SERVICE MANUAL

P2080 / P2085 Disk Drill

Part number 47648338 2nd edition English June 2014 *Replaces part number 47484215*



Front axle system 25
[25.400] Non-powered front axle
Rear axle system
[27.550] Non-powered rear axle
Hydraulic systems
[35.744] Seeding hydraulic circuit
[35.912] Hydraulic seeding fan system
[35.946] Frame positioning lifting
Wheels
[44.511] Front wheels
Electrical systems 55
[55.000] Electrical system
[55.100] Harnesses and connectors 55.2
[55.511] Light harnesses
[55.516] Seeding control system 55.4
[55.517] Cab seeding controls 55.5
[55.640] Electronic modules
[55.DTC] FAULT CODES
Metering system
[61.904] Product metering
Seeding
[77.100] Product handling and delivery drive system
[77.101] Seeding fan system
[77.105] Seeding tool

[77.904] Air distribution system.	



Contents

Foreword	. 3
Safety rules	.4
Safety rules	. 5
Hand signals	11
Safety signs – Disk drill (*)	12
Safety signs – Disk drill with mounted tank (*)	24
Safety rules - Ecology and the environment	33
Basic instructions - Important notice regarding equipment servicing	34
Torque	35
Torque - Hydraulic tubes and fittings	37
Basic instructions – Measuring voltages	38
Basic instructions - Electrical testing - Connector inspection	40
Basic instructions - Electrical testing - Measuring voltage	44
Basic instructions - Electrical testing - Measuring resistance	45
Basic instructions - Electrical testing - Measuring continuity (resistance)	46
Basic instructions - Electrical testing - Short circuit to ground	47
Basic instructions - Electrical testing - Short circuit to high – Unwanted power	48
Basic instructions - Electrical testing - Short circuit pin to pin	49
Basic instructions - Electrical testing - Testing voltage	50
Basic instructions - Electrical testing - Continuity test - Open circuit	51
Basic instructions - Shop and assembly	52
Abbreviation	54
Dimension – Disk drill (*)	56
Dimension – Disk drill with mounted tank (*)	58
Hydraulic contamination	60
Product identification – Disk drill with mounted tank (*)	61
Product identification – Disk drill	62
Product identification – Machine orientation disk drill (*)	64
Product identification – Machine orientation disk drill with mounted tank (*)	66

Foreword

Technical information

This information in this manual has been structured using a unique coding environment. This is the way in which technical information is created, stored, and retrieved in the Technical Information Database. The coding has aligned locations with the warranty system.

All hydraulic information is now in Section 35. All Electrical / Electronic information is now in Section 55. Mechanical information is now in the section for that part or system.

Safety rules

Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual and on machine safety signs, you will find the signal words DANGER, WARNING, and CAU-TION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

A DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury. The color associated with DANGER is RED.

A WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury. The color associated with WARNING is ORANGE.

CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury. The color associated with CAUTION is YELLOW.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine damage or property damage. The color associated with Notice is BLUE.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine damage or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules

Chemical hazard!

Wear protective clothing and a face shield when working with chemicals. Do not allow chemicals to contact skin or eyes. Always follow the chemical manufacturer's instructions. Failure to comply could result in death or serious injury.

A WARNING

Unexpected machine movement!

Disengage power, shut down the tractor, and be sure that all moving parts have stopped before servicing, adjusting, cleaning, or unclogging the equipment. Failure to comply could result in death or serious injury.

W0924A

Escaping fluid!

Hydraulic fluid or diesel fuel leaking under pressure can penetrate the skin and cause infection or other injury. To prevent personal injury: Relieve all pressure before disconnecting fluid lines or performing work on the hydraulic system. Before applying pressure, make sure all connections are tight and all components are in good condition. Never use your hand to check for suspected leaks under pressure. Use a piece of cardboard or wood for this purpose. If injured by leaking fluid, see your doctor immediately.

Failure to comply could result in minor or moderate injury.

C0104A

A General safety rules

Use caution when operating the machine on slopes. Raised equipment, full tanks and other loads will change the center of gravity of the machine. The machine can tip or roll over when near ditches and embankments or uneven surfaces.

Never permit anyone to ride on the machine.

Never operate the machine under the influence of alcohol, drugs or while otherwise impaired.

Pay attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety.

Hydraulic oil or diesel fuel leaking under pressure can penetrate the skin, causing serious injury or infection.

DO NOT use your hand to check for leaks. Use a piece of cardboard or paper.

Stop engine, remove key and relieve the pressure before connecting or disconnecting fluid lines.

Make sure all components are in good condition and tighten all connections before starting the engine or pressurizing the system.

If hydraulic fluid or diesel penetrates the skin, seek medical attention immediately.

Continuous long term contact with hydraulic fluid may cause skin cancer. Avoid long term contact and wash the skin promptly with soap and water.

Keep clear of moving parts. Loose clothing, jewelry, watches, long hair and other loose or hanging items can become entangled in moving parts.

Wear protective equipment when appropriate.

DO NOT attempt to remove material from any part of the machine while it is being operated or components are in motion.

Make sure all guards, shields and handrails are in good condition and properly installed before operating machine. Never operate the machine with shields removed. Always close access doors or panels before operating the machine.

Dirty or slippery steps, ladders, walkways and platforms can cause falls. Make sure these surfaces remain clean and clear of debris.

A person or pet within the operating area of a machine can be struck or crushed by the machine or its equipment. DO NOT allow anyone to enter the work area.

Raised equipment and/or loads can fall unexpectedly and crush persons underneath. Never allow anyone to enter the area underneath raised equipment during operation.

Review this manual before each season of use.

Never allow anyone unfamiliar, untrained, or complacent to operate the implement.

Use extreme care when cleaning, filling, or adjusting the implement.

DO NOT enter tank unless another person is present.

DO NOT work around rotating equipment. Loose clothing, rings, watches, etc. may get caught and cause serious injury.

Air and air hoses

COMPRESSOR HOSES may move unexpectedly when suddenly disconnected.

USE PROPER air nozzles. Never use compressed air to clean off clothes or otherwise direct it toward yourself.

A General maintenance safety

Keep area used for servicing the machine clean and dry. Clean up spilled fluids.

Service machine on a firm level surface.

Install guards and shields after servicing the machine.

Close all access doors and install all panels after servicing the machine.

Do not attempt to clean, lubricate, clear obstructions or make adjustments to the machine while it is in motion or while the engine is running.

Always make sure working area is clear of tools, parts, other persons and pets before you start operating the machine.

Unsupported hydraulic cylinders can lose pressure and drop the equipment causing a crushing hazard. Do not leave equipment in a raised position while parked or during service, unless securely supported.

Incorrect towing procedures can cause accidents. When towing a disabled machine follow the procedure in this manual. Use only rigid tow bars.

Stop the engine, remove key and relieve the pressure before disconnecting or connecting fluid lines.

Stop the engine and remove key before disconnecting or connecting electrical connections.

Replace damage or worn tubes, hoses, electrical wiring, etc.

When welding follow the instructions in the manual. Always disconnect battery before welding on machine. Always wash your hands after handling battery components.

AWheels and tires

Make sure tires are correctly inflated. Do not exceed recommended load or pressure. Follow instruction in the manual for proper tire inflation.

Tires are heavy. Handling tires without the proper equipment could cause death or serious injury.

Never weld on a wheel rim with a tire installed. Always remove tire completely from rim prior to welding.

Always have a qualified tire technician service the tires and rims. If a tire has lost all pressure, take the tire and rim to a tire shop or your dealer for service. Explosive separation of the tire can cause serious injury.

A DANGER

Explosion hazard!

Welding to a wheel can create an explosive air and gas mixture. Removing air from the tire or loosening the tire on the wheel (breaking the bead) will NOT eliminate the hazard. ALWAYS remove the tire completely from the wheel before welding.

Failure to comply will result in death or serious injury.

D0033A

ADriving on public roads and general transportation safety

The Slow Moving Vehicle (SMV) sign must be located at the rear of the implement.

Comply with local laws and regulations.

Use appropriate lighting to meet local regulations.

Make sure Slow Moving Vehicle (SMV) emblem and/or Speed Indicator Symbol (SIS) is visible.

Use safety chains for trailed equipment when provided with machine or equipment.

Lift implements and attachments high enough above ground to prevent accidental contact with road.

When transporting equipment or machine on a transport trailer, make sure it is properly secured. Be sure the SMV or SIS on the equipment or machine is covered while being transported on a trailer.

Be aware of overhead structures or power lines and make sure the machine and/or attachments can pass safely under.

Travel speed should be such that complete control and machine stability is maintained at all times.

Slow down and signal before turning.

Pull over to allow faster traffic to pass.

Follow correct towing procedure for equipment with or without brakes.

▲ Fire and explosion prevention ▲

Fuel and oil that is leaked or spilled on hot surfaces or electrical components can cause a fire.

Crop materials, trash, debris, bird nests or flammable material can ignite on hot surfaces.

Always have a fire extinguisher on or near the machine.

Make sure the fire extinguisher(s) is maintained and serviced according to the manufacturer's instructions.

At least once each day and at the end of the day remove all trash and debris from the machine especially around hot components such as engine, transmission, exhaust, battery, etc. More frequent cleaning of your machine may be necessary depending on the operating environment and conditions.

At least once each day, remove debris accumulation around moving components such as bearings, pulleys, belts, gears cleaning fan, etc. More frequent cleaning of your machine may be necessary depending on the operating environment and conditions.

Inspect the electrical system for loose connections or frayed insulation. Repair or replace loose or damaged parts.

Do not expose the machine to flames, burning brush or explosives.

Promptly investigate any unusual smells or odors that may occur during operation of the machine.

AGeneral battery safety

Always wear eye protection when working with batteries.

Do not create sparks or have open flame near battery.

Ventilate when charging or using in an enclosed area.

Disconnect Negative (-) first and reconnect Negative (-) last.

When welding on the machine, disconnect both terminals of the battery.

Do not weld, grind or smoke near a battery.

Follow manufacturer's instructions when storing and handling batteries.

CALIFORNIA Proposition 65 Warning Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm. Battery posts, terminals and related accessories contain lead and lead compounds. Wash hands after handling.

Battery acid causes burns. Batteries contain sulfuric acid. Avoid contact with skin, eyes or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately.

Keep out of reach of children and other unauthorized persons.

A Reflectors and warning lamps

Flashing amber warning lamps must be used when operating on the public roads.

APersonal Protection Equipment (PPE)

Wear personal protective equipment such as hard hat, safety glasses or goggles, heavy gloves, hearing protection, protective clothing, etc.

▲Do not operate tag▲

Before you start servicing the machine, attach a 'Do Not Operate' warning tag to the machine in an area that will be visible.

A Hazardous chemicals

If you are exposed to or come in contact with hazardous chemicals you can be seriously injured. The fluids, lubricants, paints, adhesives, coolant, etc. required for the function of your machine can be hazardous. They may be attractive and harmful to domestic animals as well as humans.

Material Safety Data Sheets (MSDS) provide information about the chemical substances within a product, safe handling and storage procedures, first aid measures and procedures to be taken in the event of a spill or accidental release. MSDS are available from your dealer.

Before you service your machine check the MSDS for each lubricant, fluid, etc. used in this machine. This information indicates the associated risks and will help you service the machine safely. Follow the information in the MSDS, on manufacturer containers, as well as the information in this manual when servicing the machine.

Dispose of all fluids, filters and containers in an environmentally safe manner according to local laws and regulations. Check with local environmental and recycling centers or your dealer for correct disposal information.

Store fluids and filters in accordance with local laws and regulations. Use only appropriate containers for the storage of chemicals or petrochemical substances.

Keep out of reach of children or other unauthorized persons.

Additional precautions are required for applied chemicals. Obtain complete information from the manufacturer or distributor of the chemicals before using them.

▲Utility safety▲

When digging or using ground engaging equipment, be aware of buried cables and other services. Contact your local utilities or authorities, as appropriate to determine the locations of services.

Make sure the machine has sufficient clearance to pass in all directions. Pay special attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety. Contact local authorities or utilities to obtain safe clearance distances from high voltage power lines.

Retract raised or extended components, if necessary. Remove or lower radio antennas or other accessories. Should a contact between the machine and an electric power source occur the following precautions must be taken: Stop the machine movement immediately. Apply the park brake, stop the engine and remove the key. Check if you can safely leave the cab or your actual position without contact with electrical wires. If not, stay in your position and call for help. If you can leave your position without touching lines, jump clear of the machine to make sure you do not make contact with the ground and the machine at the same time. Do not permit anyone to touch the machine until power has been shut off to the power lines.

A Electrical storm safety

Do not operate machine during an electrical storm.

If you are on the ground during an electrical storm, stay away from machinery and equipment. Seek shelter in a permanent, protected structure.

If an electrical storm should strike during operation, remain in the cab. Do not leave the cab or operator's platform. Do not make contact with the ground or objects outside the machine.

$oldsymbol{A}$ Mounting and dismounting $oldsymbol{A}$

Mount and dismount the machine only at designated locations that have handholds, steps or ladders.

Do not jump off the machine.

Make sure steps, ladders and platforms remain clean and clear of debris and foreign substances. Injury may result from slippery surfaces.

Face the machine when mounting and dismounting.

Maintain a three-point contact with steps, ladders and handholds.

Never mount or dismount from a moving machine.

AWorking at heights A

When the normal use and maintenance of the machine requires working at heights: Correctly use installed steps, ladders and railings. Never use ladders, steps or railings while the machine is moving. Do not stand on surfaces which are not designed as steps or platforms.

Do not use the machine as a lift, ladder or platform for working at heights.

Hand signals

It is often necessary to communicate using hand signals in agricultural operations when noise or distance inhibit communication by voice. The ASAE S351 standard illustrates these hand signals, which provide an easy means of communication, particularly in the interest of safety.



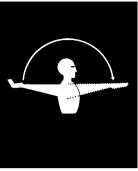
THIS FAR TO GO - Place palms at ear level facing head and move laterally inward to indicate remaining in large horizontal circles. distance to go.



COME TO ME - Raise the arm vertically overhead, palm to the front, and rotate person(s), vehicle(s), or



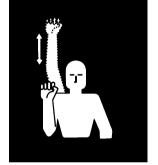
MOVE TOWARD ME. FOLLOW ME - Point toward unit(s), beckon by holding the arm horizontally to the front, palm up, and motioning toward the body.



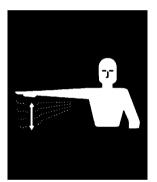
MOVE OUT, TAKE OFF -Face the desired direction of movement: hold the arm extended to the ear; then swing it overhead and forward in the direction of desired movement until it is horizontal, palm down.



STOP - Raise hand upward to the full extent of the arm, palm to the front. Hold that position until the signal is understood.



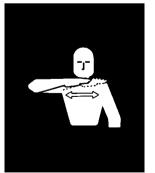
SPEED IT UP, INCREASE SPEED - Raise the hand to the shoulder, fist closed; thrust the fist upward to the full extent of the arm and back to the shoulder rapidly several times.



SLOW IT DOWN, **DECREASE SPEED -**Extend the arm horizontally sidewards, palm down, and wave arm downward



START THE ENGINE - Simulate cranking of vehicles by moving arm in circular motion at waist level.



STOP THE ENGINE - Draw LOWER EQUIPMENT right hand, palm down, across the neck in a "throat either hand pointing to the cutting" motion from left to right.



Make circular motion with ground.



RAISE EQUIPMENT -Make circular motion with either hand at head level.

Safety signs – Disk drill

P2080

The following safety signs are placed on your machine as a guide for your safety and for those working with you. Walk around the machine and note the content and location of these safety signs before operating your machine.

Keep safety signs clean and legible. Clean safety signs with a soft cloth, water, and a gentle detergent. Do not use solvent, gasoline, or other harsh chemicals. Solvents, gasoline, and other harsh chemicals may damage or remove safety signs.

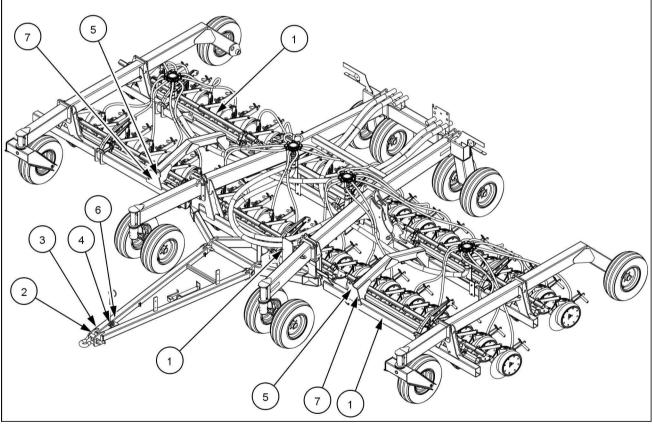
Replace all safety signs that are damaged, missing, painted over, or illegible. If a safety sign is on a part that is replaced, make sure the safety sign is installed on the new part. See your dealer for replacement safety signs.



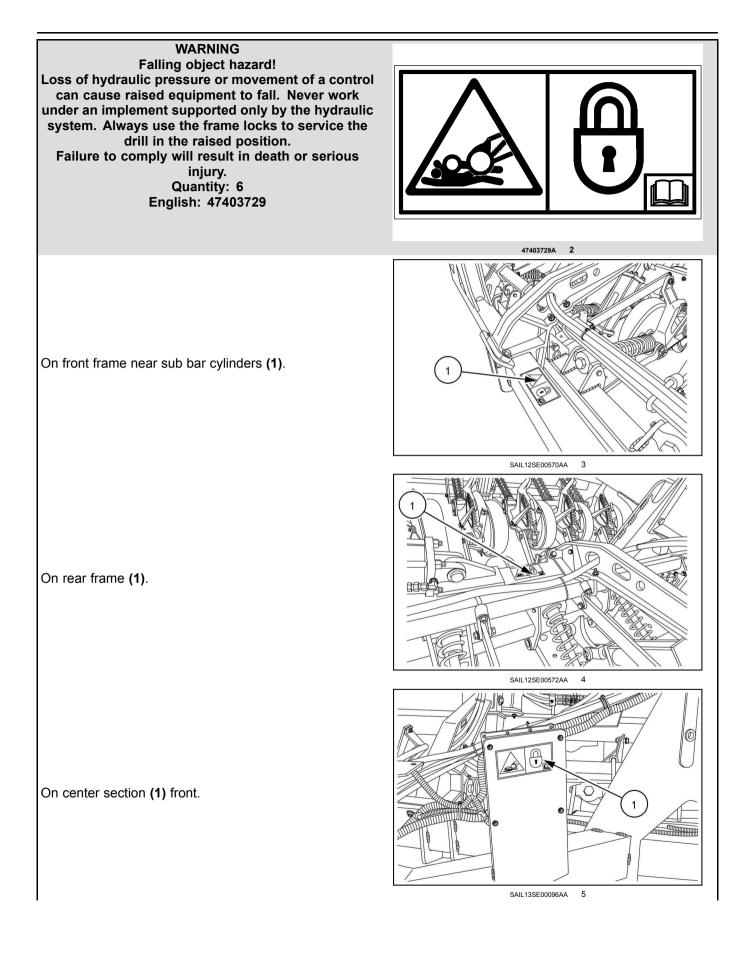
Safety signs that display the "Read Operator's Manual" symbol are intended to direct the operator to the operator's manual for further information regarding maintenance, adjustments, or procedures for particular areas of the machine. When a safety sign displays this symbol, refer to the appropriate page of the operator's manual.

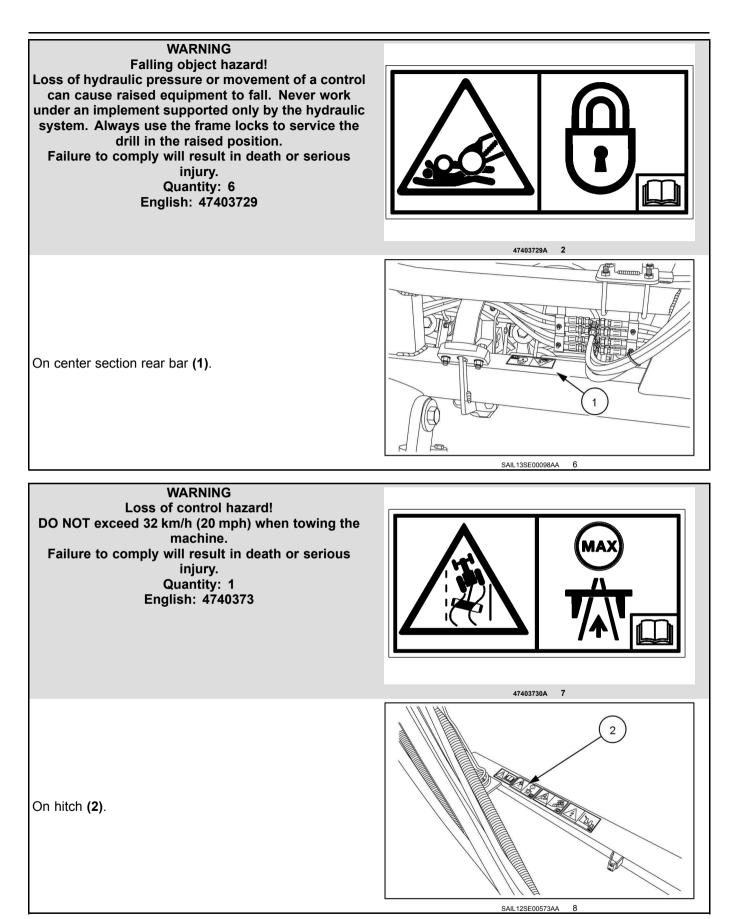
NOTE: New decals are available from your NEW HOLLAND dealer.

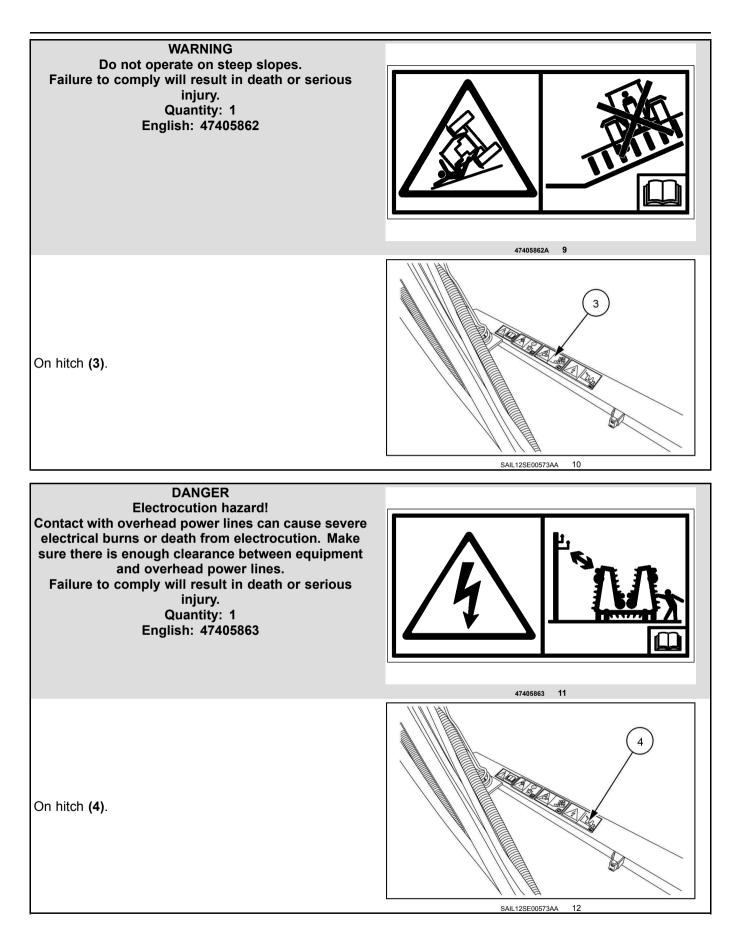
9.1 m (30 ft) and 12.2 m (40 ft) drills



SAIS13SE00515FA 1







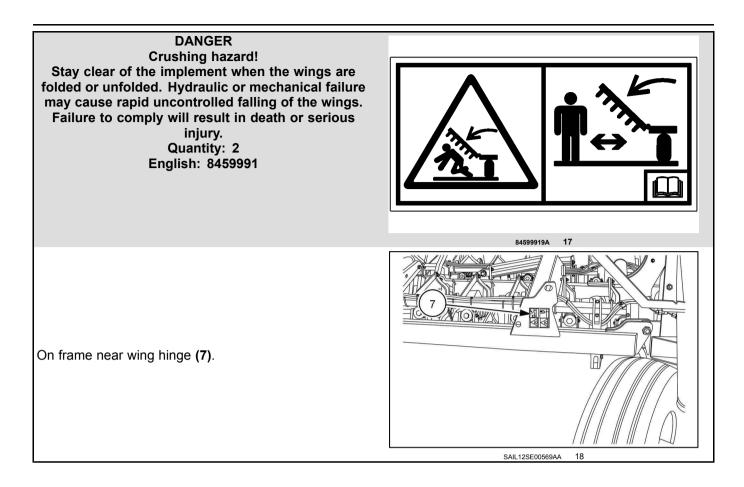
9.1 m (30 ft) only

WARNING Crushing hazard! Always use the wing lock pins when working underneath the wings, or when leaving the machine wings up for any extended length of time. Failure to comply could result in death or serious injury. Quantity: 2 English: 47407471 47407471A 13 On frame near wing hinge (5). SAIL12SE00569AA 14 WARNING Avoid injury! Read and follow the instructions in this manual. Failure to comply could result in death or serious injury. Quantity: 1 English: 47358801 47358801A 15

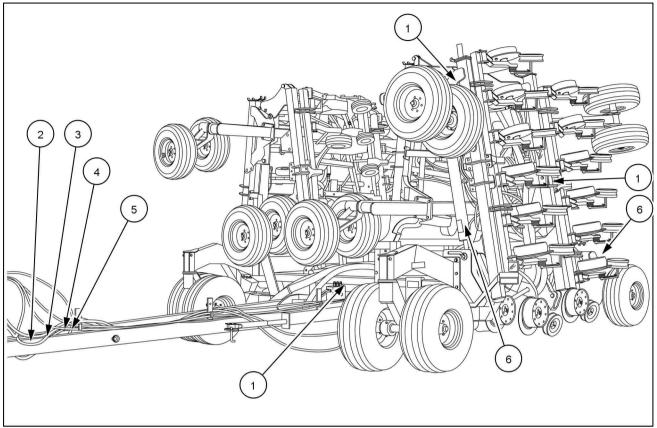
On hitch (6).

SAIL12SE00573AA

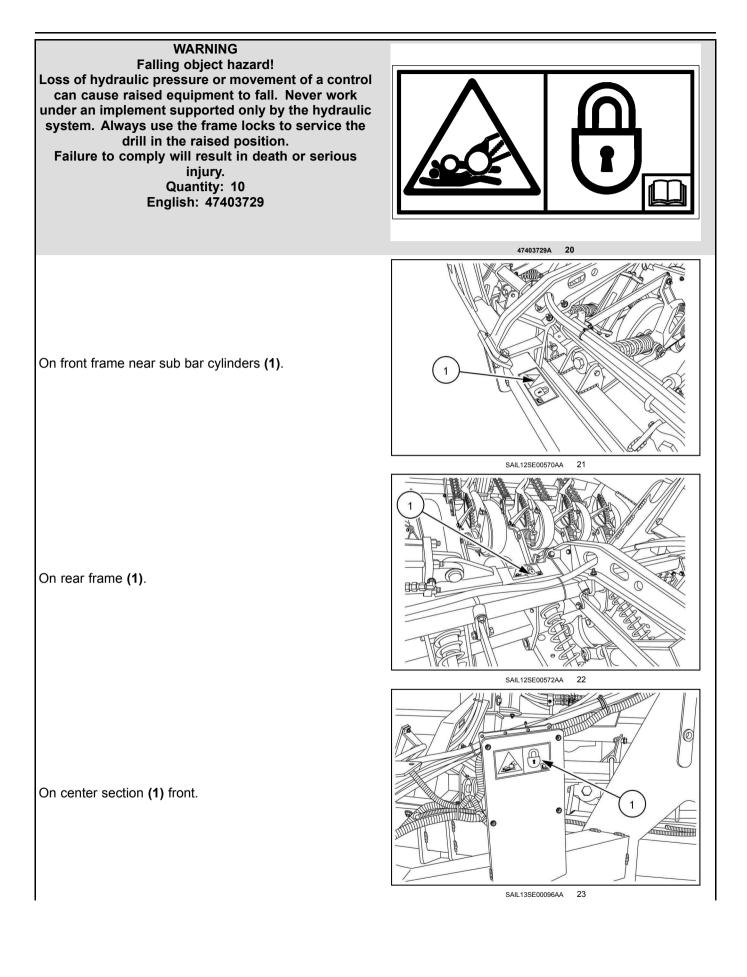
16

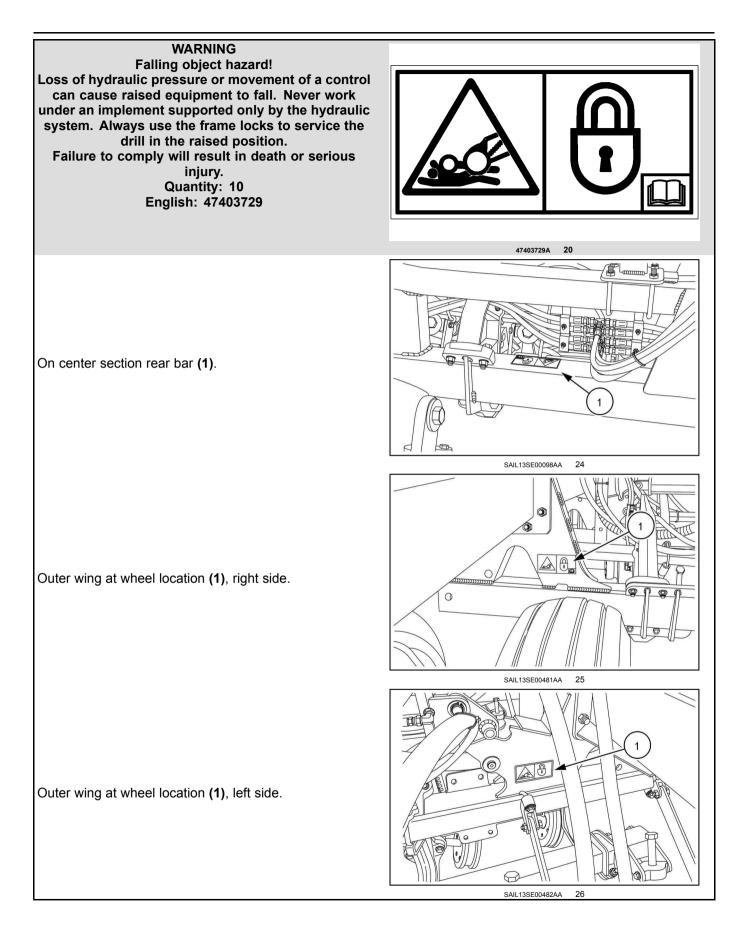


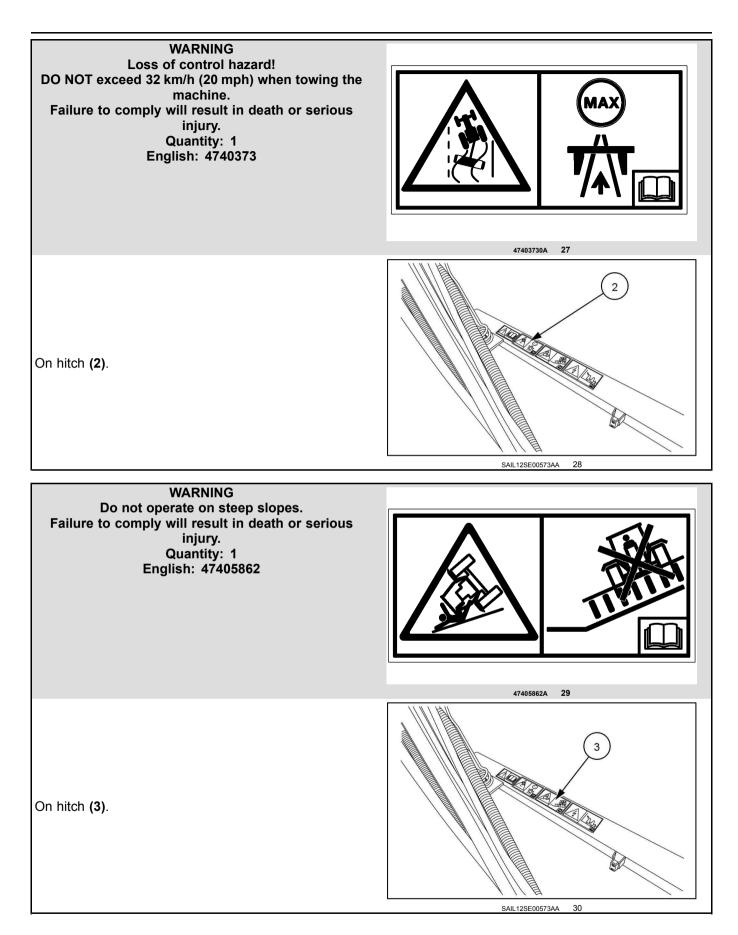
15.2 m (50 ft) and 18.3 m (60 ft) drills

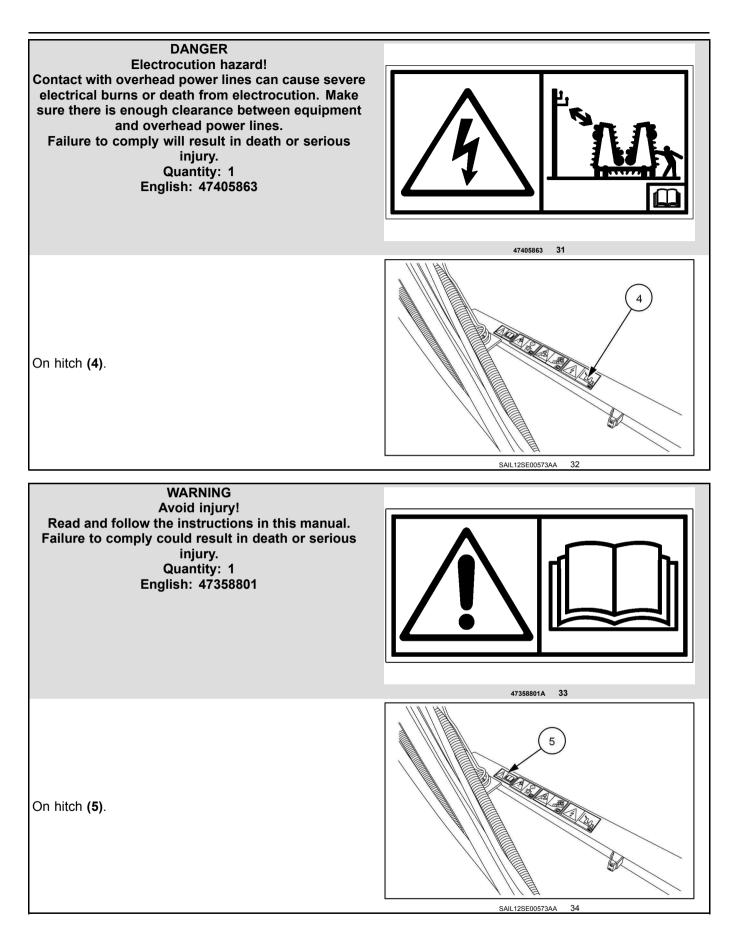


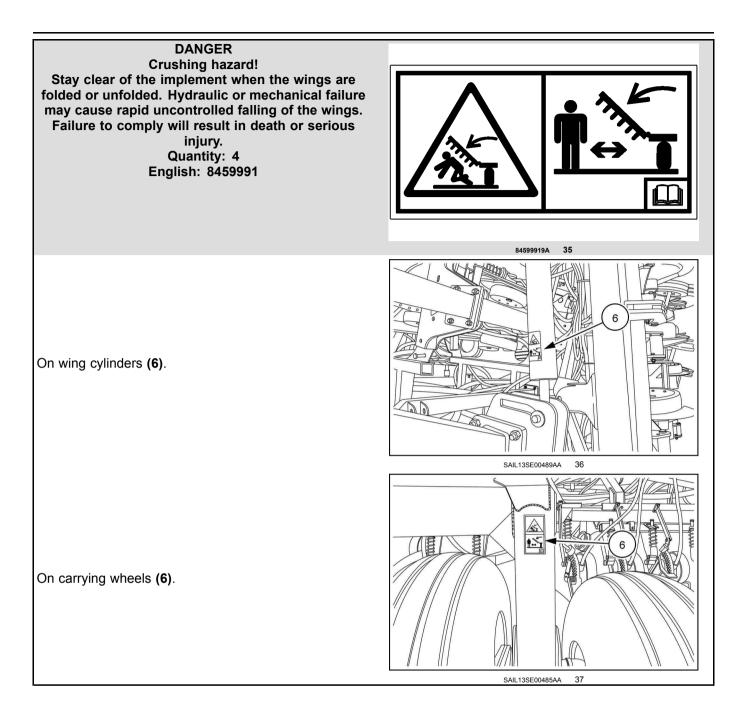
SAIL13SE00490FA 19











Safety signs – Disk drill with mounted tank

P2085

The following safety signs are placed on your machine as a guide for your safety and for those working with you. Walk around the machine and note the content and location of these safety signs before operating your machine.

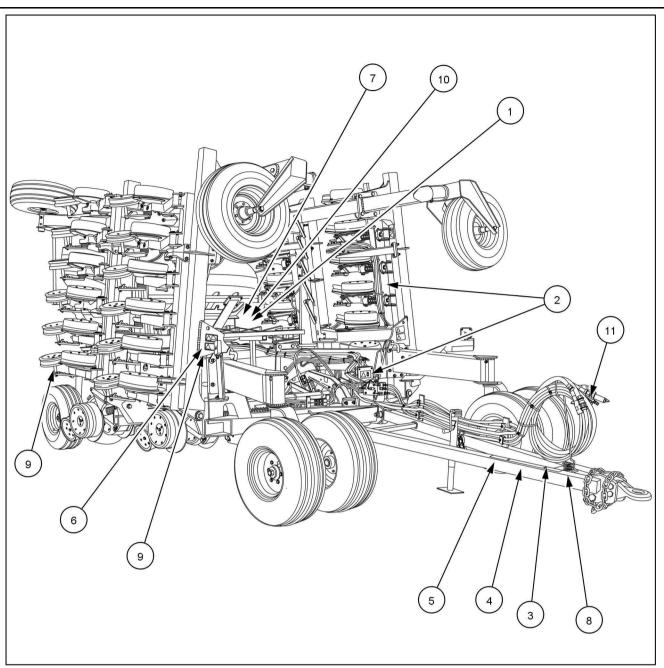
Keep safety signs clean and legible. Clean safety signs with a soft cloth, water, and a gentle detergent. Do not use solvent, gasoline, or other harsh chemicals. Solvents, gasoline, and other harsh chemicals may damage or remove safety signs.

Replace all safety signs that are damaged, missing, painted over, or illegible. If a safety sign is on a part that is replaced, make sure the safety sign is installed on the new part. See your dealer for replacement safety signs.

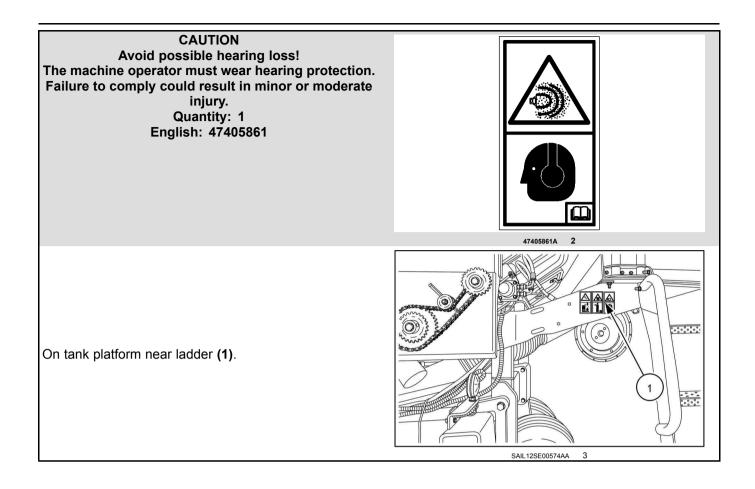


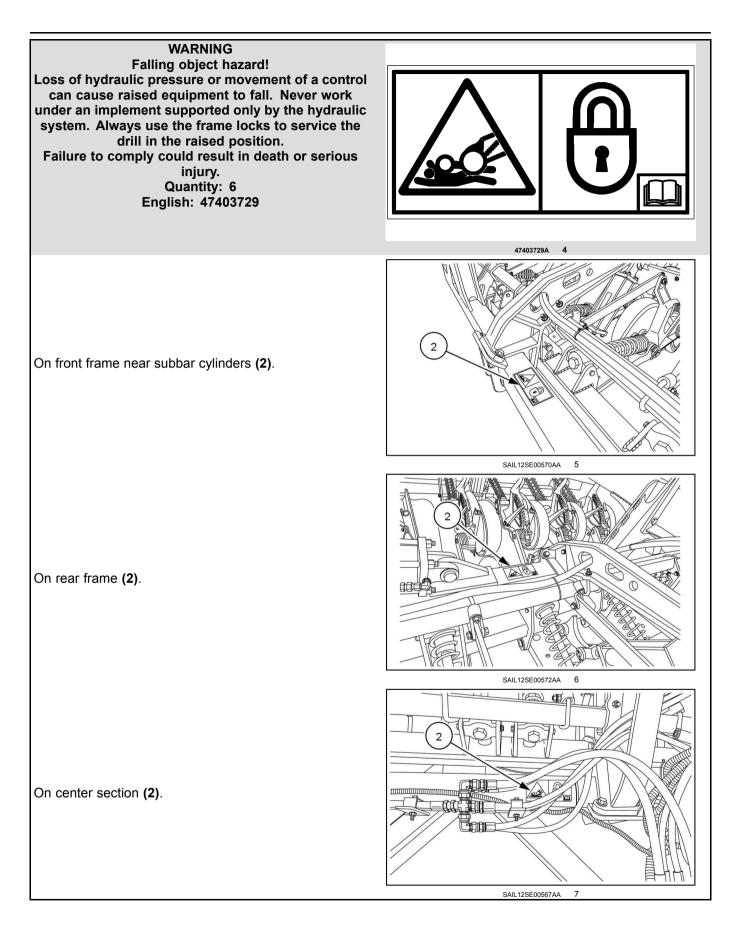
Safety signs that display the "Read Operator's Manual" symbol are intended to direct the operator to the operator's manual for further information regarding maintenance, adjustments, or procedures for particular areas of the machine. When a safety sign displays this symbol, refer to the appropriate page of the operator's manual.

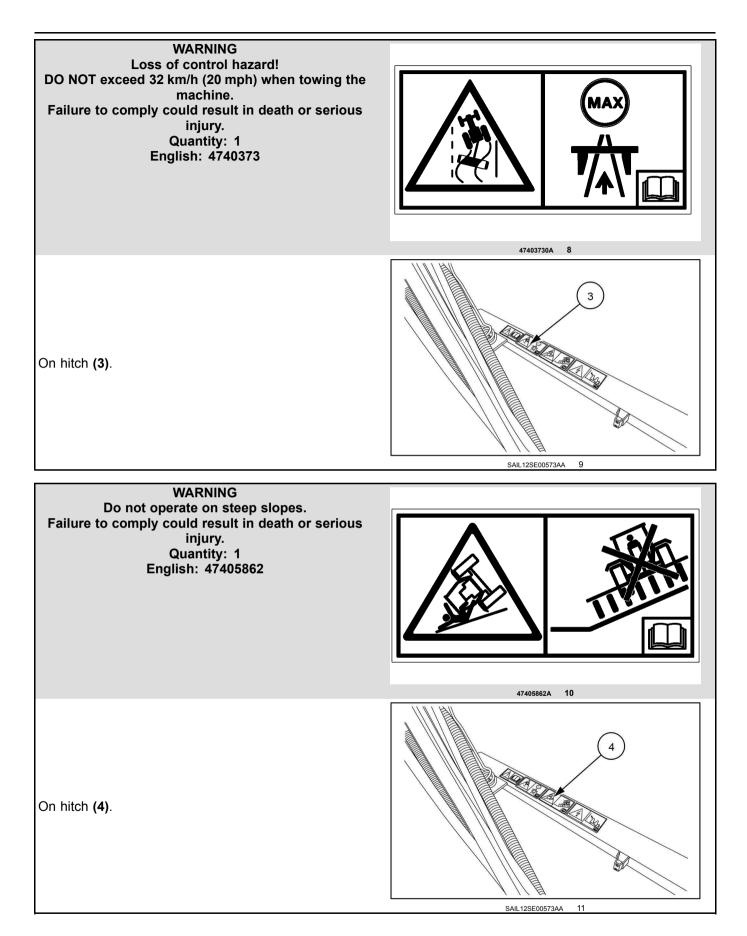
NOTE: New decals are available from your NEW HOLLAND dealer.

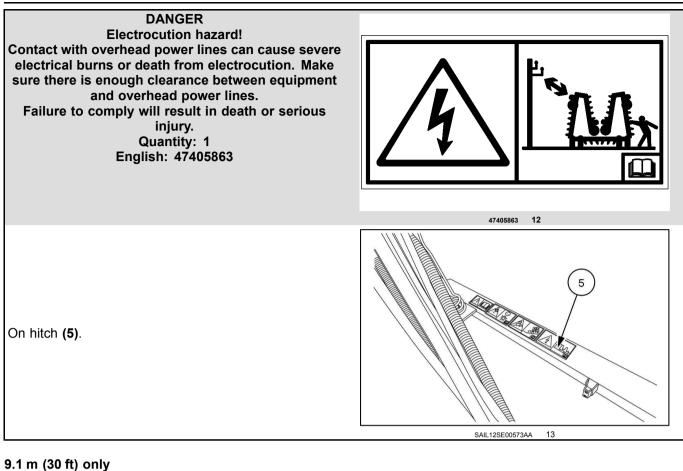


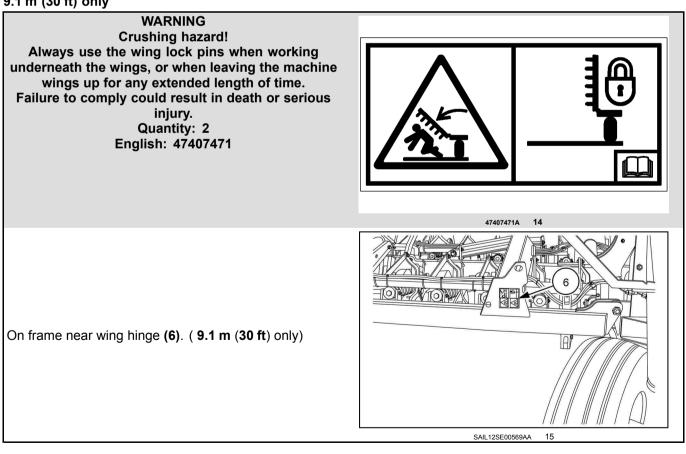
SAIL14SE00089GA 1

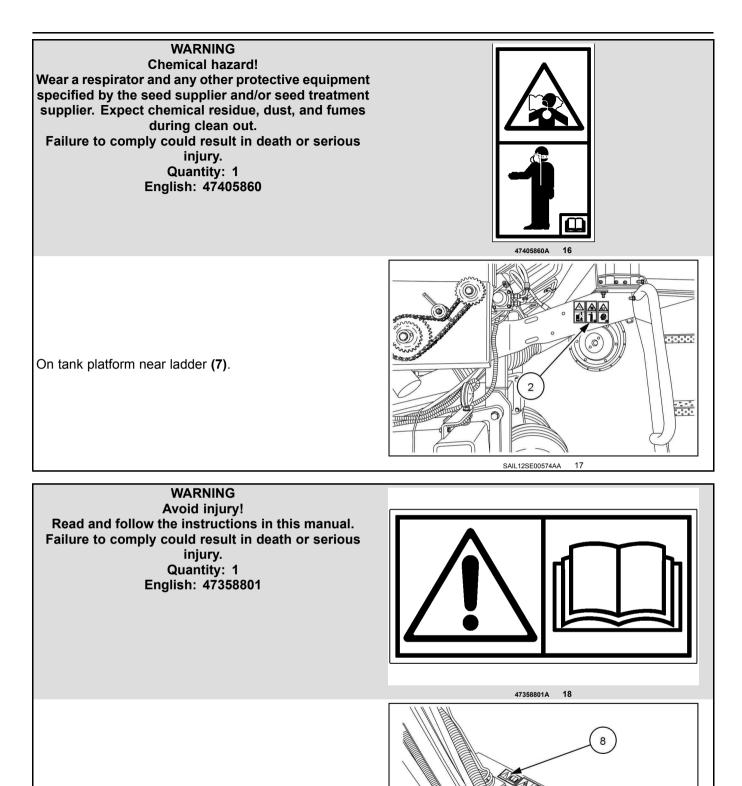








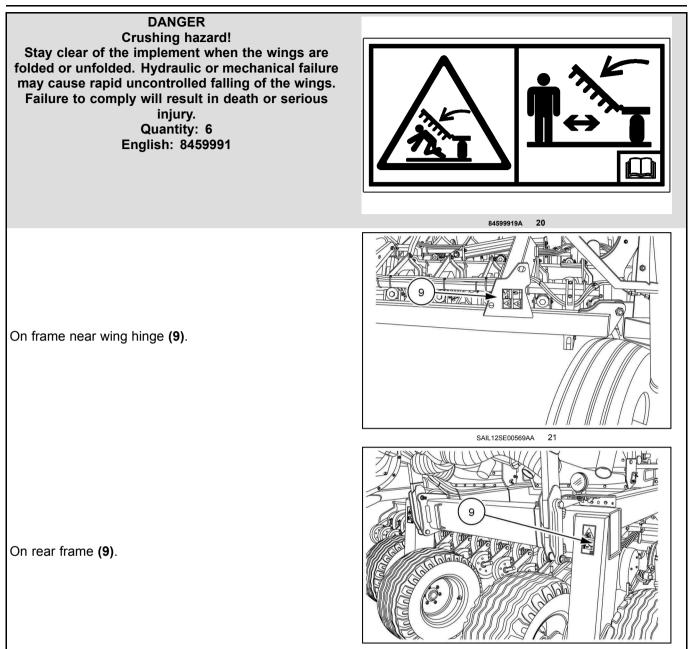




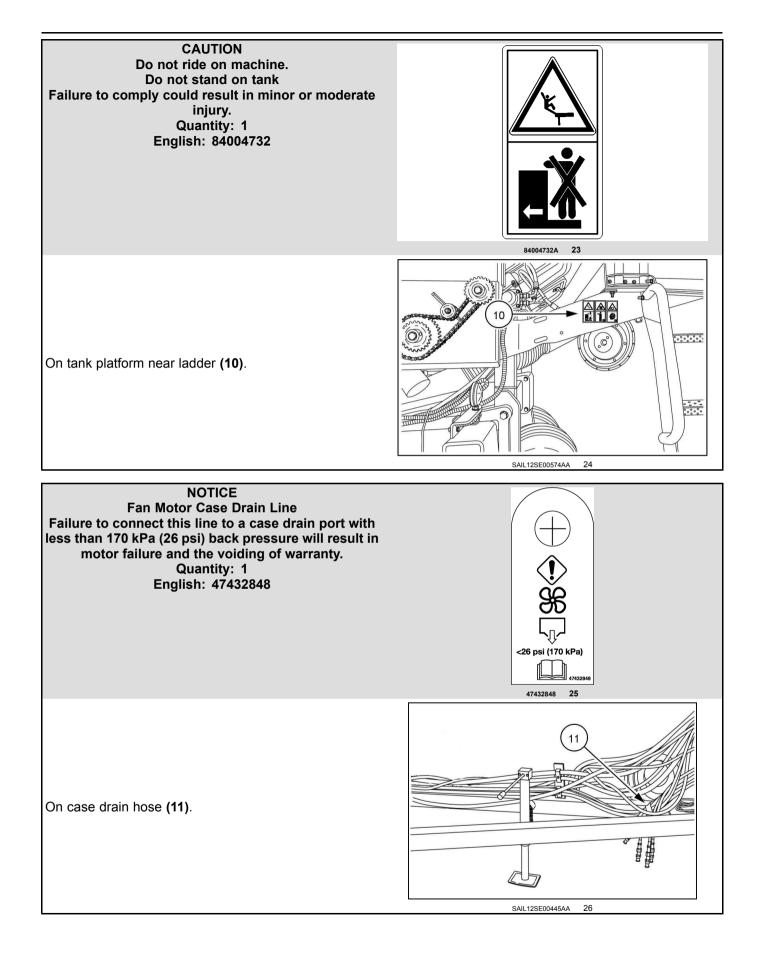
On hitch (8).

47648338 18/06/2014 **30** SAIL12SE00573AA

19



SAIL12SE00571AA 22



Safety rules - Ecology and the environment

Soil, air, and water are vital factors of agriculture and life in general. When legislation does not yet rule the treatment of some of the substances required by advanced technology, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

NOTE: The following are recommendations that may be of assistance:

- Become acquainted with and ensure that you understand the relative legislation applicable to your country.
- Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, antifreeze, cleaning agents, etc., with regard to their effect on man and nature and how to safely store, use, and dispose of these substances.
- Agricultural consultants will, in many cases, be able to help you as well.

Helpful hints

- Avoid filling tanks using cans or inappropriate pressurized fuel delivery systems that may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of them contain substances that may be harmful to your health.
- · Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when draining off used engine coolant mixtures, engine, gearbox and hydraulic oils, brake fluids, etc. Do not mix drained brake fluids or fuels with lubricants. Store them safely until they can be disposed of in a proper way to comply with local legislation and available resources.
- Do not allow coolant mixtures to get into the soil Collect and dispose of coolant mixtures properly.
- Do not open the air-conditioning system yourself. It contains gases that should not be released into the atmosphere. Your NEW HOLLAND dealer or air conditioning specialist has a special extractor for this purpose and will have to recharge the system properly.
- Repair any leaks or defects in the engine cooling or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding as penetrating weld splatter may burn a hole or weaken them, allowing the loss of oils, coolant, etc.

Basic instructions - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

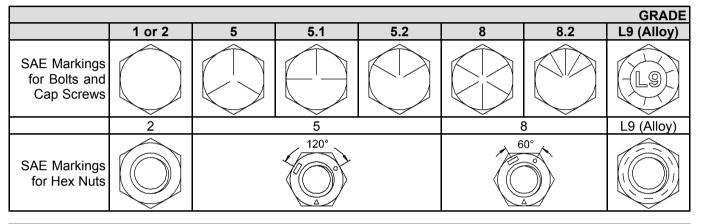
The information in this manual is up-to-date at the date of the publication. It is the policy of the manufacturer for continuous improvement. Some information could not be updated due to modifications of a technical or commercial type, or changes to the laws and regulations of different countries.

In case of questions, refer to your NEW HOLLAND Sales and Service Networks.

Torque

BOLT TORQUE INFORMATION

- 1. Fasteners should be replaced with the same or higher grade fasteners. If higher grade fasteners are used, these should only be tightened to the strength of the original.
- 2. Make sure the fastener's threads are clean and that thread engagement is started. This will prevent them from failing when being tightened.
- 3. Tighten plastic insert or crimped steel-type lock nuts to approximately **50** % of the dry torque, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.
- 4. The L9 (Alloy) fasteners torque values are for a bolt, nut, and two washers. When using L9 (Alloy) fasteners, do not use the values in this table for tapped holes.



	GR	ADE 2*	GRADE	5, 5.1 or 5.2	GRAD	E 8 or 8.2	GRADE	L9 (Alloy)
SIZE	Dry **	Lubricated **	Dry**	Lubricated **	Dry**	Lubricated **	Head	Nut
1/4 UNF	7.5 Nm	5.7 Nm	10.8 Nm	8.5 Nm	16.3 Nm	12.2 Nm	13.6 Nm	14.9 Nm
	5.5 lb ft	4.2 lb ft	8 lb ft	6.3 lb ft	12 lb ft	9 lb ft	10 lb ft	11 lb ft
1/4 UNC	8.5 Nm	6.4 Nm	13.6 Nm	9.8 Nm	19 Nm	13.6 Nm	16.3 Nm	17.6 Nm
	6.3 lb ft	4.7 lb ft	10 lb ft	7.2 lb ft	14 lb ft	10 lb ft	12 lb ft	13 lb ft
5/16 UNF	15 Nm	11 Nm	23 Nm	18 Nm	33 Nm	24 Nm	26 Nm	28 28 Nm
	11 lb ft	8 lb ft	17 lb ft	13 lb ft	24 lb ft	18 lb ft	19 lb ft	21 lb ft
5/16 UNC	16 Nm	12 Nm	26 Nm	19 Nm	37 Nm	27 Nm	27 Nm	31 Nm
	12 lb ft	9 lb ft	19 lb ft	14 lb ft	27 lb ft	20 lb ft	20 lb ft	23 lb ft
3/8 UNF	27 Nm	20 Nm	41 Nm	31 Nm	61 Nm	47 Nm	41 Nm	45 Nm
	20 lb ft	15 lb ft	30 lb ft	23 lb ft	45 lb ft	35 lb ft	30 lb ft	33 lb ft
3/8 UNC	31 Nm	23 Nm	47 Nm	34 Nm	68 Nm	47 Nm	47 Nm	52 Nm
	23 lb ft	17 lb ft	35 lb ft	25 lb ft	50 lb ft	35 lb ft	35 lb ft	38 lb ft
7/16 UNF	43 Nm	33 Nm	68 Nm	47 Nm	95 Nm	68 Nm	75 Nm	81 Nm
	32 lb ft	24 lb ft	50 lb ft	35 lb ft	70 lb ft	50 lb ft	55 lb ft	60 lb ft
7/16 UNC	49 Nm	37 Nm	75 Nm	54 Nm	108 Nm	81 Nm	81 Nm	88 Nm
	36 lb ft	27 lb ft	55 lb ft	40 lb ft	80 lb ft	60 lb ft	60 lb ft	65 lb ft
1/2 UNF	68 Nm	47 Nm	102 Nm	75 Nm	149 Nm	108 Nm	115 Nm	129 Nm
	50 lb ft	35 lb ft	75 lb ft	55 lb ft	110 lb ft	80 lb ft	85 lb ft	95 lb ft
1/2 UNC	75 Nm	54 Nm	115 Nm	88 Nm	163 Nm	122 Nm	129 Nm	142 Nm
	55 lb ft	40 lb ft	85 lb ft	65 lb ft	120 lb ft	90 lb ft	95 lb ft	105 lb ft
9/16 UNF	95 Nm	75 Nm	149 Nm	108 Nm	203 Nm	149 Nm	163 Nm	190 Nm
	70 lb ft	55 lb ft	110 lb ft	80 lb ft	150 lb ft	110 lb ft	120 lb ft	140 lb ft
9/16 UNC	108 Nm	81 Nm	163 Nm	122 Nm	231 Nm	176 Nm	183 Nm	203 Nm
	80 lb ft	60 lb ft	120 lb ft	90 lb ft	170 lb ft	130 lb ft	135 lb ft	150 lb ft
5/8 UNF	136 Nm	102 Nm	203 Nm	149 Nm	285 Nm	217 Nm	231 Nm	251 Nm
	100 lb ft	75 lb ft	150 lb ft	110 lb ft	210 lb ft	160 lb ft	170 lb ft	185 lb ft
5/8 UNC	149 Nm	115 Nm	231 Nm	176 Nm	325 Nm	244 Nm	258 Nm	278 Nm
	110 lb ft	85 lb ft	170 lb ft	130 lb ft	240 lb ft	180 lb ft	190 lb ft	205 lb ft

	GR	ADE 2*	GRADE 5, 5.1 or 5.2		GRADE 8 or 8.2		GRADE L9 (Alloy)	
SIZE	Dry **	Lubricated **	Dry**	Lubricated **	Dry**	Lubricated **	Head	Nut
3/4 UNF	237 Nm	176 Nm	353 Nm	271 Nm	515 Nm	380 Nm	359 Nm	393 Nm
	175 lb ft	130 lb ft	260 lb ft	200 lb ft	380 lb ft	280 lb ft	265 lb ft	290 lb ft
3/4 UNC	271 Nm	190 Nm	470 Nm	298 Nm	570 Nm	420 Nm	447 Nm	481 Nm
	200 lb ft	140 lb ft	300 lb ft	220 lb ft	420 lb ft	310 lb ft	330 lb ft	355 lb ft
7/8 UNF	231 Nm	170 Nm	583 Nm	434 Nm	814 Nm	610 Nm	644 Nm	685 Nm
	170 lb ft	125 lb ft	430 lb ft	320 lb ft	600 lb ft	450 lb ft	475 lb ft	505 lb ft
7/8 UNC	244 Nm	190 Nm	637 Nm	475 Nm	909 Nm	678 Nm	705 Nm	793 Nm
	180 lb ft	140 lb ft	470 lb ft	350 lb ft	670 lb ft	500 lb ft	520 lb ft	585 lb ft
1 UNF	339 Nm	258 Nm	868 Nm	651 Nm	1234 Nm	922 Nm	746 Nm	1051 Nm
	250 lb ft	190 lb ft	640 lb ft	480 lb ft	910 lb ft	680 lb ft	550 lb ft	775 lb ft
1 UNC	380 Nm	285 Nm	976 Nm	732 Nm	1383 Nm	1031 Nm	949 Nm	1220 Nm
	280 lb ft	210 lb ft	720 lb ft	540 lb ft	1020 lb ft	760 lb ft	700 lb ft	900 lb ft
1-1/8 UNF	475 Nm	366 Nm	1071 Nm	800 Nm	1749 Nm	1315 Nm	1390 Nm	1559 Nm
	350 lb ft	270 lb ft	790 lb ft	590 lb ft	1290 lb ft	970 lb ft	1025 lb ft	1150 lb ft
1-1/8 UNC	542 Nm	407 Nm	1207 Nm	909 Nm	1953 Nm	1464 Nm	1559 Nm	1797 Nm
	400 lb ft	300 lb ft	890 lb ft	670 lb ft	1440 lb ft	1080 lb ft	1150 lb ft	1325 lb ft
1-1/4 UNF	678 Nm	515 Nm	1519 Nm	1139 Nm	2468 Nm	1844 Nm	1898 Nm	2170 Nm
	500 lb ft	380 lb ft	1120 lb ft	840 lb ft	1820 lb ft	1360 lb ft	1400 lb ft	1600 lb ft
1-1/4 UNC	746 Nm	570 Nm	1681 Nm	1261 Nm	2726 Nm	2048 Nm	2170 Nm	2373 Nm
	550 lb ft	420 lb ft	1240 lb ft	930 lb ft	2010 lb ft	1510 lb ft	1600 lb ft	1750 lb ft
1-1/2 UNF	1180 Nm	881 Nm	2644 Nm	1980 Nm	4285 Nm	3214 Nm	3932 Nm	4407 Nm
	870 lb ft	650 lb ft	1951 lb ft	1460 lb ft	3160 lb ft	2370 lb ft	2900 lb ft	3250 lb ft
1-1/2 UNC	1329 Nm	990 Nm	2983 Nm	2224 Nm	4827 Nm	3621 Nm	4475 Nm	4949 Nm
	980 lb ft	730 lb ft	2200 lb ft	1640 lb ft	3560 lb ft	2670 lb ft	3300 lb ft	3650 lb ft

NOTICE: DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically. Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade bolts.

NOTES

- *Grade 2 applies for hex caps (not hex bolts) up to 152 mm (6 in) long. Grade 1 applies for hex cap screws over 152 mm (6 in) long, and for all other types of bolts and screws of any length.
- **"Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

This as a preview PDF file from **best-manuals.com**



Download full PDF manual at best-manuals.com