NEW HOLLAND

WHEEL LOADER

W110B TIER 3

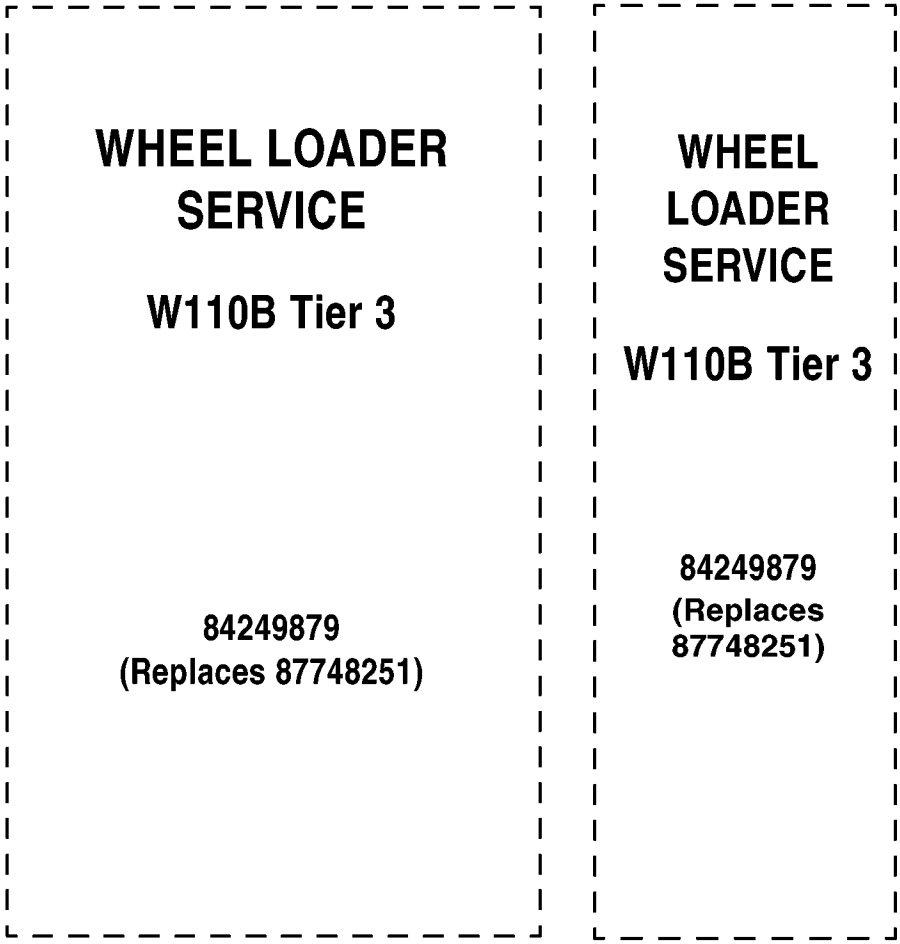
SERVICE MANUAL

84249879

Issued 12 - 2009

NEW HOLLAND CONSTRUCTION

Please cut where indicated and place the label on the spine of the binder



84249881

W110B Wheel Loader
Service Manual 84249879
(Replaces 87728451)

Table of Contents

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

84249880

(Replaces 5-11380)

Issued December 2009

W110B Wheel Loader
Service Manual 84249879
(Replaces 87728451)

Table of Contents

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

84249880

(Replaces 5-11380)

Issued December 2009

W110B Wheel Loader
Service Manual 84249879
(Replaces 87728451)

Table of Contents

NOTE: CNH America LLC reserves the right to make improvements in design or changes in specifications at any time without incurring any obligation to install them on units previously sold.

CNH America LLC.
700 State Street
Racine, WI 53404 U.S.A.

84249880

(Replaces 5-11380)

Issued December 2009

SECTION INDEX

GENERAL

CNH America LLC.
245 E NORTH AVENUE
CAROL STREAM, IL 60188 U.S.A.

Bur5-11200

Issued February, 2008

Section 1001

GENERAL TORQUE SPECIFICATIONS

CNH America LLC.
245 E NORTH AVENUE
CAROL STREAM, IL 60188 U.S.A.

Bur 6-80470

Issued January, 2006

TABLE OF CONTENTS

TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers dry, or when lubricated with engine oil. Not applicable if special graphities, Molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts, and Studs

Size	Pound-Inches	Newton metres
1/4 inch	108 to 132	12 to 15
5/16 inch	204 to 252	23 to 28
3/8 inch	420 to 504	48 to 57
Size	Pound-Feet	Newton metres
7/16 inch	54 to 64	73 to 87
1/2 inch	80 to 96	109 to 130
9/16 inch	110 to 132	149 to 179
5/8 inch	150 to 180	203 to 244
3/4 inch	270 to 324	366 to 439
7/8 inch	400 to 480	542 to 651
1.0 inch	580 to 696	787 to 944
1-1/8 inch	800 to 880	1085 to 1193
1-1/4 inch	1120 to 1240	1519 to 1681
1-3/8 inch	1460 to 1680	1980 to 2278
1-1/2 inch	1940 to 2200	2631 to 2983

Grade 8 Bolts, Nuts, and Studs

Size	Pound-Inches	Newton metres
1/4 inch	144 to 180	16 to 20
5/16 inch	288 to 348	33 to 39
3/8 inch	540 to 648	61 to 73
Size	Pound-Feet	Newton metres
7/16 inch	70 to 84	95 to 114
1/2 inch	110 to 132	149 to 179
9/16 inch	160 to 192	217 to 260
5/8 inch	220 to 264	298 to 358
3/4 inch	380 to 456	515 to 618
7/8 inch	600 to 720	814 to 976
1.0 inch	900 to 1080	1220 to 1465
1-1/8 inch	1280 to 1440	1736 to 1953
1-1/4 inch	1820 to 2000	2468 to 2712
1-3/8 inch	2380 to 2720	3227 to 3688
1-1/2 inch	3160 to 3560	4285 to 4827

NOTE: *Use thick nuts with Grade 8 bolts.*

TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or Molydisulfide grease or oil is used.

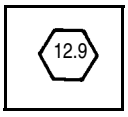
Grade 8.8 Bolts, Nuts, and Studs

Size	Pound-Inches	Newton metres
M4	24 to 36	3 to 4
M5	60 to 72	7 to 8
M6	96 to 108	11 to 12
M8	228 to 276	26 to 31
M10	456 to 540	52 to 61
Size	Pound-Feet	Newton metres
M12	66 to 79	90 to 107
M14	106 to 127	144 to 172
M16	160 to 200	217 to 271
M20	320 to 380	434 to 515
M24	500 to 600	675 to 815
M30	920 to 1100	1250 to 1500
M36	1600 to 1950	2175 to 2600

Grade 10.9 Bolts, Nuts, and Studs

Size	Pound-Inches	Newton metres
M4	36 to 48	4 to 5
M5	84 to 96	9 to 11
M6	132 to 156	15 to 18
M8	324 to 384	37 to 43
Size	Pound-Feet	Newton metres
M10	54 to 64	73 to 87
M12	93 to 112	125 to 150
M14	149 to 179	200 to 245
M16	230 to 280	310 to 380
M20	450 to 540	610 to 730
M24	780 to 940	1050 to 1275
M30	1470 to 1770	2000 to 2400
M36	2580 to 3090	3500 to 4200

Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

37 Degree Flare Fitting			
Tube OD Hose ID	Thread Size	Pound-Inches	Newton metres
1/4 inch 6.4 mm	7/16-20	72 to 144	8 to 16
5/16 inch 7.9 mm	1/2-20	96 to 192	11 to 22
3/8 inch 9.5 mm	9/16-18	120 to 300	14 to 34
1/2 inch 12.7 mm	3/4-16	180 to 504	20 to 57
5/8 inch 15.9 mm	7/8-14	300 to 696	34 to 79
Tube OD Hose ID	Thread Size	Pound-Feet	Newton metres
3/4 inch 19.0 mm	1-1/16-12	40 to 80	54 to 108
7/8 inch 22.2 mm	1-3/16-12	60 to 100	81 to 135
1.0 inch 25.4 mm	1-5/16-12	75 to 117	102 to 158
1-1/4 inch 31.8 mm	1-5/8-12	125 to 165	169 to 223
1-1/2 inch 38.1 mm	1-7/8-12	210 to 250	285 to 338

Straight Threads with O-ring			
Tube OD Hose ID	Thread Size	Pound-Inches	Newton metres
1/4 inch 6.4 mm	7/16-20	144 to 228	16 to 26
5/16 inch 7.9 mm	1/2-20	192 to 300	22 to 34
3/8 inch 9.5 mm	9/16-18	300 to 480	34 to 54
1/2 inch 12.7 mm	3/4-16	540 to 804	57 to 91
Tube OD Hose ID	Thread Size	Pound-Feet	Newton metres
5/8 inch 15.9 mm	7/8-14	58 to 92	79 to 124
3/4 inch 19.0 mm	1-1/16-12	80 to 128	108 to 174
7/8 inch 22.2 mm	1-3/16-12	100 to 160	136 to 216
1.0 inch 25.4 mm	1-5/16-12	117 to 187	159 to 253
1-1/4 inch 31.8 mm	1-5/8-12	165 to 264	224 to 357
1-1/2 inch 38.1 mm	1-7/8-12	250 to 400	339 to 542

Split Flange Mounting Bolts		
Size	Pound-Inches	Newton metres
5/16-18	180 to 240	20 to 27
3/8-16	240 to 300	27 to 34
7/16-14	420 to 540	47 to 61
Size	Pound-Feet	Newton metres
1/2-13	55 to 65	74 to 88
5/8-11	140 to 150	190 to 203

TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

O-ring Face Seal End					O-ring Boss End Fitting or Lock Nut		
Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Inches	Newton metres	Thread Size	Pound-Inches	Newton metres
-4	1/4 inch 6.4 mm	9/16-18	120 to 144	14 to 16	7/16-20	204 to 240	23 to 27
-6	3/8 inch 9.5 mm	11/16-16	216 to 240	24 to 27	9/16-18	300 to 360	34 to 41
-8	1/2 inch 12.7 mm	13/16-16	384 to 480	43 to 54	3/4-16	540 to 600	61 to 68
					Thread Size	Pound-Feet	Newton metres
-10	5/8 inch 15.9 mm	1-14	552 to 672	62 to 76	7/8-14	60 to 65	81 to 88
Nom. SAE Dash Size	Tube OD	Thread Size	Pound-Feet	Newton metres	1-1/16-12	85 to 90	115 to 122
					1-3/16-12	95 to 100	129 to 136
-12	3/4 inch 19.0 mm	1-3/16-12	65 to 80	90 to 110	1-5/16-12	115 to 125	156 to 169
-14	7/8 inch 22.2 mm	1-3/16-12	65 to 80	90 to 110	1-5/8-12	150 to 160	203 to 217
-16	1.0 inch 25.4 mm	1-7/16-12	92 to 105	125 to 140	1-7/8-12	190 to 200	258 to 271
-20	1-1/4 inch 31.8 mm	1-11/16-12	125 to 140	170 to 190			
-24	1-1/2 inch 38.1 mm	2-12	150 to 180	200 to 254			

Section 1002

FLUIDS AND LUBRICANTS

CNH America LLC.
245 E NORTH AVENUE
CAROL STREAM, IL 60188 U.S.A.

Bur5-11210

Printed in U.S.A.
Issued February, 2008

TABLE OF CONTENTS

CAPACITIES AND LUBRICANTS

Engine Oil
- Capacity ..... 10.9 liters (11.5 U.S. Quarts)
- Capacity with Filter Change ..... 11.8 liters (12.5 U.S. Quarts)
- Type of oil ..... New Holland AMBRA Mastergold HSP (SAE 15W-40)

Engine Cooling System
- Capacity ..... 22.0 liters (23.2 U.S. Quarts)
- Type of Coolant ..... 50% water and 50% Ethylene Glycol

Fuel Tank
- Capacity ..... 189 liters (50 U.S. Gallons)
- Type of Fuel ..... See Diesel fuel specifications on page 5

Hydraulic System
- Hydraulic Reservoir Refill Capacity ..... 56.8 liters (15.0 U.S. Gallons)
- Total System Capacity ..... 113.6 liters (30.0 U.S. Gallons)
- Type of Oil ..... New Holland AMBRA Master-Tran

Transmission
- Refill Capacity with Filter Change ..... 18.9 liters (20 U.S. Quarts)
- Total System Capacity ..... 26 liters (27.5 U.S. Quarts)
- Type of Oil ..... New Holland AMBRA Mastergold HSP (SAE 15W-40)

Axles
- Capacity
  - Front ..... 22 liters (23.2 U.S. Quarts)
  - Rear ..... 22 liters (23.2 U.S. Quarts)
- Type of Lubricant ..... New Holland AMBRA TRX Transaxle Fluid

NOTE: *DO NOT use an alternate oil in the axles. The brake components in the axles could be damaged as a result of using an alternate oil. Machines are shipped from the factory with break-in oil.*

Brake System
- Type of Fluid (Same as Hydraulic System) ..... New Holland AMBRA Master-Tran

Fittings
- Grease as required ..... New Holland 720A, AMBRA GR 75 MD

ENGINE OIL RECOMMENDATIONS

New Holland AMBRA Mastergold engine oil is recommended for use in your New Holland engine. This oil will lubricate your engine correctly under all operating conditions.

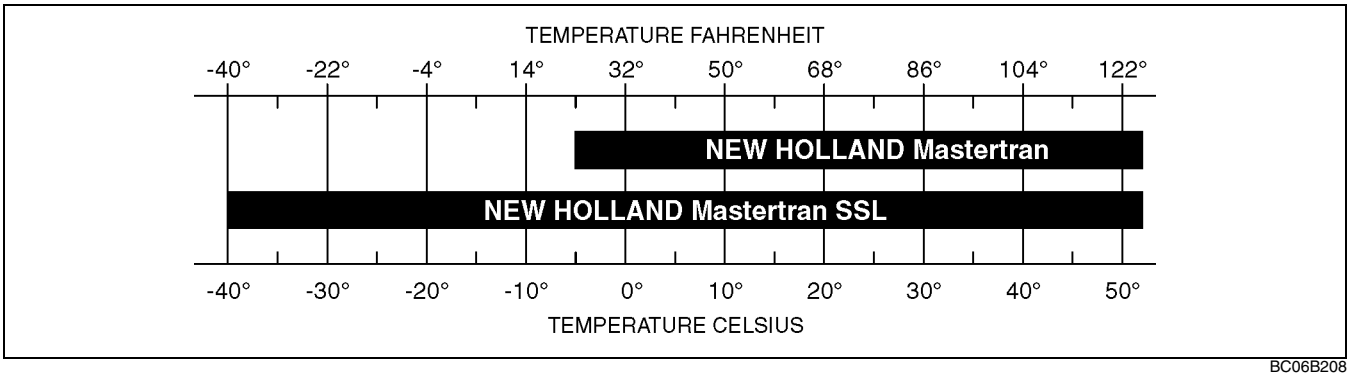
If New Holland AMBRA Mastergold engine oil is not available, use only oil meeting API engine oil service category CI-4.

See the chart on page 4 for recommended viscosity at ambient air temperature ranges.

NOTE: *Do not put performance additives or other oil additive products in the engine crankcase. The oil change intervals given in this manual are according to tests with New Holland AMBRA lubricants.*

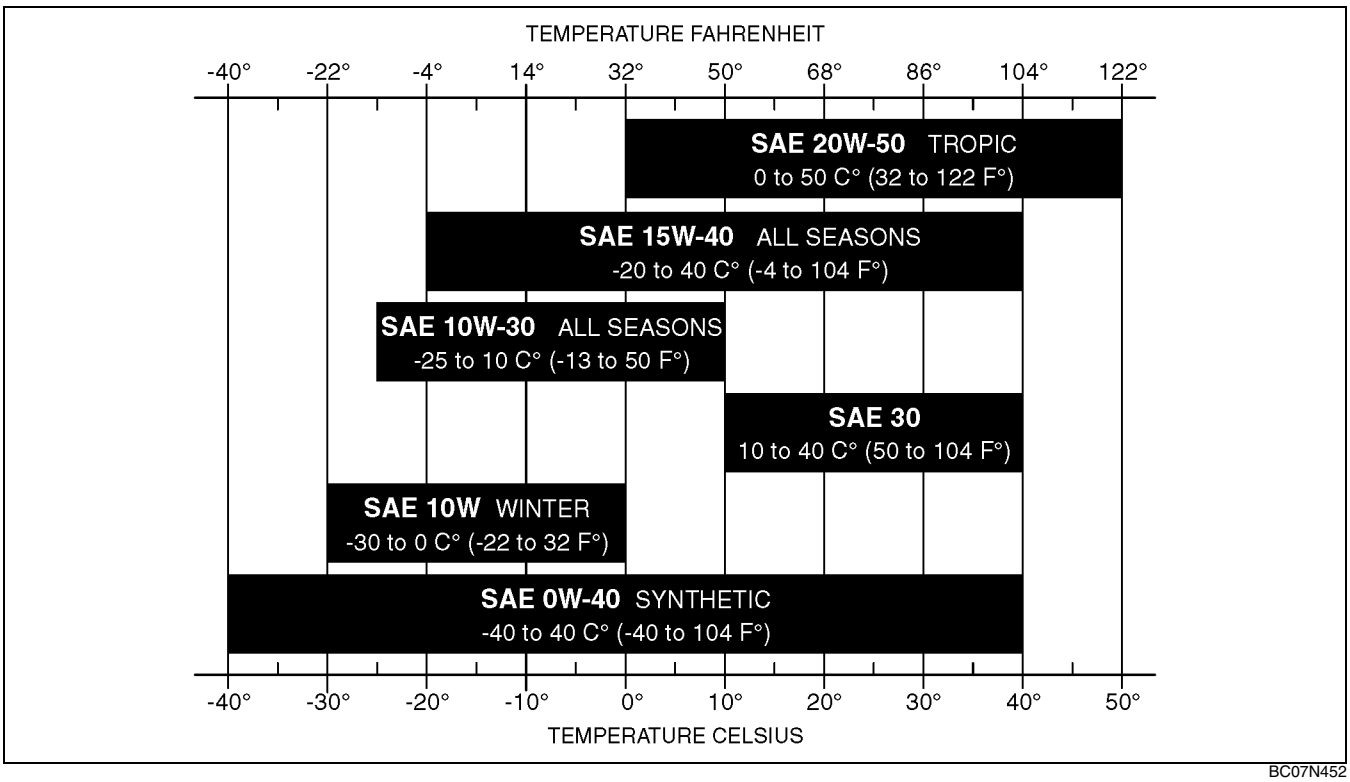
BD03F002-01

HYDRAULIC/BRAKE SYSTEM OIL TEMPERATURE CHART



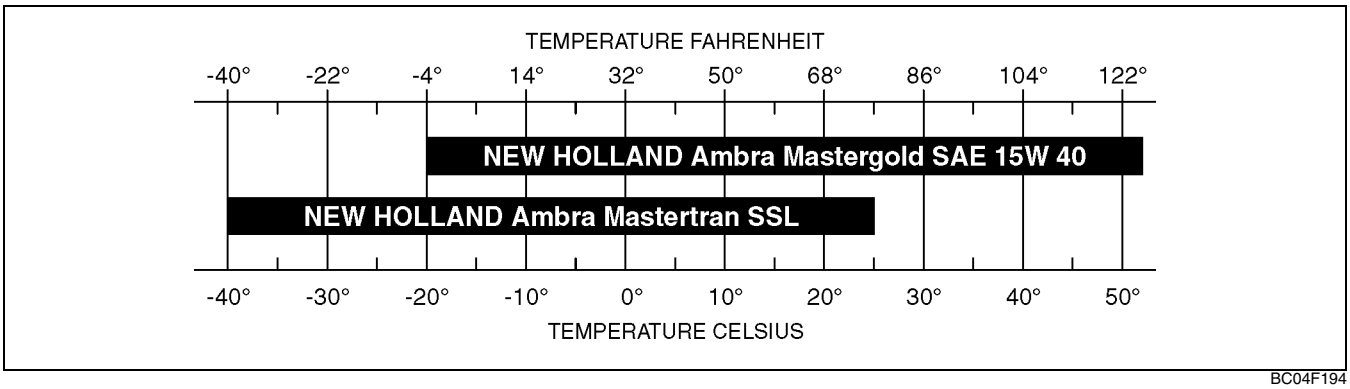
BC06B208

ENGINE OIL TEMPERATURE CHART



BC07N452

TRANSMISSION OIL TEMPERATURE CHART



BC04F194

DIESEL FUEL SYSTEM

Use No. 2 diesel fuel in the engine of this machine. The use of other fuels can cause the loss of engine power and high fuel consumption.

In very cold temperatures, a mixture of No. 1 and No. 2 diesel fuels is temporarily permitted. See the following Note.

NOTE: *See your fuel dealer for winter fuel requirements in your area. If the temperature of the fuel lowers below the cloud point (wax appearance point), wax crystals in the fuel will restrict the fuel filter and cause the engine to lose power or not start.*

The diesel fuel used in this machine must meet the specifications as shown below in, “Specifications for Acceptable No. 2 Diesel Fuel”, or Specification ASTM-D-975 of the American Society for Testing and Materials.

Fuel Storage

If you keep fuel in storage for a period of time, you can get foreign material or water in the fuel storage tank. Many engine problems are caused by water in the fuel.

Keep the fuel storage tank outside and keep the fuel as cool as possible. Remove water from the storage container at regular periods of time.

Fill the fuel tank at the end of the daily operating period to prevent condensation in the fuel tank.

Specifications for Acceptable No. 2 Diesel Fuel

API gravity, minimum 34
Flash point, minimum ..... 60°C (140°F)
Cloud point (wax appearance point), maximum ..... -20°C (-5°F) See Note above
Pour point, maximum ..... -26°C (-15°F) See Note above
Distillation temperature, 90% point ..... 282 to 338°C (540 to 640°F)
Viscosity, at 38°C (100°F)
Centistokes ..... 2.0 to 4.3
Cetane number, minimum ..... 43 (45 to 55 for winter or high altitudes)
Water and sediment, by volume, maximum 0.05%

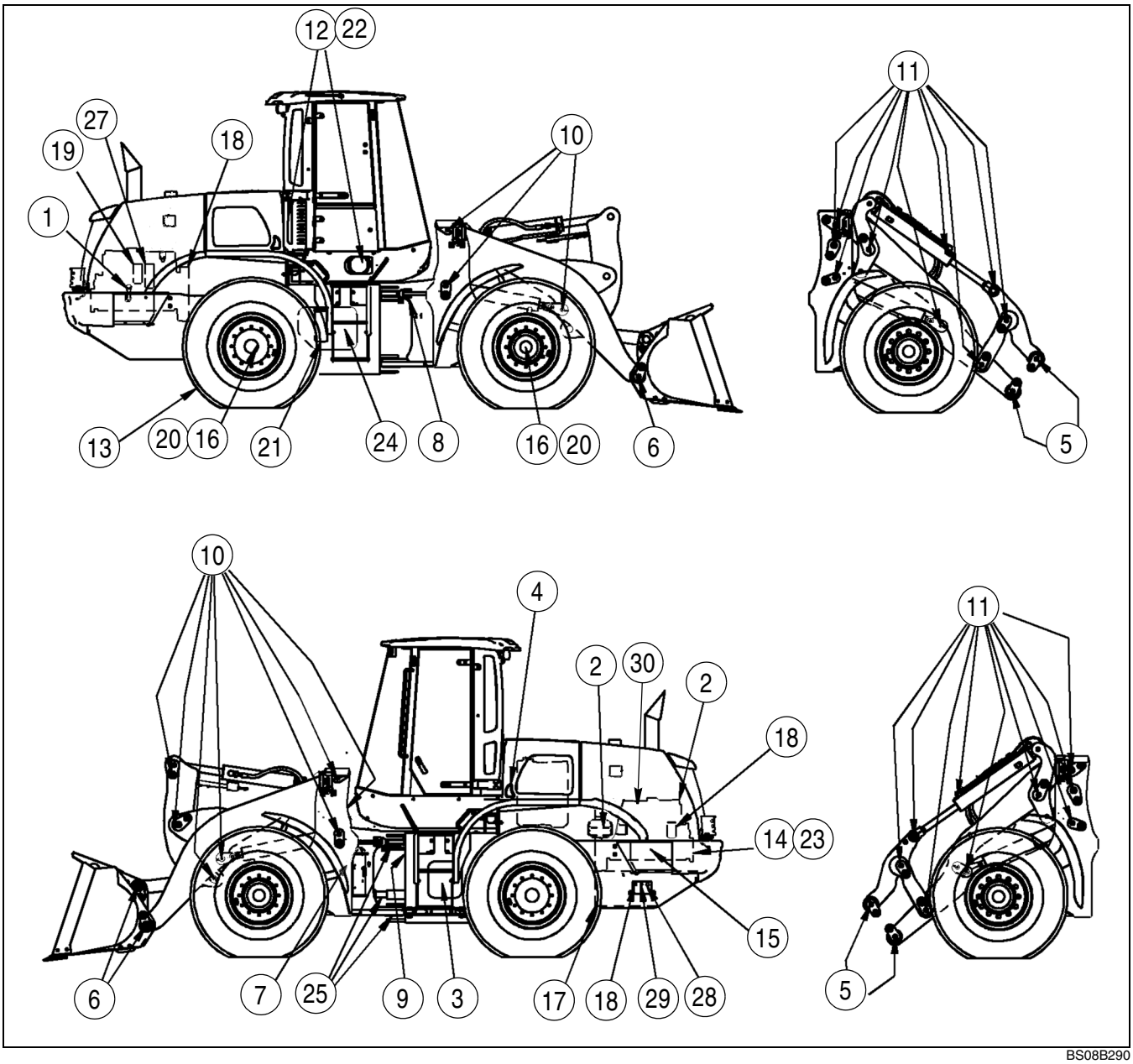
MAINTENANCE SCHEDULE

Model W110B

SERVICE INTERVAL	ITEM NUMBER	SERVICE POINTS	Initial Service	FREQUENCY IN HOURS						
				CHECK	CLEAN	CHANGE	DRAIN	LUBRICATE	REPLACE	ADJUST
Variable Periodic (*)	29	Air cleaner		*		*				
	18	Bleed Fuel Filter of Condensation					*			
	19	Hydraulic Filter		*						
	22	Alternator, AC, Drive Belt		*						
	13	Radiator Coolant Level		*						
	XX	Fire extinguisher		*						
	14	Tires		*						
Every 10 Hours	1	Check Engine Oil Level		10						
Every 50 Hours	2	Check Engine Coolant Level		50						
	3	Check Transmission Oil Level		50						
	4	Check Hydraulic Oil Level		50						
	5 & 6	Grease Bucket Mounting Fittings						50		
Every 100 Hours	7	Grease Front Drive Shaft Support Bearing						100		
	8 & 9	Lubricate The Steering Cylinder Pivots - Rod And Closed End (4 Fittings)						100		
	10	Lubricate Loader Lift & Cylinder Pivots (10) Z-bar						100		
	11	Lubricate Loader Lift & Cylinder Pivots (18) XT						100		
Every 250 Hours	12	Check Cab Air Filter		250						
	13	Check Tire Pressure & Wheel Torque	**100**	250						
	14	Check Drive Belt		250						
Every 500 Hours	15	Check Battery Electrolyte Level		500						
	16	Check Axle Oil Level		500						
	17	Drain Fuel Tank Condensation & Water Separator					500			
	18	Change Engine Oil and Filter	**100**			500				
	18	Change Crankcase Filter				500				
	19 & 27	Replace Fuel Filter	**100**						500	
	XX	ROPS/CSF and seat belt torques		500						
Every 1000 Hours	20	Change Front & Rear Axle Oil	**100**			1000				
	21	Replace Hydraulic Oil filter	**100**						1000	
	22	Replace Cab Air Filter							1000	
	23	Replace Drive Belt							1000	
	24	Change Transmission Oil and Filter	**100**			1000				
	25	Grease Articulation Fittings						1000		
	26	Check Injector Calibration		1000						
	27	Fuel Pre-Filter				1000				
	XX	Drive Shaft Slip Joint						1000		
	XX	Check Valve Adjustment (Engine Manual)		1000						
	XX	Trans Clutch Calibration (See Section 6002)	**250**	1000						
Every 2000 Hours	28	Change Hydraulic Oil				2000				
	29	Change Coolant				2000				
	30	Replace Engine Air Cleaner							2000	
Every 4000 Hours	XX	Valve Clearance (Engine Manual)								4000

MAINTENANCE POINTS

Model W110B



BS08B290

See your Operators manual for maintenance of safety related items and for detailed information of the service items on this chart. Operators and service manuals are available for this machine from your dealer.

If you operate the machine in severe conditions, lubricate and service the machine more frequently.

NOTES

Section
1003

1003

METRIC CONVERSION CHART

CNH America LLC.
245 E NORTH AVENUE
CAROL STREAM, IL 60188 U.S.A.

Bur 6-80690

Issued January, 2006

TABLE OF CONTENTS

CONVERSION FACTORS

Metric to U.S.

	MULTIPLY	BY	TO OBTAIN
Area:	sq. meter hectare	10.763 91 2.471 05	square foot acre
Force:	newton newton	3.596 942 0.224 809	ounce force pound force
Length:	millimeter meter kilometer	0.039 370 3.280 840 0.621 371	inch foot mile
Mass:	kilogram	2.204 622	pound
Mass/Area:	kilogram/hectare	0.000 466	ton/acre
Mass/Energy:	gr/kW/hr.	0.001 644	lbs/hp/hr.
Mass/Volume:	kg/cubic meter	1.685 555	lb/cubic yd.
Power:	kilowatt	1.341 02	horsepower
Pressure:	kilopascal bar	0.145 038 14.50385	lb/sq. inch lb/sq. inch
Temperature:	degree C	1.8 x C +32	degree F
Torque:	newton meter newton meter	8.850 748 0.737 562	lb/inch lb/foot
Velocity:	kilometer/hr.	0.621 371	miles/hr.
Volume:	cubic centimeter cubic meter cubic meter milliliter litre litre litre litre	0.061 024 35.314 66 1.307 950 0.033 814 1.056 814 0.879 877 0.264 172 0.219 969	cubic inch cubic foot cubic yd. ounce (US fluid) quart (US liquid) quart (Imperial) gallon (US liquid) gallon (Imperial)
Volume/Time:	litre/min. litre/min.	0.264 172 0.219 969	gallon/min. (US liquid) gallon/min. (Imperial)

U.S. to Metric

	MULTIPLY	BY	TO OBTAIN
Area:	square foot acre	0.092 903 0.404 686	square meter hectare
Force:	ounce force pound force	0.278 014 4.448 222	newton newton
Length:	inch foot mile	25.4 * 0.304 8 * 1.609 344 *	millimeter meter kilometer
Mass:	pound ounce	0.453 592 28.35	kilogram gram
Mass/Area:	ton/acre	2241 702	kilogram/hectare
Mass/Energy:	lb/hp/hr	608.277 4	gr/kW/hr
Mass/Volume:	lb/cubic yd.	0.593 276	kg/cubic meter
Power:	horsepower	0.745 700	kilowatt
Pressure:	lbs/sq. in. lbs/sq. in. lbs/sq. in.	6.894 757 0.069 0.070 303	kilopascal bar kg/sq. cm
Temperature:	degree F	1.8 F - 32	degree C
Torque:	pound/inch pound/foot	0.112 985 1.355 818	newton meter newton meter
Velocity:	miles/hr.	1.609 344 *	kilometer/hr.
Volume:	cubic inch cubic foot cubic yard ounce (US fluid) quart (US liquid) quart (Imperial) gallon (US) gallons (Imperial)	16.387 06 0.028 317 0.764.555 29.573 53 0.946 353 1.136 523 3.785 412 4.546 092	cubic centimeter cubic meter cubic meter milliliter litre litre litre litre
Volume/Time:	gallon/min.	3.785 412	litre/min.

* = exact

SECTION INDEX

ENGINES

FOR ENGINE REPAIR, SEE THE ENGINE SERVICE MANUAL 87630274

CNH America LLC.
245 E NORTH AVENUE
CAROL STREAM, IL 60188 U.S.A.

Bur5-11220

Issued February, 2008

Section
2000

ENGINE AND RADIATOR REMOVAL AND INSTALLATION

CNH America LLC.
245 E NORTH AVENUE
CAROL STREAM, IL 60188 U.S.A.

Bur 5-11230

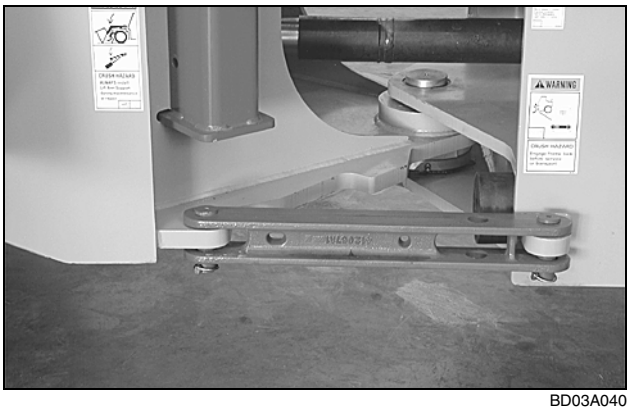
Issued February, 2008

TABLE OF CONTENTS

ENGINE

Removal

STEP 1



BD03A040

Park machine on a level surface and lower bucket to ground. Put articulation lock in LOCKED position.

STEP 2

Stop engine. Actuate brake pedal several times to discharge brake accumulators. Put key switch in ON position and move loader control lever back and forth at least 30 times to release any pressure from hydraulic circuit. Put key switch in OFF position.

STEP 3

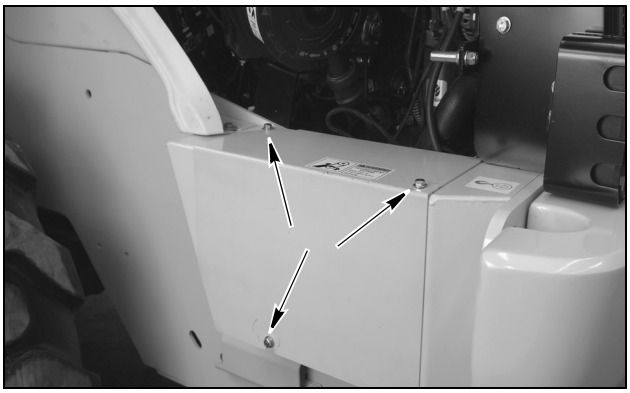
Slowly loosen the filler cap for hydraulic reservoir to release air pressure in hydraulic reservoir.

STEP 4

BD08B019-01

Put master disconnect switch in OFF position. Then remove the bolts holding it to the hood frame, and lay master disconnect to the side.

STEP 5



BD08B010-01

Remove the three bolts from the battery box cover from each side and disconnect batteries from the machine.

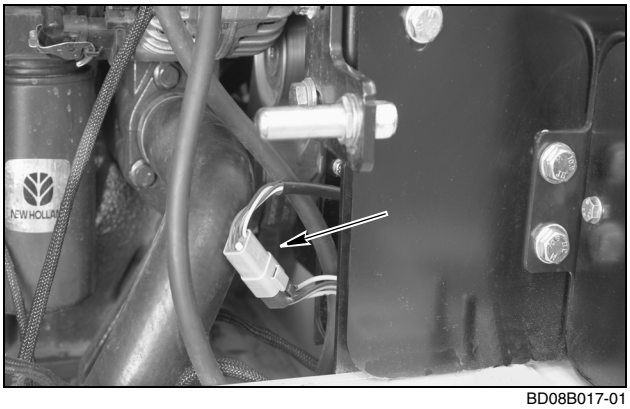
STEP 6

BD08B016-01

BACKUP ALARM FROM BACKSIDE

Remove the four bolts nuts and washers holding the backup alarm to the hood frame and lay the backup alarm to the side.

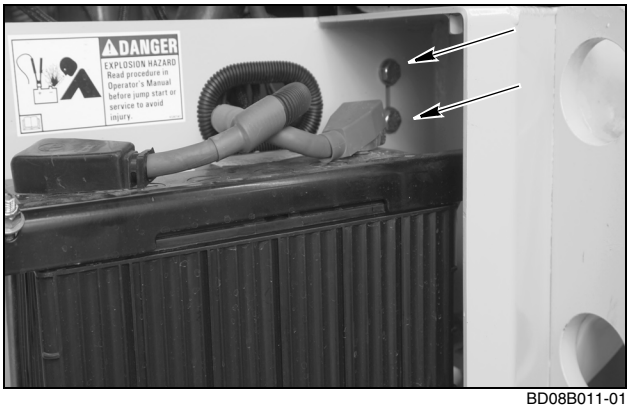
STEP 7



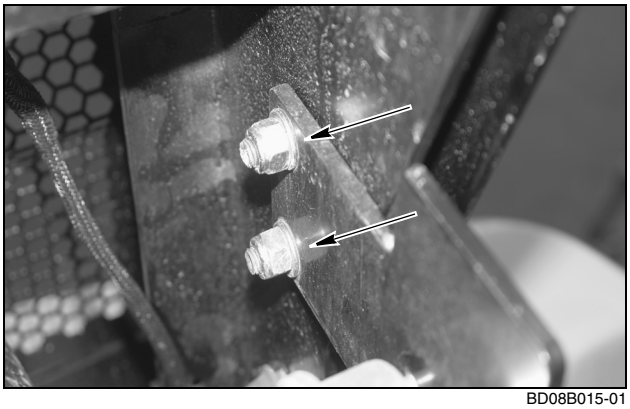
BD08B017-01

Disconnect the wire harness connector for the tail lights on each side.

STEP 8



BD08B011-01



BD08B015-01

Remove the top bolt and loosen the bottom bolt located inside the battery box. Nuts and washers are located on back side of battery box inside the engine compartment. Repeat procedure for other side of the machine

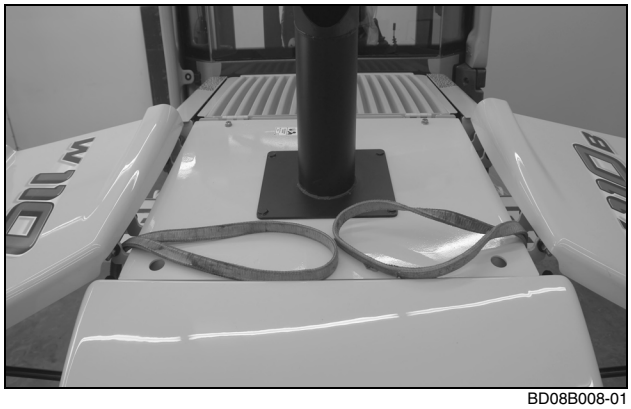
NOTE: *The bracket is slotted and the bottom bolt does not need to be removed.*

STEP 9

BD08B009-01

Run a lifting strap through the back hinge on each side of the hood, route the strap behind the exhaust stack.

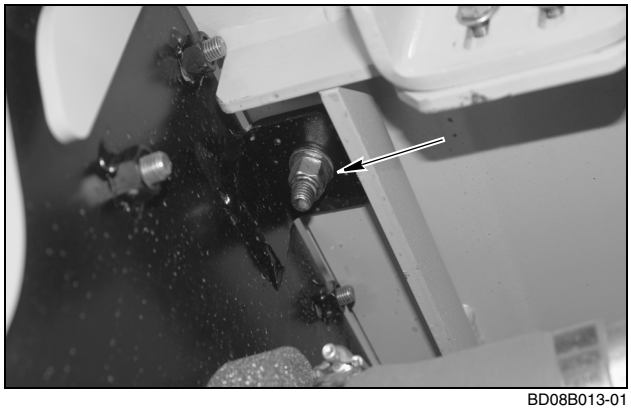
STEP 10



BD08B008-01

Route the strap in back of the exhaust stack, attach lifting equipment to the strap, take up the slack.

STEP 11

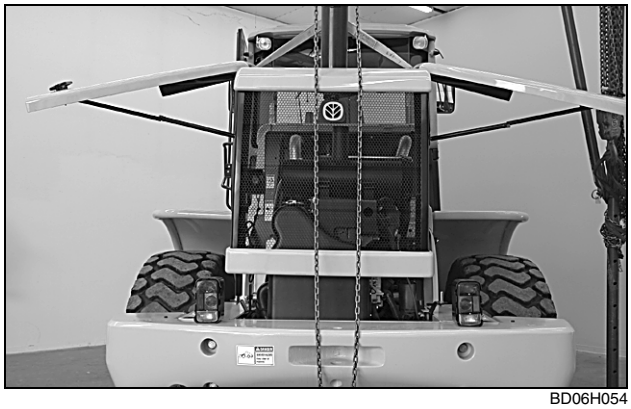


BD08B013-01

LEFT SIDE

Have another person balance the hood, and remove the bolt, nut and washer from the front of the hood on each side.

STEP 12



BD06H054

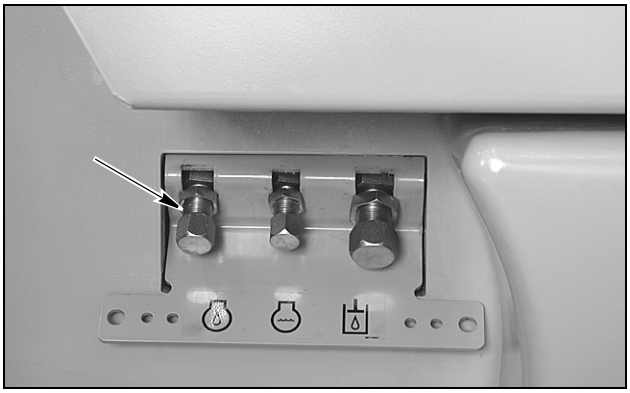
Carefully raise and remove hood from loader. Lower hood onto suitable platform and disconnect lifting equipment.

STEP 13

BD02N160

Put a container capable of holding at least 22.7 liter (6.0 gallon) below radiator drain. Remove radiator cap. Remove cap and drain coolant into container. Install cap after coolant has drained. Install radiator cap.

STEP 14



BD02N160

Put a container capable of holding at least 12.3 liter (13 U.S. quarts) below engine oil drain. Remove cap and drain oil into container. Install cap after oil has drained.

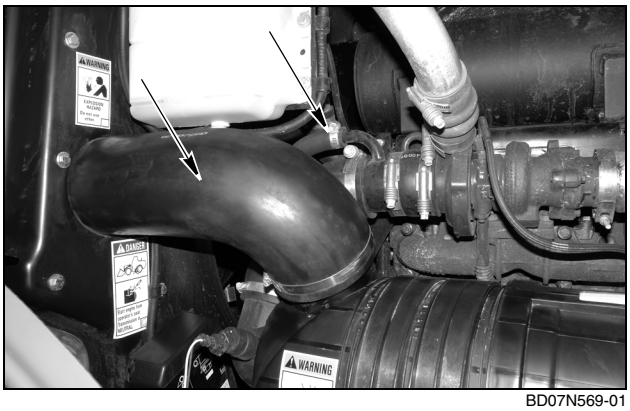
NOTE: *After draining oil disconnect drain hose from frame for removal with engine.*

STEP 15

BD07N568-01

Tag and disconnect engine wiring harness connector from air filter restriction switch.

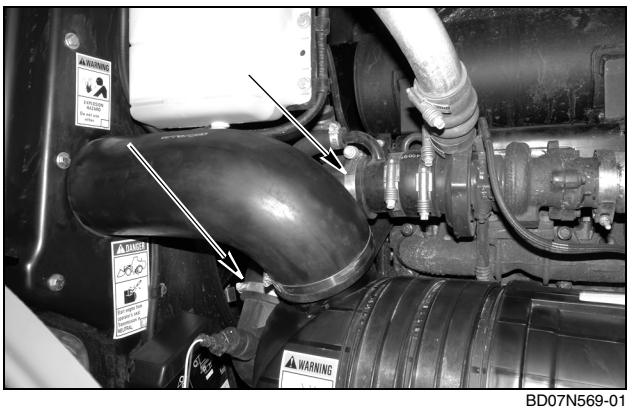
STEP 16



BD07N569-01

Loosen clamp on air cleaner intake hose and remove the crankcase ventilation hose.

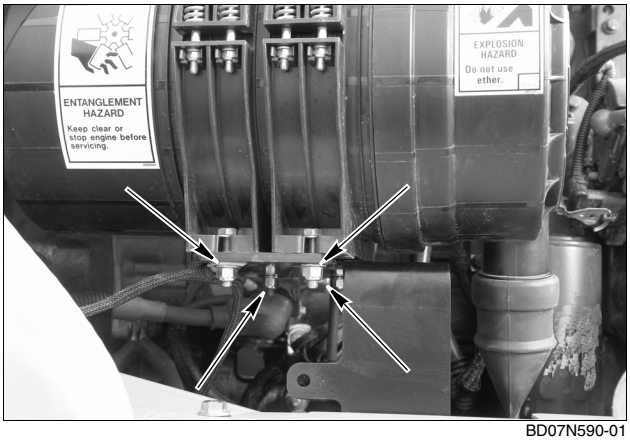
STEP 17



BD07N569-01

Loosen clamps on turbocharger and air cleaner, remove the intake hose.

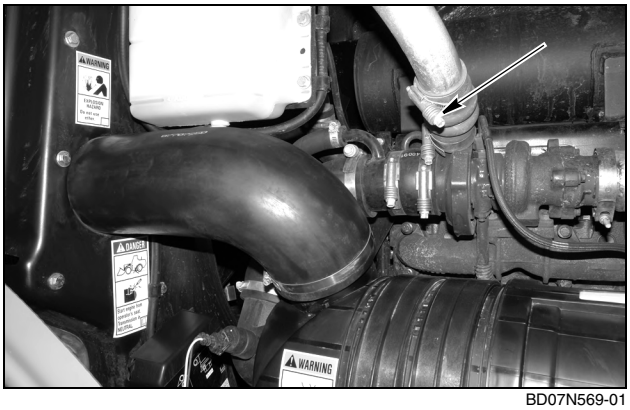
STEP 18



BD07N590-01

Remove the air cleaner by removing the four bolts.

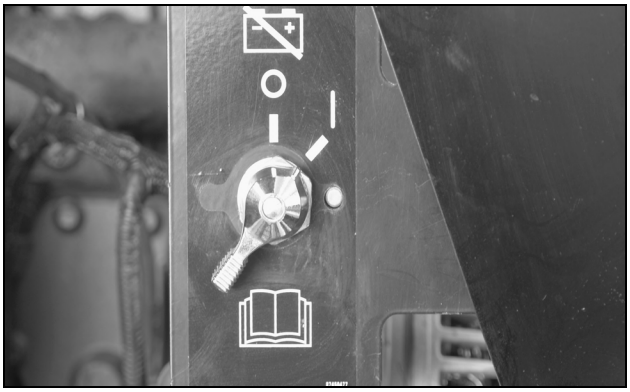
STEP 19



BD07N569-01

Loosen the clamp on the turbocharger for the after cooler inlet hose.

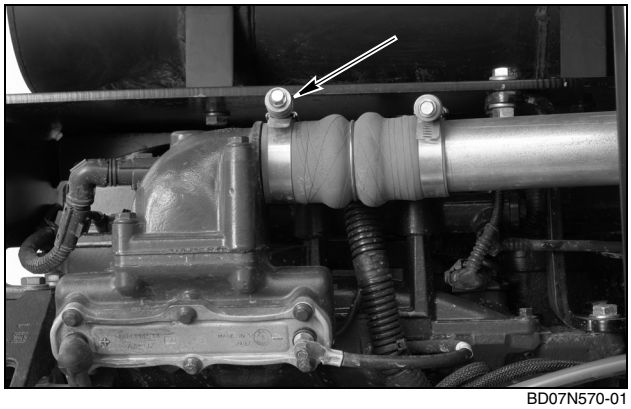
STEP 20



BD08B020-01

Loosen the clamp on the after cooler and remove the after cooler inlet hose from the machine.

STEP 21



BD07N570-01

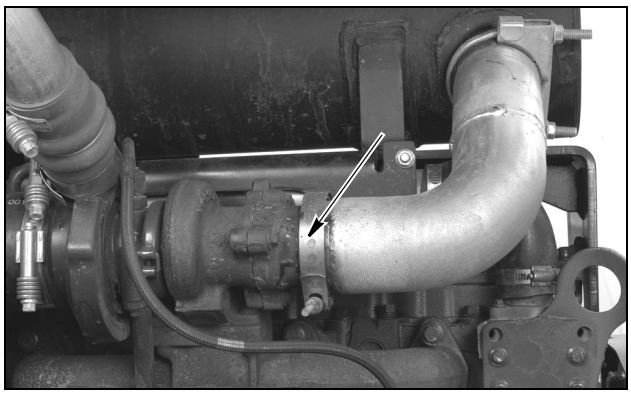
Loosen the clamp on the intake manifold for the after cooler output hose.

STEP 22

BD07N571-01

Loosen the clamp on the after cooler and remove the after cooler outlet hose from the machine.

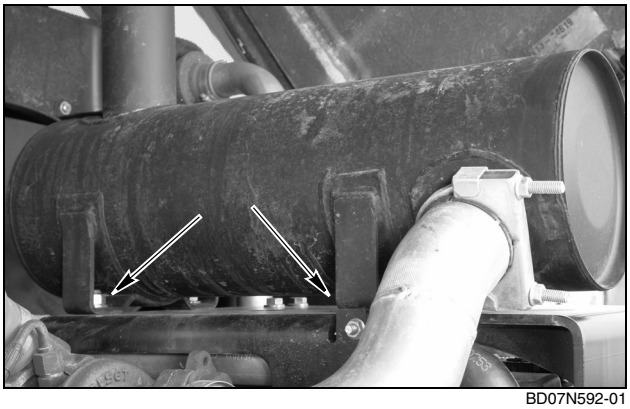
STEP 23



BD07N572-01

Loosen the exhaust clamp from the turbocharger.

STEP 24



BD07N592-01

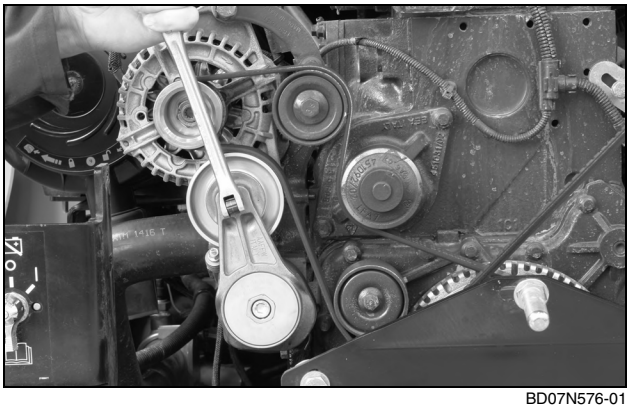
Remove the muffler from the bracket.

STEP 25

BD08B028-01

Remove the two mounting bolts from the belt cover on the left hand side. Repeat procedure for the right side, remove the belt cover.

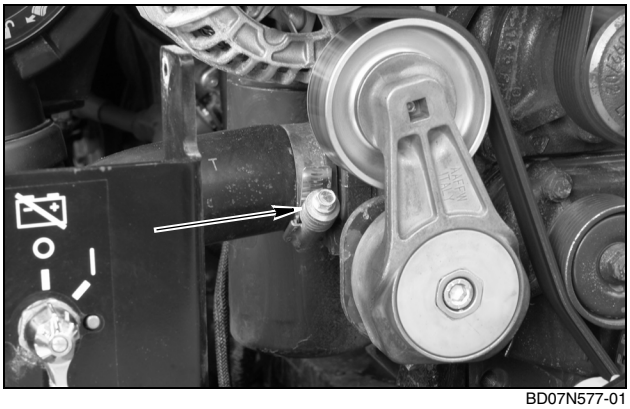
STEP 26



BD07N576-01

Remove the drive belt from the engine.

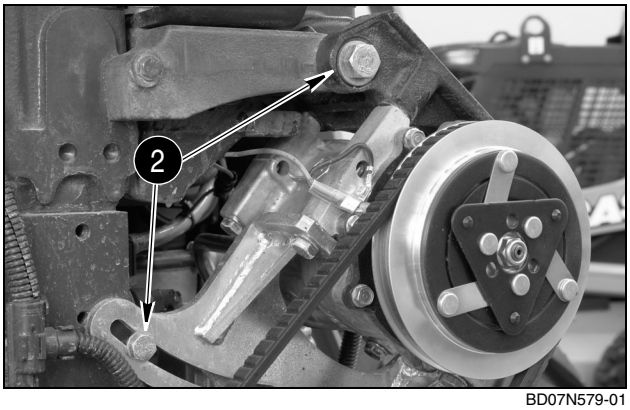
STEP 27



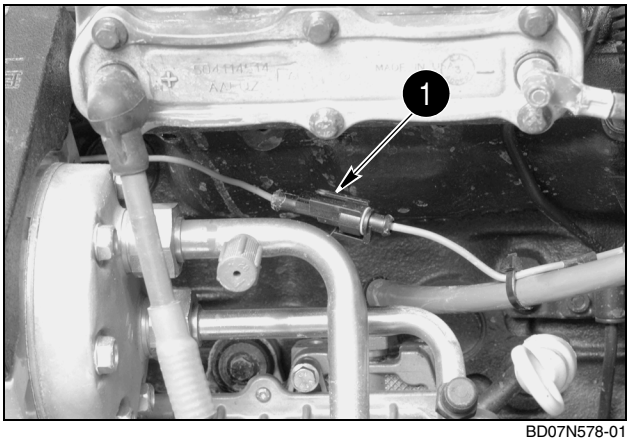
BD07N577-01

Loosen clamps and remove lower cooler hose from the engine.

STEP 28



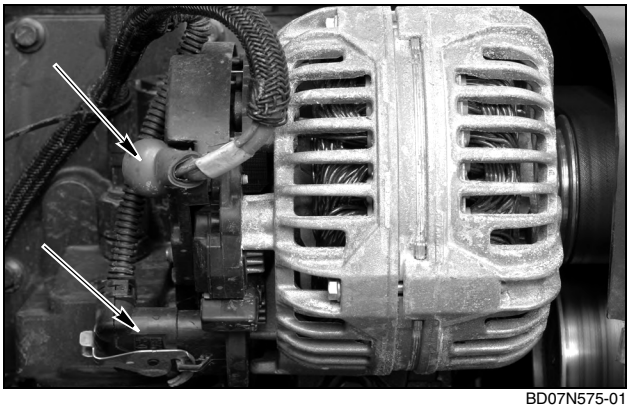
BD07N579-01



BD07N578-01

If loader is equipped with air conditioning, identify, tag, and disconnect the engine wiring harness connectors from air compressor clutch connector (1). Remove the two mounting bolts (2) for the compressor and set the compressor on the left battery cover.

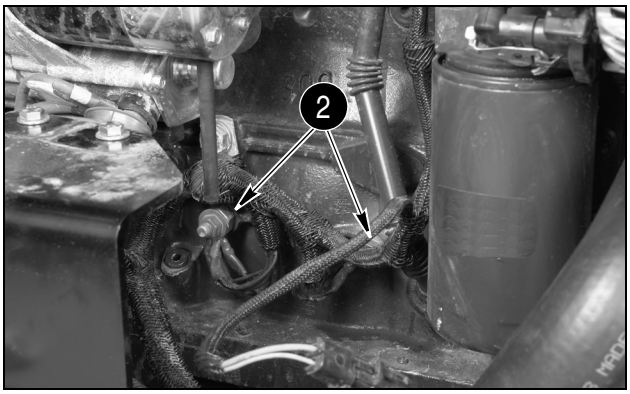
STEP 29



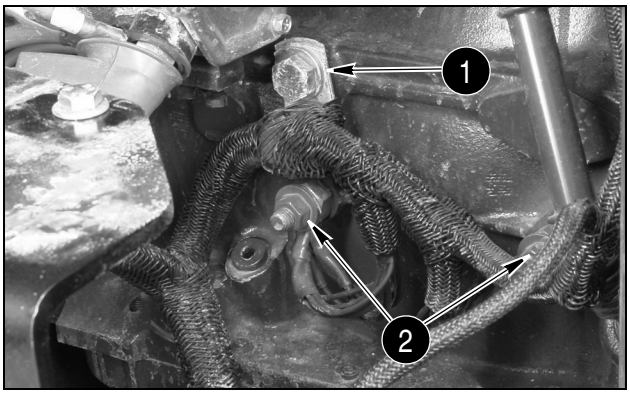
BD07N575-01

Tag and disconnect the wiring from the alternator.

STEP 30



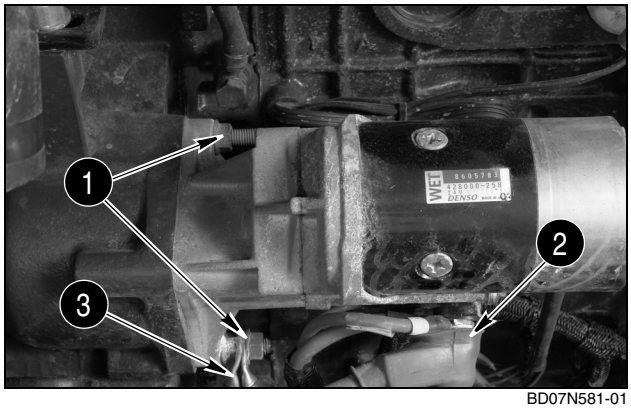
BD07N580-01



BD07N582-01

Remove bolt securing wiring harness clamp (1) to the engine. Remove ground wires (2) from the engine.

STEP 31

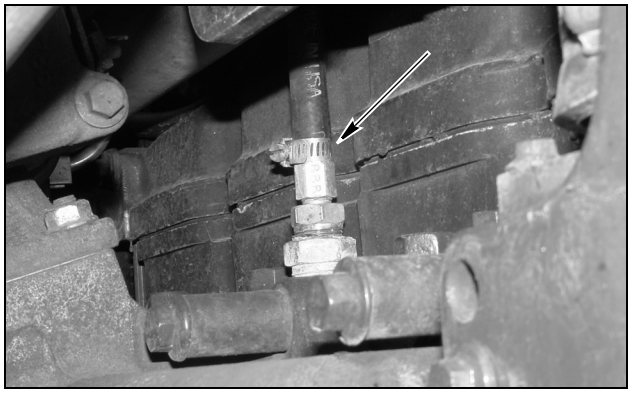


BD07N581-01

Tag and remove the wires from the starter solenoid (2), remove the ground cable and ground strap (3) from the starter. Then remove the two mounting bolts (1).

NOTE: *Move the starter cables away from the engine, move the wiring harness away from the engine.*

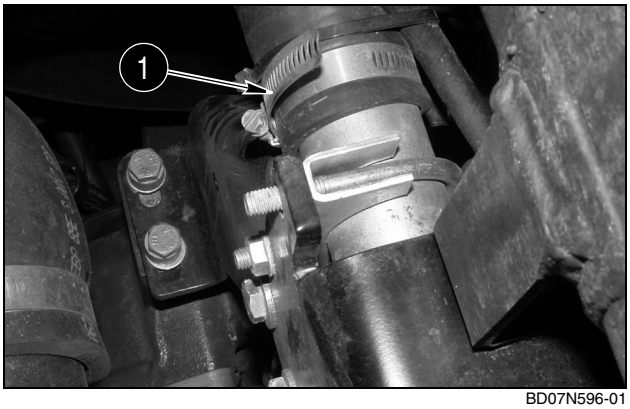
STEP 32



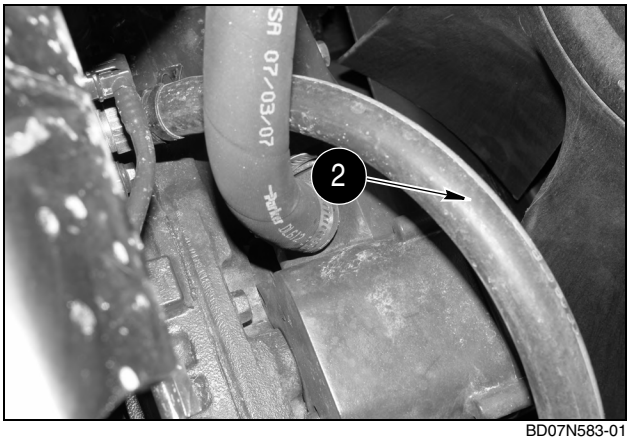
BD07N599-01

Disconnect the engine coolant vent hose and route to the rear of the engine.

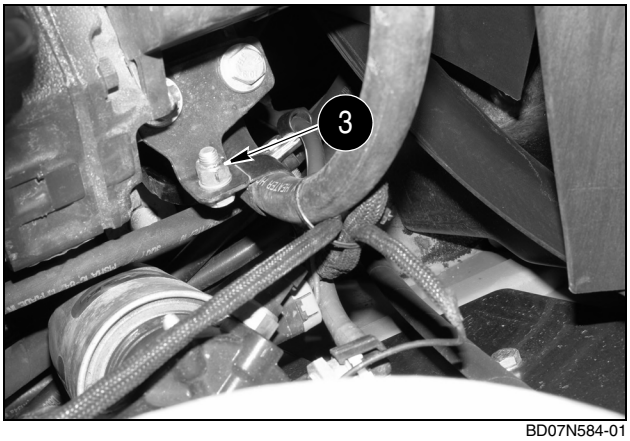
STEP 33



BD07N596-01



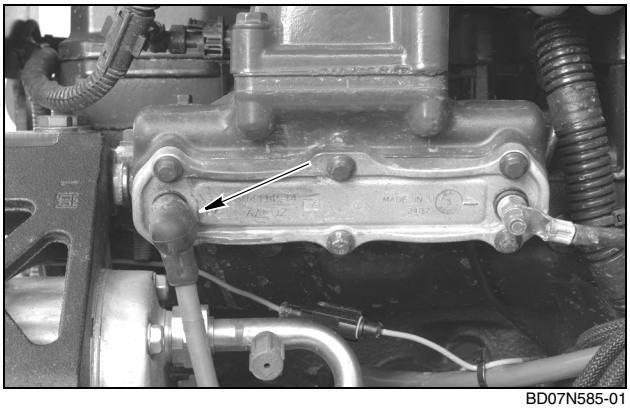
BD07N583-01



BD07N584-01

Remove the radiator hose (1) from the rear of the engine, remove the heater hose from the rear of the engine (2), remove the clamp bolts and clamps (3) from the bell housing.

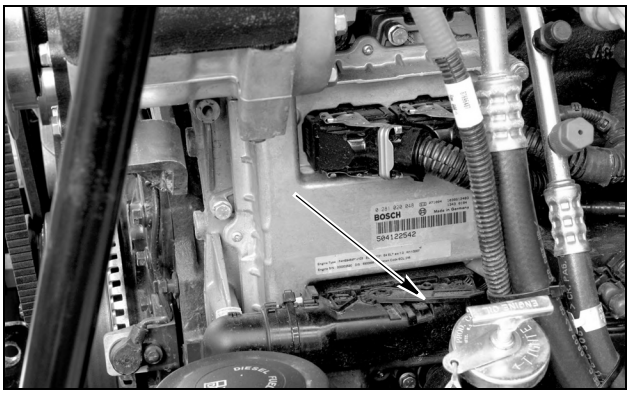
STEP 34



BD07N585-01

Tag and remove the grid heater cable.

STEP 35

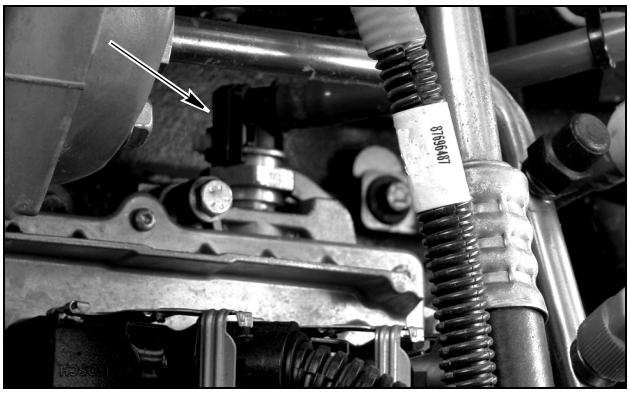


BD07N586-01

Disconnect the wiring harness from the EDC 7 controller.

Pulling out on the lever will release the connector from the controller.

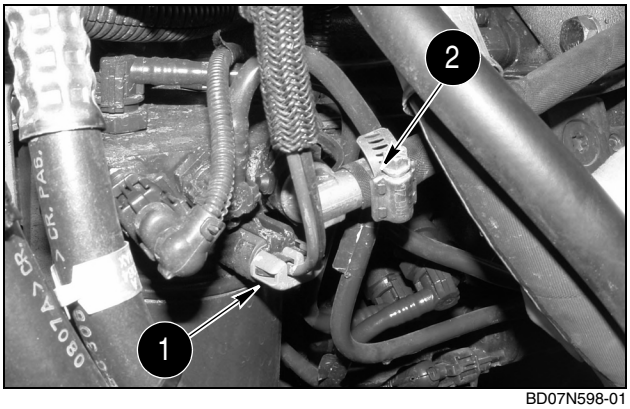
STEP 36



BD07N591-01

Remove the fuel line from the top of the EDC 7 controller, plug the line and cap the fitting.

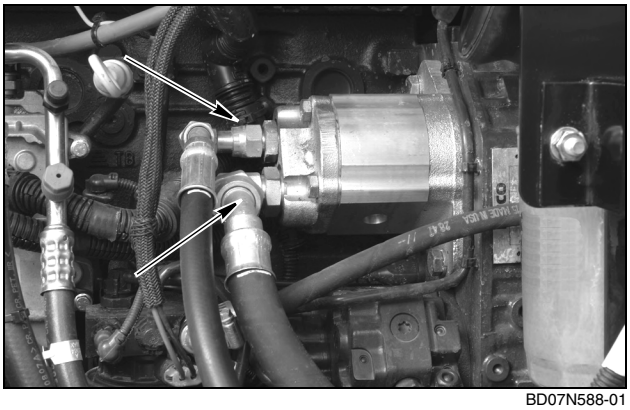
STEP 37



BD07N598-01

Tag and disconnect the fuel filter heater wires (1), disconnect the fuel line (2) from the fuel filter head, plug the line and cap the fitting.

STEP 38



BD07N588-01

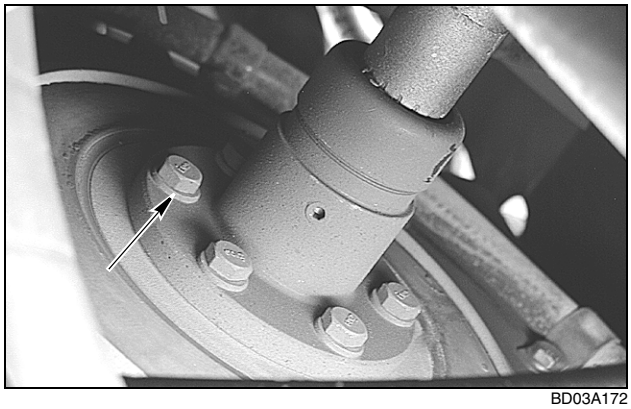
Connect and turn on vacuum pump to hydraulic reservoir. Tag and remove the hydraulic lines from the brake system pump, plug the lines and cap the fittings.

STEP 39

BD07N589-01

Remove the lower cover for the drive shaft by removing bolts around case.

STEP 40



BD03A172

Remove the drive shaft bolts from the flywheel. Move the drive shaft clear of the flywheel.

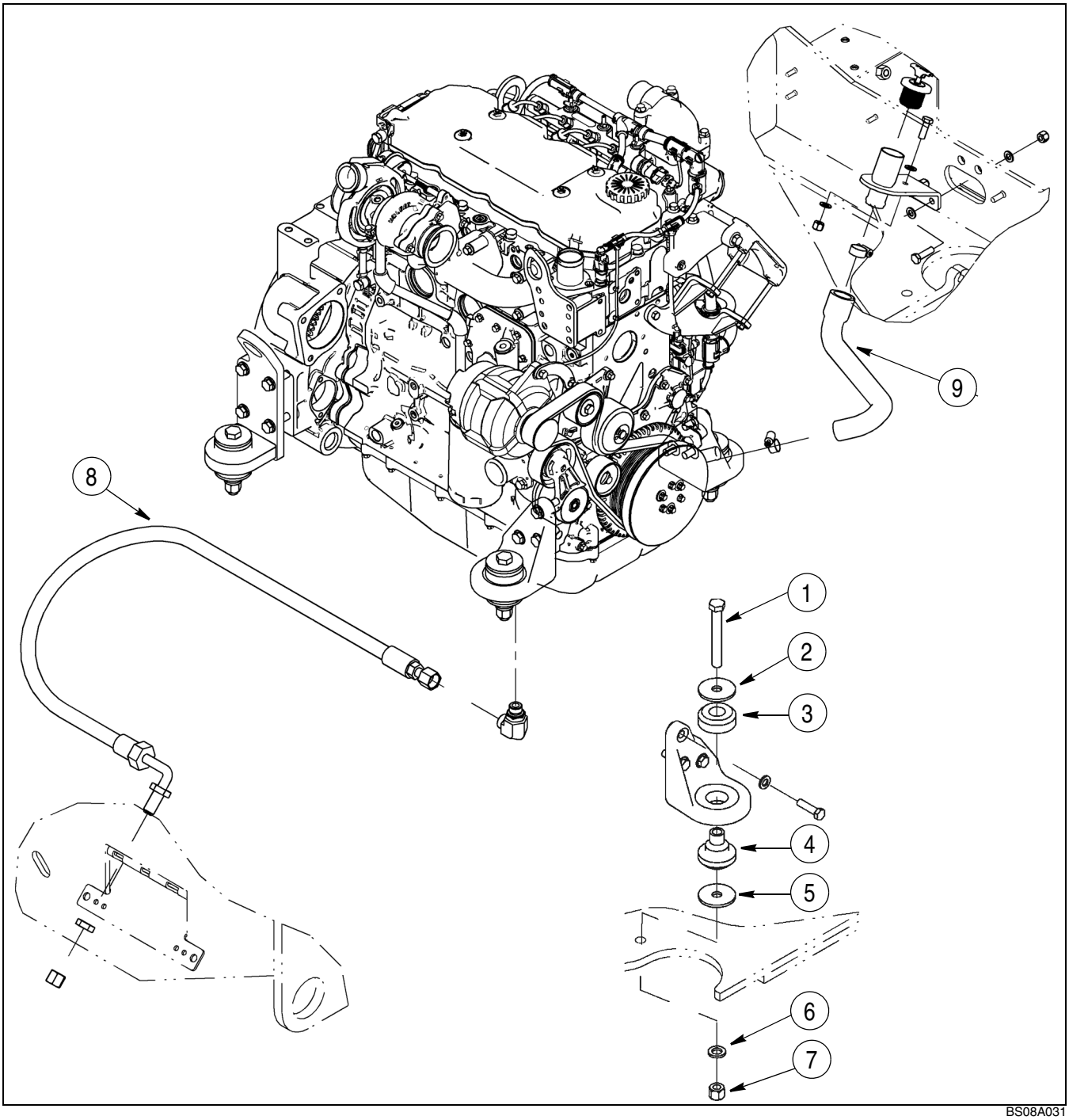
STEP 41

Connect suitable lifting equipment to engine lifting brackets. Take up all slack in lifting equipment. Remove the engine mounting bolts and lift the engine enough to gain access to the drain hose, pull the drain hose with the engine.

STEP 42

Slowly raise engine from rear chassis. Be sure all harness connections and hoses have been disconnected and are clear of the engine. Remove engine from machine.

Installation



BS08A031

1. ENGINE MOUNT BOLT
2. WASHER
3. INSOLATOR UPPER
4. INSOLATOR LOWER
5. WASHER
6. WASHER
7. NUT
8. REMOTE OIL DRAIN HOSE
9. OIL FILL TUBE

STEP 43

If engine rubber isolators require replacement, remove and discard isolators (3 and 4). Install new rubber isolator (4), then rubber isolator (3).

If mounting brackets were removed from the engine, retorque the mounts to the engine to 118 to 133 Nm (87 to 98 pound-feet).

STEP 44

Slowly raise engine and move into position over rear chassis. Be sure all harness connections and hoses are out of the way then lower engine. Put washer (5) between front rubber isolator (4) and chassis. Install washer (2), bolt (1), washer (6), and nut (7) in engine isolators. Lower engine into position.

STEP 45

Tighten engine mounting bolts to a torque of 244 to 298 Nm (180 to 220 pound-feet).

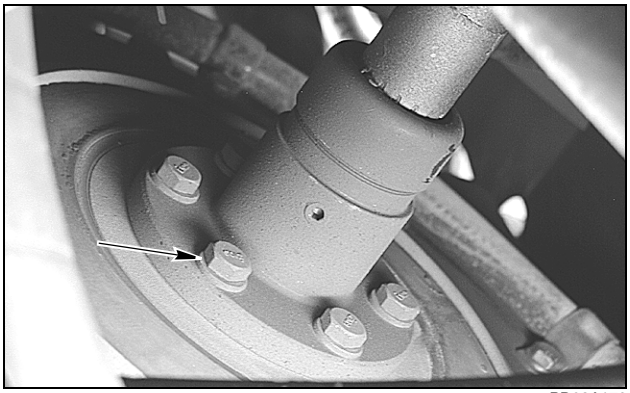
STEP 46

Disconnect lifting equipment from engine lifting brackets.

STEP 47

Connect engine oil drain hose to frame bracket.

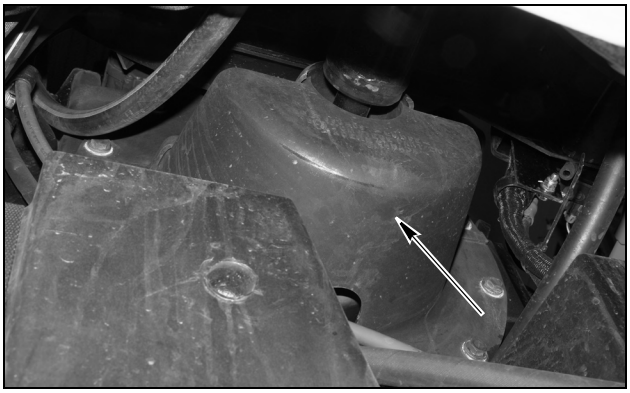
STEP 48



BD03A172

At front of engine, position drive shaft on engine coupling. Install six bolts to secure drive shaft to engine coupling. Apply Loctite 242 to threads and tighten the six bolts to a torque of 53 to 62 Nm (39 to 46 pound-feet).

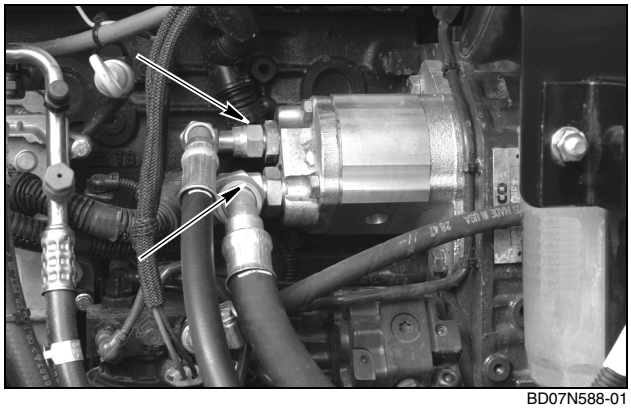
STEP 49



BD07N589-01

Install the lower cover for the drive shaft.

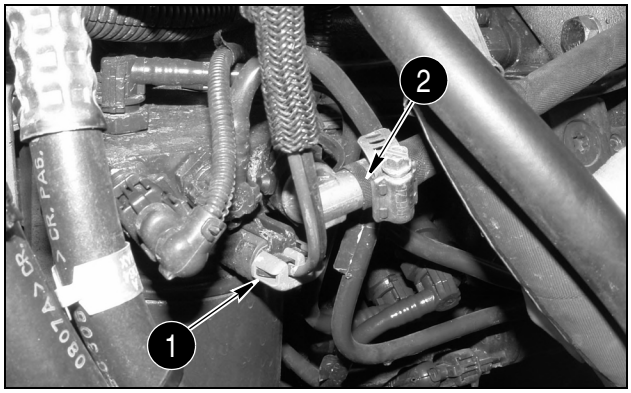
STEP 50



BD07N588-01

Connect and turn on vacuum pump to the hydraulic reservoir. Remove caps from fittings and plugs from hoses. Connect hoses to brake pump following tags installed during removal. Remove and discard tags. Turn off and disconnect vacuum pump from hydraulic reservoir.

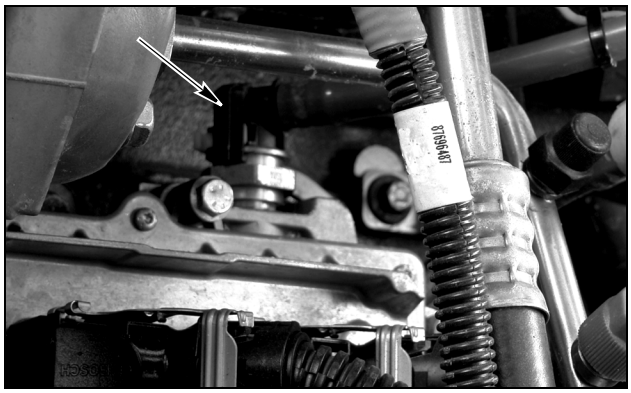
STEP 51



BD07N598-01

Remove cap from fitting and plug from the hose, connect fuel line (2). Connect fuel filter heater wires (1). Remove and discard tag.

STEP 52



BD07N591-01

Remove cap from fitting and plug from the hose, connect fuel line to EDC 7.