

Operation & Maintenance Manual

WEAM003900



PC75R-2

HYDRAULIC EXCAVATOR

SERIAL NUMBER

PC75R-2 22E5210001 and up

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June 2002

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1.1 FOREWORD

- This manual is provided by Komatsu in order to supply their customers with all the necessary information on the machine and the safety regulations related to it, together with the use and maintenance instructions that enable the operator to exploit the capacity of the machine with optimal results and to keep the machine efficient over time.
- The operation manual, together with the parts book, is an integral part of the machine and must accompany it, even when it is resold, until the machines.
- The manual must be handled with the greatest care and always kept on board the machine, so that it can be consulted at any moment; it must be placed in the appropriate compartment behind the seat, where also the ownership documents and the logbook are usually kept.
- This manual must be given to the persons who use the machine and carry out the routine maintenance operations; they must read the contents carefully more than once, in such a way as to clearly understand what are the correct operating conditions and the dangerous conditions that must be avoided.
In case of loss or damage of this manual, request a new copy to Komatsu or your Komatsu Dealer.
- The illustrations contained in this manual may represent machine configurations available on request.
The machines are constantly upgraded in order to increase their efficiency and reliability; this manual sums up all the information regarding the state of technical progress at the moment in which the machine is launched on the market.
Consult your Komatsu Dealer for any updated information.
- Punctual periodic annotations regarding the maintenance operations that have been carried out are important to have a clear prospect of the situation and to know exactly what has been done and what has to be done after the next maintenance interval. Therefore, consult the hour meter and the maintenance plan frequently.
- Over the years Komatsu Dealers have gathered considerable experience in customer service.
If more information is needed, do not hesitate to contact your Komatsu Dealer: he always knows how to get the best performance from the machine, he can suggest the use of the equipment that is most suitable for specific needs and can provide the technical assistance necessary for any change that may be required to conform the machine to the safety standards and traffic rules. Furthermore, Komatsu Dealers also ensure their assistance for the supply of Komatsu genuine spare parts, which alone guarantee safety and interchangeability.
- The table included in this manual must be filled in with the machine data, which are the data that must always be indicated to the Dealer when requiring assistance and ordering spare parts.



WARNING

- **Improper operation and maintenance of this machine may be hazardous and cause serious injuries and even death.**
- **Operators and maintenance personnel must carefully read this manual before operating the machine or performing maintenance operations.**
- **Some actions involved in the operation and maintenance of the machine may cause serious injuries or even death, if they are not performed in compliance with the instructions given herein.**
- **The procedures and precautions described in this manual are valid for application to the machine only when it is used correctly. If the machine is used for any purpose or in any way other than those described herein, the operator is risking serious bodily injury or death.**

CALIFORNIA PROPOSITION 65 WARNING

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

CALIFORNIA PROPOSITION 65 WARNING

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Wash hands after handling.

1.2 INFORMATION ON SAFETY

Many accidents are caused by insufficient knowledge of and failure to comply with the safety regulations prescribed for the maintenance and operations of the machine.

In order to avoid accidents, before starting work and before carrying out any maintenance operation, carefully read and be sure to understand all the information and warnings contained in this manual and given on the labels applied onto the machine.

To identify the messages regarding safety that are included in this manual and written on the machine labels, the following words have been used.



DANGER

- This word is used on safety messages and safety labels where there is a high probability of serious injury or death if the hazard is not avoided. These safety messages or labels usually describe precautions that must be taken to avoid the hazard. Failure to avoid this hazard may also result in serious damage to the machine.
-



WARNING

- This word is used on safety messages and safety labels where there is a potentially dangerous situation which could result in serious injury or death if the hazard is not avoided. These safety messages or labels usually describe precautions that must be taken to avoid the hazard. Failure to avoid this hazard may also result in serious damage to the machine.
-



CAUTION

- This word is used on safety messages and safety labels for hazards which could result in minor or moderate injury if the hazard is not avoided. Failure to follow caution may also result in damage to the machine.
-



IMPORTANT

- This word is used when precautions are indicated, which must be taken to avoid actions that may shorten the life of the machine.
-

Komatsu cannot reasonably predict every circumstance that might involve a potential hazard during the operation or maintenance of the machine; for this reason, the safety messages included in this manual and applied onto the machine may not include all possible safety precautions.

If any procedures or actions not specifically recommended or allowed in this manual are used, you must be sure that you and others can do such procedures and actions safely and without damaging the machine. In case of doubt regarding the safety measures necessary for some procedures, contact your local Komatsu dealer.



DANGER

- Before starting any maintenance operation, position the machine on a firm and level surface, lower the equipment to the ground, engage the safety locks of the equipment and of the controls and stop the engine.
-



WARNING

- To make the information clearer, some illustrations in this manual represent the machine without safety guards. Do not use the machine without guards and do not start the engine when the engine protection casing is open, if this is not expressly prescribed for some specific maintenance operations.
-



WARNING

- It is strictly forbidden to modify the setting of the hydraulic system safety valves; Komatsu cannot be held liable for any damage to persons, property or the machine, if this has been tampered with by modifying the standard setting of the hydraulic system.
-



IMPORTANT

- Before carrying out any electrical welding, disconnect the battery and the alternator (See “2.8.13 PRECAUTIONS CONCERNING THE BATTERY AND THE ALTERNATOR”).
-



WARNING

- Install only authorized additional equipment (See “6.1.3 CHARACTERISTICS OF THE OPTIONAL EQUIPMENT”).
-



WARNING

- Unsafe use of this machine may cause serious injury or death. Operators and maintenance personnel must read this manual before operating or maintaining this machine. This manual must be kept inside the cab for reference and periodically reviewed by all personnel who will come in contact or be working near the machine.
-

1.3 INTRODUCTION

1.3.1 INTENDED USES

The Komatsu HYDRAULIC EXCAVATOR described in this manual have been designed and constructed to be used mainly for the following functions:

- DIGGING WORKS
- SMOOTHING WORKS
- DITCHING WORKS
- SIDE DITCHING WORKS
- LOADING WORKS

If provided with suitable safety devices, they can be used with authorized optional equipment having the characteristics illustrated at point “6.1 AUTHORIZED OPTIONAL EQUIPMENT”.

1.3.2 IMPROPER OR UNAUTHORIZED USE



CAUTION

- This paragraph describes some of the improper or unauthorized uses of the machine; since it is impossible to predict all the possible improper uses, if the machine happens to be used for particular applications, contact your Komatsu Dealer for instructions on the proper use before carrying out the work.
-



IMPORTANT

- The instructions regarding the authorized optional equipment are given in the relevant operation and maintenance manuals; if the equipment is supplied by Komatsu, these publications are enclosed in this manual.
 - The instructions regarding the assembly of the authorized equipment, the controls requiring special arrangements on the machine and the hydraulic couplings necessary for the operation of the equipment are grouped in the final section of this manual.
-

Komatsu MACHINES are constructed exclusively for the handling, excavation and treatment of inert materials; therefore, the following uses are absolutely forbidden:

- USE OF THE MACHINE BY MINORS OR INEXPERIENCED PERSONS.
- USE OF THE MACHINE FOR LIFTING PERSONS OR OBJECTS.
- USE OF THE MACHINE FOR TRANSPORTING PERSONS.
- TRANSPORT OF CONTAINERS WITH FLAMMABLE OR DANGEROUS FLUIDS.
- USE OF THE BUCKET FOR DRIVING OR EXTRACTING PILES.
- USE OF THE MACHINE FOR TOWING DAMAGED VEHICLES.

1.3.3 MAIN CHARACTERISTICS

- Simple and easy operation.
- Hydrostatic transmission obtained through two variable displacement motors that operate epicyclic reduction gears equipped with hydraulic brakes with negative control.
- Upper structure rotation achieved through an axial piston hydraulic motor acting on an epicyclic reduction gear.
- Lubrication of the ball-bearing ring toothing and of the pinion in grease bath.
- Main equipment servo levers ensuring also combined movements that can be modulated proportionally and continually.
- Boom swing and travel controls with servo assisted pedals that ensure proportional and continuous modulated movements.
- Travel speed increase by means of a button.
- Servo controls also for the two-piece boom and the blade.
- Complete series of instruments visible from the operating position.
- Lever accelerator.
- Easy maintenance with simplified intervals.

1.3.4 RUNNING-IN

Every machine is scrupulously adjusted and tested before delivery.

A new machine, however, must be used carefully for the first 100 hours, in order to ensure proper running-in of the various components.

If the machine is subjected to excessive work load at the beginning of operation, its potential yield and its functionality will be untimely reduced.

Every new machine must be used carefully, paying special attention to the following indications:

- After the start, let the engine idle for 5 minutes, in such a way as to warm it up gradually before actual operation.
- Avoid operating the machine with the limit loads allowed or at high speed.
- Avoid abrupt starts or accelerations, useless sudden decelerations and abrupt reversals.
- After the first 250 hours, carry out the following operations, in addition to those to be performed every 250 hours:
 - 1 - Change the oil in the travel reduction gears.
 - 2 - Change the oil in the swing reduction gear.
 - 3 - Change the hydraulic circuit oil filter.
 - 4 - Check and adjust the engine valve clearance.

SYNTHETIC BIODEGRADABLE OIL TYPE HEES

On machines in which the synthetic biodegradable oil type HEES is used, the following operations are to be performed besides the standard maintenance operations:

- After the first 50 hours of operation, change the hydraulic circuit drain filter.
- After the first 500 hours of operation, change the hydraulic circuit oil.



IMPORTANT

- **When changing the oil filters (cartridges), check their inner part to make sure that there are no deposits.**
If considerable deposits are observed, find out what may have caused them before starting the machine.
 - **The number of operating hours is indicated by the Hour meter.**
-

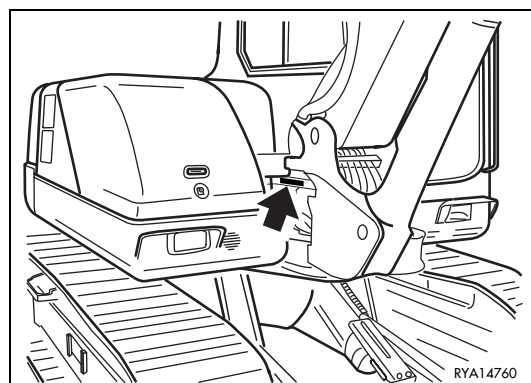
1.4 PRODUCT IDENTIFICATION

The Komatsu EXCAVATOR and its main components are identified by serial numbers stamped on the identification plates.

The serial number and the identification numbers of the components are the only numbers that must be indicated to the Dealer when requiring assistance and ordering spare parts.

1.4.1 MACHINE SERIAL NUMBER

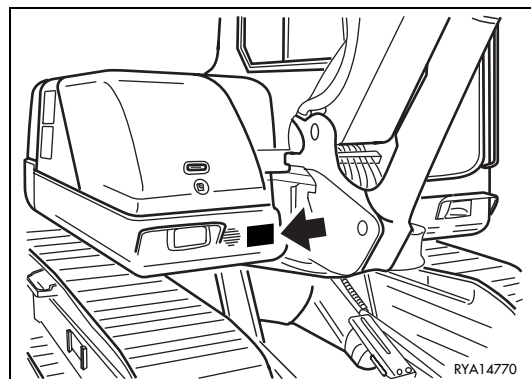
The machine serial number is stamped on the front right part of the main frame.



1.4.2 MACHINE IDENTIFICATION PLATE

The Komatsu EXCAVATORS described in this manual are provided with the CE mark, which certifies that they are in compliance with the CE harmonized standards.

The plate with the mark is applied onto the front wall of the main frame, on the right side.

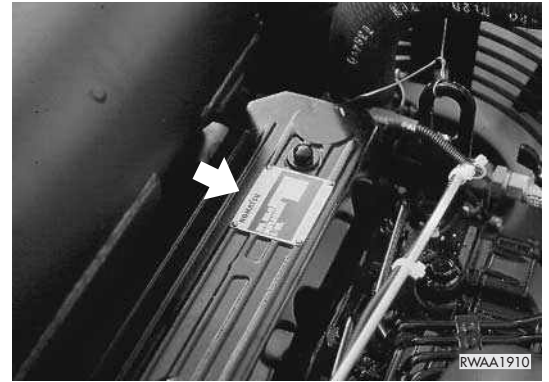


RWA34260

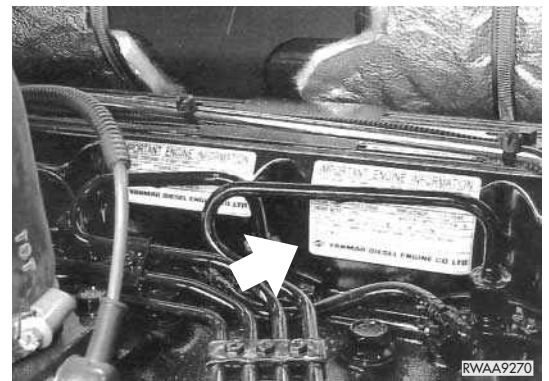
KOMATSU	MODEL	
	SERIAL No.	
	MANUFACTURING YEAR	
	MASS	kg
	ENGINE POWER	kw
MANUFACTURED BY KOMATSU UTILITY EUROPE S.p.A. 36025 NOVENTA VICENTINA (VI) ITALY		
		21D-98-12590

1.4.3 ENGINE SERIAL NUMBER AND EMISSION LABEL

The engine serial number is stamped on the plate positioned on the top of the engine cylinder head cover.

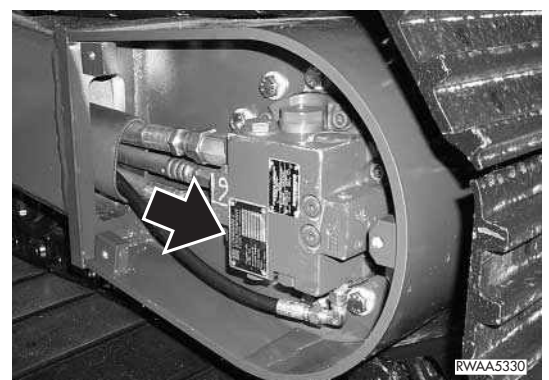
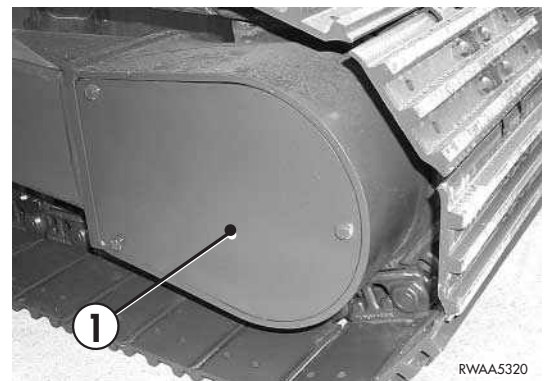


The emission label is applied on the front of the engine cylinder head cover.



1.4.4 TRAVEL REDUCTION GEAR SERIAL NUMBER

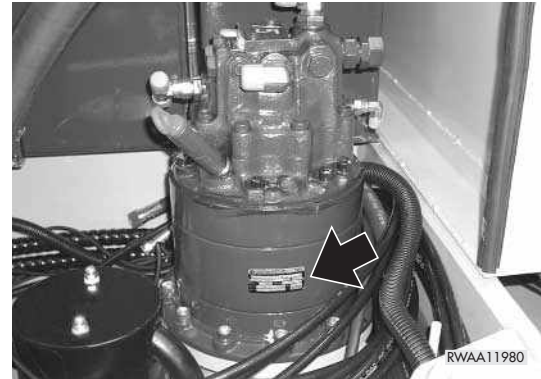
The travel gear serial number is stamped on the plate positioned on the hydraulic motor and can be seen after removing the cover (1).



PRODUCT IDENTIFICATION

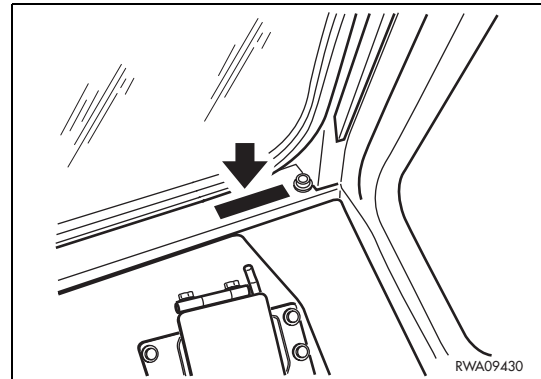
1.4.5 SWING REDUCTION GEAR SERIAL NUMBER

The serial number is stamped on the plate positioned on the reduction gear.



1.4.6 CAB SERIAL NUMBER

The cab serial number is stamped on the plate positioned on the right side of the front base cross member.



1.4.7 SERIAL NUMBERS AND DEALER'S ADDRESS

Machine n. _____ Model _____

Engine n. _____

Travel reduction gear n. _____

Swing reduction gear n. _____

Cab n. _____

Dealer:

Address _____

_____ Tel. _____

Person to contact: _____

NOTES: _____

	Page
CONTENTS	
1.1 FOREWORD	1
1.2 INFORMATION ON SAFETY	2
1.3 INTRODUCTION	4
1.3.1 INTENDED USES	4
1.3.2 IMPROPER OR UNAUTHORIZED USE	4
1.3.3 MAIN CHARACTERISTICS	5
1.3.4 RUNNING-IN	5
1.4 PRODUCT IDENTIFICATION	6
1.4.1 MACHINE SERIAL NUMBER	6
1.4.2 MACHINE IDENTIFICATION PLATE	6
1.4.3 ENGINE SERIAL NUMBER AND EMISSION LABEL	7
1.4.4 TRAVEL REDUCTION GEAR SERIAL NUMBER	7
1.4.5 SWING REDUCTION GEAR SERIAL NUMBER	8
1.4.6 CAB SERIAL NUMBER	8
1.4.7 SERIAL NUMBERS AND DEALER'S ADDRESS	9
 SAFETY AND ACCIDENT PREVENTION	
2.1 SAFETY PLATES	18
2.1.1 POSITION OF THE SAFETY PLATES	18
2.1.2 POSITION OF THE PICTOGRAMS	34
2.1.3 PICTOGRAMS AND RELEVANT MEANINGS	35
2.1.4 VIBRATIONS TO WHICH THE OPERATOR IS SUBJECTED	37
2.2 GENERAL PRECAUTIONS	38
2.2.1 GENERAL SAFETY RULES	38
2.2.2 SAFETY DEVICES AND GUARDS	38
2.2.3 CLOTHING AND PERSONAL PROTECTION ITEMS	38
2.2.4 UNAUTHORIZED MODIFICATIONS	39
2.2.5 LEAVING THE OPERATOR'S SEAT	39
2.2.6 GETTING ON AND OFF THE MACHINE	40
2.2.7 PREVENTING FIRES DUE TO FUEL AND OIL	40
2.2.8 PREVENTING BURNS	41
2.2.9 PREVENTING DAMAGE DUE TO ASBESTOS POWDER	41
2.2.10 PREVENTING DAMAGE CAUSED BY THE WORK EQUIPMENT	42
2.2.11 FIRE EXTINGUISHERS AND FIRST AID KIT	42
2.2.12 PRECAUTIONS CONCERNING THE CAB STRUCTURE	42
2.2.13 PRECAUTIONS CONCERNING THE EQUIPMENT	42
2.3 PRECAUTIONS TO BE TAKEN BEFORE STARTING THE ENGINE	43
2.3.1 SAFETY ON THE WORK SITE	43
2.3.2 FIRE PREVENTION	43
2.3.3 PRECAUTIONS TO BE TAKEN FOR THE OPERATOR'S CAB	43
2.3.4 ROOM VENTILATION	44
2.3.5 PRECAUTIONS TO BE TAKEN FOR THE LIGHTS	44
2.3.6 CLEANING THE WINDOWS AND THE REAR-VIEW MIRRORS - CHECKING THE WINDSHIELD WIPER BLADES	44

2.4	PRECAUTIONS TO BE TAKEN WHEN WORKING	45
2.4.1	STARTING THE ENGINE	45
2.4.2	CHECK THE DIRECTION BEFORE STARTING THE MACHINE	45
2.4.3	CHECKS FOR TRAVELLING IN REVERSE	45
2.4.4	MOVING THE MACHINE	46
2.4.5	MOVING ON SLOPES	47
2.4.6	WORKING ON SLOPES	48
2.4.7	UNAUTHORIZED OPERATIONS	48
2.4.8	PREVENTING ELECTROCUTION	49
2.4.9	VISIBILITY	50
2.4.10	WORKING ON ICY OR SNOW-COVERED SURFACES	50
2.4.11	PREVENTING DAMAGE CAUSED BY THE WORK EQUIPMENT	50
2.4.12	WORKING ON LOOSE GROUND	50
2.4.13	PARKING THE MACHINE	51
2.5	TRANSPORTING THE MACHINE ON OTHER VEHICLES	52
2.5.1	LOADING AND UNLOADING THE MACHINE	52
2.5.2	SHIPPING	52
2.6	BATTERY	53
2.6.1	SAFETY PRECAUTIONS FOR WORK ON BATTERIES	53
2.6.2	STARTING WITH BOOSTER CABLES	53
2.7	PRECAUTIONS FOR EMERGENCY RECOVERY	54
2.8	PRECAUTIONS TO BE TAKEN DURING MAINTENANCE	55
2.8.1	WARNING PLATES	55
2.8.2	TOOLS	55
2.8.3	PERSONNEL	56
2.8.4	EQUIPMENT	56
2.8.5	WORKING UNDER THE MACHINE	56
2.8.6	KEEPING THE MACHINE CLEAN	56
2.8.7	USE OF THE ENGINE DURING MAINTENANCE	57
2.8.8	PERIODICAL CHANGE OF THE PARTS THAT ARE CRITICAL FOR SAFETY	57
2.8.9	STOP THE ENGINE BEFORE CARRYING OUT ANY MAINTENANCE OPERATION OR INSPECTION	57
2.8.10	RULES FOR REFUELLING AND ADDING OIL	58
2.8.11	CHECKING THE COOLANT LEVEL IN THE RADIATOR	58
2.8.12	USING LAMPS	58
2.8.13	PRECAUTIONS CONCERNING THE BATTERY AND THE ALTERNATOR	59
2.8.14	PRECAUTIONS CONCERNING THE STARTER	59
2.8.15	PRECAUTIONS CONCERNING HIGH-PRESSURE HOSES	60
2.8.16	PRECAUTIONS TO BE TAKEN WHEN WORKING ON HIGH-PRESSURE SYSTEMS	60
2.8.17	PRECAUTIONS FOR MAINTENANCE WORK INVOLVING HIGH TEMPERATURES AND PRESSURES	60
2.8.18	COOLING FAN AND FAN BELT	61
2.8.19	WASTE MATERIALS	61
2.8.20	PRECAUTIONS FOR THE USE OF THE synthetic biodegradable oil type HEES	61

	Page
DESCRIPTION AND USE OF THE MACHINE	
3.1 SAFETY LOCKS	64
3.1.1 MACHINE LOCKS	64
3.2 GENERAL VIEWS	65
3.2.1 FRONT GENERAL VIEW (MONOBOOM)	65
3.2.2 FRONT GENERAL VIEW (TWO-PIECE BOOM)	66
3.2.3 CAB INSIDE GENERAL VIEW	67
3.3 INSTRUMENTS AND CONTROLS	69
3.3.1 INSTRUMENTS	69
3.3.2 WARNING LIGHTS	71
3.3.3 SWITCHES AND PUSH BUTTONS	73
3.3.4 ELECTRICAL ACCESSORIES	81
3.3.5 MACHINE CONTROLS	83
3.4 FUSES AND RELAYS	94
3.4.1 CENTRAL UNIT FUSES AND RELAYS	94
3.4.1.1 CENTRAL UNIT FUSES	95
3.4.1.2 CENTRAL UNIT RELAYS	96
3.4.2 ENGINE LINE FUSES AND RELAYS	97
3.4.2.1 ENGINE LINE FUSES	97
3.4.2.2 ENGINE LINE RELAYS	98
3.4.3 FUSES AND RELAYS OF THE AIR CONDITIONING SYSTEM (if provided)	99
3.5 GUARDS AND DRIVER'S SEAT	101
3.5.1 ENGINE HOOD	101
3.5.2 SIDE COVER	101
3.5.3 CAB	102
3.5.4 VENTILATION AND HEATING	106
3.5.5 AIR CONDITIONER (if provided)	107
3.5.6 SEAT	109
3.5.7 SAFETY BELT	110
3.5.8 EMERGENCY EXIT	110
3.5.9 TECHNICAL DOCUMENTATION CASE	111
3.5.10 FIRE EXTINGUISHER	111
3.5.11 FIRST AID KIT	111
3.6 USE OF THE MACHINE	113
3.6.1 CHECKS BEFORE STARTING THE ENGINE	113
3.6.1.1 VISUAL CHECKS	113
3.6.1.2 DAILY CHECKS	113
3.6.1.3 OPERATIONAL CHECKS	114
3.6.2 STARTING THE ENGINE	115
3.6.2.1 STARTING WITH WARM ENGINE OR IN TEMPERATE CLIMATES	115
3.6.2.2 STARTING WITH COLD ENGINE OR IN COLD CLIMATES	116
3.6.3 WARMING THE ENGINE	117
3.6.4 HEATING THE HYDRAULIC OIL	117
3.6.5 HOW TO MOVE THE MACHINE	117
3.6.5.1 STEERING (CHANGING DIRECTION)	119
3.6.5.2 MOVING ON SLOPES	120
3.6.5.3 MAXIMUM IMMERSION DEPTH	121

	Page
3.7 PARKING THE MACHINE	122
3.7.1 PARKING ON LEVEL GROUND	122
3.7.2 PARKING ON SLOPES	123
3.8 STOPPING THE ENGINE	124
3.9 TRANSPORTING THE MACHINE ON OTHER VEHICLES	125
3.9.1 LOADING AND UNLOADING THE MACHINE	125
3.9.2 TRANSPORT	126
3.10 PRECAUTIONS TO BE TAKEN IN THE COLD SEASON	127
3.10.1 FUEL AND LUBRICANTS	127
3.10.2 COOLANT	127
3.10.3 BATTERY	128
3.10.4 OTHER PRECAUTIONS	128
3.10.5 PRECAUTIONS TO BE TAKEN AT THE END OF WORK	128
3.11 PRECAUTIONS TO BE TAKEN IN THE WARM SEASON	129
3.12 USING THE WORK EQUIPMENT	130
3.12.1 ORGANIZING THE WORK AREA	130
3.12.2 POSITIONING THE BUCKET ACCORDING TO THE WORK TO BE CARRIED OUT	130
3.12.3 POSITIONING THE MACHINE FOR DIGGING OPERATIONS	131
3.12.4 DIGGING METHOD	132
3.12.5 CHANGING THE BUCKET	133
3.13 LONG PERIODS OF INACTIVITY	134
3.13.1 BEFORE THE PERIOD OF INACTIVITY	134
3.13.2 DURING THE PERIOD OF INACTIVITY	135
3.13.3 AFTER THE PERIOD OF INACTIVITY	135
3.14 TROUBLESHOOTING	136
3.14.1 HOW TO REMOVE THE MACHINE	136
3.14.2 IF THE FUEL HAS BEEN COMPLETELY DEPLETED	136
3.14.3 IF THE BATTERY IS DEPLETED	137
3.14.3.1 STARTING WITH BOOSTER CABLES	138
3.14.4 OTHER TROUBLES	139
3.14.4.1 ELECTRICAL CIRCUIT	139
3.14.4.2 HYDRAULIC SYSTEM	140
3.14.4.3 ENGINE	141

	Page
MAINTENANCE	
4.1 GUIDE TO MAINTENANCE	144
4.2 MAINTENANCE NOTES	146
4.2.1 NOTES REGARDING THE ENGINE	146
4.2.1.1 ENGINE OIL	146
4.2.1.2 COOLANT	146
4.2.1.3 FUEL	147
4.2.2 NOTES REGARDING THE HYDRAULIC SYSTEM	147
4.2.3 NOTES REGARDING THE ELECTRICAL SYSTEM	148
4.2.4 NOTES REGARDING LUBRICATION	148
4.2.5 PARTS SUBJECT TO WEAR THAT PERIODICALLY NEED CHANGING	149
4.3 FUEL, COOLANT AND LUBRICANTS	150
4.3.1 HOMOLOGATED HEES SYNTHETIC BIODEGRADABLE LUBRICANTS	154
4.4 NUT AND BOLT TIGHTENING TORQUES	155
4.4.1 STANDARD TIGHTENING TORQUES	155
4.4.2 SPECIFIC TIGHTENING TORQUES	155
4.5 LUBRICATION	156
4.5.1 LUBRICATION DIAGRAM	156
4.6 PERIODICAL CHANGE OF THE COMPONENTS CONNECTED WITH SAFETY	157
4.6.1 CRITICAL PARTS FOR SAFETY	158
4.7 MAINTENANCE PLAN	161
4.7.1 WHEN REQUIRED	165
4.7.1.a CHECKING, CLEANING OR CHANGING THE AIR CLEANER CARTRIDGE	165
4.7.1.b CHECKING AND CLEANING THE CAB AIR FILTER	167
4.7.1.c CHECKING AND CLEANING THE AIR RECIRCULATION FILTER (only for machines equipped with air conditioner)	168
4.7.1.d CLEANING THE WATER SEPARATOR	169
4.7.1.e CHECKING THE STEEL TRACK TENSION	170
4.7.1.f CHECKING THE SHOE FASTENING	172
4.7.1.g CHECKING THE RUBBER TRACKS	173
4.7.1.h CHECKING THE RUBBER TRACK TENSION	175
4.7.1.j CHANGING THE RUBBER TRACK	177
4.7.2 MAINTENANCE INTERVALS IN CASE OF USE OF THE DEMOLITION HAMMER	179
4.7.2.a CHANGING THE HYDRAULIC OIL FILTER	179
4.7.2.b CHANGING THE HYDRAULIC OIL	179
4.7.3 CHECKS BEFORE STARTING	180
4.7.3.a VARIOUS CHECKS	180
4.7.3.b CHECKING THE COOLANT LEVEL	180
4.7.3.c CHECKING THE FUEL LEVEL	181
4.7.3.d CHECKING THE ENGINE OIL LEVEL	181
4.7.3.e CHECKING THE OIL LEVEL IN THE HYDRAULIC CIRCUIT	182
4.7.3.f DRAINING THE WATER SEPARATOR	183
4.7.4 MAINTENANCE EVERY 10 HOURS OF OPERATION	184
4.7.4.a LUBRICATING THE JOINTS	184
4.7.5 MAINTENANCE AFTER THE FIRST 50 HOURS OF OPERATION (Only for machines in which the synthetic biodegradable oil type HEES is used)	187

	Page
4.7.6 MAINTENANCE EVERY 50 HOURS OF OPERATION	187
4.7.6.a CHECKING THE RADIATOR FLUID LEVEL	187
4.7.6.b LUBRICATING THE SWING JOINT	187
4.7.6.c CHECKING THE ELECTRICAL SYSTEM	188
4.7.7 MAINTENANCE EVERY 100 HOURS OF OPERATION	189
4.7.7.a LUBRICATING THE BALL-BEARING RING	189
4.7.8 MAINTENANCE AFTER THE FIRST 250 HOURS OF OPERATION	190
4.7.9 MAINTENANCE EVERY 250 HOURS OF OPERATION	190
4.7.9.a ADJUSTING THE FAN BELT TENSION	190
4.7.9.b ADJUSTING THE TENSION OF THE A/C COMPRESSOR BELT (only for machines equipped with air conditioner)	191
4.7.9.c CHECKING THE BATTERY ELECTROLYTE LEVEL	192
4.7.9.d CHECKING THE OIL LEVEL IN THE TRAVEL REDUCTION GEARS	193
4.7.9.e CHECKING THE OIL LEVEL IN THE SWING REDUCTION GEAR	193
4.7.10 MAINTENANCE AFTER THE FIRST 500 HOURS OF OPERATION (Only for machines in which the synthetic biodegradable oil type HEES is used)	194
4.7.11 MAINTENANCE EVERY 500 HOURS OF OPERATION	194
4.7.11.a CHANGING THE HYDRAULIC SYSTEM OIL FILTER	194
4.7.11.b CHANGING THE SERVO CONTROL FILTER	196
4.7.11.c CHANGING THE ENGINE OIL	197
4.7.11.d CHANGING THE ENGINE OIL FILTER	198
4.7.11.e CHANGING THE FUEL FILTER	199
4.7.11.f DRAINING THE FUEL TANK	200
4.7.11.g CLEANING THE OUTSIDE OF THE RADIATORS	200
4.7.11.h CLEANING THE OUTSIDE OF THE A/C CONDENSER (only for machines equipped with air conditioner)	201
4.7.11.j CHECKING THE BALL-BEARING RING PINION LUBRICANT LEVEL	202
4.7.11.k DRAINING THE HYDRAULIC OIL TANK (Only for machines in which the synthetic biodegradable oil type HEES is used)	202
4.7.12 MAINTENANCE EVERY 1000 HOURS OF OPERATION	204
4.7.12.a CHECKING AND ADJUSTING THE ENGINE VALVE CLEARANCE	204
4.7.13 MAINTENANCE EVERY 2000 HOURS OF OPERATION	205
4.7.13.a CHANGING THE OIL IN THE TRAVEL REDUCTION GEARS	205
4.7.13.b CHANGING THE OIL IN THE SWING REDUCTION GEAR	206
4.7.13.c CHANGING THE HYDRAULIC SYSTEM OIL AND CLEANING THE SUCTION FILTER	207
4.7.13.d CHANGING THE COOLANT	210
4.7.13.e CHANGING THE BALL-BEARING RING PINION LUBRICANT	211
4.7.13.f CHECKING THE ALTERNATOR AND THE STARTER	211
4.7.13.g CHECKING THE A/C COOLING GAS QUANTITY (only for machines equipped with air conditioner)	212
4.7.14 MAINTENANCE EVERY 4000 HOURS OF OPERATION	213
4.7.14.a CHANGING THE A/C DEHYDRATOR FILTER (only for machines equipped with air conditioner)	213
4.7.14.b CHECKING THE CORRECT OPERATION OF THE A/C COMPRESSOR (only for machines equipped with air conditioner)	213

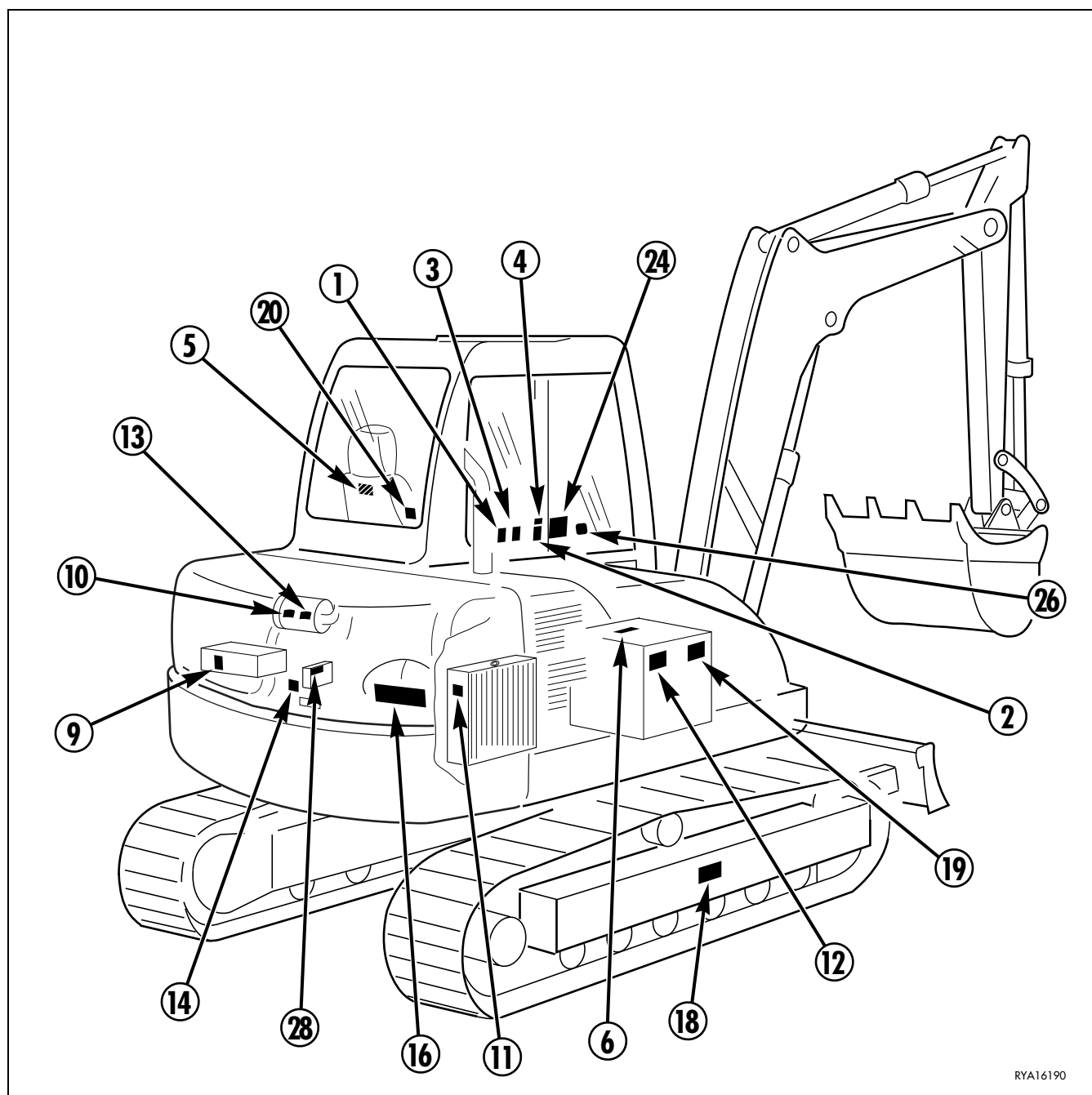
	Page
TECHNICAL DATA	
5.1 TECHNICAL DATA	216
5.1.1 STANDARD OVERALL DIMENSIONS	216
5.1.2 TECHNICAL CHARACTERISTICS	217
5.1.3 LIFTING CAPACITIES	218
5.1.3.1 LIFTING CAPACITY TABLE	218
5.1.3.2 LIFTING CAPACITY WITH RAISED BLADE	219
5.1.3.3 LIFTING CAPACITY WITH LOWERED BLADE	220
 AUTHORIZED OPTIONAL EQUIPMENT	
6.1 AUTHORIZED OPTIONAL EQUIPMENT	222
6.1.1 PRECAUTIONS REGARDING SAFETY	222
6.1.2 PRECAUTIONS REGARDING THE INSTALLATION OF EQUIPMENT	223
6.1.3 CHARACTERISTICS OF THE OPTIONAL EQUIPMENT	224
6.2 ARRANGEMENT FOR THE INSTALLATION OF THE DEMOLITION HAMMER	225
6.2.1 DESCRIPTION AND OPERATION	225
6.2.2 USE OF THE DEMOLITION HAMMER AND RULES TO BE OBSERVED	225
6.2.3 INSTALLING AND REMOVING THE DEMOLITION HAMMER	229
6.2.3.1 INSTALLING THE HAMMER	229
6.2.3.2 REMOVING THE HAMMER	230
6.2.4 MAINTENANCE	230
6.3 CLAMSHELL BUCKET	231
6.3.1 DESCRIPTION AND OPERATION	231
6.3.2 INSTALLING THE CLAMSHELL BUCKET	232
6.3.3 MAINTENANCE	234

SAFETY AND ACCIDENT PREVENTION

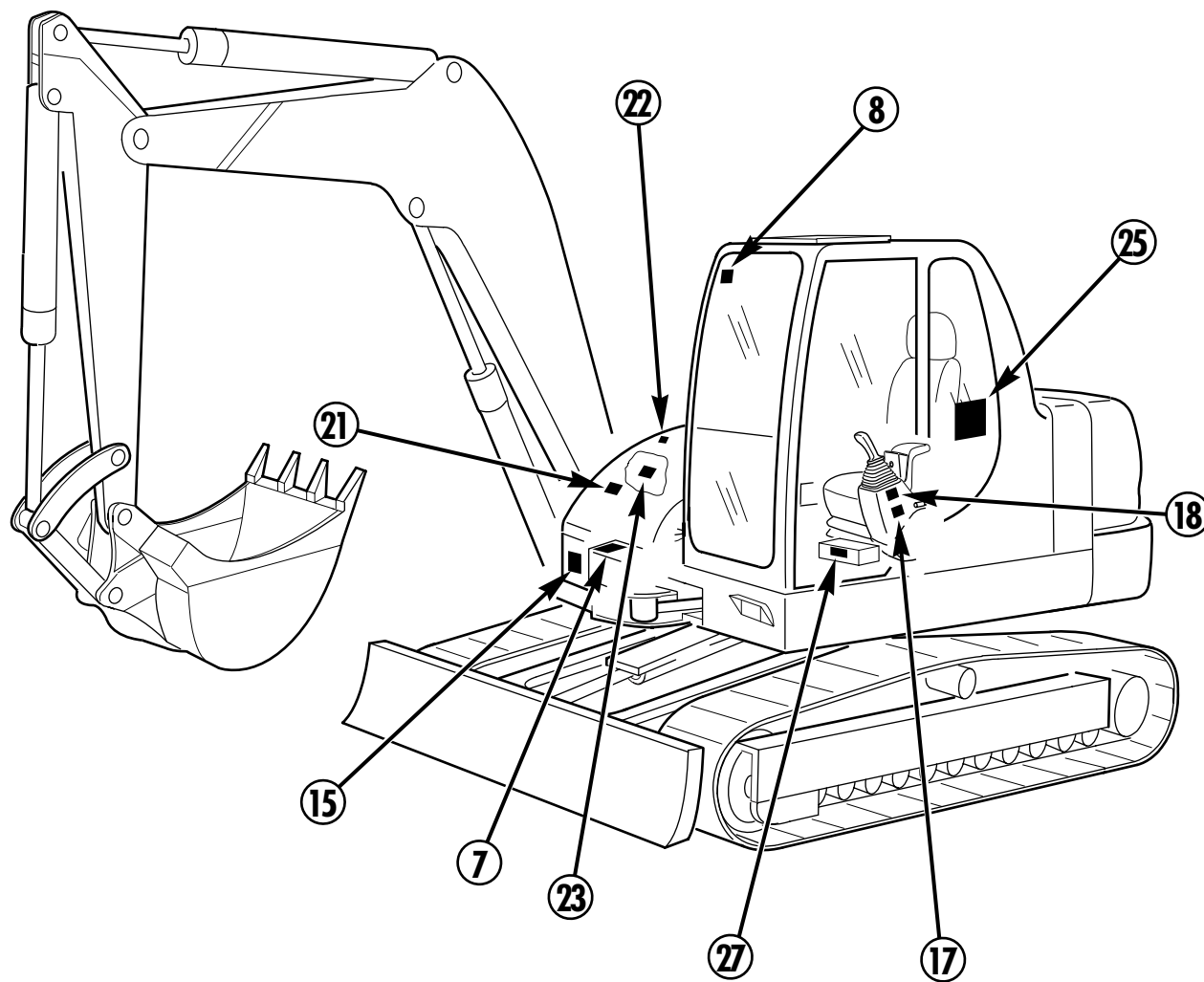
2.1 SAFETY PLATES

2.1.1 POSITION OF THE SAFETY PLATES

- The safety plates must always be legible and in good conditions; for this reason, if they are dirty with dust, oil or grease, it is necessary to clean them with a solution made of water and detergent.
Do not use fuel, petrol or solvents.
- If the plates are damaged, they must be replaced before operation of the product is resumed.
Contact your Komatsu Dealer for replacement labels.
- In case of replacement of a component provided with a safety plate, make sure that this plate is applied also on the replaced component.
- The machine can be provided with other plates in addition to those indicated below; which must be followed for safe operation.



RYA16190




RYA16200



SAFETY PLATES

1.

- Warning Decal.



WARNING



Improper operation and maintenance can cause serious injury or death.


Read manual and labels before operation and maintenance.
Follow instructions and warnings in manual and in labels on machine.

Keep manual in machine cab near operator.
Contact Komatsu distributor for a replacement manual.

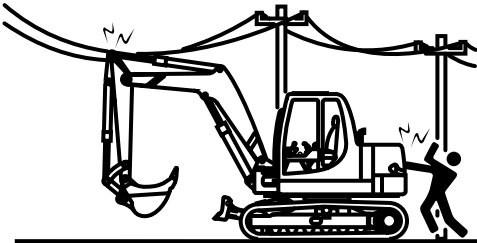
RWA16810

2.

- Height Decal



DANGER



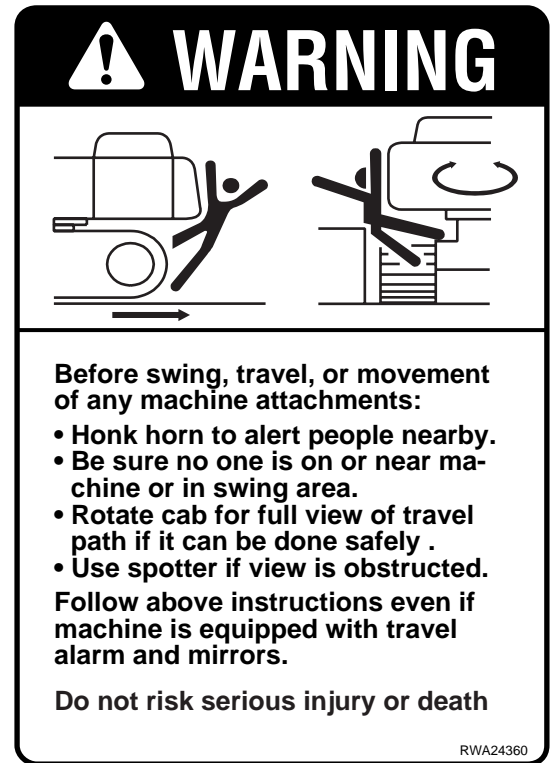
Hazardous voltage hazard. Serious injury or death can occur if machine or attachments are not kept safe distance away from electrical lines.

Line Voltage	Safe Distance
6.6 kV	At least 10ft (3m)
66.0 kV	At least 16ft (5m)
275.0 kV	At least 33ft (10m)

RWA24350

3.

- Warning Decal



4.

- Sudden Movement



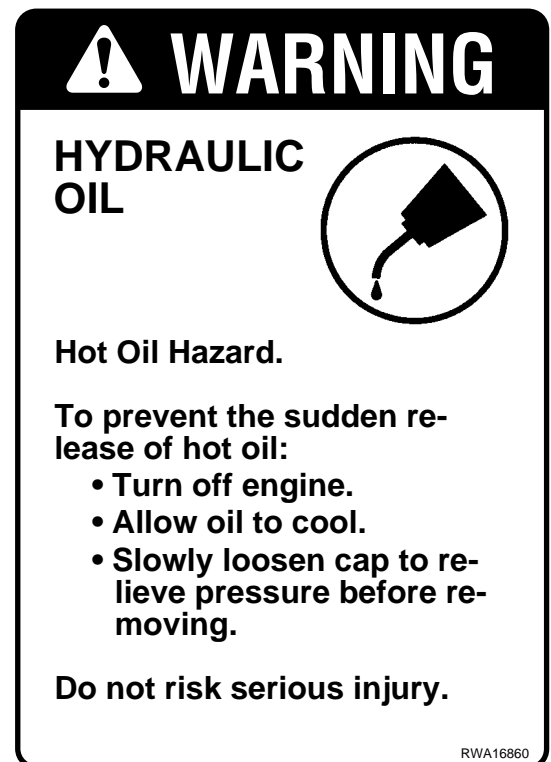
5.

- Do Not Operate Tag



6.

- Hydraulic Oil



7.

- Battery Decal

**WARNING****EXPLOSIVE GASES**

- When attaching booster cables, always make last connection on machine frame away from battery to avoid sparks at the battery.
- Keep cigarettes, flames, and sparks away from battery to avoid explosion.
- Always shield eyes and face from battery.
- Do not charge, use booster cables, or adjust post connections without proper instruction and training.

POISON CAUSES SEVERE BURNS**Contains Sulfuric Acid**

- Avoid contact with skin, eyes, or clothing.
- In the event of contact, flush affected area with water and call a physician immediately.

Do not risk serious injury or death.

RWA16870

8.

- Window warning

**WARNING**


- When raising window, sit back in operator's seat and lock it in place with lock pins on both sides to avoid contact from unexpected window movement.

Failure to follow instructions can cause severe injury.

RWA16880

9.

- Accumulator (OPTIONAL EQUIPMENT)


WARNING

HIGH PRESSURE AND BURN HAZARD

1. When breakdown or trouble develops in the accumulator, do not attempt to disassemble or repair. Always contact your nearest authorized service station.
2. Do not attempt to fill or re-fill with gas. Authorized servicemen, or persons licensed to handle high pressure gases, are the only persons allowed.
3. Never hammer a gas filled accumulator, or place one close to a fire.
4. Never attempt to attach a part to or bore a hole in the accumulator's wall.
5. Always completely exhaust the accumulator of all contaminated gas when disassembling or discarding the accumulator.
6. To exhaust the gas, use the air relief valve mounted on the accumulator. When there is no such valve, remove the accumulator's gas filling valve cap and release the gas by depressing the valve core (pin) with a suitable tool (screw driver).

(1) Type of gas -	Nitrogen
(2) Maximum Working Pressure -	<u>210 bar</u>
(3) Testing Pressure -	<u>315 bar</u>

Do not risk serious injury or death.

RWA16890

10.

- Air Filter

IMPORTANT

- Element must be kept free of cracks and oil.
- For cleaning and replacement of elements, refer to the Operator's Manual.
- Do not put oil into this cleaner.

RWA16900

11.

- Hot Water Hazard

**12.**

- Fuel tank

**13.**

- Do not use ether



14.

- Running engine warning



15.

- Pinch point



16.

- Keep out swing area

**17.**

- Lever lock

**WARNING**

- Never leave operators compartment without placing the safety lock lever in locked position.
DO NOT RISK SERIOUS INJURY OR DEATH.

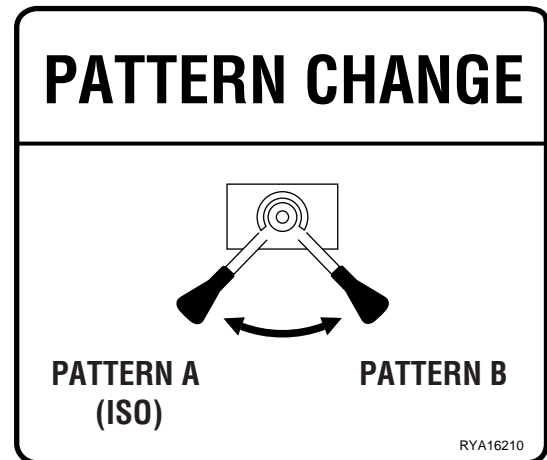
**18.**

- High pressure hazard



19.

- Pattern change warning



20.

- Emergency exit



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