

EN



Bobcat®

Operation & Maintenance Manual



T870

Compact Track Loader

S/N B47L11001 - B47L11499



OPERATOR SAFETY WARNINGS



WARNING

Operator must have instructions before operating the machine. Untrained operators can cause injury or death.

W-2001-0502



Safety Alert Symbol: This symbol with a warning statement, means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

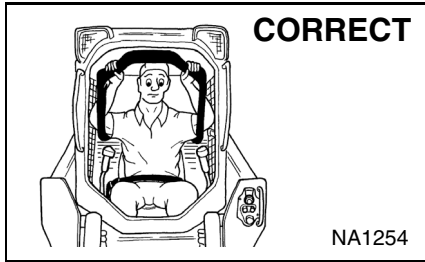
CORRECT



P-90216



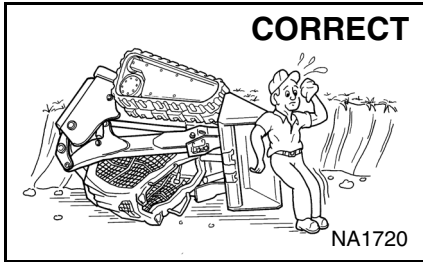
Never use the loader without instructions. See machine signs (decals), Operation & Maintenance Manual, and Operator's Handbook.



CORRECT

NA1254

- ⚠ Always use the seat bar and fasten seat belt snugly.
- ⚠ Always keep feet on the foot pedals or footrests when operating loader.

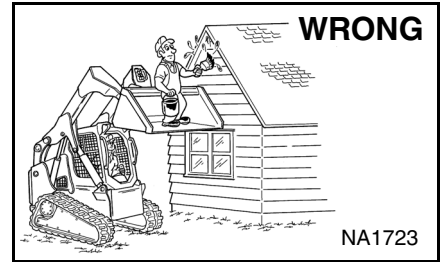


CORRECT

NA1720



Never use loader without operator cab with ROPS and FOPS approval. Fasten your seat belt.

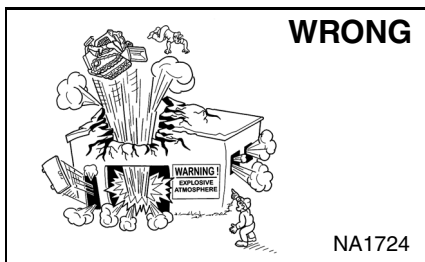


WRONG

NA1723



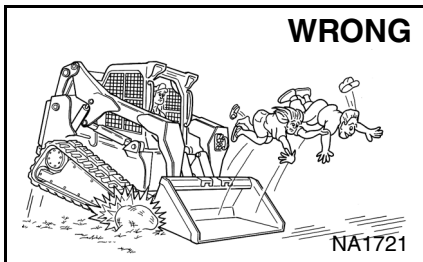
Never use loader as man lift or elevating device for personnel.



WRONG

NA1724

- ⚠ Do not use loader in atmosphere with explosive dust, explosive gas, or where exhaust can contact flammable material.



WRONG

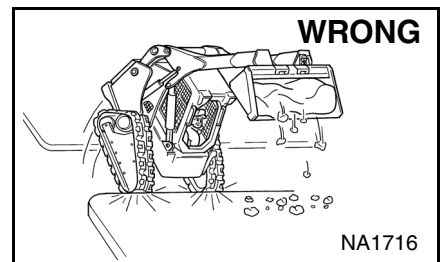
NA1721



Never carry riders.



Keep bystanders away from work area.

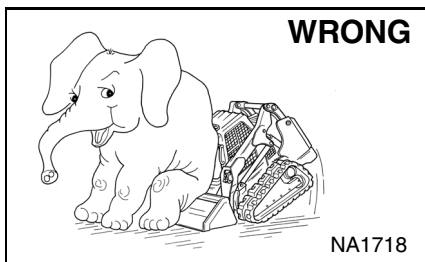


WRONG

NA1716



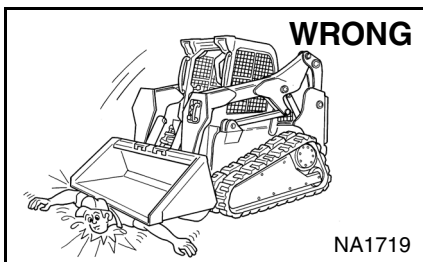
- ⚠ Always carry bucket or attachments as low as possible.
- ⚠ Do not travel or turn with lift arms up.
- ⚠ Load, unload, and turn on flat level ground.



WRONG

NA1718

- ⚠ Never exceed Rated Operating Capacity.

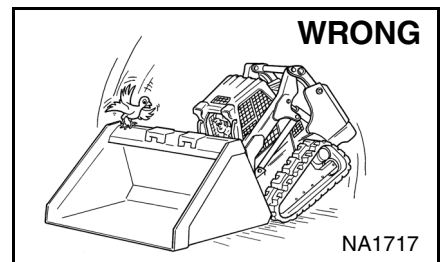


WRONG

NA1719



- ⚠ Never leave loader with engine running or with lift arms up.
- ⚠ To park, engage parking brake and put attachment flat on the ground.



WRONG

NA1717



Never modify equipment.



Use only attachments approved by Bobcat Company for this model loader.

SAFETY EQUIPMENT

The Bobcat® loader must be equipped with safety items necessary for each job. Ask your Bobcat dealer for information on the availability and safe use of attachments and accessories.

1. SEAT BELT: Check belt fasteners and check for damaged webbing or buckle.
2. SEAT BAR: When up, it must lock the loader controls.
3. OPERATOR CAB (ROPS and FOPS): It must be on the loader with all fasteners tight.
4. OPERATOR'S HANDBOOK: Must be in the cab.
5. SAFETY SIGNS (DECALS): Replace if damaged.
6. SAFETY TREADS: Replace if damaged.
7. GRAB HANDLES: Replace if damaged.
8. LIFT ARM SUPPORT DEVICE: Replace if damaged.
9. PARKING BRAKE
10. BOBCAT INTERLOCK CONTROL SYSTEM (BICS)

OSW69-0117

CONTENTS

FOREWORD	2
SAFETY AND TRAINING RESOURCES	13
OPERATING INSTRUCTIONS	31
PREVENTIVE MAINTENANCE	121
SYSTEM SETUP AND ANALYSIS	192
SPECIFICATIONS	216
WARRANTY	223
ALPHABETICAL INDEX	226

REFERENCE INFORMATION

Write the correct information for YOUR Bobcat loader in the spaces below. Always use these numbers when referring to your Bobcat loader.

Loader Serial Number _____

Engine Serial Number _____

NOTES:

YOUR BOBCAT DEALER:

ADDRESS:

PHONE:



Bobcat Company
P.O. Box 128
Gwinner, ND 58040-0128
UNITED STATES OF AMERICA

Doosan Bobcat EMEA s.r.o.
U Kodetky 1810
263 12 Dobris
CZECH REPUBLIC

FOREWORD

This Operation & Maintenance Manual was written to give the owner / operator instructions on the safe operation and maintenance of the Bobcat loader. READ AND UNDERSTAND THIS OPERATION & MAINTENANCE MANUAL BEFORE OPERATING YOUR BOBCAT LOADER. If you have any questions, see your Bobcat dealer. This manual may illustrate options and accessories not installed on your loader.

DECLARATION OF CONFORMITY	3
BOBCAT COMPANY IS ISO 9001 CERTIFIED	5
REGULAR MAINTENANCE ITEMS	5
Fluids, Lubricants And Fuel	6
SERIAL NUMBER LOCATIONS	7
Loader Serial Number	7
Engine Serial Number	7
DELIVERY REPORT	7
LOADER IDENTIFICATION	8
FEATURES, ACCESSORIES, AND ATTACHMENTS	9
Standard Items	9
Options And Accessories	9
Buckets Available	10
Attachments	10
High-Flow Attachments	10
Special Applications Kit	11
Special Applications Kit Inspection And Maintenance	11
Forestry Door And Window Kit	12
Forestry Door And Window Kit Inspection And Maintenance	12

DECLARATION OF CONFORMITY

Contents of EC Declaration of Conformity

This information is provided in the operators manual to comply with clause 1.7.4.2(c) of Annex I of Machinery Directive 2006/42/EC.

The official EC Declaration of Conformity is supplied in a separate document.

Manufacturer

**Bobcat®**

Bobcat Company
World Headquarters
250 East Beaton Drive
West Fargo, ND 58078-6000
UNITED STATES OF AMERICA

Technical Documentation

Homologation Manager
Doosan Bobcat EMEA s.r.o.
U Kodetky 1810
263 12 Dobris
CZECH REPUBLIC

Directive 2000/14/EC: Noise Emission in the Environment by Equipment For Use Outdoors

Notified Body

Technical and Test Institute for Construction
Prague, Czech Republic
Notified Body Number: 1020

EC Certificate No.

1020-090-022395

Conformity Assessment Procedure(s)

2000/14/EC, Annex VIII, Full Quality Assurance

Sound Power Levels [Lw(A)]

Measured Sound Power	103 dBA
Guaranteed Sound Power	104 dBA

Description of Equipment

Type of Equipment: Crawler Loader
Model Name: T870
Model Code: B47L
Lot Series: 11001

Engine Manufacturer: Bobcat Company
Engine Model: D34P DL03-LEL01
Engine Power: 74,6 kW @ 2400 RPM

Equipment conforms to CE Directive(s) Listed Below

2006/42/EC: Machinery Directive
2014/30/EU: Electromagnetic Compatibility Directive

Declaration of Conformance

This equipment conforms to the requirements specified in all the EC Directives listed in this declaration.

Effective From:

03 August 2017

DECLARATION OF CONFORMITY (CONT'D)



Homologation Manager
Doosan Bobcat Engineering s.r.o.
U Kodetky 1978
26312 Dobris
Czech Republic

Declaration of conformity with Article 14 of Regulation (EU) No 517/2014 of the European Parliament and of the Council

We Doosan Bobcat EMEA s.r.o. with VAT number CZ26489201, acting in its capacity as EU only representative for the import of goods from Doosan Infracore Co., Ltd with its address at Doosan Tower, 275, Jangchungdan-ro, Jung-gu, Seoul, 100-730, Korea, declare under our sole responsibility that when placing on the market pre-charged equipment, which we import to or manufacture in the Union, the hydrofluorocarbons contained in that equipment are accounted for within the quota system referred to in Chapter IV of Regulation (EU) No 517/2014 as:

☒ A. we hold authorisation(s) issued in accordance with Article 18(2) of Regulation (EU) No 517/2014 and registered in the registry referred to in Article 17 of that Regulation, at the time of release for free circulation to use the quota of a producer or importer of hydrofluorocarbons subject to Article 15 of Regulation (EU) No 517/2014 that cover(s) the quantity of hydrofluorocarbons contained in the equipment.

☐ B. *[for importers of equipment only]* the hydrofluorocarbons contained in the equipment have been placed on the market in the Union, subsequently exported and charged into the equipment outside the Union, and the undertaking that placed the hydrofluorocarbons on the market made a declaration stating that the quantity of hydrofluorocarbons has been or will be reported as placed on the market in the Union and that it has not been and will not be reported as direct supply for export in the meaning of Article 15(2)(c) of Regulation (EU) No 517/2014 pursuant to Article 19 of Regulation (EU) No 517/2014 and Section 5C of the Annex to Commission Implementing Regulation (EU) No 1191/2014 (2).

☒ C. *[for equipment manufactured in the Union only]* the hydrofluorocarbons charged into the equipment were placed on the market by a producer or importer of hydrofluorocarbons subject to Article 15 of Regulation (EU) No 517/2014.

Dobroslav Rak

30th January, 2017

Doosan Bobcat EMEA s.r.o. | Identification No. 264 89 201 | Prague Commercial Register Section C, Entry 85459



BOBCAT COMPANY IS ISO 9001 CERTIFIED



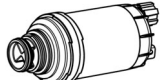
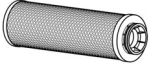







ISO 9001 is an international standard that specifies requirements for a quality management system that controls the processes and procedures which we use to design, develop, manufacture, and distribute Bobcat products.

British Standards Institute (**BSI**) is the Certified Registrar Bobcat Company chose to assess the company's compliance with the ISO 9001 at Bobcat's manufacturing facilities in Gwinner, North Dakota (U.S.A.), Pontchâteau (France), and the Bobcat corporate offices (Gwinner, Bismarck, and West Fargo) in North Dakota. **TÜV Rheinland** is the Certified Registrar Bobcat Company chose to assess the company's compliance with the ISO 9001 at Bobcat's manufacturing facility in Dobris (Czech Republic). Only certified assessors, like BSI and TÜV Rheinland, can grant registrations.

ISO 9001 means that as a company we say what we do and do what we say. In other words, we have established procedures and policies, and we provide evidence that the procedures and policies are followed.

REGULAR MAINTENANCE ITEMS

 ENGINE OIL FILTER 7012303	 BATTERY 7269857
 FUEL FILTER 7023589	 HYDRAULIC FILTER 7248874
 AIR FILTER, Outer 7286652	 HYDRAULIC CHARGE FILTER 7319444
 AIR FILTER, Inner 7010031	 HYDRAULIC FILL / BREATHER CAP 6727475
 FLUID, Hydrostatic Drive Motor 7270875 - 17.5 U.S. fl oz	

NOTE: Always verify Part Numbers with your Bobcat dealer.

REGULAR MAINTENANCE ITEMS (CONT'D)

Fluids, Lubricants And Fuel

The fluids, lubricants and fuel described below are those used in the factory and apply to operating conditions in European temperate climate areas. Please see your Bobcat dealer for requirements in other climate areas.

Read and understand the preventive maintenance required before adding or replacing any fluids or lubricants. (See PREVENTIVE MAINTENANCE on Page 121.)

ENGINE SYSTEMS				
Machine Components	Fluids And Lubricants	T° Range	Packaging**	Part Number
Engine	- Bobcat Engine Power SAE 10W30 CJ4 / ACEA E9	-25°C - +30°C	A, B, C, D	6987818*
	- Bobcat Engine Power SAE 15W40 CJ4 / ACEA E9	-20°C - +40°C	A, B, C, D	6987819
Cooling Circuit	- Bobcat PG Coolant Concentrated	-36°C	B, C, D	6987813*
	- Bobcat PG Coolant 4 Seasons	-36°C	A, B, C, D	6987793
DEF / AdBlue®	- DEF / AdBlue®: Air1 that meets ISO 22241-1 or AUS32 that meets DIN70070 (See DIESEL EXHAUST FLUID (DEF) / ADBLUE® SYSTEM on Page 149.)	-	-	*
Fuel Tank	- High-quality diesel fuel that meets EN590 (See FUEL SYSTEM on Page 145.)	-	-	*

HYDRAULIC / HYDROSTATIC SYSTEMS				
Machine Components	Fluids And Lubricants	T° Range	Packaging**	Part Number
Hydraulic Fluid Tank	- Bobcat Superior SH Hydraulic / Hydrostatic	-35°C - +50°C	A, B, C, D	6987791*
	- Bobcat Biodegradable Hydraulic / Hydrostatic	-35°C - +50°C	A, B, C, D	6987792

MECHANICAL SYSTEMS				
Machine Components	Fluids And Lubricants	Drop Point	Packaging**	Part Number
All Mechanical Systems	- Bobcat Multipurpose Grease	From 260°C	E	6987888*
	- Bobcat Supreme HD Grease	From 280°C	E	6987889
	- Bobcat Extreme HP Grease	From 260°C	E	6987890

(*) Factory Filled Fluids And Lubricants

(**) Packaging Available:

A = 5 L Can

B = 25 L Container

C = 209 L Drum

D = 1000 L Tank

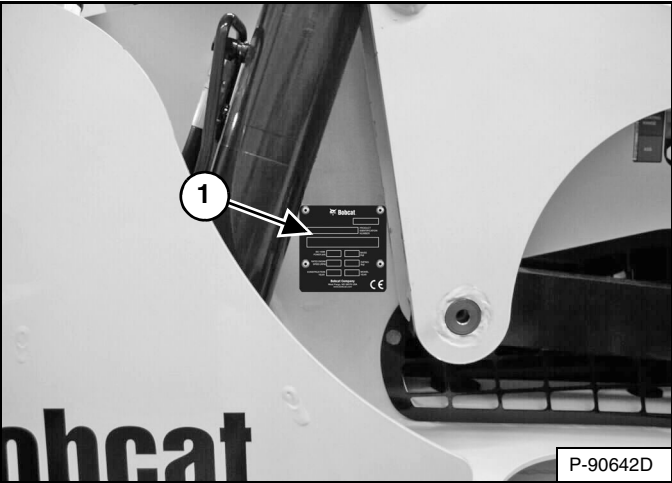
E = 400 g Tube

SERIAL NUMBER LOCATIONS

Always use the serial number of the loader when requesting service information or when ordering parts. Earlier or later models (identification made by serial number) may use different parts, or there may be different procedures to follow when performing a specific service operation.

Loader Serial Number

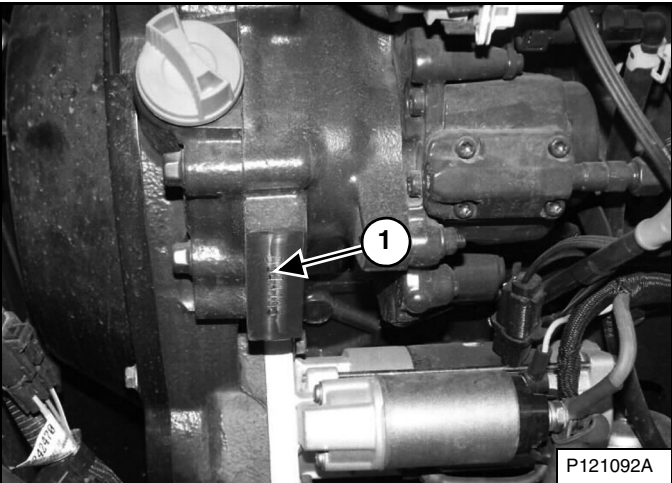
Figure 1



The loader serial number plate (Item 1) [Figure 1] is located on the outside of the loader frame.

Engine Serial Number

Figure 2



The engine serial number (Item 1) [Figure 2] is located on the side of the engine below the oil fill cap.

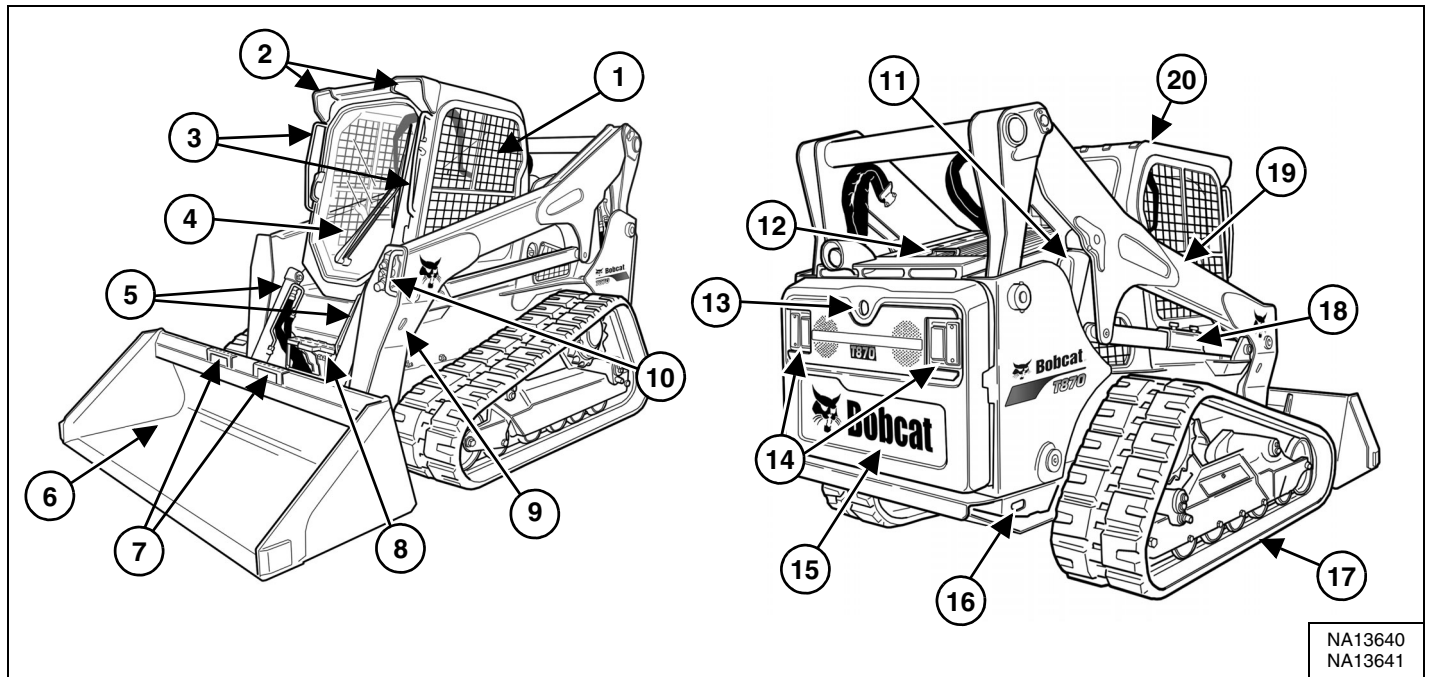
DELIVERY REPORT

Figure 3

The delivery report [Figure 3] contains a list of items that must be explained or shown to the owner or operator by the dealer when the Bobcat loader is delivered.

The delivery report must be reviewed and signed by the owner or operator and the dealer.

LOADER IDENTIFICATION



ITEM	DESCRIPTION	ITEM	DESCRIPTION
1	Operation & Maintenance Manual and Operator's Handbook	11	Lift Cylinder (Both Sides)
2	Front Lights	12	Rear Grille
3	Grab Handles	13	Back-up Alarm [C]
4	Operator Seat with Seat Belt and Seat Bar	14	Rear Work Lights and Taillights
5	Tilt Cylinders	15	Rear Door
6	Bucket [A]	16	Rear Tie-down (Both Sides) Front Tie-downs located behind Bucket
7	Bucket Steps	17	Track
8	Step	18	Lift Arm Support Device
9	Alternate Front Tie-down (Both Sides)	19	Lift Arm
10	Front Auxiliary Quick Couplers	20	Operator Cab (ROPS and FOPS) [B]

[A] Bucket – Several different buckets and other attachments are available for the Bobcat loader.

[B] ROPS – Roll-Over Protective Structure per ISO 3471 and FOPS – Falling-Object Protective Structure per ISO 3449, Level I. Level II is available.

[C] Optional or Field Accessory, (Not Standard Equipment.)

FEATURES, ACCESSORIES, AND ATTACHMENTS

Standard Items

This model T870 Bobcat loader is equipped with the following standard items:

- 75 kW Bobcat Engine Turbo Stage IV Diesel Engine
- Access Covers
- Adjustable Suspension Seat
- Air Intake Heater (Automatically activated)
- Attachment Control Device (ACD) (7-Pin)
- Auto Idle
- Auxiliary Hydraulics: Variable Flow
- Bobcat Interlock Control System (BICS™)
- Bob-Tach®
- Cab (includes: rear window and side windows and polycarbonate top window) ROPS and FOPS (Level I) Approved
- Cab Accessory Harness
- CE Certification
- Controls: Selectable Joystick Controls (SJC) (Selectable 'ISO' or 'H' Pattern Control)
- Deluxe Interior with Storage Compartments
- Deluxe Pressurized Closed Cabin with Cab Door with Emergency Exit
- Engine / Hydraulic Systems Shutdown
- Front Horn
- Hydraulic Bucket Positioning (With On / Off Selection)
- Instrumentation: Hourmeter, Engine rpm, System Voltage; Engine Temperature and Fuel Gauges; Warning Lights
- Lift Arm Support Device
- Lights: Front and Rear
- Parking Brake
- Torsion Suspension Undercarriage with 5 Rollers
- Seat Bar
- Seat Belt with 3-Point Restraint
- Security Lock Kit (Locks for tailgate and rear grille)
- Sound Reduction Kit (Reduces noise at operator ear)
- Spark Arrester Device
- Tracks, Rubber – 450 mm (17.7 in)
- Two-Speed Travel
- Wax Coat Treatment

Options And Accessories

Below is a list of some equipment available from your Bobcat loader dealer as Dealer and / or Factory Installed Accessories and Factory Installed Options. See your Bobcat dealer for other available options and accessories.

- Adjustable Heated Cloth Air Ride Suspension Seat
- Air Conditioning
- Air Deflector Kit
- Attachment Control Device (ACD) (14-Pin)
- Automatic Ride Control
- Auxiliary Hydraulics Coupler Guard

Options And Accessories (Cont'd)

- Back-up Alarm
- Bucket Shields
- Cab Heater
- Cab Reseal Plug Kit
- Counterweight Kit
- Deluxe Instrumentation Panel with Keyless Start
- DeSOX Inhibit Switch Kit
- Engine Compartment Seal Kit
- Extended Pedals
- Fire Extinguisher
- FOPS Kit (Level II)
- FOPS Window Kit
- Forestry Door and Window Kit
- Forestry Door Wiper
- Four-Way Flashers (Also adds Turn Signal function)
- Front and Rear Light Guards
- High-Flow Auxiliary Hydraulics
- Hose Guide
- Keyless Start
- Lift Kit (Four-Point, Single-Point)
- Lights Extension Kit for Wide Attachments
- Locking Diesel Exhaust Fluid (DEF) / AdBlue® Cap
- Locking Fuel Cap
- Maintenance Platform
- Power Bob-Tach®
- Radio
- Rear Auxiliary Hydraulics
- Rear Bumper Kit
- Rear Camera Kit
- Rear Window Wiper
- Reversing Fan
- Road Kit
- Rotating Beacon
- Seat Belt – 3 in. Wide
- Side Lighting
- Special Applications Kit
- Strobe Light
- Tilt Cylinder Guard Kit
- Windows:
 - Externally Removable Rear Window
 - Polycarbonate Rear Window
 - Polycarbonate Side Windows

Specifications subject to change without notice and standard items may vary.

FEATURES, ACCESSORIES, AND ATTACHMENTS (CONT'D)

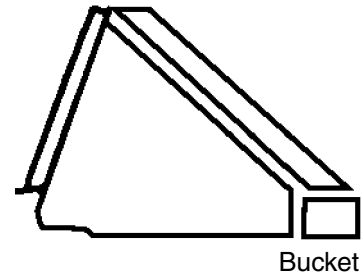
These and other attachments are approved for use on this model loader. Do not use unapproved attachments. Attachments not manufactured by Bobcat may not be approved.

The versatile Bobcat loader quickly turns into a multijob machine with a tight-fit attachment hook-up ... from bucket to grapple to pallet fork to backhoe, and a variety of other attachments.

See your Bobcat dealer for information about approved attachments and attachment Operation & Maintenance Manuals.

Increase the versatility of your Bobcat loader with a variety of bucket styles and sizes.

Buckets Available



Many bucket styles, widths, and different capacities are available for a variety of different applications. They include Construction and Industrial, Low Profile, Fertiliser, and Snow, to name a few. See your Bobcat dealer for the correct bucket for your Bobcat loader and application.

Attachments

- Angle Broom
- Auger
- Backhoe
- Blades — Dozer, Snow
- Breaker, Hydraulic
- Brush Saw
- Brushcat™ Rotary Cutter
- Buckets
- Concrete Mixer
- Digger
- Drop Hammer
- Dumping Hopper
- Flail Cutter
- Grader
- Grapples — Industrial, Root
- Landplane
- Landscape Rake
- Mixing Bucket
- Packer Wheel
- Pallet Fork
- Rock Bucket
- Sand Cleaner
- Scarifier
- Snow Pusher
- Snowblower
- Soil Conditioner
- Spreader
- Stabiliser, Rear
- Stump Grinder
- Tiller
- Tree Transplanter
- Trench Compactor
- Utility Frame
- Vibratory Roller
- Water Kit
- Wheel Saw
- Wood Chipper
- X-Change™ Frame

High-Flow Attachments

The following attachments are approved for use on High-Flow machines. See your Bobcat dealer for an updated list of approved attachments.

- Auger
- Brushcat™ Rotary Cutter
- Concrete Pump
- Flail Cutter
- Forestry Cutter
- Planer
- Rotary Grinder
- Snowblower
- Soil Conditioner
- Stump Grinder
- Tiller
- Wheel Saw
- Wood Chipper

FEATURES, ACCESSORIES, AND ATTACHMENTS (CONT'D)

Special Applications Kit

WARNING

AVOID INJURY OR DEATH

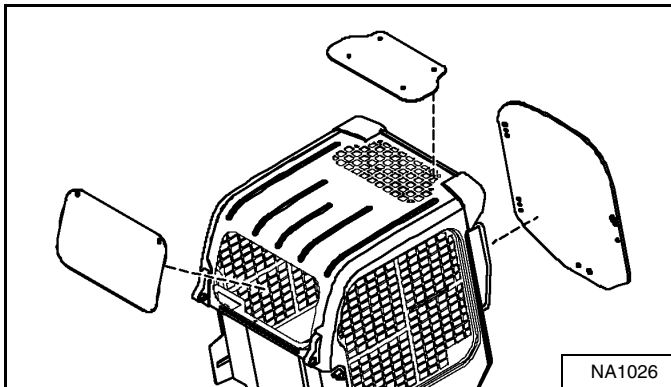
Some attachment applications can cause flying debris or objects to enter front, top or rear cab openings. Install the Special Applications Kit to provide added operator protection in these applications.

W-2737-0508

Special Applications Kit Inspection And Maintenance

- Inspect for cracks or damage. Replace if required.
- Prerinse with water to remove gritty materials.
- Wash with a mild household detergent and warm water.
- Use a sponge or soft cloth. Rinse well with water and dry with a clean soft cloth or rubber squeegee.
- Do not use abrasive or highly alkaline cleaners.
- Do not clean with metal blades or scrapers.

Figure 4



Available for special applications to restrict material from entering cab openings. Kit includes 12,7 mm (0.5 in) thick polycarbonate front door and polycarbonate rear window [Figure 4].

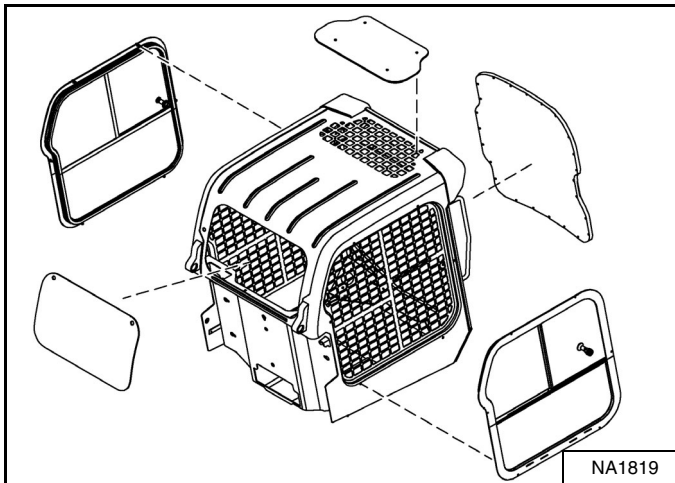
Polycarbonate top window (standard item) must be installed for special applications to restrict material from entering cab openings.

See your Bobcat dealer for availability.

FEATURES, ACCESSORIES, AND ATTACHMENTS (CONT'D)

Forestry Door And Window Kit

Figure 5



Available for special applications to prevent flying debris and objects from entering the cab. Kit includes 19,1 mm (0.75 in) thick laminated polycarbonate front door, polycarbonate side windows, and polycarbonate rear window [Figure 5].

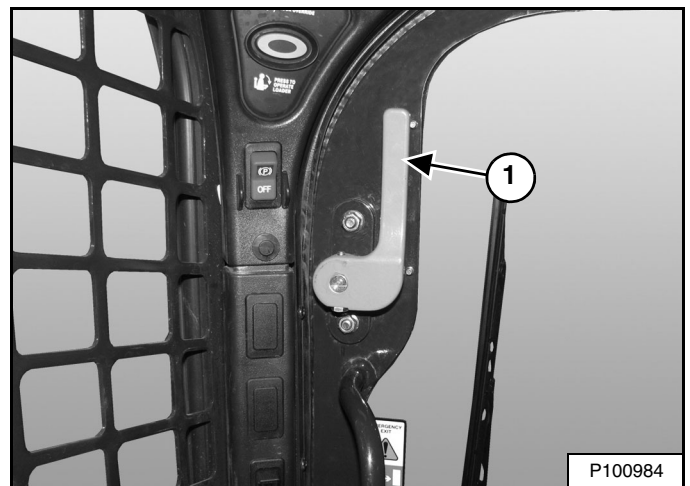
Polycarbonate top window (standard item) must be installed as part of the Forestry Door And Window Kit to restrict material from entering cab openings.

Forestry Door And Window Kit Inspection And Maintenance

- Inspect for cracks or damage. Replace if required.
- Order part number 7171104 if door frame is damaged and needs to be replaced.
- Order kit part number 7193293 if door polycarbonate is damaged and needs to be replaced.
- Prerinse with water to remove gritty materials.
- Wash with a mild household detergent and warm water.
- Use a sponge or soft cloth. Rinse well with water and dry with a clean soft cloth or rubber squeegee.
- Do not use abrasive or highly alkaline cleaners.
- Do not clean with metal blades or scrapers.

Forestry Door Emergency Exit

Figure 6



- Inspect both emergency exit levers (Item 1) [Figure 6], linkages, and hardware for loose or damaged parts.
- Repair or replace if necessary.

SAFETY AND TRAINING RESOURCES

SAFETY INSTRUCTIONS	14
Before Operation	14
Safe Operation Is The Operator's Responsibility	15
Safe Operation Needs A Qualified Operator	15
Avoid Silica Dust	16
FIRE PREVENTION	16
Maintenance	16
Operation	16
Electrical	16
Hydraulic System	17
Fueling	17
Starting	17
Spark Arrester Exhaust System	17
Welding And Grinding	17
Fire Extinguishers	17
PUBLICATIONS AND TRAINING RESOURCES	18
MACHINE SIGNS (DECALS)	19
Pictorial Only Safety Signs	21

SAFETY INSTRUCTIONS

Before Operation

Carefully follow the operating and maintenance instructions in this manual.

The Bobcat loader is highly maneuverable and compact. It is rugged and useful under a wide variety of conditions. This presents an operator with hazards associated with off motorway, rough terrain applications, common with Bobcat loader usage.

The Bobcat loader has an internal combustion engine with resultant heat and exhaust. All exhaust gases can kill or cause illness so use the Loader with adequate ventilation.

The dealer explains the capabilities and restrictions of the Bobcat loader and attachment for each application. The dealer demonstrates the safe operation according to Bobcat instructional materials, which are also available to operators. The dealer can also identify unsafe modifications or use of unapproved attachments. The attachments and buckets are designed for a Rated Operating Capacity (some have restricted lift heights). They are designed for secure fastening to the Bobcat loader. The user must check with the dealer, or Bobcat literature, to determine safe loads of materials of specified densities for the machine - attachment combination.

The following publications and training materials provide information on the safe use and maintenance of the Bobcat machine and attachments:

- The Delivery Report is used to assure that complete instructions have been given to the new owner and that the machine and attachment is in safe operating condition.
- The Operation & Maintenance Manual delivered with the machine or attachment gives operating information as well as routine maintenance and service procedures. It is a part of the machine and can be stored in a container provided on the machine. Replacement Operation & Maintenance Manuals can be ordered from your Bobcat dealer.
- Machine signs (decals) instruct on the safe operation and care of your Bobcat machine or attachment. The signs and their locations are shown in the Operation & Maintenance Manual. Replacement signs are available from your Bobcat dealer.
- An Operator's Handbook is fastened to the operator cab of the loader. Its brief instructions are convenient to the operator. See your Bobcat dealer for more information on translated versions.

The dealer and owner / operator review the recommended uses of the product when delivered. If the owner / operator will be using the machine for a different application(s) he or she must ask the dealer for recommendations on the new use.

SAFETY INSTRUCTIONS (CONT'D)

Safe Operation Is The Operator's Responsibility



Operator must have instructions before operating the machine. Untrained operators can cause injury or death.

W-2001-0502



This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284



The signal word **DANGER** on the machine and in the manuals indicates a hazardous situation which, if not avoided, will result in death or serious injury.

D-1002-1107



The signal word **WARNING** on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

W-2044-1107

The Bobcat loader and attachment must be in good operating condition before use.

Check all of the items on the Bobcat Service Schedule Decal under the 8-10 hour column or as shown in the Operation & Maintenance Manual.

Safe Operation Needs A Qualified Operator

For an operator to be qualified, he or she must not use drugs or alcoholic drinks which impair alertness or co-ordination while working. An operator who is taking prescription drugs must get medical advice to determine if he or she can safely operate a machine.

A Qualified Operator Must Do The Following:

Understand the Written Instructions, Rules and Regulations

- The written instructions from Bobcat Company include the Delivery Report, Operation & Maintenance Manual, Operator's Handbook and machine signs (decals).
- Check the rules and regulations at your location. The rules may include an employer's work safety requirements. For driving on public roads, the machine must be equipped as stipulated by the local regulations authorising operation on public roads in your specific country. Regulations may identify a hazard such as a utility line.

Have Training with Actual Operation

- Operator training must consist of a demonstration and verbal instruction. This training is given by your Bobcat dealer before the product is delivered.
- The new operator must start in an area without bystanders and use all the controls until he or she can operate the machine and attachment safely under all conditions of the work area. Always fasten seat belt before operating.

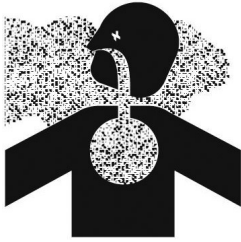
Know the Work Conditions

- Know the weight of the materials being handled. Avoid exceeding the Rated Operating Capacity (ROC) of the machine. Material which is very dense will be heavier than the same volume of less dense material. Reduce the size of the load if handling dense material.
- The operator must know any prohibited uses or work areas, for example, he or she needs to know about excessive slopes.
- Know the location of any underground lines.
- Wear tight fitting clothing. Always wear safety glasses when doing maintenance or service. Safety glasses, respiratory equipment, hearing protection or Special Applications Kits are required for some work. See your Bobcat dealer about Bobcat Safety Equipment for your model.

SI SSL EMEA-0913

SAFETY INSTRUCTIONS (CONT'D)

Avoid Silica Dust



Cutting or drilling concrete containing sand or rock containing quartz may result in exposure to silica dust. Use a respirator, water spray or other means to control dust.

FIRE PREVENTION



Maintenance

The machine and some attachments have components that are at high temperatures under normal operating conditions. The primary source of high temperatures is the engine and exhaust system. The electrical system, if damaged or incorrectly maintained, can be a source of arcs or sparks.

Flammable debris (leaves, straw, etc.) must be removed regularly. If flammable debris is allowed to accumulate, it can cause a fire hazard. Clean often to avoid this accumulation. Flammable debris in the engine compartment is a potential fire hazard.

The operator's area, engine compartment and engine cooling system must be inspected every day and cleaned if necessary to prevent fire hazards and overheating.

All fuels, most lubricants and some coolants mixtures are flammable. Flammable fluids that are leaking or spilled onto hot surfaces or onto electrical components can cause a fire.

Operation

Do not use the machine where exhaust, arcs, sparks or hot components can contact flammable material, explosive dust or gases.

Electrical



Check all electrical wiring and connections for damage. Keep the battery terminals clean and tight. Repair or replace any damaged part or wires that are loose or frayed.

Battery gas can explode and cause serious injury. Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting. Do not jump start or charge a frozen or damaged battery. Keep any open flames or sparks away from batteries. Do not smoke in battery charging area.

SI SSL EMEA-0913

FIRE PREVENTION (CONT'D)

Hydraulic System

Check hydraulic tubes, hoses and fittings for damage and leakage. Never use open flame or bare skin to check for leaks. Hydraulic tubes and hoses must be properly routed and have adequate support and secure clamps. Tighten or replace any parts that show leakage.

Always clean fluid spills. Do not use petrol or diesel fuel for cleaning parts. Use commercial non-flammable solvents.

Fueling



Stop the engine and let it cool before adding fuel. No smoking! Do not refuel a machine near open flames or sparks. Fill the fuel tank outdoors.

Ultra Low Sulfur Diesel (ULSD) poses a greater static ignition hazard than earlier diesel formulations with higher Sulfur content. Avoid death or serious injury from fire or explosion. Consult with your fuel or fuel system supplier to ensure the delivery system is in compliance with fueling standards for proper grounding and bonding practices.

Starting

Do not use ether or starting fluids on any engine that has glow plugs or air intake heater. These starting aids can cause explosion and injure you or bystanders.

Use the procedure in the Operation & Maintenance Manual for connecting the battery and for jump starting.

Spark Arrester Exhaust System

The spark arrester exhaust system is designed to control the emission of hot particles from the engine and exhaust system, but the muffler and the exhaust gases are still hot.

Check the spark arrester exhaust system regularly to make sure it is maintained and working properly. Use the procedure in the Operation & Maintenance Manual for cleaning the spark arrester muffler (if equipped).

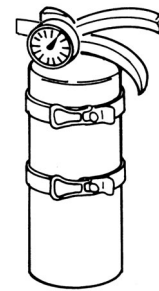
Welding And Grinding

Always clean the machine and attachment, disconnect the battery, and disconnect the wiring from the Bobcat controllers before welding. Cover rubber hoses, battery and all other flammable parts. Keep a fire extinguisher near the machine when welding.

Have good ventilation when grinding or welding painted parts. Wear dust mask when grinding painted parts. Toxic dust or gas can be produced.

Dust generated from repairing non-metallic parts such as hoods, fenders or covers can be flammable or explosive. Repair such components in a well ventilated area away from open flames or sparks.

Fire Extinguishers

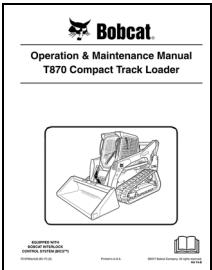


Know where fire extinguishers and first aid kits are located and how to use them. Inspect the fire extinguisher and service the fire extinguisher regularly. Obey the recommendations on the instructions plate.

PUBLICATIONS AND TRAINING RESOURCES

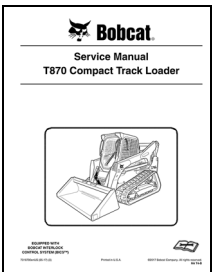
The following publications are also available for your Bobcat loader. You can order them from your Bobcat dealer.

For the latest information on Bobcat products and the Bobcat Company, visit our website at **Bobcat.com**



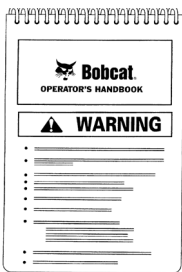
OPERATION & MAINTENANCE MANUAL
7318703enGB

Complete instructions on the correct operation and the routine maintenance of your Bobcat loader.



SERVICE MANUAL
7318701enUS

Complete maintenance instructions for your Bobcat loader.



OPERATOR'S HANDBOOK
7254857enGB


Gives basic operation instructions and safety warnings.

Follow the instructions on all the Machine Signs (Decals) that are on the loader. Replace any damaged machine signs and be sure they are in the correct locations. Machine signs are available from your Bobcat loader dealer.




MACHINE SIGNS (DECALS) (CONT'D)

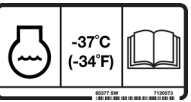
Follow the instructions on all the Machine Signs (Decals) that are on the loader. Replace any damaged machine signs and be sure they are in the correct locations. Machine signs are available from your Bobcat loader dealer.



7120570




13 7169699




7120573

Under Rear Grille




14 7169291




7169877


On Gas Spring



15 6713507 (2)




7167988 (2)



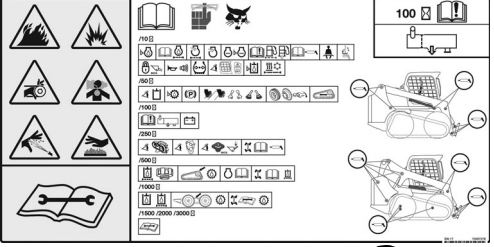
16 7170355 (4)

(On Hose and Tubeline)

Under Cab




7173294

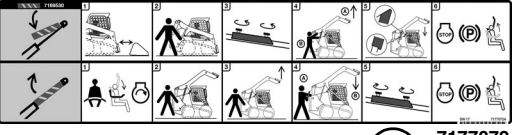


17 7205727

Inside Rear Door



70485 SW 6727595B
6727595 (6)



18 7177072

NA13641

20

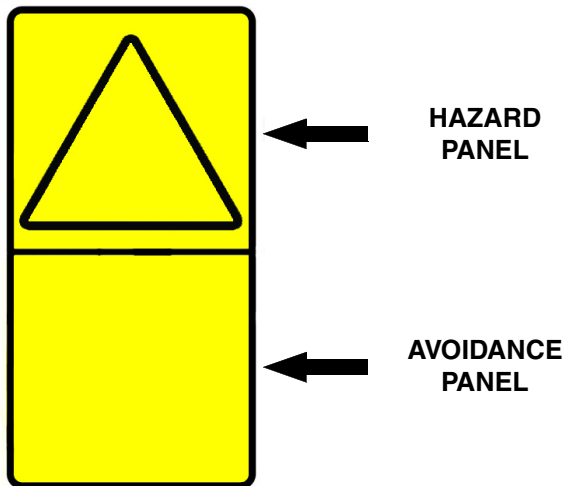
T870 Operation & Maintenance Manual

MACHINE SIGNS (DECALS) (CONT'D)

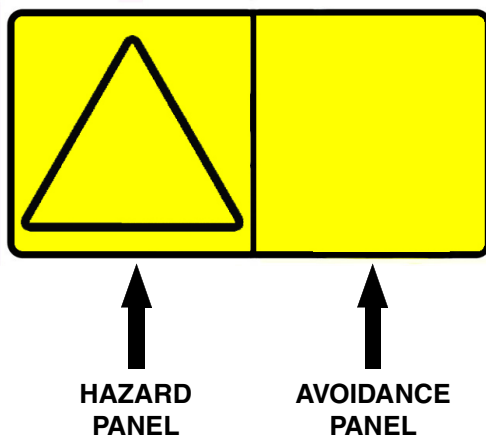
Pictorial Only Safety Signs

Safety signs are used to alert the equipment operator or maintenance person to hazards that may be encountered in the use and maintenance of the equipment. The location and description of the safety signs are detailed in this section. Please become familiarised with all safety signs installed on the machine / attachment.

Vertical Configuration



Horizontal Configuration



The format consists of the hazard panel(s) and the avoidance panel(s):

Hazard panels depict a potential hazard enclosed in a safety alert triangle.

Avoidance panels depict actions required to avoid the hazards.

A safety sign may contain more than one hazard panel and more than one avoidance panel.

NOTE: See the numbered MACHINE SIGNS (DECALS) on Page 19 and MACHINE SIGNS (DECALS) (CONT'D) on Page 20 for the machine location of each correspondingly numbered pictorial only decal.

1. General Hazard Warning (7168038)

This safety sign is located in the operator cab in the lower right hand corner.



AVOID INJURY OR DEATH

Never use the loader without instructions. Read Operation & Maintenance Manual and Handbook.

Never modify equipment or use attachments not approved by Bobcat Company.

On slopes, keep heavy end of loader uphill.

Do not travel or turn with lift arms up. Load, unload and turn on flat level ground. Do not exceed Rated Operating Capacity (see sign on loader).

W-2837-0310

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

2. High Range Speeds (7184346)

This safety sign is located in the operator cab on loaders equipped with a seat belt with three-point restraint.

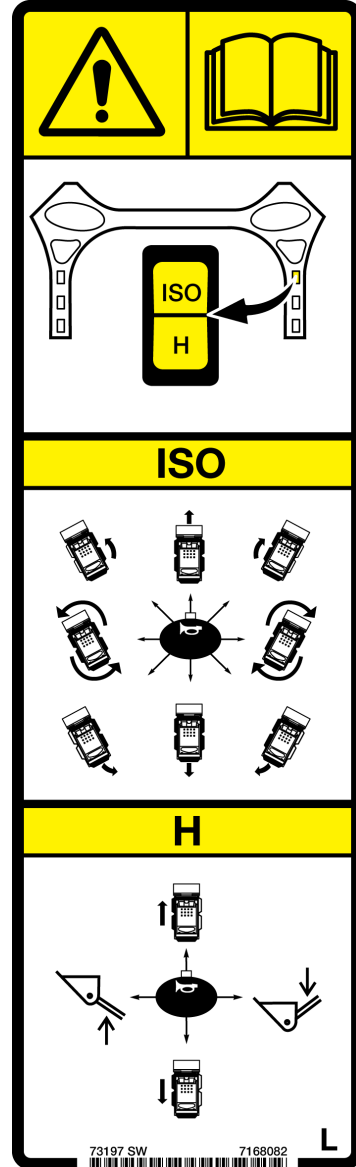


**HITTING OBSTRUCTIONS AT HIGH RANGE SPEEDS
CAN CAUSE SERIOUS INJURY OR DEATH**
Fasten shoulder belt for additional restraint when
operating at high range speeds.

W-2754-0908

3. SJC Left Hand Joystick (7168082)

This safety sign is located in the operator cab on the left
armrest.



**ACCIDENTAL LOADER MOVEMENT CAN CAUSE
SERIOUS INJURY OR DEATH**

Read and understand the Operation & Maintenance
Manual for more information.

- Drive, lift arm and tilt functions operate on different joysticks in each control mode.
- Know and understand the selected control mode before operating.

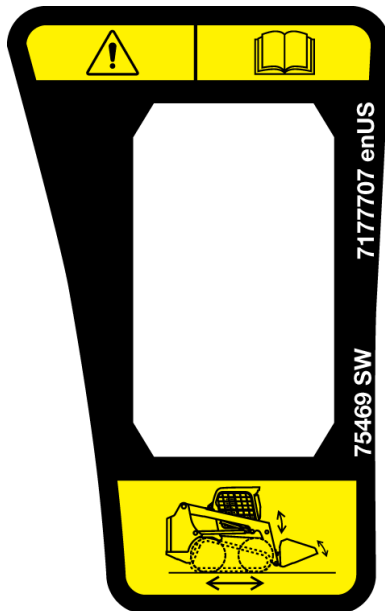
W-2788-0309

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

4. SJC Control Pattern Switch (7177707)

This safety sign is located in the operator cab around the SJC control pattern switch on the right panel.



WARNING

**ACCIDENTAL LOADER MOVEMENT CAN CAUSE
SERIOUS INJURY OR DEATH**

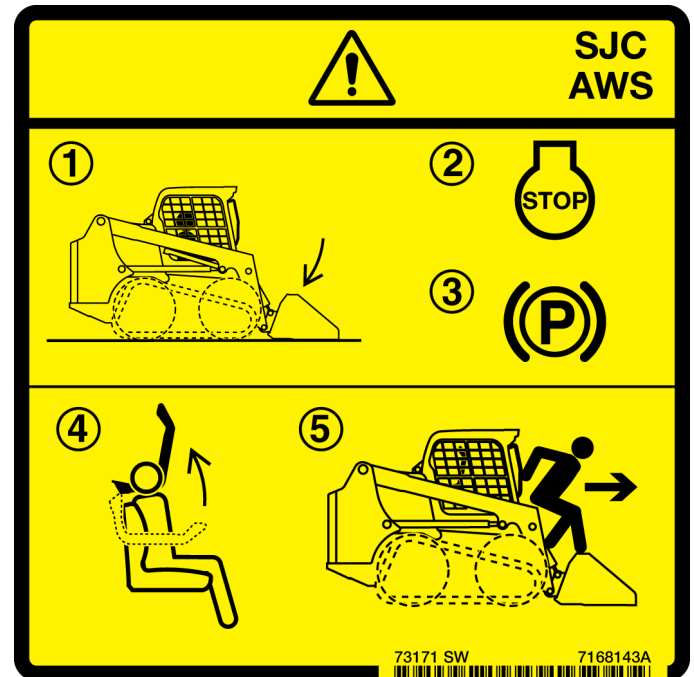
Read and understand the Operation & Maintenance Manual for more information.

- Drive, lift arm and tilt functions operate on different joysticks in each control mode.
- Know and understand the selected control mode before operating.

W-2788-0309

5. To Leave the Loader (7168143)

This safety sign is located in the operator cab in the lower right hand corner.



WARNING

AVOID INJURY OR DEATH

TO LEAVE THE LOADER:

1. Lower the lift arms and put attachment flat on the ground.
2. Stop the engine.
3. Engage the brake.
4. Raise seat bar.
5. Exit the loader.

W-2839-0310

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

6. Back-Up Alarm (7180087)

This safety sign is located in the operator cab on the lower left side.



WARNING

**TIPPING, ROLLOVER OR LOSS OF VISIBILITY CAN
CAUSE SERIOUS INJURY OR DEATH**
Carry load low.

W-2836-0310



WARNING

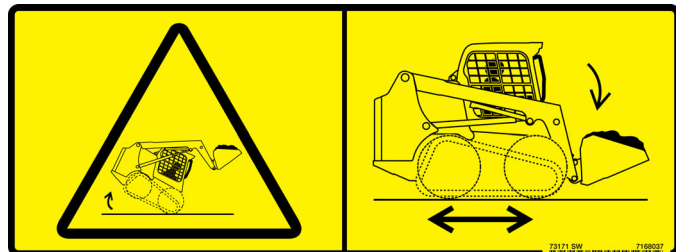
AVOID INJURY OR DEATH

- Always keep bystanders away from the work area and travel path.
- The operator must maintain a clear view of the direction of travel and look before and during machine movement.
- The back-up alarm must sound when operating the machine in the reverse direction.

W-2783-0118

7. Tipping, Rollover or Loss of Visibility (7168037)

This safety sign is located on the back side of the lift arms facing the operator.

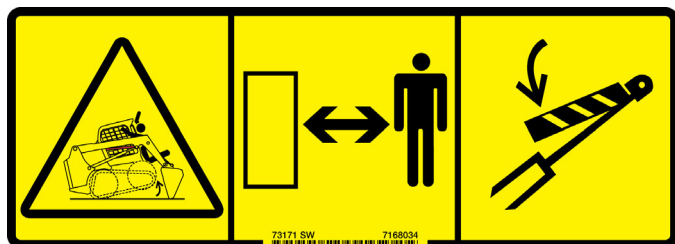


MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

8. Frame Raising (7168034)

This safety sign is located on the front of the loader.



AVOID DEATH

Attachment can be forced against the ground and cause front frame to raise.

Never go under or reach under lift arms or lift cylinder without an approved lift arm support device installed.

D-1021-0310

9. Falling Hazard (7168040)

This safety sign is located on the front of the loader.



AVOID INJURY OR DEATH

- Never carry riders.
- Never use loader as a man lift or work platform.

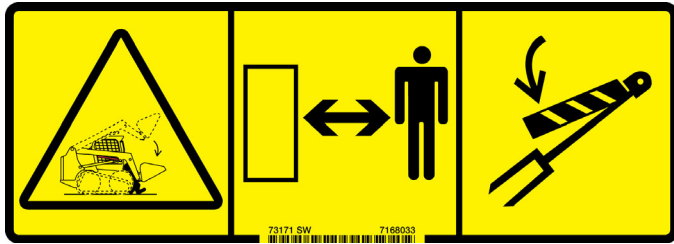
W-2835-0310

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

10. Lift Arm Crushing (7168033)

This safety sign is located on the front of the loader.



AVOID DEATH

Keep out of this area when lift arms are raised unless supported by an approved lift arm support device.

Moving lift arm control or failure of a part can cause lift arms to drop.

D-1020-0310

11. Single-Point Lift (7142142)

This safety sign is located on the side arm of the single-point lift.



FAILURE OF THE LIFT ASSEMBLY CAN CAUSE
SERIOUS INJURY OR DEATH

BEFORE LIFTING LOADER:

1. Check the hardware and fasteners of the Single Point Lift and Operator Cab (ROPS) for proper torque.
 2. Inspect Single Point Lift for damage or cracked welds. Repair or replace components as necessary.
- No riders on loader during lifting. Keep 5 m (15 ft) away while lifting.
 - See Operation & Maintenance Manual for more information.

W-2841-0910

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

12. Four-Point Lift (7168020)

This safety sign is located on the front of the loader.



WARNING

**FAILURE OF THE LIFT ASSEMBLY CAN CAUSE
SERIOUS INJURY OR DEATH**

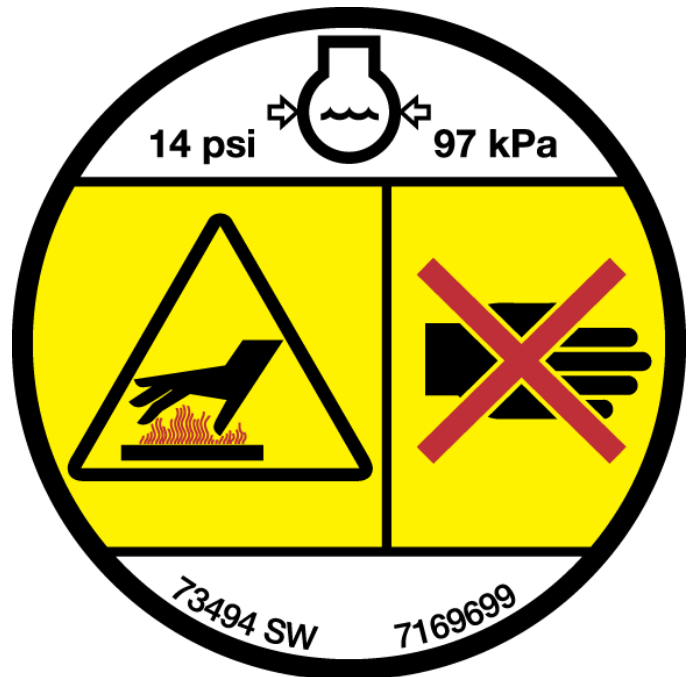
BEFORE LIFTING LOADER:

1. Check the hardware and fasteners at all lift points for proper torque.
 2. Inspect lift points for damage or cracked welds. Repair or replace components as necessary.
- No riders on loader and keep 5 m (15 ft) away while lifting.
 - See Operation & Maintenance Manual for more information.

W-2840-0910

13. Hot Pressurised Fluid (7169699)

This safety sign is located on the engine coolant tank cap.



WARNING

**HOT PRESSURISED FLUID CAN CAUSE
SERIOUS BURNS**

- Never open hot.
- OPEN SLOWLY.

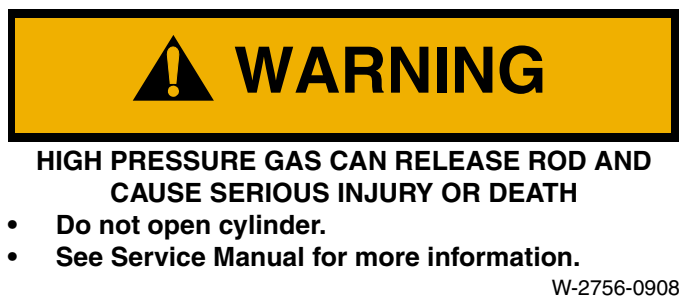
W-2755-EN-0909

MACHINE SIGNS (DECALS) (CONT'D)

Pictorial Only Safety Signs (Cont'd)

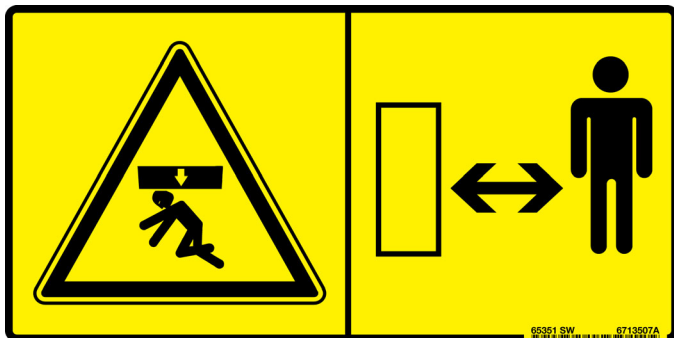
14. High Pressure Gas (7169291)

This safety sign is located on the gas spring component(s) supporting the cab and also on the front door.



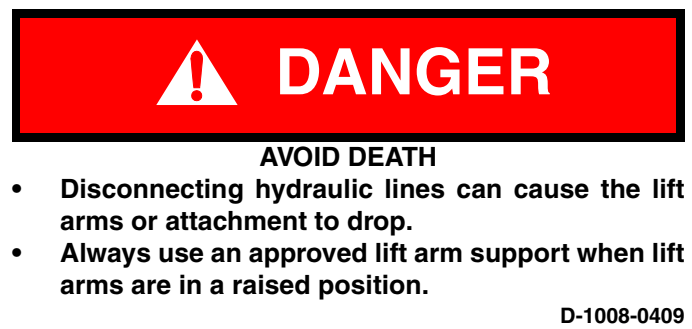
15. Crush Hazard (6713507)

This safety sign is located on the side of each lift arm.



16. Lift Arm Crushing (7170355)

This safety sign is located on certain hoses or tubelines inside the loader frame underneath the operator cab.



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