</i>	030-152
030.6.5	Working hydraulics	030-155
030.6.5.1	Control valve block: secondary pressure relief valves <i>L518-1664;</i>	030-155
030.6.5.2	Control valve block: working hydraulics LS pressure relief valve <i>L518-1664;</i>	030-157
030.6.5.3	Stabilisation module (option), safety valve <i>L518-1664;</i>	030-158
030.6.5.4	Ride control hydro accumulator (option): nitrogen filling <i>L518-1664;</i>	030-160
030.6.6	Hydraulic components	030-163
030.6.6.1	Checking the hydraulic lines for damage <i>L518-1664;</i>	030-163
030.6.7	Travel hydraulics	030-168
030.6.7.1	Travel pump high pressure sensor B102: Deviation <i>L518-1664;</i>	030-168
030.6.7.2	Travel pump replenishing pressure relief valve <i>L518-1664;</i>	030-169
030.6.7.3	Travel pump: high pressure relief valves <i>L518-1664;</i>	030-171
030.6.7.4	Travel pump: pressure cut-off <i>L518-1664;</i>	030-174
030.6.7.5	Travel pump: manual block curve calibration <i>L518-1664;</i>	030-176

030.6.7.6	Travel pump: automatic block curve calibration (from software version (Master4) 020 or from serial number 60030) <i>L518-1664;</i>	030-178
030.6.7.7	Travel motor: manual calibration (maximum swivel angle) <i>L518-1664;</i>	030-178
030.6.7.8	⇒ Travel motor: manual calibration (minimum swivel angle) <i>L518-1664;</i>	030-180
030.6.8	Brake system	030-182
030.6.8.1	Inching brake pedal: basic setting <i>L518-1664;</i>	030-182
030.6.8.2	Angle sensor for inching function: checking basic setting <i>L518-1664;</i>	030-184
030.6.8.3	Service brake: brake pressure in 1st brake circuit <i>L518-1664;</i>	030-185
030.6.8.4	Service brake: pressure reducing valve for service brake supply pressure <i>L518-1664;</i>	030-186
030.6.9	Electrical system	030-188
030.6.9.1	Central control unit (Master4) Creating a Servicefile <i>L518-1664/0-600066;</i>	030-188
030.6.9.2	Central control unit (Master5): creating service file <i>L518-1664/600067-;</i>	030-191
030.6.9.3	Updating the central controller software <i>L518-1664/0-600066;</i>	030-192
030.6.9.4	Central control unit (Master5): software update <i>L518-1664/600067-;</i>	030-194
030.6.9.5	Setting the IP addresses of the central control unit (Master4) <i>L518-1664;</i>	030-198
030.6.9.6	Resetting the central control unit (Master4) <i>L518-1664/0-600066;</i>	030-201
030.6.9.7	Central control unit (Master5): resetting to factory settings <i>L518-1664/600067-;</i>	030-202
030.6.9.8	Central control unit (Master5): connecting Sculi diagnostic software <i>L518-1664/600067-;</i>	030-204
030.6.9.9	Central control unit (Master5): connecting LiFT function <i>L518-1664/600067-;</i>	030-207
030.6.9.10	Addressing CAN module and checking system information <i>L518-1664;</i>	030-208

030.6.10	Gearbox	030-210
030.6.10.1	Travel hydraulics: external servo pressure reducing valve <i>L518-1664;</i>	030-210
030.6.10.2	Hydro accumulator for external servo pressure and service brake: nitrogen filling <i>L518-1664;</i>	030-212
030.6.11	Axles and drive shafts	030-215
030.6.11.1	Tyres: setting radius <i>L518-1664;</i>	030-215
030.6.12	Operator's cab, heating and air conditioning	030-216
030.6.12.1	Formatting the display and reinstalling the software (Display4) <i>L518-1664;</i>	030-216
030.6.13	Options	030-217
030.6.13.1	LiDAT: connecting to LiDAT module <i>L518-1664;</i>	030-217
030.6.13.2	LiDAT: software update for LiDAT module <i>L518-1664;</i>	030-219
030.6.13.3	LiDAT: creating report and snapshot <i>L518-1664;</i>	030-221
040	Drive group	040-1
040.1	Engine	040-2
040.1.1	Diesel engine overview <i>L518-1664;</i>	040-2
040.1.2	Electrical components of the diesel engine <i>L518-1664;</i>	040-6
040.1.3	Fuel system	040-16
040.1.3.1	Overview of the fuel system <i>L518-1664;</i>	040-16
040.1.3.2	Fuel level sensor <i>L518-1664;</i>	040-17
040.1.3.3	Fuel pre-filter <i>L518-1664;</i>	040-19
040.1.3.4	Fuel fine filter <i>L518-1664;</i>	040-20
040.1.4	Air filter system	040-21
040.1.4.1	Air filter <i>L518-1664;</i>	040-21
040.1.5	Exhaust system	040-21
040.1.5.1	Overview of exhaust system <i>L518-1664;</i>	040-22

	040.1.5.2	Diesel particulate filter (DPF): overview <i>L518-1664;</i>	040-24
	040.1.5.3	SCR system <i>L518-1664;</i>	040-28
	040.1.5.4	Sampling module <i>L518-1664;</i>	040-32
	040.1.5.5	Diesel exhaust fluid pre-filter <i>L518-1664/57749-;</i>	040-33
040.2	Clutch <i>L518-1664;</i>		040-34
050	Cooling system		050-1
050.1	Overview of cooling system <i>L518-1664;</i>		050-2
050.2	Cooling system hydraulics		050-4
	050.2.1	Overview of cooling system hydraulics <i>L518-1664/0-57748;</i>	050-4
	050.2.2	Overview of cooling system hydraulics <i>L518-1664/57749-;</i>	050-7
	050.2.3	Fan pump <i>L518-1664;</i>	050-10
	050.2.4	Fan motor <i>L518-1664;</i>	050-11
050.3	Cooling system electronics		050-13
	050.3.1	General overview of electronic control system <i>L518-1664;</i>	050-13
	050.3.2	Temperature sensor for coolant <i>L518-1664;</i>	050-16
	050.3.3	Hydraulic oil temperature sensor <i>L518-1664;</i>	050-17
	050.3.4	Temperature sensor for charge air <i>L518-1664;</i>	050-18
050.4	Cooler		050-20
	050.4.1	Cooler unit <i>L518-1664;</i>	050-20
050.5	Reversible fan drive		050-21
	050.5.1	Overview of reversible fan drive <i>L518-1664/0-57748;</i>	050-21
	050.5.2	Overview of reversible fan drive <i>L518-1664/57749-;</i>	050-24
	050.5.3	Fan reversal valve block <i>L518-1664;</i>	050-28

060	Working hydraulics	060-1
060.1	Overview of working hydraulics <i>L518-1664/0-57748;</i>	060-2
060.2	Overview of working hydraulics <i>L518-1664/57749-;</i>	060-8
060.3	Working pump <i>L518-1664;</i>	060-14
060.4	Control block <i>L518-1664;</i>	060-15
060.5	Pilot control	060-26
060.5.1	Overview of pilot control unit <i>L518-1664;</i>	060-27
060.5.2	Pilot control unit <i>L518-1664;</i>	060-31
060.5.3	Pilot pressure for solenoid valve <i>L518-1664;</i>	060-33
060.6	Ride control	060-35
060.6.1	Overview of ride control system <i>L518-1664;</i>	060-35
060.6.2	Stabilisation module <i>L518-1664;</i>	060-39
060.7	Pipe break protection	060-44
060.7.1	Pipe break protection: overview <i>L518-1664;</i>	060-44
060.7.2	Valve block for pipe break protection <i>L518-1664;</i>	060-46
060.7.3	Solenoid valve for release of the ride control <i>L518-1664;</i>	060-47
070	Travel hydraulics	070-1
070.1	Overview of travel hydraulics <i>L518-1664/0-57748;</i>	070-2
070.2	Overview of travel hydraulics <i>L518-1664/57749-;</i>	070-9
070.3	Travel pump <i>L518-1664;</i>	070-16
070.4	Travel motors	070-31
070.4.1	Travel motor <i>L518-1664;</i>	070-31
080	Hydraulic components	080-1
080.1	Hydraulic system: overview <i>L518-1664/0-48858;</i>	080-2

080.2	Hydraulic system: overview <i>L518-1664/48859-57748;</i>	080-6
080.3	Hydraulic system: overview <i>L518-1664/57749-;</i>	080-10
080.4	Hydraulic tank	080-14
080.4.1	Overview of hydraulic tank <i>L518-1664/0-57748;</i>	080-14
080.4.2	Overview of hydraulic tank <i>L518-1664/57749-;</i>	080-16
080.4.3	Return-suction filter <i>L518-1664/0-57748;</i>	080-19
080.4.4	Return suction filter <i>L518-1664/57749-;</i>	080-25
080.4.5	Breather filter <i>L518-1664;</i>	080-31
090	Steering system	090-1
090.1	Steering system overview <i>L518-1664/0-57748;</i>	090-2
090.2	Steering system overview <i>L518-1664/57749-;</i>	090-6
090.3	Servostat <i>L518-1664;</i>	090-10
100	Brake system	100-1
100.1	Overview of brake system <i>L518-1664/0-48858;</i>	100-2
100.2	Overview of brake system <i>L518-1664/48859-57748;</i>	100-8
100.3	Overview of brake system <i>L518-1664/57749-;</i>	100-15
100.4	Service brake	100-22
100.4.1	Inch/brake unit <i>L518-1664;</i>	100-22
100.4.2	Inching function angle sensor <i>L518-1664;</i>	100-29
100.4.3	Brake light pressure switch <i>L518-1664;</i>	100-30
100.4.4	Drum brake <i>L518-1664;</i>	100-32
100.5	Parking brake	100-36
100.5.1	Parking brake solenoid valve <i>L518-1664;</i>	100-36

100.5.2	Orifice bypass solenoid valve <i>L518-1664/48859-;</i>	100-37
110	Electrical system	110-1
110.1	Overview of electrical system <i>L518-1664;</i>	110-3
110.2	Lighting <i>L518-1664;</i>	110-7
110.3	Circuit diagrams <i>L518-1664;</i>	110-9
110.4	Electronic control unit	110-11
110.4.1	General overview of the electronic control system <i>L518-1664/0-60066;</i>	110-11
110.4.2	General overview of electronic control system <i>L518-1664/60067-;</i>	110-13
110.4.3	Central control unit (Master4) <i>L518-1664/0-60066;</i>	110-14
110.4.4	Central control unit (Master5 Mini) <i>L518-1664/60067-;</i>	110-19
110.4.5	Modules	110-21
110.4.5.1	Overview of compact module <i>L518-1664;</i>	110-21
110.4.5.2	Compact module <i>L518-1664;</i>	110-23
110.5	Electrical components of the driver's cab	110-29
110.5.1	Overview of electrical components in the operator's cab <i>L518-1664;</i>	110-29
110.5.2	Fuse boards <i>L518-1664;</i>	110-31
110.5.3	Door contact switch <i>L518-1664;</i>	110-33
110.6	Electrical components in the rear section	110-34
110.6.1	Battery installation <i>L518-1664;</i>	110-34
110.7	Rear area monitoring with camera	110-36
110.7.1	Overview of rear area monitoring with camera <i>L518-1664;</i>	110-36
110.7.2	Camera <i>L518-1664;</i>	110-37
120	Gearbox	120-1
120.1	Overview of the transmission <i>L518-1664;</i>	120-2

120.2	Transmission hydraulics	120-7
120.2.1	Overview of transmission hydraulics <i>L518-1664/0-57748;</i>	120-7
120.2.2	Overview of transmission hydraulics <i>L518-1664/57749-;</i>	120-13
120.2.3	Gear shifting <i>L518-1664;</i>	120-18
120.2.4	Valve block for pressure reducing valves <i>L518-1664;</i>	120-20
120.2.5	Travel motor bypass solenoid valve <i>L518-1664;</i>	120-22
120.3	Transmission electronics	120-24
120.3.1	Gearbox: electrical system <i>L518-1664;</i>	120-24
120.3.2	Output speed sensor <i>L518-1664;</i>	120-26
120.3.3	Hall sensor for gear indicator <i>L518-1664;</i>	120-27
130	Axles and drive shafts	130-1
130.1	Axles	130-2
130.1.1	Front axle <i>L518-1664;</i>	130-2
130.1.2	Rear axle <i>L518-1664;</i>	130-4
130.1.3	Engageable differential lockout	130-5
130.1.3.1	Overview of engageable differential lockout <i>L518-1664/0-57748;</i>	130-6
130.1.3.2	Overview of engageable differential lockout <i>L518-1664/57749-;</i>	130-7
130.1.3.3	Valve block for parking brake and differential lockout <i>L518-1664;</i>	130-9
130.2	Cardan shafts	130-11
130.2.1	Drive shaft <i>L518-1664;</i>	130-11
140	Steel parts of the basic machine	140-1
140.1	Vehicle frame	140-2
140.1.1	Articulation bearing <i>L518-1664;</i>	140-2
140.1.2	Articulation lock <i>L518-1664;</i>	140-3

150	Working attachment	150-1
150.1	Lift arms for Z kinematics	150-2
150.1.1	Lift arms for Z kinematics <i>L518-1664;</i>	150-2
150.2	Quick coupler	150-4
150.2.1	Quick coupler <i>L518-1664;</i>	150-4
150.2.2	Quick coupler hydraulics	150-5
150.2.2.1	Overview of quick coupler hydraulics <i>L518-1664/0-51094;</i>	150-5
150.2.2.2	Overview of quick coupler hydraulics <i>L518-1664/51095-;</i>	150-7
150.2.2.3	Valve block for quick coupler <i>L518-1664;</i>	150-9
160	Operator's cab, heating and air conditioning	160-1
160.1	Overview of the operator's cab, heating and air conditioning unit <i>L518-1664;</i>	160-2
160.2	Display and control elements	160-4
160.2.1	Display <i>L518-1664;</i>	160-4
160.2.2	Control lever <i>L518-1664;</i>	160-4
160.2.3	Accelerator pedal <i>L518-1664;</i>	160-6
160.3	Heating, ventilation, air conditioning	160-8
160.3.1	Overview of heating, ventilation and air conditioning system <i>L518-1664;</i>	160-8
160.3.2	Heating and air conditioning unit	160-13
160.3.2.1	Heating and air conditioning unit <i>L518-1664;</i>	160-14
160.3.2.2	Blower <i>L518-1664;</i>	160-16
160.4	Air conditioning	160-17
160.4.1	Air conditioning (optional) <i>L518-1664;</i>	160-17
160.4.2	Air conditioning compressor <i>L518-1664;</i>	160-18
160.4.3	Condenser <i>L518-1664;</i>	160-20
160.4.4	Dryer-collector unit <i>L518-1664;</i>	160-20

160.4.5	Air conditioning pressure switch <i>L518-1664;</i>	160-22
170	Lubrication system	170-1
170.1	Liebherr automatic central lubrication system	170-2
170.1.1	Automatic central lubrication system: overview <i>L518-1664;</i>	170-2
170.1.2	Central lubrication pump EP-1 <i>L518-1664;</i>	170-6
170.1.3	Progressive distributor MX-F <i>L518-1664;</i>	170-9
190	Options	190-1
190.1	LiDAT	190-2
190.1.1	Overview of LiDAT <i>L518-1664;</i>	190-2
190.1.2	LiDAT on machine <i>L518-1664/0-50943;</i>	190-4
190.1.3	LiDAT on machine <i>L518-1664/50944-;</i>	190-5
190.1.4	LiDAT module (LiTU2) <i>L518-1664/0-50943;</i>	190-7
190.1.5	LiDAT module (LiTU3) <i>L518-1664/50944-;</i>	190-9
200	Diagnosis	200-1
200.1	Malfunctions	200-2
200.1.1	Warning symbols	200-2
200.1.2	SCR system warning symbols	200-2
200.1.3	Service code indicator in the display	200-3
200.2	Troubleshooting	200-5
200.2.1	Replacing fuses	200-5
200.2.1.1	Fuses on fuse board in operator's cab	200-5
200.2.1.2	Fuses in right of engine compartment	200-8

010 Introduction

Contents

010.1	Safety instructions	010-4
010.1.1	Information on these instructions	010-4
010.1.1.1	Representation of warning messages	010-4
010.1.1.2	Graphic symbols in these instructions	010-4
010.1.2	Intended use	010-5
010.1.2.1	Laws, rules, guidelines and safety regulations	010-5
010.1.2.2	Intended use	010-5
010.1.2.3	Foreseeable misuse	010-6
010.1.2.4	Operating conditions	010-6
010.1.2.5	Disposal	010-7
010.1.3	Description of staff	010-7
010.1.3.1	Personal protective equipment	010-7
010.1.3.2	Requirements for staff	010-8
010.1.3.3	Operating company	010-8
010.1.3.4	Operator	010-9
010.1.3.5	Maintenance staff	010-9
010.1.3.6	Refrigeration technician	010-10
010.1.3.7	Slinger	010-11
010.1.3.8	Spotter	010-12
010.1.4	Protective devices on the machine	010-12
010.1.4.1	Operator's cab	010-12
010.1.4.2	Roll over protective structure (ROPS)	010-13
010.1.4.3	Falling object protective structures (FOPS)	010-13
010.1.5	Emergency equipment on the machine	010-13
010.1.5.1	Emergency exit (standard)	010-13
010.1.5.2	Fire extinguisher (option)	010-14
010.1.6	Safe operation	010-14

	010.1.6.1	Intoxicants	010-14
	010.1.6.2	Dangerous fuels and operating fluids	010-14
	010.1.6.3	Transporting machine	010-15
	010.1.6.4	Access to machine	010-15
	010.1.6.5	Machine danger zone	010-16
	010.1.6.6	Visibility	010-16
	010.1.6.7	Protection against vibration	010-17
	010.1.6.8	Operation of machine	010-18
010.1.7		Safe maintenance	010-21
	010.1.7.1	Spare parts	010-21
	010.1.7.2	Heavy parts	010-21
	010.1.7.3	Regular checks	010-22
010.1.8		Modifications to the machine	010-22
	010.1.8.1	Modifications, add-ons and retrofittings	010-22
010.2		Special tools for maintenance and repair work	010-23
	010.2.1	Special tools, general	010-23
	010.2.2	Special tools for the engine	010-25
	010.2.3	Special tools for lift cylinders	010-29
	010.2.4	Special tools for lift cylinders	010-30
	010.2.5	Special tools for tilt cylinders	010-30
	010.2.6	Special tools for tilt cylinders	010-31
	010.2.7	Special tools for quick coupler locking hydraulic cylinder	010-32
	010.2.8	Special tools for steering wheel	010-32
	010.2.9	Special tools for steering cylinders	010-32
	010.2.10	Special tools for steering cylinders	010-33
	010.2.11	Special tools for the service brake	010-33
	010.2.12	Special tools for the electrical system	010-34
	010.2.13	Special tools for front axle	010-35
	010.2.14	Special tools for rear axle	010-35
	010.2.15	Special tools for air conditioning system	010-36
	010.2.16	Special tools for cab glazing	010-37
	010.2.17	Special tools for the central lubrication system (Liebherr)	010-38
010.3		Standards and regulations	010-39
	010.3.1	Prestressing forces and tightening torques for bolts with metric standard and fine threads as per DIN ISO 261	010-39


010.3.1.1	Range of application and purpose	010-39
010.3.1.2	Other applicable documents	010-39
010.3.1.3	Modifications and descriptions	010-40
010.3.1.4	Tightening torques	010-40
010.3.2	Liebherr standards for assembly instructions and tightening torques	010-46
010.4	Preservation guidelines	010-47
010.4.1	General information	010-47
010.4.2	Machine out of service for an unknown period of time	010-47
010.4.3	Putting the machine out of service	010-48
010.4.3.1	Out of service for up to 2 months	010-48
010.4.3.2	Out of service for up to 12 months	010-49
010.4.3.3	Out of service for longer than 12 months	010-50
010.4.4	Putting back into service	010-50
010.4.4.1	After being out of service for 2 months	010-50
010.4.4.2	After being out of service for 12 months	010-51
010.4.4.3	After being out of service for longer than 12 months	010-51

010.1 Safety instructions

010.1.1 Information on these instructions

010.1.1.1 Representation of warning messages

Warning symbol

	Warning symbol warns of potential dangers. Obey all measures marked with this symbol to avoid injury or death.
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Tab. 1: Warning symbol

Grading of warning messages

Grading of warning messages is defined by following signal words:





DANGER
WARNING
CAUTION
NOTICE

Definition of warning levels

	DANGER	Indicates an immediately hazardous situation which, if not avoided, will result in death or serious injury.
	WARNING	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	CAUTION	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
	NOTICE	Indicates a hazardous situation which, if not avoided, could result in property damage.

Tab. 2: Warning levels

010.1.1.2 Graphic symbols in these instructions

Symbol	Meaning
	Note Identifies useful information and tips.
	Precondition Identifies conditions for subsequent action steps.
	Action request Identifies action steps.
	Result Identifies results of one or more action steps.

LBH/12204905/12/211-202/10128_104456/en

Symbol	Meaning
—	List Identifies individual items of a list.

Tab. 3: Symbols

010.1.2 Intended use

010.1.2.1 Laws, rules, guidelines and safety regulations

To ensure safe operation:

- Ask work site manager for safety regulations at place of use.
- Adhere to safety regulations at place of use.
- Adhere to traffic regulations.
- Adhere to valid guidelines from insurers (for example employers' professional liability insurance companies, accident insurance et cetera).
- Avoid working methods that can endanger safety.
- Adhere to all intervals specified for recurrent checks and inspections in this operator's manual.

010.1.2.2 Intended use

Wheel loader is used to pick up, move and dump following materials:

- Soil
- Stones
- Broken rocks
- Bulk materials

This applies to a standard machine in normal operating conditions. Special applications are described in a separate options operator's manual.

To ensure intended use:

- Adhere to operator's manual.
- Adhere to maintenance intervals.
- Observe inspection and maintenance tasks.
- Adhere to specifications in the technical data.
- When using machine on public roads, make sure it complies with applicable national regulations.
- Only lift loads with intended working attachments (fork prongs, crane boom), which must be fitted and functioning.
- Make sure that machines used underground (mining and tunnel construction) are fitted with systems to reduce exhaust emissions (such as diesel particulate filters).
- Adhere to individual country's requirements for underground operation.
- For special uses use special working attachments and if necessary special safety equipment.
- Exclusively mount and use special working attachments with approval and as per stipulations of manufacturer of basic machine.
- Only use approved tyres.
- A suitably equipped workshop is absolutely essential for performing repair work.



Note

- ▶ Any other use or use beyond the stated use is improper use.

010.1.2.3 Foreseeable misuse

Do not use machine in following cases:

- Transport of persons without mounted and functioning safety equipment
- Lifting of persons without mounted and functioning safety equipment
- Driving with attached load
- Working in explosion hazard zones
- Working in contaminated environment without corresponding and necessary equipment
- Lifting of loads without suitable working attachment
- Pulling of loads (for example, containers, wagons, trailers) without suitable towing device
- Breaking rocks
- Hammering in posts



Note

- ▶ The manufacturer accepts no liability for damage caused by improper use.

010.1.2.4 Operating conditions

- Outdoors
- Fording depth is same as maximum obstacle height.
- Operate machine in an ambient temperature of -25 °C to 45 °C.
- In case of divergent ambient temperatures, contact Liebherr customer service.

Danger to life

Operation during thunderstorms or storms

- If possible stop operation before a thunderstorm or storm.
- Put working attachment on the ground in flattest position possible.
- Secure machine correctly.
- Close window.
- Shut off diesel engine.
- Set ignition key to **0**.
- Make sure there are no persons in area around machine.

Lightning strike

- Remain in operator's cab.
- Do not leave machine until all components are voltage-free.

Contact with high voltage cable

- Do not move machine and working attachment.
- Remain in operator's cab.
- Do not leave machine until all components are voltage-free.
- Make sure that all persons stay away from the machine and the high voltage cable.
- Have voltage switched off.

010.1.2.5 Disposal

Danger to life

Unapproved disposal of gas containers and pressure vessels

- Before disposal, completely depressurise pressure vessel.
- Before disposal, professionally empty pressure vessel.
- Adhere to safety instructions of pressure vessel manufacturer.

Unapproved disposal of refrigerant

- Have refrigerant disposed of by refrigerant recycling point.
- Adhere to safety data sheet of refrigerant during disposal.

Environmental pollution

Unapproved disposal of machine

- Make sure that the individual elements of the machine are disposed of correctly after the service life.
- Dispose of elements of machine in line with valid country-specific waste disposal guidelines and relevant valid laws.
- Remove fuels, operating fluids and lubricants from all components before disposal.
- Collect and store fuels, operating fluids and lubricants in suitable containers before disposal.
- Adhere to instructions of relevant manufacturer when disposing of fuels, operating fluids and lubricants.
- Have fuels, operating fluids and lubricants disposed of by old oil recycling point.

010.1.3 Description of staff

010.1.3.1 Personal protective equipment

Operators, assistants and maintenance staff are responsible for the following:

- Wearing personal protective equipment
- Regular cleaning and care of protective equipment
- Immediate replacement of damaged parts of protective equipment

The protective equipment consists of following elements:

- Protective helmet
- Safety glasses
- Hearing protection
- Breathing equipment
- Protective gloves
- Warning clothing (reflective, in signal colour)
- Safety boots
- Special protective clothing
 - To prevent burns
 - To prevent freezing
 - To prevent acid burns
 - To prevent stabbing and cutting injuries

010.1.3.2 Requirements for staff

Staff meet the following requirements:

- The machine is operated, maintained and repaired exclusively by authorised and trained persons.
- All persons operating, maintaining or repairing the machine have the required minimum age.
- Staff training involves theoretical information (technology and safety) and practical training on the machine.
- Staff have read and understood the operator's manual and supplied documentation.
- Experienced staff continuously supervise following staff.
 - Staff undergoing training
 - Staff undergoing education
 - Staff undergoing instruction
 - Staff undergoing a general apprenticeship
- Staff agree to work in safety-aware and risk-aware manner.

010.1.3.3 Operating company

Responsibility

The operator is responsible for the following:

- The operator of the machine must ensure that no persons are in the operating area of the machine on the basis of a risk assessment conducted in respect of the operating site.
- If working attachments are used that deviate from the standard and result in limitations to the field of view, the operator must repeat the visual inspection.
- Make sure that exclusively trained staff operate the machine.
- Make sure that exclusively trained staff maintain the machine.
- If an electric motor is used, ensure that only a qualified and competent person connects the machine to the mains supply.
- If a machine with an “emergency actuation of parking brake” option is used, make sure that only qualified and authorised persons operate the machine.
- Check qualification of persons using the machine.
- Authorise activities of persons in handling the machine.
- Define competences and responsibilities for all persons involved in handling the machine.
- Have following staff continuously supervised by an experienced person.
 - Staff undergoing training
 - Staff undergoing education
 - Staff undergoing instruction
 - Staff undergoing a general apprenticeship
- Provide all persons tasked with handling the machine with the necessary protective equipment.
- Check safety-aware work of staff at regular intervals.
- Check danger-aware work of staff at regular intervals.
- Make sure that machine is operated in flawless, safe condition.
- If flaws affecting safety occur: Immediately decommission machine.
- Perform inspections of machine prescribed by Liebherr punctually.
- Perform nationally mandated inspections of machine punctually.
- Adhere to national legal specifications on provision of machines and tools by the employer (hazard assessment and risk assessment conducted by the operator).
- Make sure that no retrofitting is performed on machine without consultation of the manufacturer.
- Use original Liebherr spare parts wherever possible.

010.1.3.4 Operator

Responsibility

Operator is responsible for following:

- Read the operator's manual.
- Read included documentation:
 - Operator's manuals for components
 - Operator's manuals from third party manufacturers
 - Additional instructions
- Wear personal protective equipment.
- Operate machine as intended.
- Avoid working methods that can endanger safety.
- Adhere to safety regulations at place of use.
- Maintain visual contact or voice contact with spotter.
- During operation, do not allow any other persons on machine.
- Report all changes to machine that affect safety to operating company.
- If it is no longer possible to work safely, stop operating the machine immediately.
- Only perform retrofittings of machine after consultation with manufacturer.
- Use original Liebherr spare parts wherever possible.

Requirement

The operator has following qualification and skills:

- Has completed the legally specified minimum age.
- Is physically and mentally capable of operating the machine safely.
 - Satisfactory eyesight
 - Satisfactory hearing ability
 - Quick reactions
 - Is able to estimate distance, height and gaps.
- Has the necessary authorisation for operation of machine.
- The operator has the necessary education (theoretical and practical) for the following:
 - Handling the machine type
 - Attaching
 - Spotting
 - Handling fire extinguishing equipment
- Knows all means of escape in an emergency.
- Is not under any physical or mental impairment that limits one of the prescribed requirements.
- Is not under the influence of alcohol.
- Is not under the influence of drugs.

010.1.3.5 Maintenance staff

Responsibility

The maintenance staff are responsible for the following:

- Read the operator's manual.
- Read included documentation:
 - Operator's manuals for components
 - Operator's manuals from third party manufacturers
 - Additional instructions
- Maintain machine for safe and reliable function.
- Execute all maintenance tasks specified for maintenance staff in the maintenance and inspection schedule.

- Wear personal protective equipment.
- Adhere to safety regulations at place of use.
- Report all changes to machine that affect safety to operating company.
- Only perform retrofittings of machine after consultation with manufacturer.
- Use original Liebherr spare parts wherever possible.

Requirement

The maintenance staff have the following qualifications and skills:

- Are of the legally specified minimum age.
- Physically and mentally capable of servicing the machine:
 - Satisfactory eyesight
 - Satisfactory hearing ability
 - Quick reactions
 - Are able to estimate distance, height and gaps.
- Have the necessary authorisation for maintenance of the machine.
- Know the machine and the hazards.
- Know all procedures and precautions for maintenance.
- Have knowledge of handling special tools for maintenance and repair.
- Have special knowledge and experience handling hydraulic installations when working with hydraulic systems.
- Are not under any physical or mental impairment that limits one of the prescribed requirements.
- Are not under the influence of alcohol.
- Are not under the influence of drugs.

010.1.3.6 Refrigeration technician

Responsibility

The refrigeration technician is responsible for the following:

- Read the operator's manual.
- Read included documentation:
 - Operator's manuals of options
 - Operator's manuals from third party manufacturers
 - Additional instructions
- Maintain and repair machine for safe and reliable function.
- Execute all maintenance tasks and repair tasks specified for the refrigeration technician in the maintenance and inspection schedule.
- Isolate battery main switch of power supply system and secure it against switching on again.
- Clearly define and label working position.
- Wear personal protective equipment.
- Use tools suitable for the work deployment.
- Adhere to safety regulations at place of use.
- Report all changes to machine that affect safety to operating company.
- Only perform retrofittings of machine after consultation with manufacturer.
- Use original Liebherr spare parts wherever possible.

Requirement

The refrigeration technician has following qualification and skills:

- Has completed the legally specified minimum age.
- Physically and mentally capable of servicing the machine:
 - Satisfactory eyesight
 - Satisfactory hearing ability
 - Quick reactions

- Is able to estimate distance, height and gaps.
- The refrigeration technician has completed training that complies with the country-specific laws, standards and guidelines.
- The refrigeration technician has following skills:
 - Is able to assess work correctly.
 - Is able to recognise dangers.
 - Is able to take safety measures.
- Has knowledge and experience of the relevant field of activity.
- Knows the relevant national standards.
- Has the necessary authorisation for maintenance and repair of machine.
- Knows the machine and the hazards.
- Knows all procedures and precautions for maintenance.
- Has knowledge of handling special tools for maintenance and repair.
- Is not under any physical or mental impairment that limits one of the prescribed requirements.
- Is not under the influence of alcohol.
- Is not under the influence of drugs.

010.1.3.7 Slinger

Responsibility

Slinger is responsible for following:

- Wear personal protective equipment.
- Choose correct and undamaged slinging gear.
- Correctly attach slinging gear to load or lifting accessory.
- Correctly remove slinging gear from load or lifting accessory.
- Grant approval for movement or accompaniment.

Requirement

The slinger has following qualification and skills:

- Has completed the legally specified minimum age.
- Physically and mentally capable of slinging loads:
 - Satisfactory eyesight
 - Satisfactory hearing ability
 - Quick reactions
 - Is able to estimate distance, height and gaps.
- The slinger has following skills:
 - Is able to estimate mass distribution and load distribution.
 - Is able to operate radio units.
 - Is able to give clear instructions on radio units.
 - Is able to guide a load.
- Has the necessary authorisation for attaching loads.
- The slinger has the necessary education (theoretical and practical) for the following:
 - Selecting the suitable slinging gear
 - Attaching slinging gear
 - Securing to prevent unintended disengaging of slinging gear
 - Avoiding damage to slinging gear
 - Spotting
 - Applying all necessary signal signs
- Is not under any physical or mental impairment that limits one of the prescribed requirements.
- Is not under the influence of alcohol.
- Is not under the influence of drugs.

010.1.3.8 Spotter

Responsibility

The spotter is responsible for the following:

- Wear personal protective equipment.
- Forward signals from slinger to operator.
- If the spotter is the only person for this purpose: Give instructions to operator.
- The spotter must be in the field of view of operator or have voice contact with the operator.

Requirement

The spotter has following qualification and skills:

- Has completed the legally specified minimum age.
- Physically and mentally capable of spotting and providing signals:
 - Satisfactory eyesight
 - Satisfactory hearing ability
 - Quick reactions
 - Is able to estimate distance, height and gaps.
- The spotter has following skills:
 - Is able to operate radio units.
 - Is able to give clear instructions on radio units.
 - Is able to guide a load.
 - Is able to ensure safe movement of load and machine.
- Has the necessary authorisation for giving signal signs.
- The spotter has the necessary education (theoretical and practical) for the following:
 - Spotting
 - Applying all necessary signal signs
- Is not under any physical or mental impairment that limits one of the prescribed requirements.
- Is not under the influence of alcohol.
- Is not under the influence of drugs.

010.1.4 Protective devices on the machine

010.1.4.1 Operator's cab

Danger to life

Unapproved working method

- Put on safety belt before starting work.
- Make sure that changes in the operator's cab (for example installation of accessories) do not restrict the operator's workspace.

Injuries

Objects in the operator's cab

- Remove objects that are not necessary for the work from the operator's cab.
- Stow and fasten objects that are necessary for the work before starting.
- Make sure that objects carried do not protrude into the operator's workspace.

010.1.4.2 Roll over protective structure (ROPS)

Danger to life

Damaged falling object protective structures

- Do not put machine into service with damaged falling object protective structures.
- Do not put machine into service with deformed falling object protective structures.
- Do not use falling object protective structures with structural changes.
- Do not use repaired falling object protective structures.
- Do not perform welding on falling object protective structures.
- Do not cut or saw falling object protective structures.
- Do not drill falling object protective structures.

Exceeding of total weight

- Make sure that total weight of machine (see identification plate) is not exceeded.
- Make sure that the machine does not exceed the total weight with heavy working tools.
- Make sure that the machine does not exceed the total weight after changing the working attachment.
- Make sure that the machine does not exceed the total weight with add-ons or after retrofitting.

010.1.4.3 Falling object protective structures (FOPS)

Danger to life

Damaged falling object protective structures

- Do not put machine into service with damaged falling object protective structures.
- Do not put machine into service with deformed falling object protective structures.
- Do not use falling object protective structures with structural changes.
- Do not use repaired falling object protective structures.
- Do not perform welding on falling object protective structures.
- Do not cut or saw falling object protective structures.
- Do not drill falling object protective structures.

010.1.5 Emergency equipment on the machine

010.1.5.1 Emergency exit (standard)

Danger to life

Incorrect labelling

- Make sure that all information signs are present.
- Make sure that all information signs are legible.

Incorrect equipment

- Make sure that emergency hammer (option) is present.
- Make sure that position of emergency hammer (option) is known.

010.1.5.2 Fire extinguisher (option)**Danger to life****Incorrect behaviour**

- Make sure that all fastening points of fire extinguishers on the machine are known.
- Make sure that everyone is able to operate the fire extinguishers.
- Make sure that everyone knows local fire alarm options.
- Make sure that everyone knows the local fire-fighting possibilities.
- Before starting machine, unlock all locks of hoods and doors of machine.

010.1.6 Safe operation**010.1.6.1 Intoxicants****Danger to life****Physical and mental impairment**

- Make sure that no persons working on or with the machine are under the influence of drugs.
- Make sure that no persons working on or with the machine are under the influence of alcohol.
- Make sure that no persons working on or with the machine are under the influence of medication.
- Make sure that no persons working on or with the machine are overtired.
- Make sure that no persons working on or with the machine are exhausted.

010.1.6.2 Dangerous fuels and operating fluids**Injury****Incorrect handling**

- Adhere to safety instructions on handling oils, greases and chemical substances.
- In case of hot lubricants and fuels put on personal protective equipment.

Environmental damage**Incorrect disposal**

- Dispose of lubricants and fuels safely and in eco-friendly manner.
- Adhere to guidelines applicable to disposal.

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