9007B HYDRAULIC EXCAVATOR

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[redacted] *Sections to be distributed at a later date*

Reprinted

December 1999

SERVICE MANUAL

Hydraulic Excavator

9007B

7-22241

1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4

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Section

1001

SAFETY, GENERAL INFORMATION AND TORQUE SPECIFICATIONS

Case

Cre 7-21930GB

Issued January 1999

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WARNING : *This symbol is used in this manual to indicate important safety messages. Whenever you see this symbol, carefully read the message that follows, as there is a risk of serious injury.*

GENERAL INFORMATION

Cleanning

Clean all metal parts except bearings, in a suitable cleaning solvent or by steam cleaning. Do not use caustic soda for steam cleaning. After cleaning, dry and put oil on all parts. Clean oil passages with compressed air. Clean bearings in a suitable cleaning solvent, dry the bearings completely and put oil on the bearings.

Inspection

Check all parts when the parts are disassembled. Replace all parts that have wear or damage. Small scoring or grooves can be removed with a hone or crocus cloth. Complete a visual inspection for indications of wear, pitting and the replacement of parts necessary to prevent early failures.

Bearings

Check bearings for easy action. If bearings have a loose fit or rough action replace the bearing. Wash bearings with a suitable cleaning solvent and permit to air dry. DO NOT DRY BEARINGS WITH COMPRESSED AIR.

Needle bearings

Before you press needle bearings in a bore always remove any metal protrusions in the bore or edge of the bore. Before you press bearings into position put petroleum jelly on the inside and outside diameter of the bearings.

Gears

Check all gears for wear and damage. Replace gears that have wear or damage.

Oil seals, O-rings and gaskets

Always install new oil seals, O-rings and gaskets. Put petroleum jelly on seals and O-rings.

Shafts

Check all shafts that have wear or damage. Check the bearing and oil seal surfaces of the shafts for damage.

Service parts

Always install genuine Case service parts. When ordering refer to the Parts Catalog for the correct part number of the genuine Case replacement items. Failures due to the use of other than genuine Case replacement parts are not covered by warranty.

Lubrication

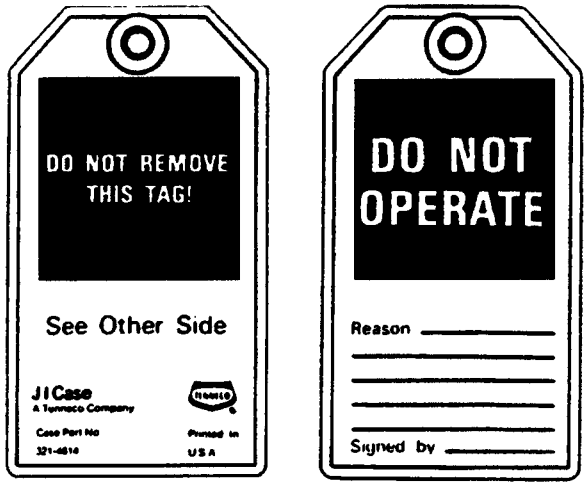
Only use the oils and lubricants specified in the Operator's or Service Manuals. Failures due to the use of non-specified oils and lubricants are not covered by warranty.

SAFETY

This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.

To prevent injury always follow the Warning, Caution and Danger notes in this section and throughout the manual.

Put the warning tag shown below on the key for the keyswitch when servicing or repairing the machine. One warning tag is supplied with each machine. Additional tags Part Number 331-4614 are available from your service parts supplier



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WARNING: *Read the operator's manual to familiarize yourself with the correct control functions.*

WARNING: *Operate the machine and equipment controls from the seat position only. Any other method could result in serious injury.*

WARNING: *This is a one man machine, no riders allowed.*

WARNING: *Before starting engine, study Operator's Manual safety messages. Read all safety signs on machine. Clear the area of other persons. Learn and practice safe use of controls before operating.*
It is your responsibility to understand and follow manufacturers instructions on machine operation, service and to observe pertinent laws and regulations. Operator's and Service Manuals may be obtained from your Case dealer.

WARNING: *If you wear clothing that is too loose or do not use the correct safety equipment for your job, you can be injured. Always wear clothing that will not catch on objects. Extra safety equipment that can be required includes hard hat, safety shoes, ear protection, eye or face protection, heavy gloves and reflector clothing.*

WARNING: *When working in the area of the fan belt with the engine running, avoid loose clothing if possible, and use extreme caution.*

WARNING: *When doing checks and tests on the equipment hydraulics, follow the procedures as they are written. DO NOT change the procedure.*

WARNING: *When putting the hydraulic cylinders on this machine through the necessary cycles to check operation or to remove air from a circuit, make sure all people are out of the way.*

WARNING: *Use insulated gloves or mittens when working with hot parts.*

WARNING: *Lower all attachments to the ground or use stands to safely support the attachments before you do any maintenance or service.*

WARNING: *Pin sized and smaller streams of hydraulic oil under pressure can penetrate the skin and result in serious infection. If hydraulic oil under pressure does penetrate the skin, seek medical treatment immediately. Maintain all hoses and tubes in good condition. Make sure all connections are tight. Make a replacement of any tube or hose that is damaged or thought to be damaged. DO NOT use your hand to check for leaks, use a piece of cardboard or wood.*

WARNING: *When removing hardened pins such as a pivot pin, or a hardened shaft, use a soft head (brass or bronze) hammer or use a driver made from brass or bronze and a steel head hammer.*

WARNING: *When using a hammer to remove and install pivot pins or separate parts using compressed air or using a grinder, wear eye protection that completely encloses the eyes (approved goggles or other approved eye protectors).*

WARNING: *Use suitable floor (service) jacks or chain hoist to raise wheels or tracks off the floor. Always block machine in place with suitable safety stands.*

WARNING: *When servicing or repairing the machine, keep the shop floor and operator's compartment and steps free of oil, water, grease, tools, etc. Use an oil absorbing material and/or shop cloths as required. Use safe practices at all times.*

WARNING: *Some components of this machine are very heavy. Use suitable lifting equipment or additional help as instructed in this Service Manual.*

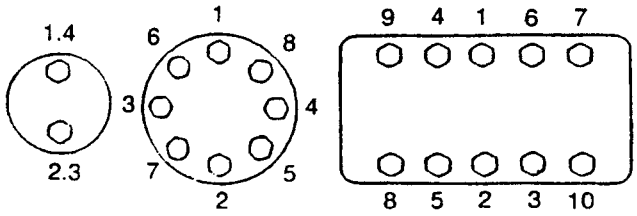
WARNING: *Engine exhaust fumes can cause death. If it is necessary to start the engine in a closed place, remove the exhaust fumes from the area with an exhaust pipe extension. Open the doors and get outside air into the area.*

WARNING: *When the battery electrolyte is frozen, the battery can explode if (1), you try to charge the battery, or (2), you try to jump start and run the engine. To prevent the battery electrolyte from freezing, try to keep the battery at full charge. If you do not follow these instructions, you or others in the area can be injured.*

STANDARD TORQUE DATA FOR CAP SCREWS AND NUTS

Tightening of cap screws, nuts

Tighten alternately so that tightening torque can be applied evenly. The numbers in the figure below indicate the order of tightening.



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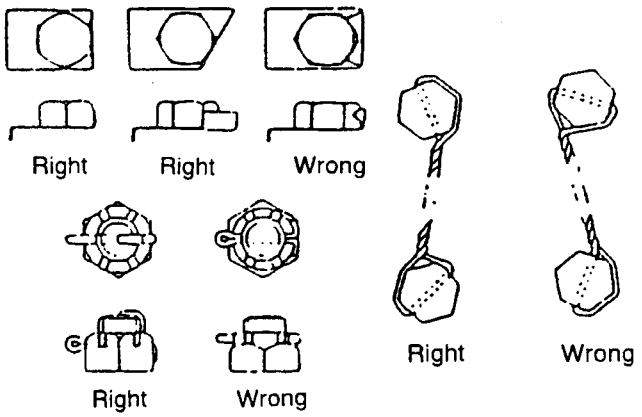
Apply engine oil to the thread portion of the cap screw so that uniform tightening torque is obtained.
The cap screws and nuts that cannot be inspected externally or those as indicated in the assembly/installation sections should be saftied with lockwire, cotter pin or bent washer.



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Cap screws which have had Loctite used (white residue remains after removal) should be cleaned with light oil or suitable cleaning solvent and dried. Apply 2-3 drops of Loctite to the thread portion of the cap screw and then tighten.

Torque table

Tighten cap screws and nuts according to the table below if there are no other special instructions.

Cap Screw Name Size (Size)			M6	M8	M10	M12	M14	M16	M18	M20
Cap Screw	Spanner	[mm]	10	13	17	19	22	24	27	30
		[in.]	0.39	0.51	0.67	0.75	0.87	0.95	1.06	1.18
	Tightening torque	[Nm]	6.9	15.7	32.3	58.8	98.0	137.2	196.0	274.0
		[lb-ft]	5.1	11.6	23.9	43.4	72.3	101.2	144.6	202.4
Socket Head Cap Screw	Spanner	[mm]	5	6	8	10	12	14	14	17
		[in.]	0.20	0.24	0.32	0.39	0.47	0.55	0.55	0.67
	Tightening torque	[Nm]	8.8	21.6	42.1	78.4	117.6	176.4	245.0	343.0
		[lb-ft]	6.5	15.9	31.1	57.8	86.8	130.1	180.8	253.1

Section

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SPECIFICATIONS

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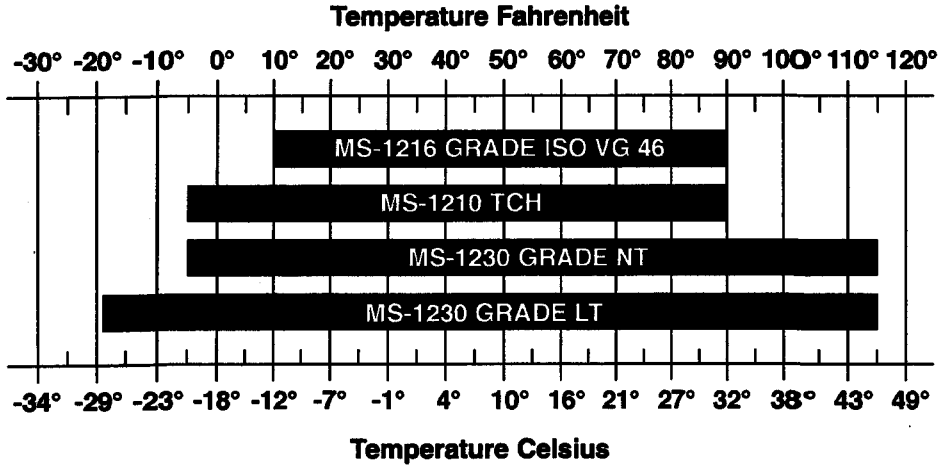
FLUIDS AND LUBRICANTS

Lubricants must have the correct properties for each application.

> ⚠ **WARNING :** *The conditions of use for individual fluids and lubricants must be respected.*

Hydraulic fluid

Use only hydraulic oils meeting Case specifications or equivalent AW (anti-wear) hydraulic oils.



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NOTE : *Case specification MS-1210 TCH Fluid is used in place of ISO VG 32 (-5 to +65°F) and ISO VG 46 (+10 to +90°F).*

Case specifications MS-1230 Grade NT or Grade LT is used in place of ISO VG 32 (-5 to +65°F), ISO VG 46 (+10 to +90°F), ISO VG 100 (+30 to +115°F), and MS-1210 TCH.

Final drive gear boxes

Extreme pressure oil used for enclosed transmission components.
Extreme pressure oil type API GL5 grade 80W90 or ISO VG 150 or CASE 135H Gear lube.

Grease

No. 2 EP Lithium Grease or Molydisulfide Grease.

Engine oil

CASE N°1 motor oil is the oil recommended for your engine. This oil ensures correct lubrication of your engine in all working conditions.

If CASE N°1 Multiperformance or Performance engine oil cannot be obtained, use only oil of the API/ CG/CF category.

NOTE : *Do not put any Performance Additive or other additive in the sump. Oil change intervals shown in the Operator's manual are based on tests carried out on CASE lubricants.*

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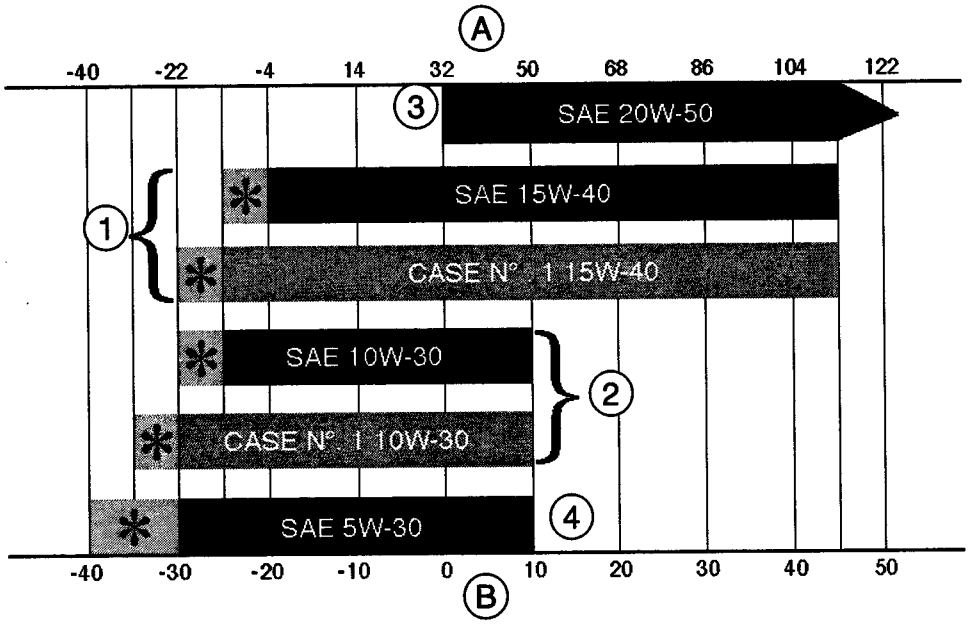
RB97F100

Oil viscosity/Oil range



CS98M561

(A) Fahrenheit Temperature
(B) Celsius Temperature
(1) All seasons
(2) Winter
(3) Tropical
(4) Arctic
(*) Use of an engine oil heater, or engine coolant heater is required.

Fuel

Use fuel which is to ASTM (American Society for Testing and Materials) D975 standard.

Use grade N°2 fuel. The use of other types of fuel can result in a loss of power and may cause high fuel consumption.

When the temperature is very cold, the use of a mixture of N°1 and N°2 fuel is permitted. See your fuel vendor for winter fuel requirements in your area.

If the temperature falls below the fuel cloud point (point at which wax begins to form) the wax crystals will cause power loss or will prevent the engine from starting.

IMPORTANT : *In cold weather, fill the fuel tank at the end of the day's work, in order to prevent the formation of condensation.*

Fuel storage

Long storage can lead to the accumulation of impurities and condensation in the fuel. Engine trouble can often be traced to the presence of water in the fuel.

The storage tank must be placed outside and the temperature of the fuel should be kept as low as possible. Drain off water and impurities regularly.

Anti-freeze/Anti-corrosion

Use anti-freeze in all seasons to protect the cooling system from corrosion and all risk of freezing.

For areas where ambient temperature is over -36°C (-33°F), use a blend of 50% ethylene-glycol based anti-freeze.

For areas where the temperature is below -36°C (-33°F), it is advisable to use a blend of 40% water and 60% anti-freeze.

Capacities

Engine Oil Capacity - with Filter Change	6.8 liters	1.8 U.S. gallons
Engine Cooling System	10.1 liters	6.7 U.S. gallons
Fuel Tank	140 liters	37 U.S. gallons
Hydraulic Oil Tank Capacity	56 liters	14.8 U.S. gallons
Total Hydraulic System Capacity	95 liters	25 U.S. gallons
Final Drive Case Capacity	1.7 liters	1.8 U.S. quarts
Lower Rollers	120 to 130 cc	4 to 4.4 oz
Upper Rollers	50 to 55 cc	1.7 to 1.8 oz
Front idler wheels	70 to 75 cc	2.4 to 2.5 oz

NOTE : *These capacities are only a guide to the quantities. Always use the dipstick, sight gauges or level plug to make sure that fluid levels are correct.*

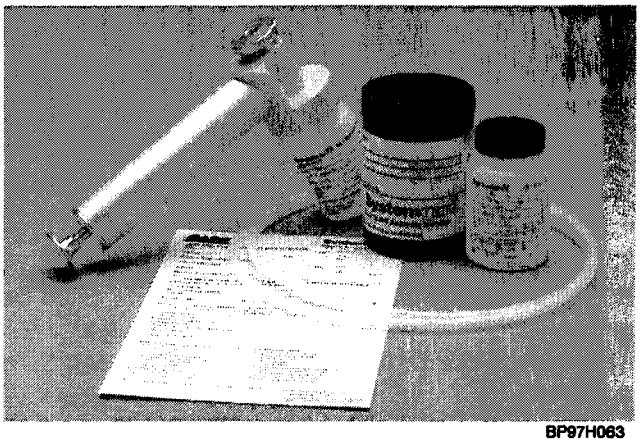
ENVIRONMENT

Before carrying out any maintenance operation on this machine and before disposing of used fluids or lubricants, always think of the environment. Never throw oil or fluid on the ground and never place it in leaking receptacles.

Contact your local ecological recycling center or your CASE Dealer to obtain information on the correct method of disposing of these materials.

SYSTEMGARD LUBRICATION ANALYSIS PROGRAM

Ask your CASE Dealer about our Lubricant Analysis Program, Systemgard. Through this service, your lubricants are tested in an independent laboratory. You simply remove a sample of lubricant from your machine and send the sample to the Systemgard laboratory. After the sample is processed, the laboratory will report back to you and guide you with maintenance requirements. Systemgard can help support your equipment up time and provide you with a service that can pay back dividends when you trade for another piece of CASE equipment.



BP97H063

MACHINE GENERAL SPECIFICATIONS

Engine

Make and type ..... ISUZU A-4JB1
Number of cylinders 4
Bore/stroke ..... 93 mm x 102 mm (3.66 in x 4.02 in)
Displacement ..... 2771 cm^3 (169 cu in)
Cooling ..... Anti-freeze mix water
Battery start ..... 2-12 volt batteries

Working conditions

Speed ..... 2100 rpm
Power : ECC 1289 ..... 40.4 kW (53.4 ch)
Capacity : Engine oil (with filter change) ..... 6.8 liters (1.8 U.S. gallons)
Fuel tank ..... 140 liters (37 U.S. gallons)

Hydraulic system

Two variable displacement, axial piston type pumps for supplying attachments, swing and travel motors.
Main pump output ..... 2 x 75.6 L/mn (2 x 20 gpm)

One pump for supplying the dozer blade
Maximum dozer blade pump
displacement ..... 25.5 L/mn (6.7 gpm)

Circuit relief valve
Attachment ..... 4410 PSI (30.4 MPa)
Swing ..... 2988 PSI (20.6 MPa)
Travel ..... 4120 PSI (28.4 MPa)
Dozer blade ..... 3263 PSI (22.6 MPa)

Control valves

Five sections control valve for left-hand travel, boom aceleration, arm, option circuit and swing.
Four sections control valve for right-hand travel, boom, arm aceleration and bucket.
One section control valve for the dozer blade.
Load holding valve on boom and arm.

Swing

Fixed flow, piston-type pump.
Disk brake.
Upperstructure swing speed ..... 13.5 rpm

Travel

Variable displacement, axial piston type hydraulic motors.
Planetary reduction gears.
Low speed ..... 0 to 2.3 mph (0 to 3.7 kph)
High speed ..... 0 to 3.1 mph (0 to 5 kph)
Gradeability 70%
Tractive effort ..... 49 kN (11 023 lb)
Bucket force (with 1.74 m/5 ft 7 in arm) ..... 55.4 kN (12 454 lb)
Arm force (with 1.74 m/5 ft 7 in arm) ..... 38.9 kN (8745 lb
Hydraulic reservoir capacity ..... 56 liters (14.8 U.S. gallons)
Total hydraulic system capacity ..... 95 liters (25 U.S. gallons)

Undercarriage

One-piece frame with welded components.
Lubricated track rollers and idler wheels.
Grease cylinder track tension system.
Steel tracks width ..... 450 mm and 600 mm (17.7 in and 23.6 in)
Rubber tracks width ..... 450 mm (17.7 in)
Ground pressure (with 450 mm/17.7 in pads) ..... 4.9 PSI (3.3 kpa)
Chain guide ..... in front

Indicators and gauges

Engine coolant solution temperature, fuel level and hourmeter.

Engine oil pressure, coolant temperature and hydraulic fluid temperature, battery charge, battery electrolyte level, fuel level, upperstructure frame swing lock, control lock, travel speed and pre-heating.

Weights

With 3.70 m (12 ft 2 in) boom, 1.74 m (5 ft 7 in) arm, 450 mm (17.7 in) track shoes, 210 kg (463 lb) bucket, 75 kg (165 lb) operator and full fuel.

With 450 mm (17.7 in) pads (rubber) ..... 6900 kg ..... 15 210 lb
With 450 mm (17.7 in) pads (steel) ..... 7000 kg ..... 14 430 lb
With 600 mm (23.6 in) pads (steel) ..... 7100 kg ..... 15 650 lb

Arm

Length ..... 1.74 m and 2.18 m ..... 5 ft 7 in and 7 ft 2 in

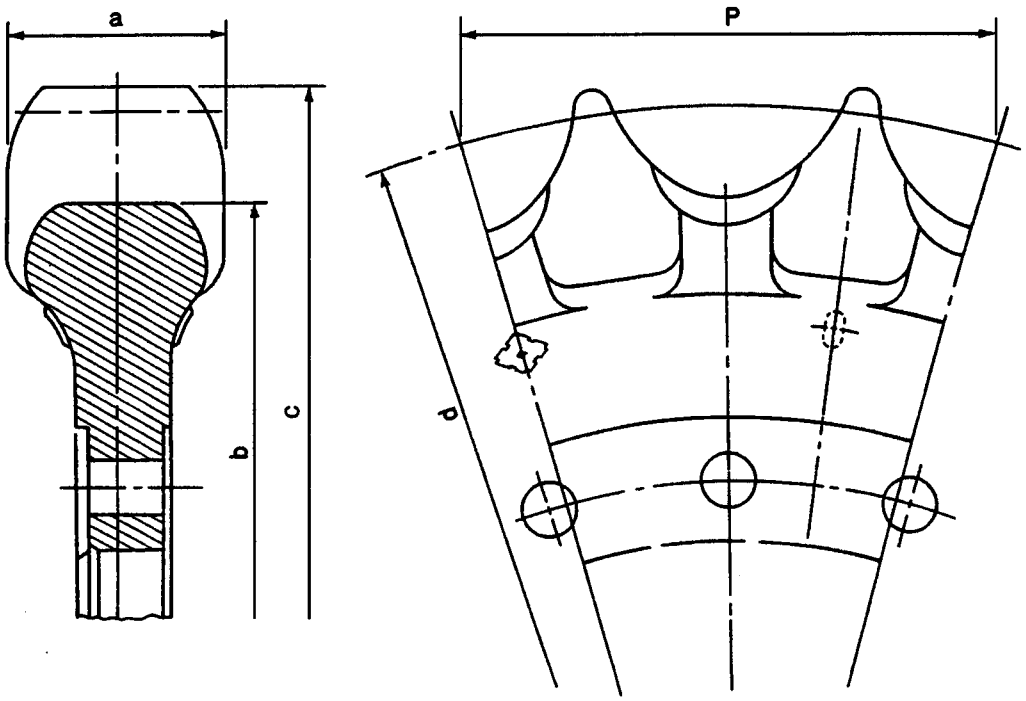
Dozer blade

Width ..... 2.25 m ..... 7 ft 5 in
Height ..... 0.46 m ..... 18 in
Maximum height ..... 0.37 m ..... 14.5 in
Maximum depth ..... 0.23 m ..... 9 in

Tracks, Rollers and Idlers

Drive Sprocket

Sprocket:	a	standard value	35 mm	1.38 in
		service limit	30 mm	1.18 in
	b	standard value	Ø 458.9 mm	18.08 in
		service limit	Ø 453 mm	17.85 in
	c	standard value	Ø 513 mm	20.21 in
		service limit	Ø 507 mm	19.98 in
	d	standard value	PDC 500 mm	19.7 in
		service limit	—	
	P	standard value	135 mm	5.32 in
		service limit	—	



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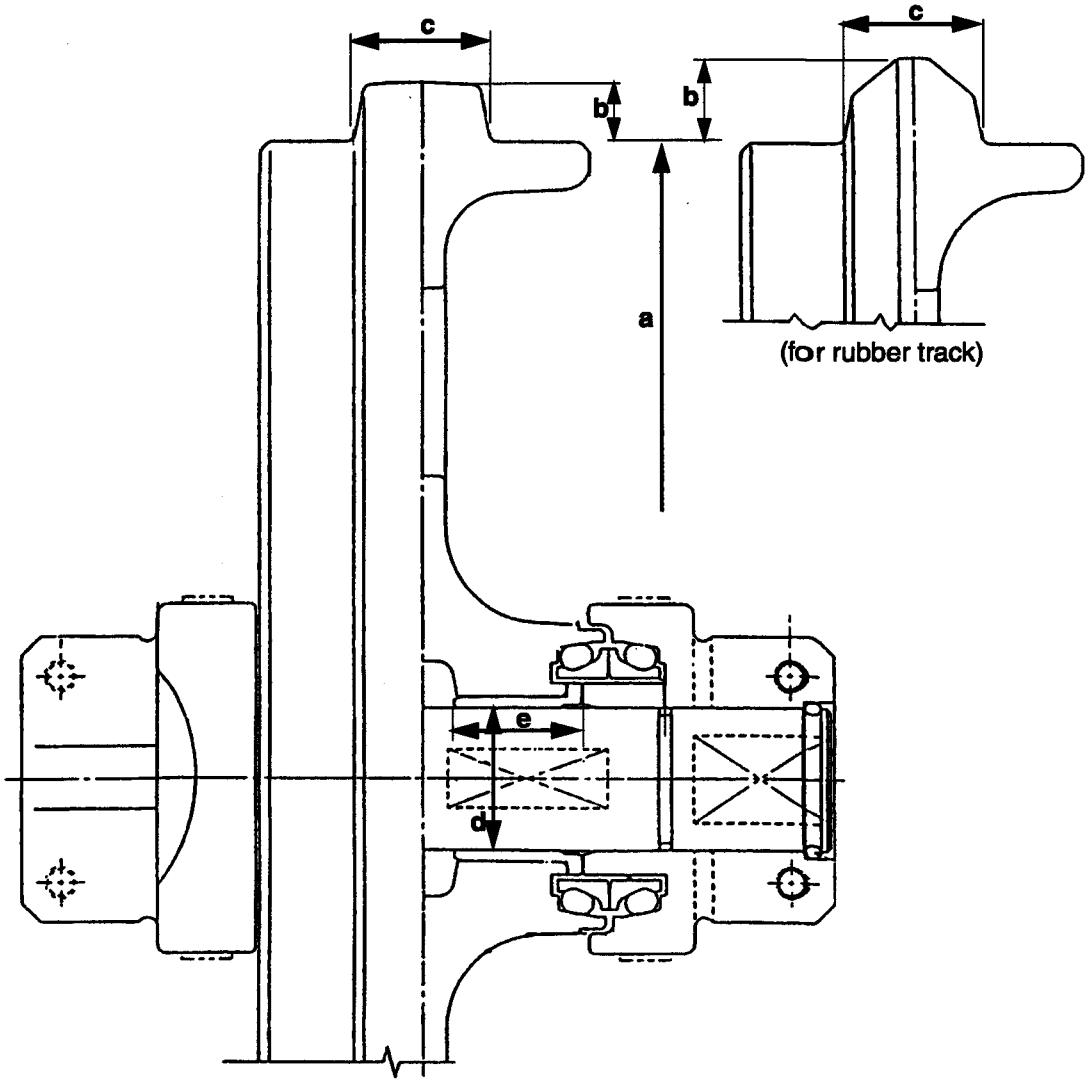
Track idler wheel

Track idler wheel:	a standard value	Ø 404 mm	Ø 15.92 in.
	service limit	Ø 400 mm	Ø 15.76 in.
	b standard value (for steelshoe)	19.5 mm	0.77 in.
	service limit	—	—
	b standard value (for rubber shoe)	28 mm	1.10 in
	service limite	—	—
	c standard value	44 mm	1.73 in.
	service limit	40 mm	1.58 in.
Shaft:	d standard value	Ø 45 mm	1.77 in.
	service limit	Ø 44 mm	1.73 in.
Bushing:	d standard value	Ø 45 mm	1.77 in.
	service limit	Ø 45.8 mm	1.80 in.
	e standard value	40 mm	1.58 in.
	service limit	39.6 mm	1.56 in.



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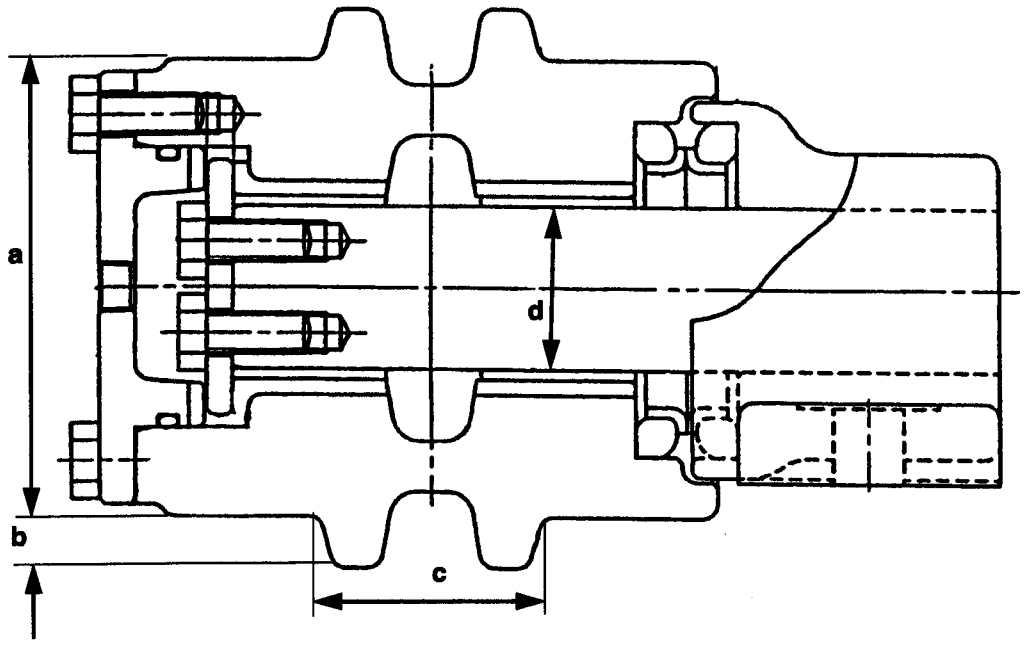
Track idler wheel

Upper Roller

Upper Roller:	a	standard value	Ø 90 mm	Ø 3.55 in.
		service limit	Ø 82 mm	Ø 3.23 in.
	b	standard value	10 mm	0.39 in.
		service limit	—	—
	c	standard value	44 mm	1.73 in.
		service limit	—	—
Shaft:	d	standard value	Ø 32 mm	Ø 1.26 in.
		service limit	Ø 31 mm	Ø 1.22 in.
Bushing:	d	standard value	Ø 32 mm	Ø 1.26 in.
		service limit	Ø 32.6 mm	Ø 1.28 in.



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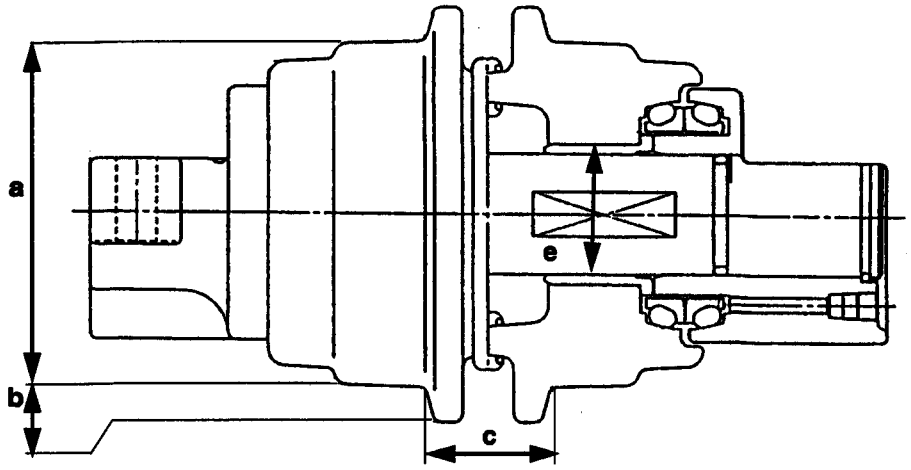
Upper Roller

Lower Roller (Inside)				
Lower Roller (Inside):	a	standard value	Ø 118 mm	Ø 4.65 in.
		service limit	Ø 112 mm	Ø 4.41 in.
	b	standard value	13 mm	0.51 in.
		service limit	—	—
	c	standard value	44 mm	1.73 in.
		service limit	—	—
Shaft:	e	standard value	Ø 42 mm	Ø 1.65 in.
		service limit	Ø 41 mm	Ø 1.62 in.
Bushing:	e	standard value	Ø 42 mm	Ø 1.65 in.
		service limit	Ø 42.8 mm	Ø 1.69 in.



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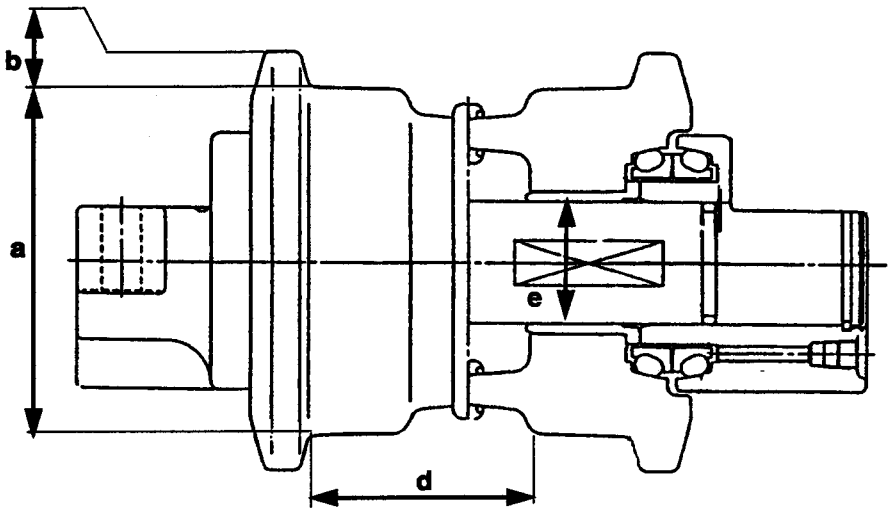
Lower Roller (Inside)

Lower Roller (Outside)

Lower Roller:	a standard value	Ø 118 mm	Ø 4.65 in.
	service limit	Ø 112 mm	Ø 4.41 in.
	b standard value	13 mm	0.51 in.
	service limit	—	—
	d standard value	110 mm	4.33 in.
	service limit	—	—
Shaft:	e standard value	Ø 42 mm	Ø 1.65 in.
	service limit	Ø 41 mm	Ø 1.62 in.
Bushing:	e standard value	Ø 42 mm	Ø 1.65 in.
	service limit	Ø 42.8 mm	Ø 1.69 in.



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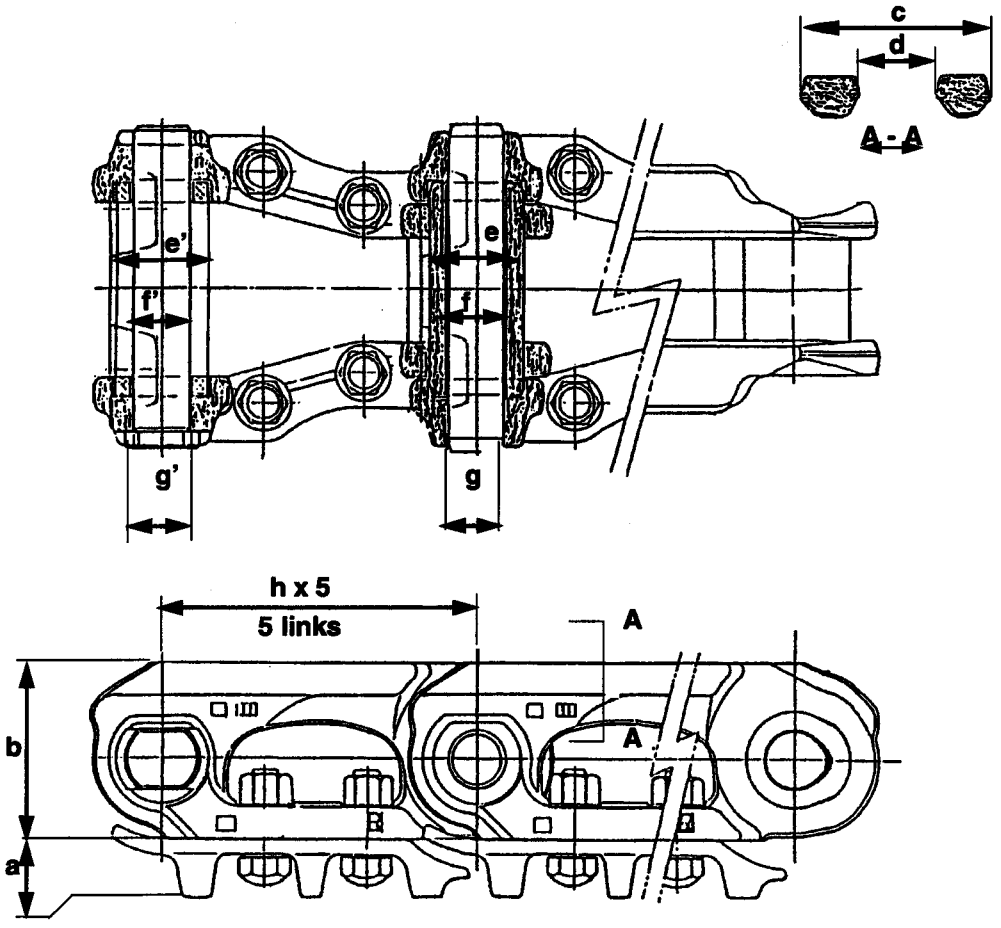
Lower Roller (Outside)

Track Shoe (Grouser Shoe)				
Shoe Plate (450 mm) :	a	standard value	24 mm	0.95 in.
		service limit	18 mm	0.71 in.
Link:	b	standard value	75 mm	2.96 in.
		service limit	72.5 mm	2.86 in.
	c	standard value	105.6 mm	4.16 in.
		service limit	100.6 mm	3.96 in.
	d	standard value	45 mm	1.77 in.
		service limit	50 mm	1.97 in.
Master Bushing:	e	standard value	Ø 41.15 mm	Ø 1.62 in.
		service limit	Ø 40.15 mm	Ø 1.58 in.
	f	standard value	Ø 24.3 mm	Ø 0.96 in.
		service limit	Ø 25 mm	Ø 0.99 in.
Master Pin:	g	standard value	Ø 23.8 mm	Ø 0.98 in.
		service limit	Ø 23 mm	Ø 0.91 in.
Link Pitch:	h	standard value	675 mm	26.60 in.
		service limit	690 mm	27.19 in.
Track Bushing:	e'	standard value	Ø 41.15 mm	Ø 1.62 in.
		service limit	Ø 40.15 mm	Ø 1.58 in.
	f'	standard value	Ø 24.3 mm	Ø 0.96 in.
		service limit	Ø 25 mm	Ø 0.99 in.
Track Pin:	g'	standard value	Ø 24 mm	Ø 0.95 in.
		service limit	Ø 23 mm	Ø 0.91 in.



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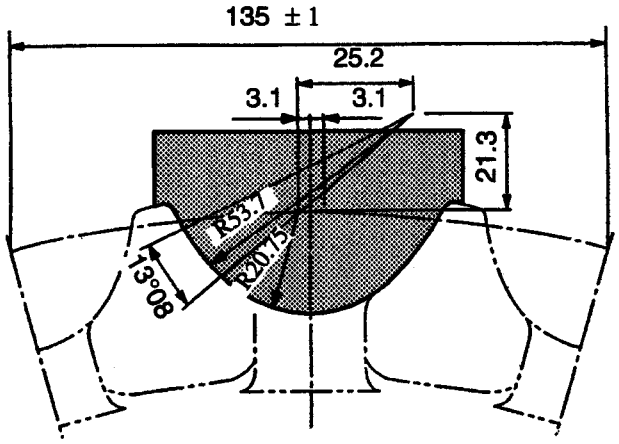
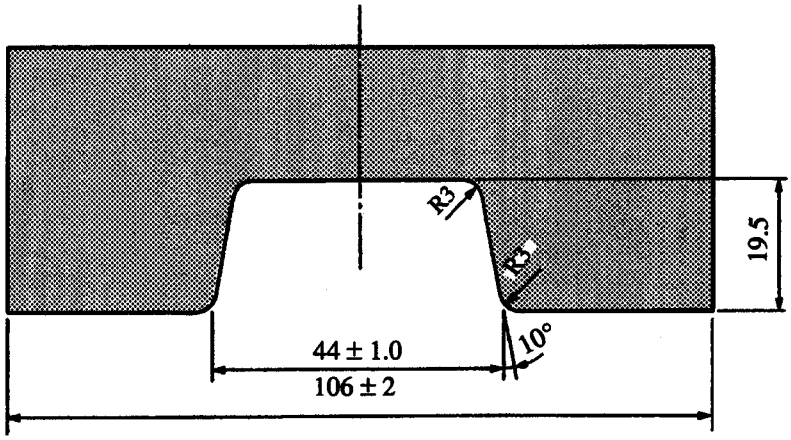
Track Shoe (Grouser Shoe)

Gauge table

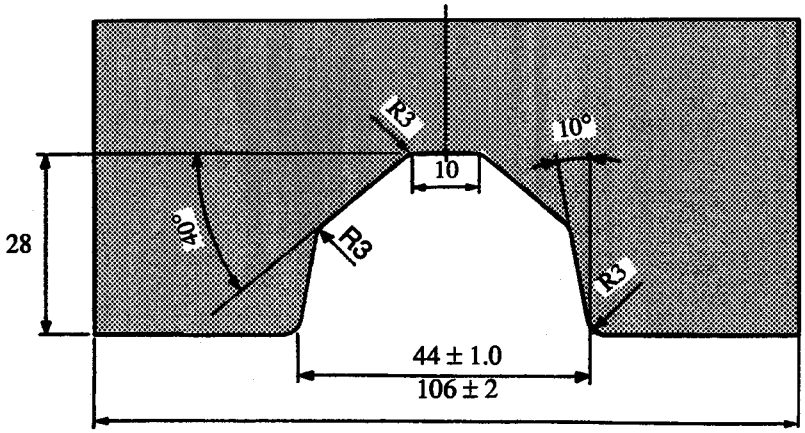
NOTE : *Units : mm*



For Drive Sprocket



For track idler wheel (Steel tracks)



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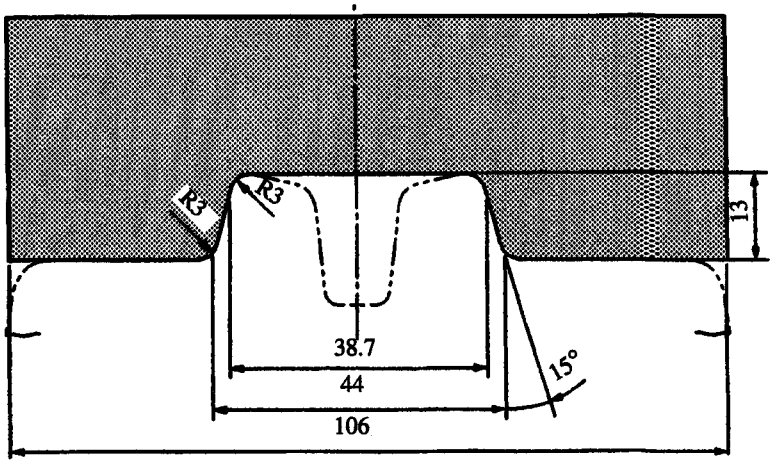
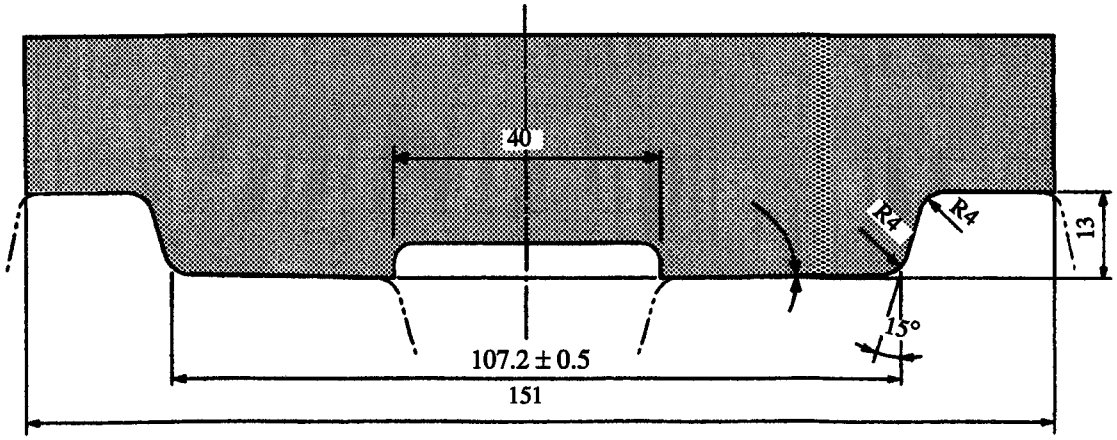
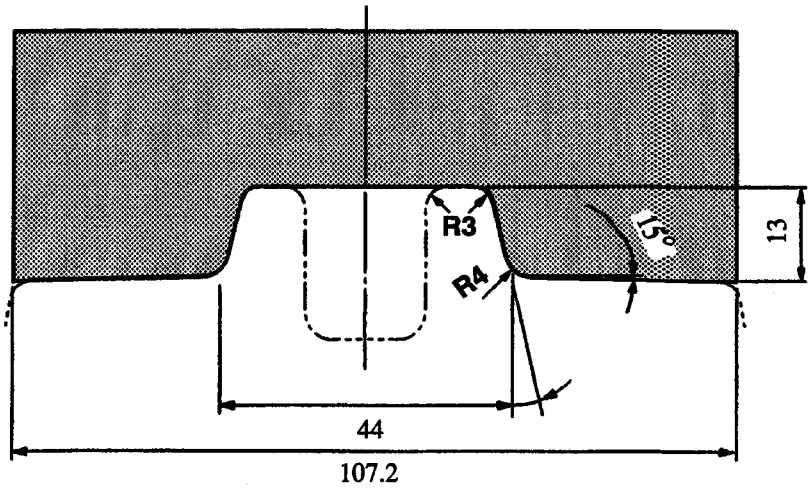
For Take-up Roller (Rubber tracks)



For Upper Roller



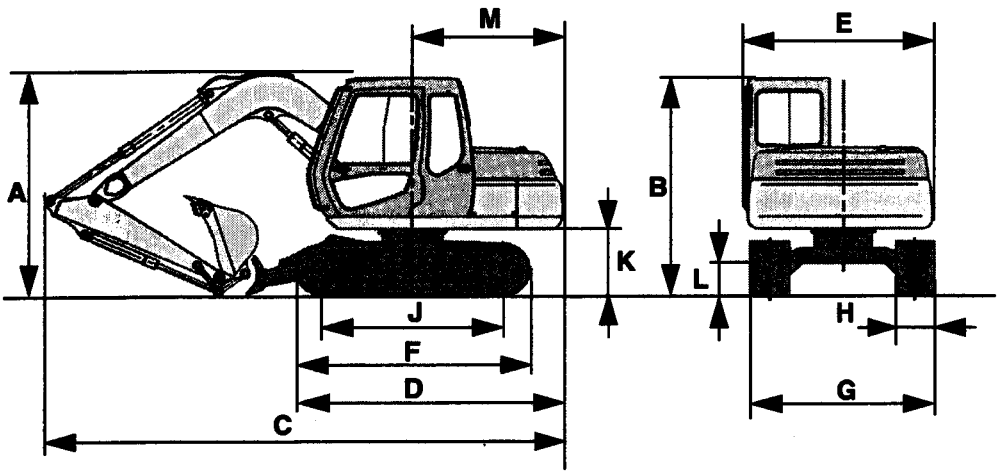
For Lower Roller (outside)



CS99A819

For Lower Roller (Inside)

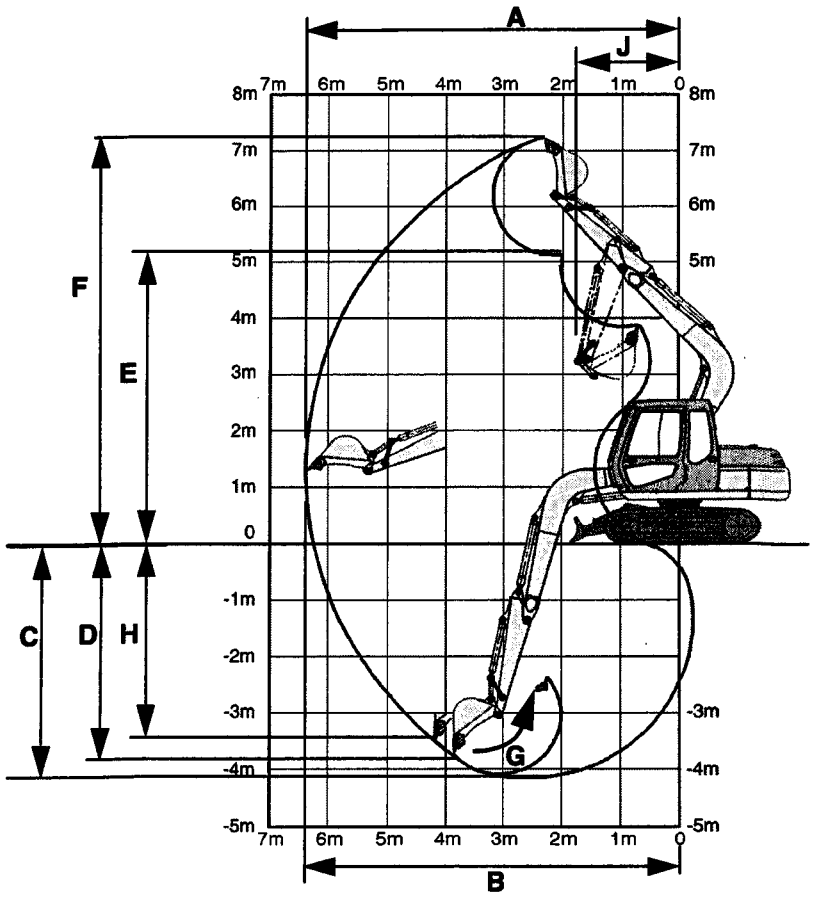
MACHINE OVERALL DIMENSIONS



CS98M563

		ft	in	m		ft	in	m
	Arm length	5	9	1.74		7	2	2.18
A	Overall height	8	8	2.64		9	7	2.93
B	Cab height	8	8	2.63		8	8	2.63
C	Overall length	19	9	6.01		20	3	6.16
D	Overall length (wo/attachment)	10	8	3.25		10	8	3.25
E	Width of upperstructure	7	5	2.26		8	10	2.68
F	Track overall length	8	10	2.68		8	10	2.68
G	Track overall width w/17.7" (450 mm) shoes	7	1	2.15		7	1	2.15
	Track overall width w/23.6" (600 mm) shoes	7	7	2.30		7	7	2.30
H	Track shoe width - standard		17.7	0.45			17.7	0.45
	Track shoe width - optional		23.6	0.60			23.6	0.60
J	Center to center (idler to sprocket)	6	9	2.05		6	9	2.05
K	Upperstructure ground clearance	2	6	0.76		2	6	0.76
L	Minimum ground clearance	1	2	0.36		1	2	0.36
M	Tail swing radius	5	9	1.75		5	9	1.75

WORKING RANGE



CS98M562

		ft	in	m		ft	in	m
	Arm length	5	9	1.74		7	2	2.18
A	Maximum dig radius	20	10	6.36		22	4	6.81
B	Dig radius at groundline	20	5	6.22		21	11	6.68
C	Maximum dig depth	13	7	4.15		15	0	4.58
D	Dig depth -8' (2.44 m) level bottom	12	7	3.84		14	3	4.35
E	Dump height	16	11	5.15		18	3	5.56
F	Overall reach height	23	9	7.23		25	2	7.66
G	Bucket rotation - degrees	178°				178°		
H	Vertical straight wall dig depth	11	5	3.49		13	4	4.06
J	Minimum swing radius	5	9	1.75		6	9	2.05
	Boom length	12	2	3.70		12	2	3.70
	Bucket radius	3	9	1.15		3	9	1.15

Section

2000

ENGINE REMOVAL AND INSTALLATION

Avril 1999

TABLE OF CONTENTS

WARNING: *This symbol is used in this manual to show important safety messages. Whenever you see this symbol, read the message which follows carefully, since there is a risk of serious injury.*

SPECIFICATIONS

Engine weight ..... 220 kg (485.1 lb)

Lubricant and coolant solution ..... (see Section 1002)

Total cooling system ..... 10.1 litres

SPECIAL TORQUES

Engine mounting retaining screws ..... 167 Nm (123 lb-ft)

ENGINE

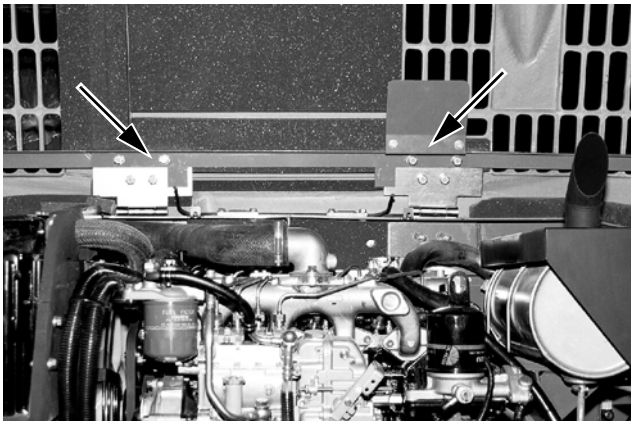
Removal and installation

Before carrying out any operation on the machine, perform the following operations in the order shown:

- Park the machine on hard, flat ground.
- Lower the attachment to the ground.
- Shut down the engine and allow it to cool down.

WARNING: *When the machine is operating, the components of the engine and the hydraulic pump reach high temperatures. To avoid being burnt by hot metal or scalded by high temperature water or oil, allow the machine to cool down before starting any operation.*

STEP 1



CK99C015

Remove the 8 engine hood retaining screws and, with help from another operator, remove the engine hood from the machine.

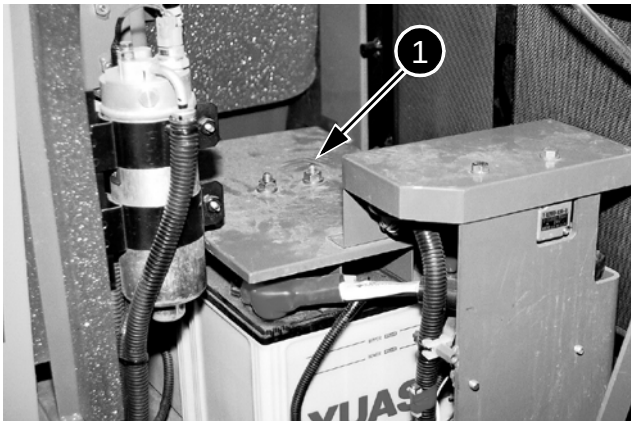
STEP 2

Remove the access panels located under the engine.

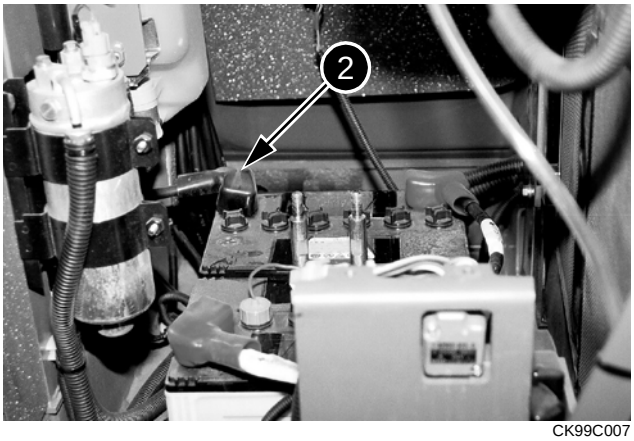
STEP 3

Remove the hydraulic pump (see Section 8002).

STEP 4



CK99C006

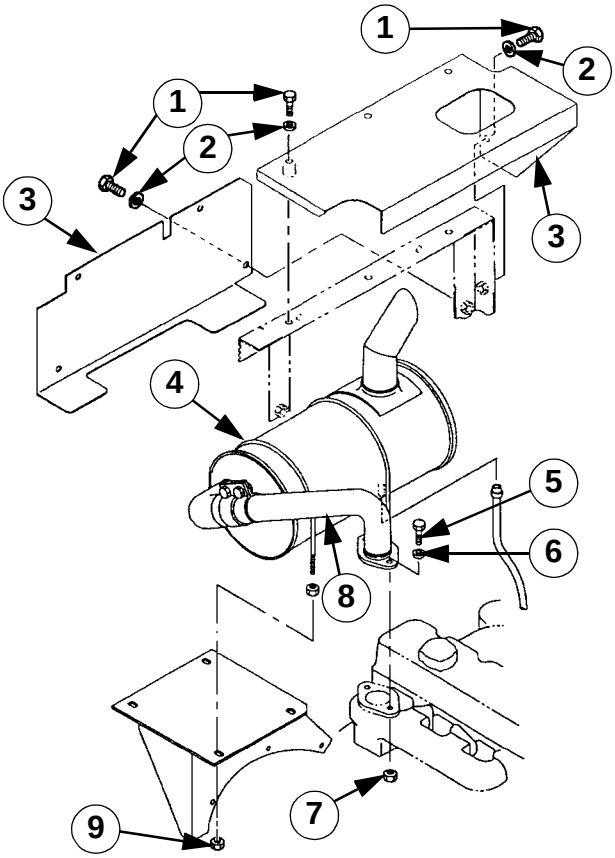


CK99C007

Remove the protective plate (1) from the batteries.
Disconnect the battery cables.
Always disconnect the negative cable (2) first.

NOTE: *When installing, always connect the negative cable (2) last.*

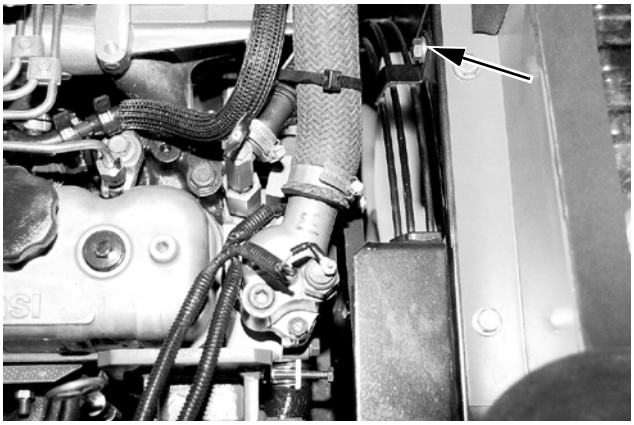
STEP 5



CI99C530

Remove the screws (1) and the washers (2), then remove the protective plates (3) from the exhaust silencer (4).
Remove the screws (5), the washers (6) and the nuts (7) from the manifold (8).
Remove the nuts (9) and remove the exhaust silencer (4) and the manifold (8) from the machine in one piece.

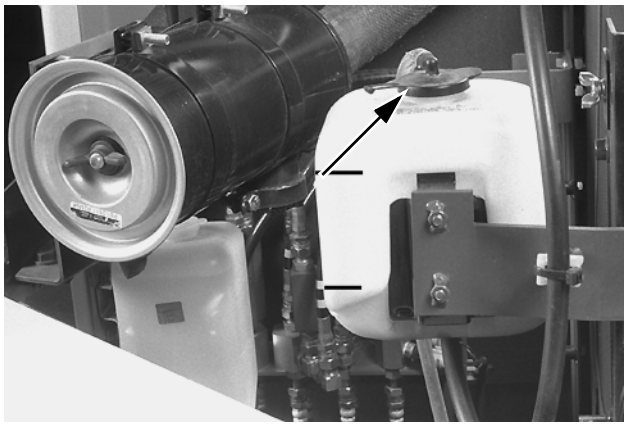
STEP 6



CK99C016

Remove the fan protective grille retaining hardware and remove the grille.

STEP 7

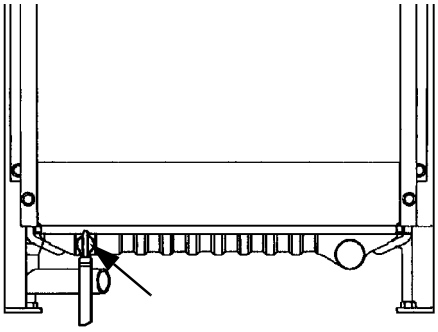


CK98M019

Remove the expansion reservoir cap.

NOTE: *Do not remove the cap when the engine is hot. The system is then under pressure and you could be scalded.*

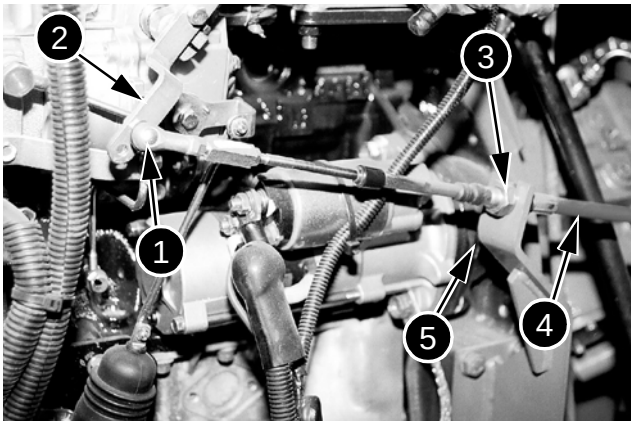
STEP 8



CS98M616

Place a receptacle of a suitable capacity under the radiator. Open the drain valve located under the radiator and allow the coolant solution to flow out. Close the drain valve when the radiator is completely empty.

STEP 9



CK99C017

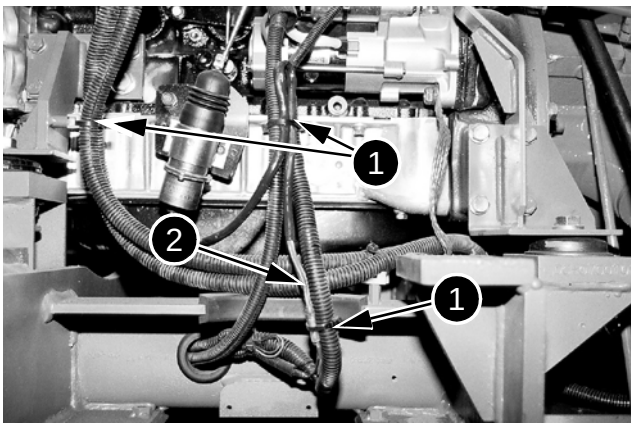
Remove the ball-joint (1) from the injection pump accelerator lever (2).
Loosen the nuts (3) and remove the accelerator cable (4) from the bracket (5).

STEP 10

CK99C018

Disconnect the engine earthing cable.

STEP 11



CK99C019

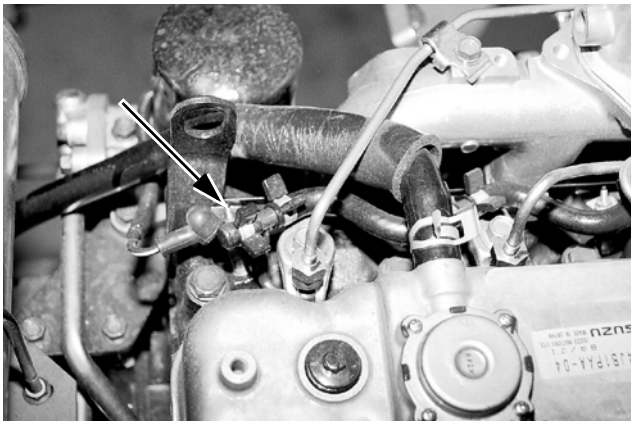
Cut through the plastic clips (1) and identify and disconnect the electric cables (2) from the engine stop solenoid valve.

STEP 12

CK99C017

Identify and disconnect the electric cables on the starter motor.

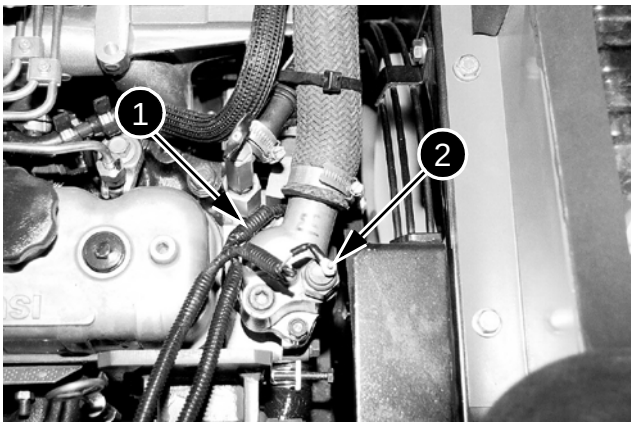
STEP 13



CK99C020

Identify and disconnect the pre-heat plug supply electric cable.

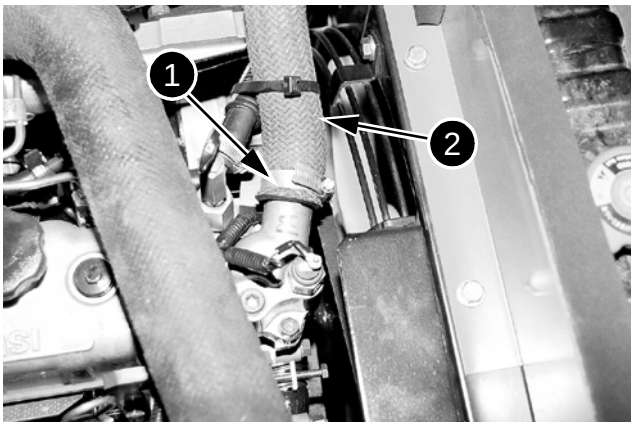
STEP 14



CK99C016

Identify and disconnect the electric cable from the thermostat (1) and the electric cable from the engine coolant solution temperature sensor (2).

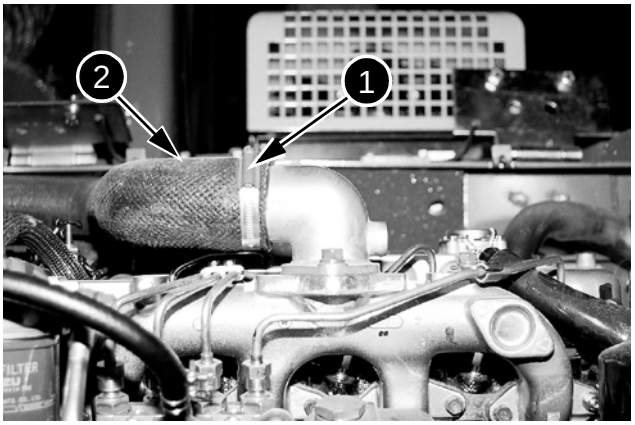
STEP 15



CK99C021

Loosen the clip (1) and remove the coolant solution return hose (2).

STEP 16

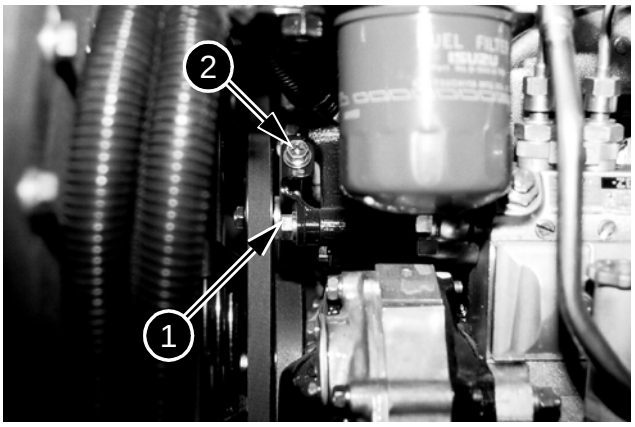


CK99C027

Loosen the clip (1) and remove the intake hose (2).

NOTE: *Carry out Steps 17 and 18 only if your machine is equipped with air-conditioning, otherwise pass to Step 19.*

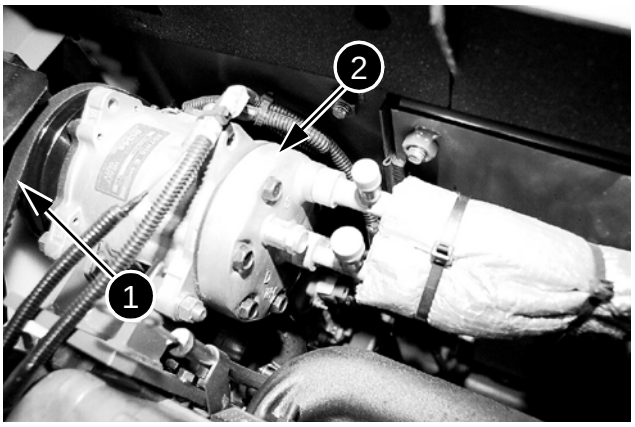
STEP 17



CK99C022

Loosen the screw (1), then loosen the adjusting screw (2) so as to release the air-conditioning compressor drive belt tension.

STEP 18



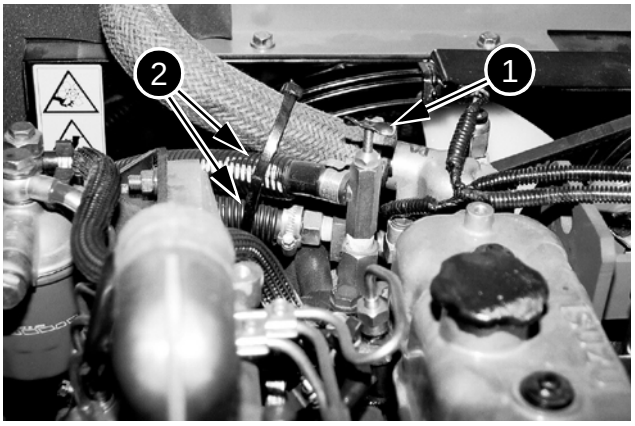
CK99C023

Remove the belt (1) from the air-conditioning compressor drive pulley (2).
Remove the air-conditioning compressor retaining screws, washers and nuts (2).
Separate and attach the air-conditioning compressor in such a position as not to obstruct the correct operation of the following steps.

STEP 19

Identify and disconnect the electric cables on the alternator.

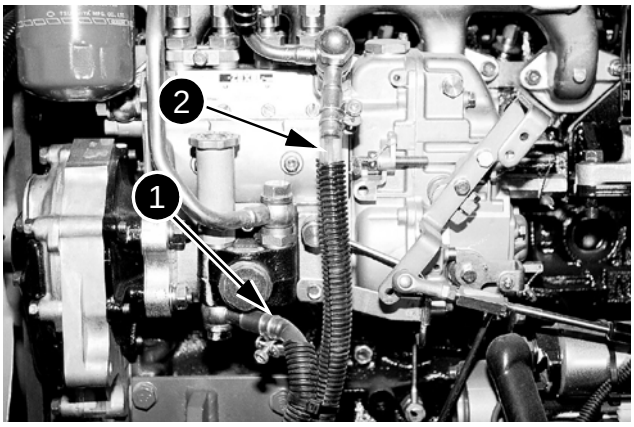
STEP 20



CK99C024

Close the engine heater valve (1), then remove the heater hoses (2).

STEP 21



CK99C025

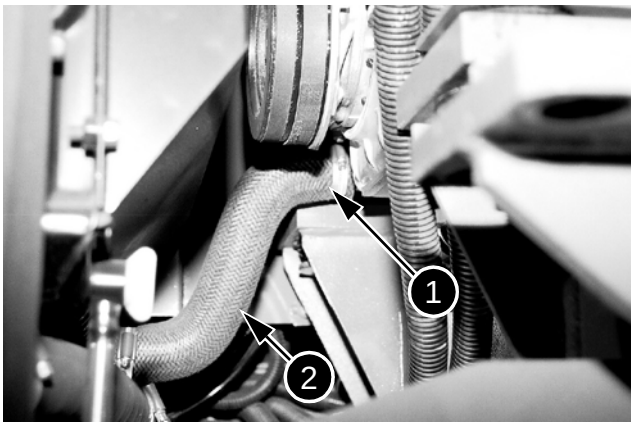
Remove the fuel feed pipe (1) and plug it. Disconnect the fuel return pipe (2) and plug it.

STEP 22

CK99C026

Identify and disconnect the electric cable from the engine oil pressure switch.

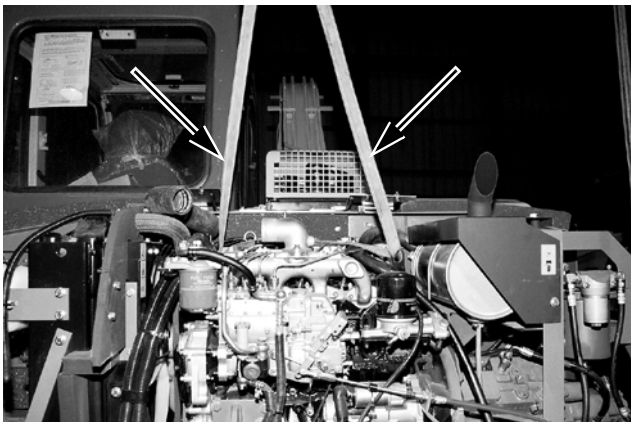
STEP 23



CK99C011

Loosen the clip (1) and remove the coolant solution supply hose (2).

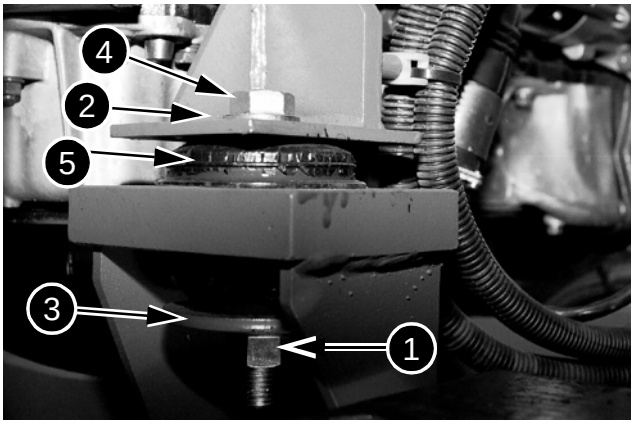
STEP 24



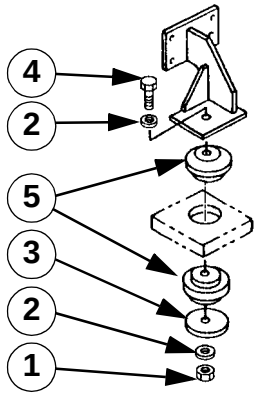
CK99C028

Install a suitable lifting device on the engine lifting eyes.
Engine weight: 220 kg.

STEP 25



CK99C029



CI99C531

Remove the nut (1), the washers (2), the washer (3) and the screw (4). Repeat this step for the other 3 engine mountings.

NOTE: *When installing, make a visual inspection of the condition of the flexible mountings (5), replace them if necessary, tighten the engine retaining screws (3) to a torque of 167 Nm (123 lb-ft).*

STEP 26

Raise the engine carefully, move it so as to disengage the cooling fan from the radiator shroud, then remove the engine from the machine.

NOTE: *Installation of the engine is carried out in the reverse order from that of removal.*

Before using the machine, carry out the following operations:

- Fill the cooling system with coolant solution (see the operator's manual).
- Bleed and re-prime the fuel system (see the operator's manual).
- Check that the engine oil pressure indicator lamp goes out when the engine is running.
- Bleed the cooling system (see the operator's manual).
- Check for leaks in the hydraulic, fuel and cooling systems.
- Shut down the engine and check all the fluid levels. Top up if necessary.

2001

Section

2001

RADIATOR AND OIL COOLER

Avril 1999