

350GLC Excavator



JOHN DEERE

PARTS CATALOG

**350GLC Excavator
(Engine 6090HT006 / 6090HT002)**

PC10219 (Mar-12) English

Worldwide Construction and Forestry Division

Litho in U.S.A. (Revised)
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350GLC Excavator

TX1086885A B.1



350GLC Excavator

(Manufactured 2011–)

(Engine 6090HT006 / 6090HT002)

(Specifications and design are subject to change without notice)

To the Customer

The part numbers in this parts catalog were correct at the time your catalog was published. It is our policy to constantly improve our machines, and therefore, part numbers may change. When ordering parts, verify part numbers through your dealer.

SI Units of Measure

Metric dimensions are given, where applicable, throughout this parts catalog.

Bolt and Cap Screw Strength Identification

Bolts and cap screws required to have high-strength qualities equivalent to SAE grade 8 are identified throughout this catalog by the description HS SAE 8 (10.9 for metric). All standard bolts and cap screws are SAE grade 5 (metric 8.8) or lower.

Serial Number Listing Information

Serial number information is listed to show on which machines each part can be used; for example:

- **The part can be used on all products.**
- 000000** – **The part can be used on products beginning with the serial number listed.**
- **000000** **The part can be used on products up to and including the serial number listed.**
- 000000** – **000000** **The part can be used on products between and including the serial number listed.**

When XXXXXX's are listed in place of a serial number, a serial number change was made, but the exact serial number was not available when the catalog was produced.

If product identification numbers or serial numbers are required for warranty claims or correspondence pertaining to this product, it is extremely important that all characters be furnished. This point cannot be overemphasized.

Direction Arrow

Arrows are used with illustrations to indicate the front of the unit. "Right-Hand" and "Left-Hand" sides are determined by facing in direction of machine forward travel.

Box-enclosed Illustrations

A key number, shown in the parts list, is assigned to a box enclosing all parts sold as a service assembly. A box not keyed includes non-current parts.

Complete Goods Listings

Complete Goods are listed in bold face type. Order separately. Do not include on replacement part order.

Orientation of Engine

"Right Hand" and "Left Hand" sides are determined by standing at the flywheel and facing the engine.

John Deere Reman Components

The service parts listed in this catalog are intended for the repair of original equipment components. Although most service parts may be used to repair remanufactured components, the remanufacturing process may change parts sufficiently so that service parts are inadequate or not usable.

Serial Number Location

Each 350G LC excavator has seven serial number plates: A product identification number plate, an engine serial number plate, a hydraulic pump serial number plate, a left-hand travel device serial number plate, a right-hand propel motor serial number plate, a swing motor serial number plate and a control valve serial number plate.

The product identification plate is located at the front of the upperstructure to the right of the cab.

The engine serial number plate is located on the right side of the cylinder block near the starter.

The hydraulic pump serial number plate is located near the front of the hydraulic pump

The swing motor serial number plate is located on the top of the swing motor.

The right travel device serial number plate is located on the left-hand of the motor.

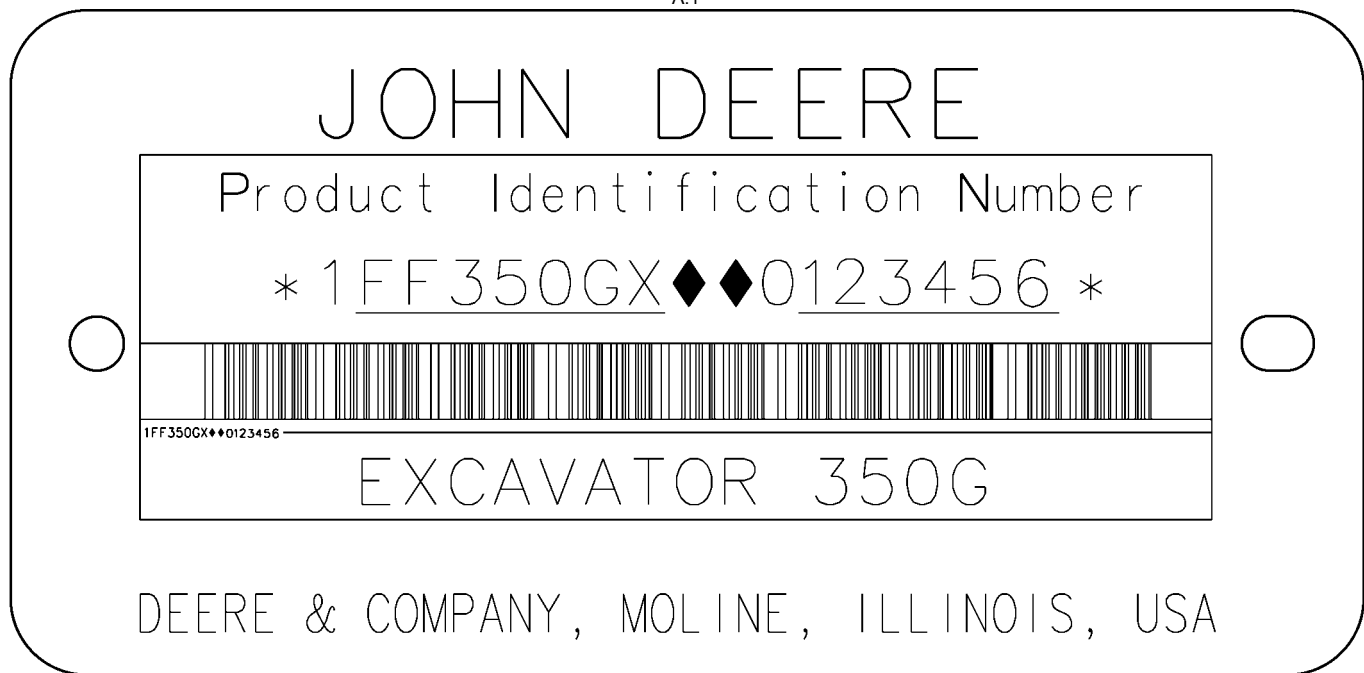
The left travel device serial number plate is located on the right-hand of the motor

The control valve serial number plate is located on the upper left-hand side of the control valve.

If product identification numbers or serial numbers are required for warranty claims or correspondence pertaining to this product. It is extremely important that all characters be furnished. This point cannot be overemphasized.

Product Identification Number

A.1



TX1087134

First Line	Designates
FF	Manufacturer — John Deere
350	Model
GX	Configuration
0123456	Serial Number
Second Line	Designates
EXCAVATOR	Unit Type

Engine Serial Number Plate — 6081 & 6090

RGP11387 A.1



RGP11387

Engine Serial Number is Defined by 13 Characters	
First Line	Designates
1 — Two letters for engine factory designation	RG: Waterloo, USA, JX: Rosario, Argentina
2 — One digit for number of cylinders.	6 Cylinder
3 — Three digits for displacement in liters	081: 8.1 Liter, 090: 9.0 Liter
4 — One letter for emission level	B= Non-Certified C= Tier1/Stage I emission level G= Tier 2/Stage II emission level L= Tier 3/Stage IIIA emission level R= Interim Tier 4/Stage IIIB emission level
5 — Six digits	123456= Engine build sequence number. Sequence numbers start at 000001
Engine Type is Defined by 9 Alpha-Numerical Characters	
6 — Four digits	Same as items 2 and 3 above
7 — One letter for aspiration type	A= Turbocharged with air-to-water after-cooler D= Naturally Aspirated T= Turbocharged H= Turbocharged with air-to-air after cooler S= Turbocharged with air-to-sea water after-cooler
8 — One or two letters for OEM application	F: OEM, FM: Marine, FH: HazLoc, FN: Compressed Natural Gas
8 — One or two letters for John Deere Vehicle application	TJ: Forestry, RW: Tractor, H, Z, CQ: Combine, N: Picker/Sprayer, DW: Construction, T8: Sugar Cane Harvester
9 — Two or three digits for version	485

Trademarks

Throughout this parts catalog, you may find the following Deere and Company trademarks:

Best Bid™	CounterParts™	DEERE™ (Deere™)
Dura-Trax™	Fanggs™	Guardian™
HTH™	Jagz™	JDLink™
MARKS™	MIC™ [Machine Information Center]	MTH™
Power Curve™	Powerllel™	PowerShift Plus™
Powerwize™	POWR SAVR™	PowrShift™
ProPath™	Quad-Cool™	Quik-Tatch™
SC-2™	Side-Tracker™	Stinger™
StructureALL™	Swamper™	TMC™ [Total Machine Control]
ValueSelect™	Waratah™	Worksite Pro™
FlexBox™	Funk™	iTorque™
Phoenix™	Phoenix International™	PowerTech™
PowerTech™ E	PowerTech™ M	PowerTech™ Plus
Precision Joint™	SHIFT-O-MATIC™	SWEDA™ (Super Wide Extreme Dual Axle)
TeamMate™	TeamMate™ II	TeamMate™ IV
TMII™	TMIII™	

Remarks and Abbreviations

The following remarks and abbreviations may appear throughout this parts catalog. Refer to the following table for translations.

Phrase	Meaning	Phrase	Meaning
ALSO ORDER, ORD W/	Also Order	MFWD	Mechanical Front Wheel Drive
AMP	Ampere	NA, NOT USED THIS APPL	Not used in this application
APPL, APPL ONLY	This application only	NLA	No longer available
AR	As required	NSEP	Not available separately
ASSY	Complete assembly	OD	Outside diameter
BOAC	Bolt-on cutting edge	OPTIONAL	Optional
CCW	Counterclockwise	OR	Or
COMPLETE	Complete	ORD, ORDER	Order
COMPLETE GOODS	Complete goods	OS	Oversize
CONVENIENCE ASSY, CA	Convenience assembly	OUTER	Outer
CTL, CUT TO LENGTH	Cut to length	PKG, PACKG	Package, Packet of
CW	Clockwise	PTO	Power Take Off
ENGINE	Engine	RATIO	Ratio
FOR	For	REAR	Rear
FRONT	Front	REMAN	Remanufactured
GAS	Gasoline	REPL	Replaces
HFWD	Hydraulic Front-Wheel Drive	RH	Right-hand
HP	Horsepower	SN	Serial number
HS, HEAD MARKED	High Strength, head marked	STD	Standard
ID	Inside diameter	SUB	Replaced by
INCH	Inch	SUB COMPONENTS	Substitute components (of the kit or assy)
INCL KEYS	Includes keys...	SUB FOR	Substitutes for
INCL, INCLUDES	Includes...	TEETH, Z	Number of gear teeth
INCLUDES PARTS/ ITEMS MARKED	Includes parts/items marked...	TK	Thickness
INNER	Inner	UP, UPPER	Upper
KIT	Kit	US	Undersize
L	Number of links	USE UNTIL EXHAUSTED	Use until exhausted
LF, LINE FILL	Line Fill	USE WITH	Use with
LGP	Low Ground Pressure	VEC	Vehicle Electronic Controller
LGTH	Length	VLC	Vehicle Load Center
LH	Left-hand	W/	With
LOW, LOWER	Lower	W/O	Without
LT	Long Track	WHOLE GOODS	Whole Goods
MAKE FROM, MF	Make from	WT	Wide Track
MARKED	Marked	XLT	Extra Long Track
MATCHED SET	Matched set		

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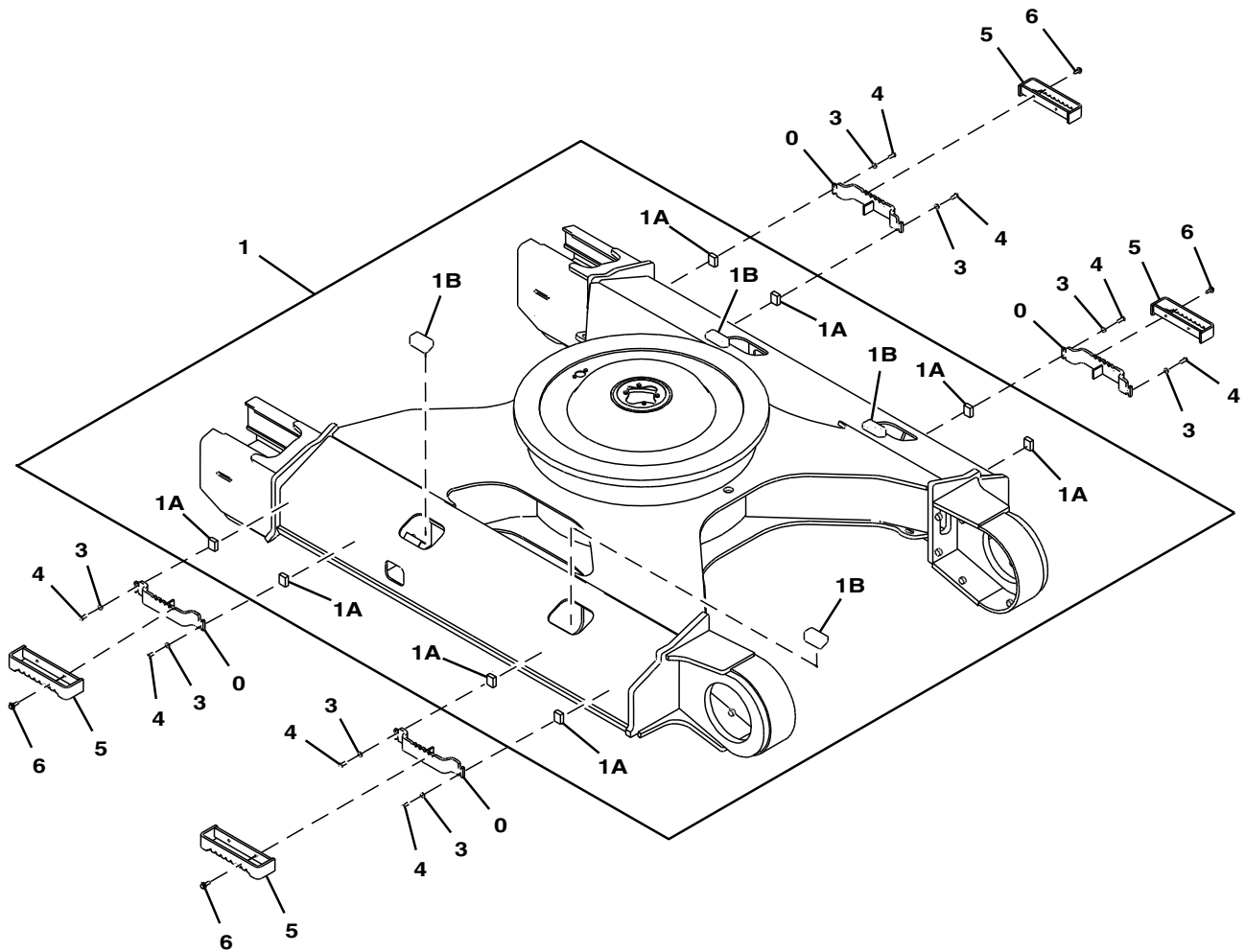
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Undercarriage Frame
Bâti de châssis porteur
Chassi da Estrutura Inferior
Bastidor de base inferior

TX1093367 A.1

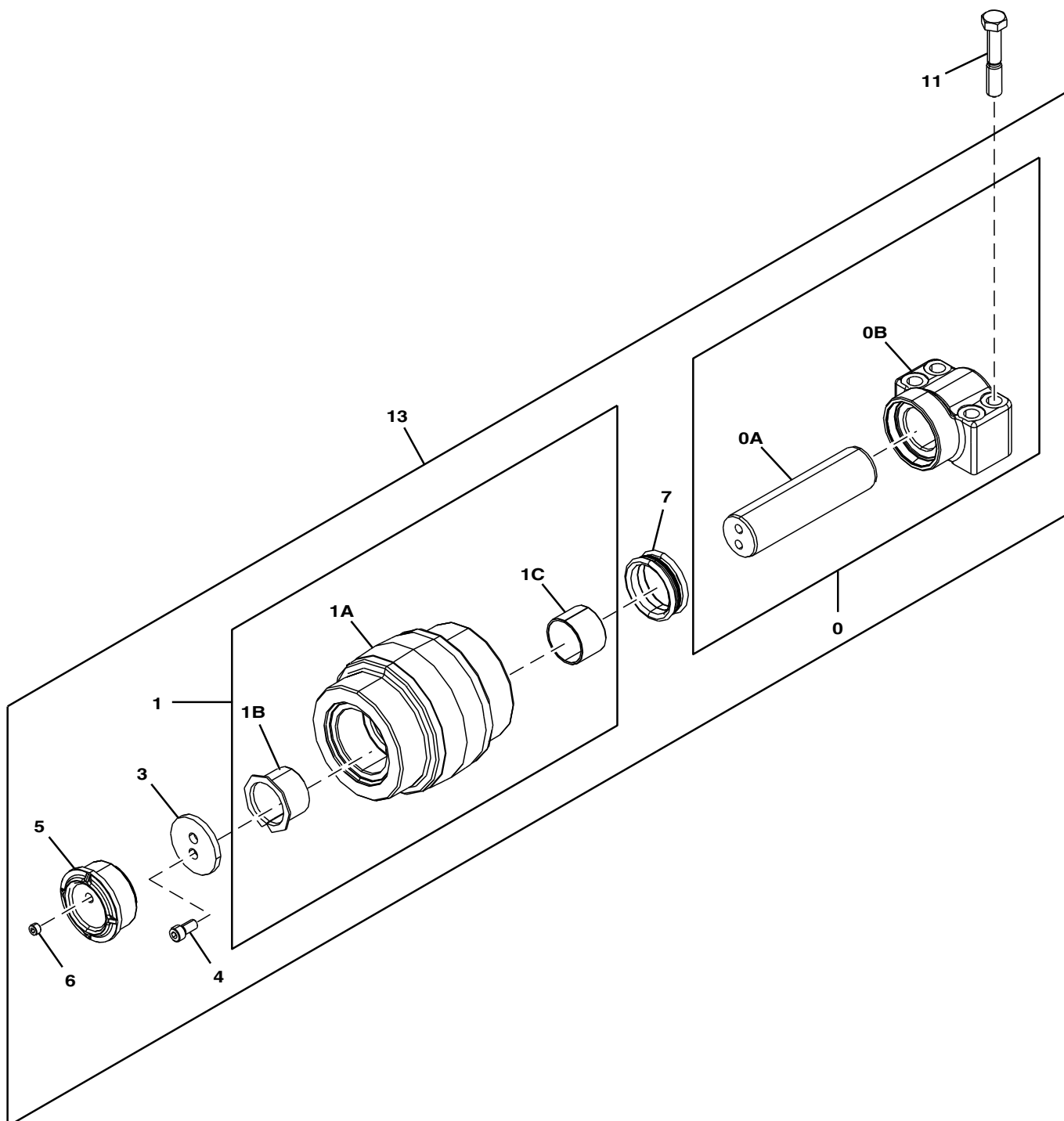


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Key	Part No.	Part Name	Qty.	Serial No.	Remarks
0	9763511	Step	4		
1	5009886	Frame	1		
1A	4366661	Screw	8		
1B	3106880	Bracket	4		
3	24M7338	Washer	16		17 X 30 X 3 mm, (SUB FOR J222016)
4	19M7488	Cap Screw	16		M16 X 40, (SUB FOR J901640)
5	9755978	Step	4		
6		Screw With Washer	8		(J281240 NLA)
	19M7493	Cap Screw	8		M12 X 40, (SUB FOR J901240)
	24H1748	Washer	8		1/2" X 1-1/4" X 0.105", (SUB FOR 449490)

Carrier Roller
Galet porteur
Cilindro do Transportador
Rodillo superior

TX1093373 A.1



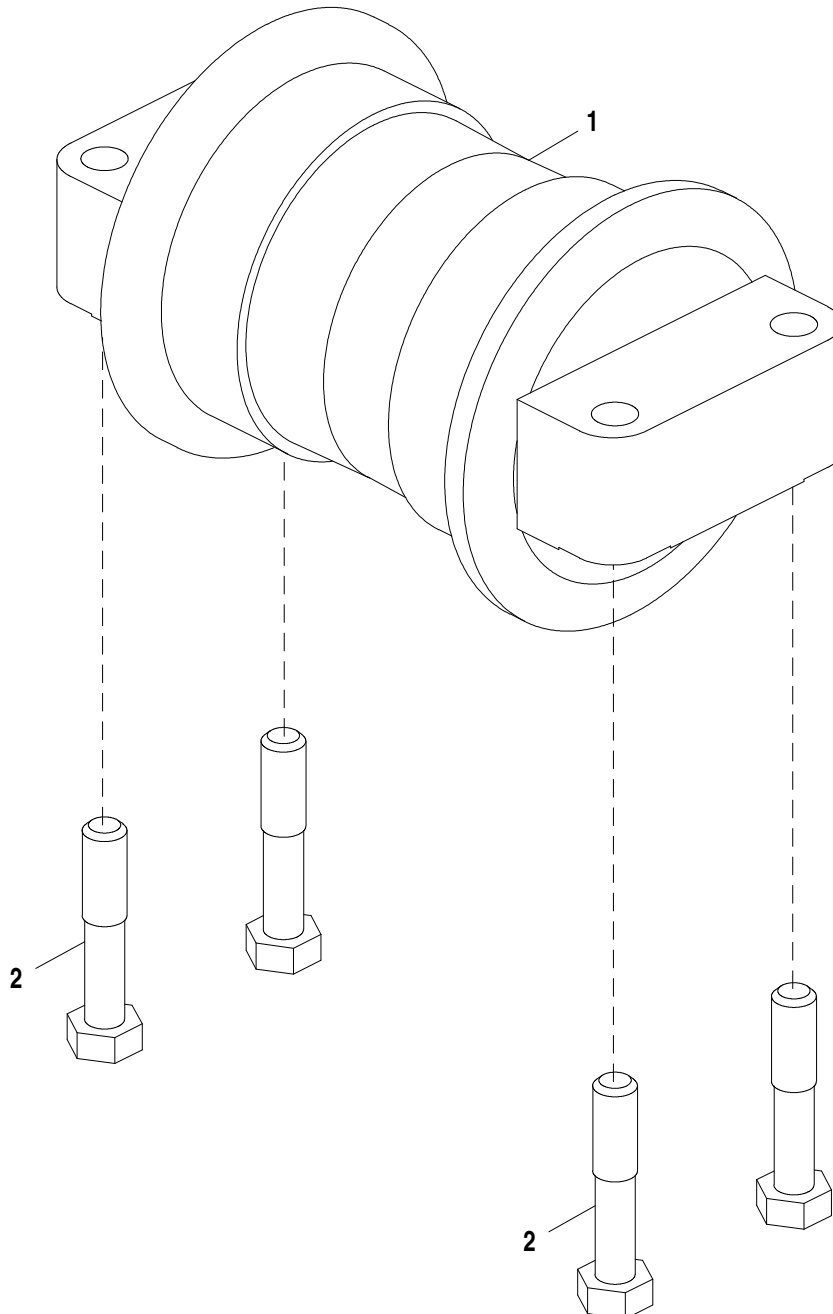
TX1093373

Key	Part No.	Part Name	Qty.	Serial No.	Remarks
0		Axle	1		(9245119 NLA)
0A		Shaft	1		(3103617 NLA)
0B		Bracket	1		(2053014 NLA)
1		Roller	1		(9245118 NLA)
1A		Roller	1		(2051920 NLA)
1B		Bushing	1		(3103618 NLA)
1C		Bushing	1		(3103619 NLA)
3		Lock Plate	1		(4628511 NLA)
4	T224690	Bolt	2		(SUB FOR M351225)
5		Cover	1		(3103620 NLA)
6	94-2011	Fitting Plug	1		(SUB FOR 4315607)
7	4479926R	Seal Kit	1		(SUB FOR 4479926)
11	4647124	Bolt	4		
13	9245117R	Roller	1		(SUB FOR 9245117)

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 Concessionarios John Deere pedir directamente de Duratrax™ Direct

Lower Track Roller
Galet de chenille inférieur
Roleta Inferior da Esteira
Rodillo inferior

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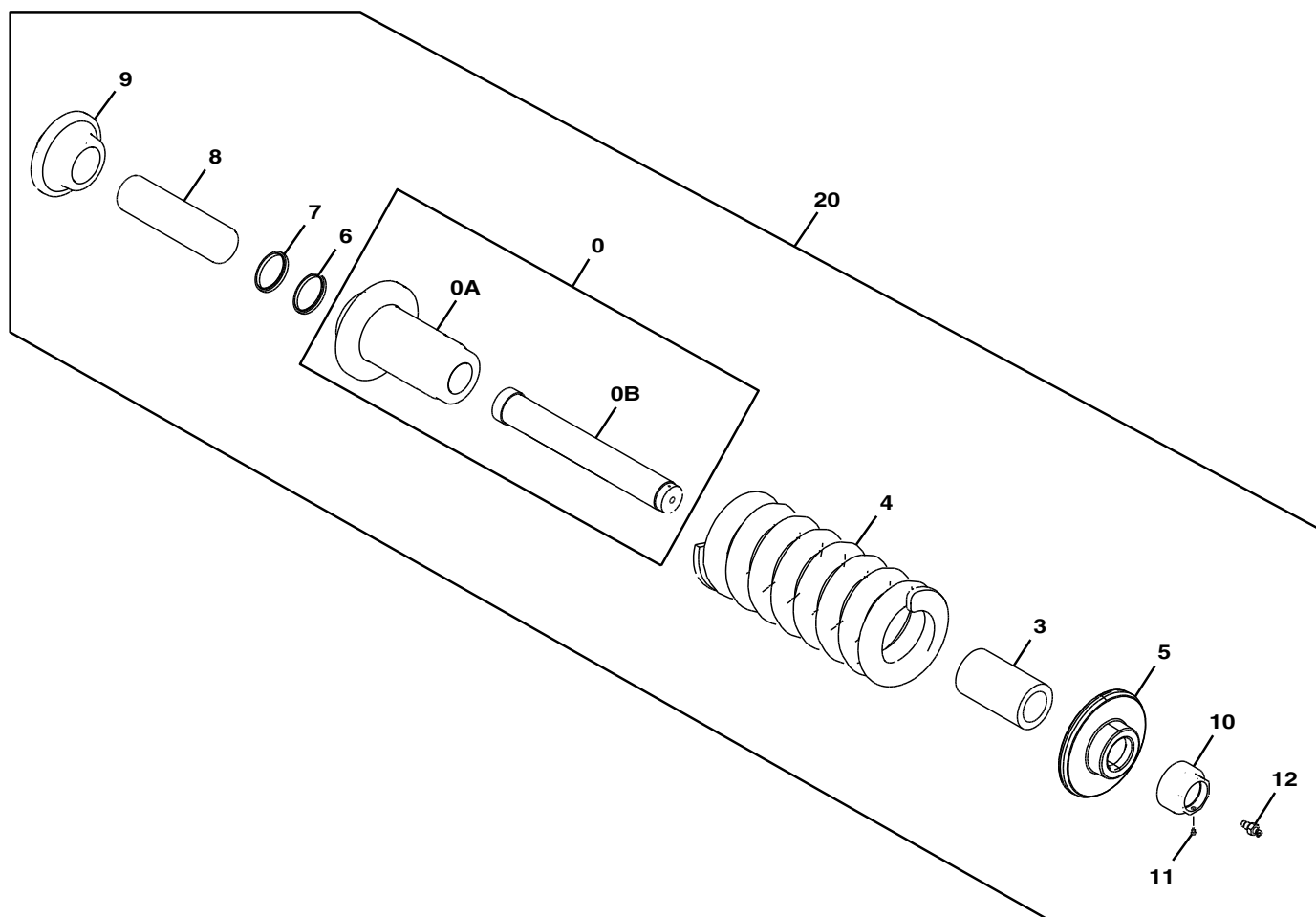


DH900841_TX1094221

Key	Part No.	Part Name	Qty.	Serial No.	Remarks
1	FF510786	Bottom Roller	16		
2	4648103	Bolt	64		

Track Chain Adjuster
Dispositif de réglage de chaîne de chenille
DtI Ajustador da Corrente da Esteira
Ajustador de cadena de oruga

TX1093375 A.1



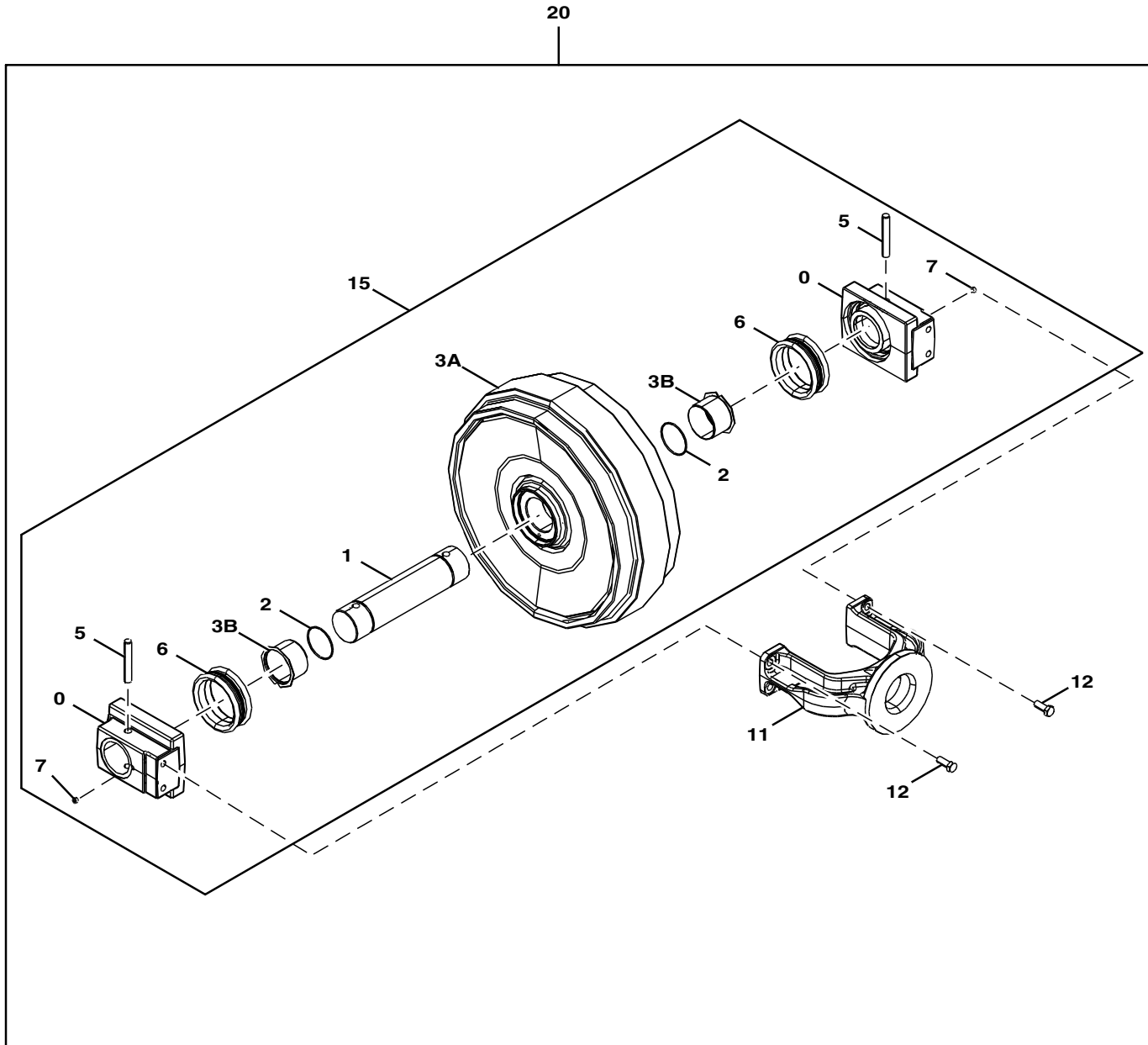
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Key	Part No.	Part Name	Qty.	Serial No.	Remarks
0	9243509R	Cylinder	1		(SUB FOR 9243509)
0A		Cylinder	1		(2051759 NLA)
0B		Rod	1		(3103229 NLA)
3	4625670R	Spacer	1		(SUB FOR 4625670)
4	3102995R	Spring	1		(SUB FOR 3102995)
	3118595	Spring	1		For Harsh Environment
5	3103191R	Lock Washer	1		(SUB FOR 3103191)
6	4625912R	Packing	1		(SUB FOR 4625912)
7	4625911R	Seal	1		(SUB FOR 4625911)
8	3103242R	Rod	1		(SUB FOR 3103242)
9	3103254R	Holder	1		(SUB FOR 3103254)
10	TH3103252R	Nut	1		(SUB FOR 3103252 OR TH3103252)
11	AT180047	Fitting Plug	1		(SUB FOR 4248106)
12	4255055R	Valve	1		(SUB FOR 4255055)
20		Adjuster	1		(9243535 NLA)

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 Concesionarios John Deere pedir directamente de Duratrax™ Direct

Track Chain Idler
Tendeur de chaîne de chenille
Polia Intermediária da Corrente da Esteira
Rodillo tensor de cadena de oruga

TX1093377 A.1



3 — 3A,3B

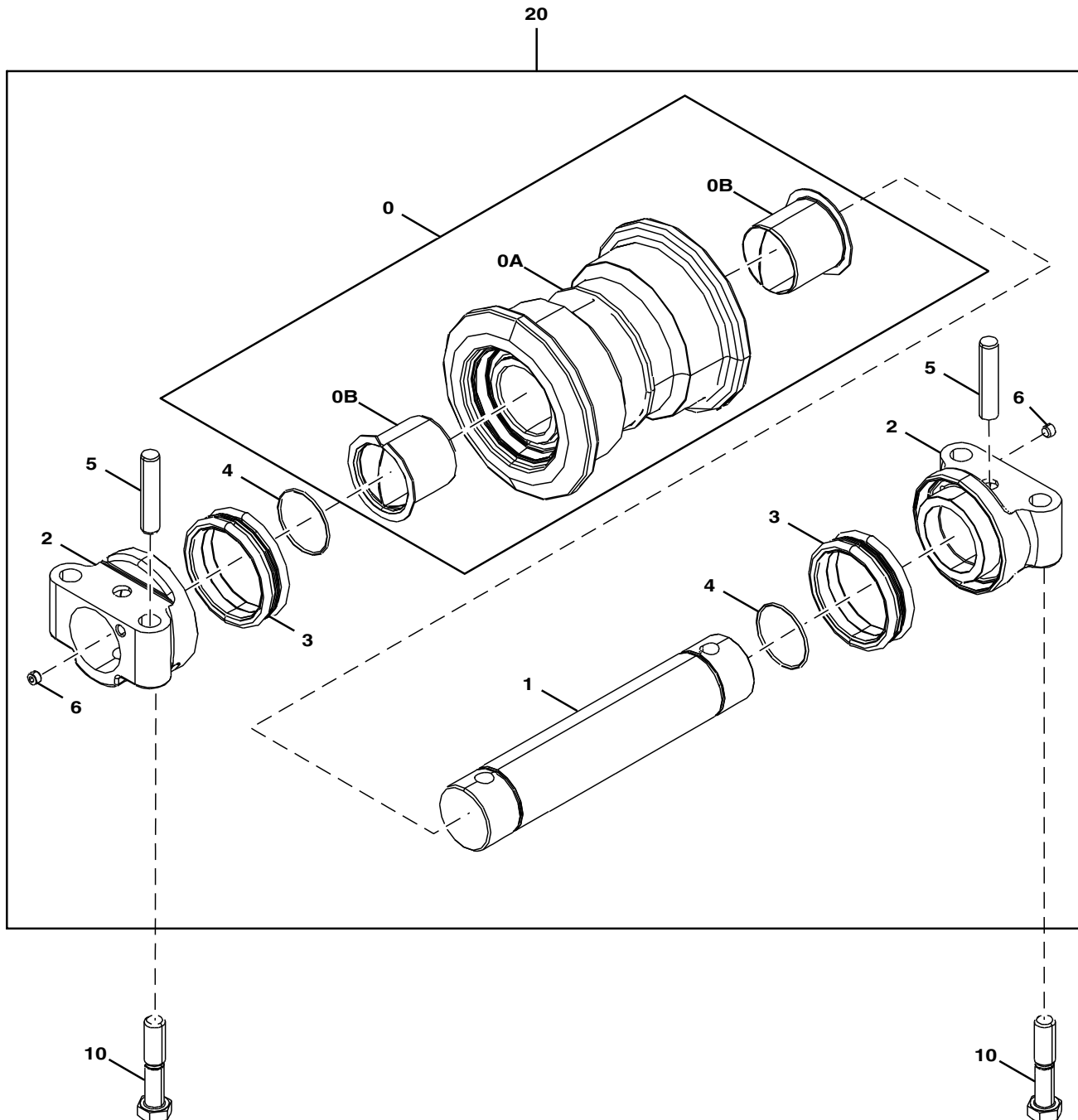
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Key	Part No.	Part Name	Qty.	Serial No.	Remarks
0	1032661R	Bearing	2		(SUB FOR 1032661)
1	T210832	Shaft	1		(SUB FOR 3077237)
2	T210833	O-Ring	2		(SUB FOR A810080)
3	9245617R	Idler	1		(SUB FOR 9245617)
3A		Track Idler	1		(7047467 NLA)
3B	3103740R	Bushing	2		(SUB FOR 3103740)
5	T210837	Pin Fastener	2		(SUB FOR 4138084)
6	4282633R	Seal Kit	2		(SUB FOR 4282633)
7	94-2011	Fitting Plug	2		(SUB FOR 4315607)
11	T210839	Yoke	1		(SUB FOR 1023479)
12	19M7488	Cap Screw	4		M16 X 40, (SUB FOR J901640)
15	9245616R	Idler	1		(9245616 NLA)
20		Track Idler	2		(9245615 NLA)

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 CONCESSIONNAIRES JOHN DEERE COMMANDER DIRECTEMENT AUPRES DE DURTRAX DIRECT
 CONCESSIONÁRIO JOHN DEERE, ENCOMENDE DIRETAMENTE DA DURATRAX DIRECT
 CONCESIONARIOS JOHN DEERE PEDIR DIRECTAMENTE DE DURATRAX DIRECT

Lower Track Roller, Heavy Duty
Galet inférieur, usage intensif
Roleta Inferior da Esteira, Serviço Pesado
Rodillo inferior, servicio severo

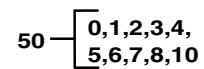
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TX1093378

Key	Part No.	Part Name	Qty.	Serial No.	Remarks
0		Roller	1		(NLA)
0A		Roller	1		(NLA)
0B	T210829	Bushing	2		(SUB FOR 3081250)
1		Shaft	1		(NLA)
2		Bracket	2		(2053081 NLA)
3	AT180017	Seal	2		(SUB FOR 4317587)
4	AT180019	O-Ring	2		(SUB FOR A810070)
5		Pin	2		(4137684 NLA)
6	94-2011	Fitting Plug	2		(SUB FOR 4315607)
10	4648103	Bolt	56		
20	AT349831	Bottom Roller	16		(SUB FOR AT349831 OR FF107693)

JOHN DEERE DEALER ORDER DIRECTLY FROM DURATRAX DIRECT
 CONCESSIONNAIRES JOHN DEERE COMMANDER DIRECTEMENT AUPRES DE DURTRAX DIRECT
 CONCESSIONARIO JOHN DEERE, ENCOMENDE DIRETAMENTE DA DURATRAX DIRECT
 CONCESIONARIOS JOHN DEERE PEDIR DIRECTAMENTE DE DURATRAX DIRECT



350GLC Excavator PC10219 (C.1)
ST14511(C.1)

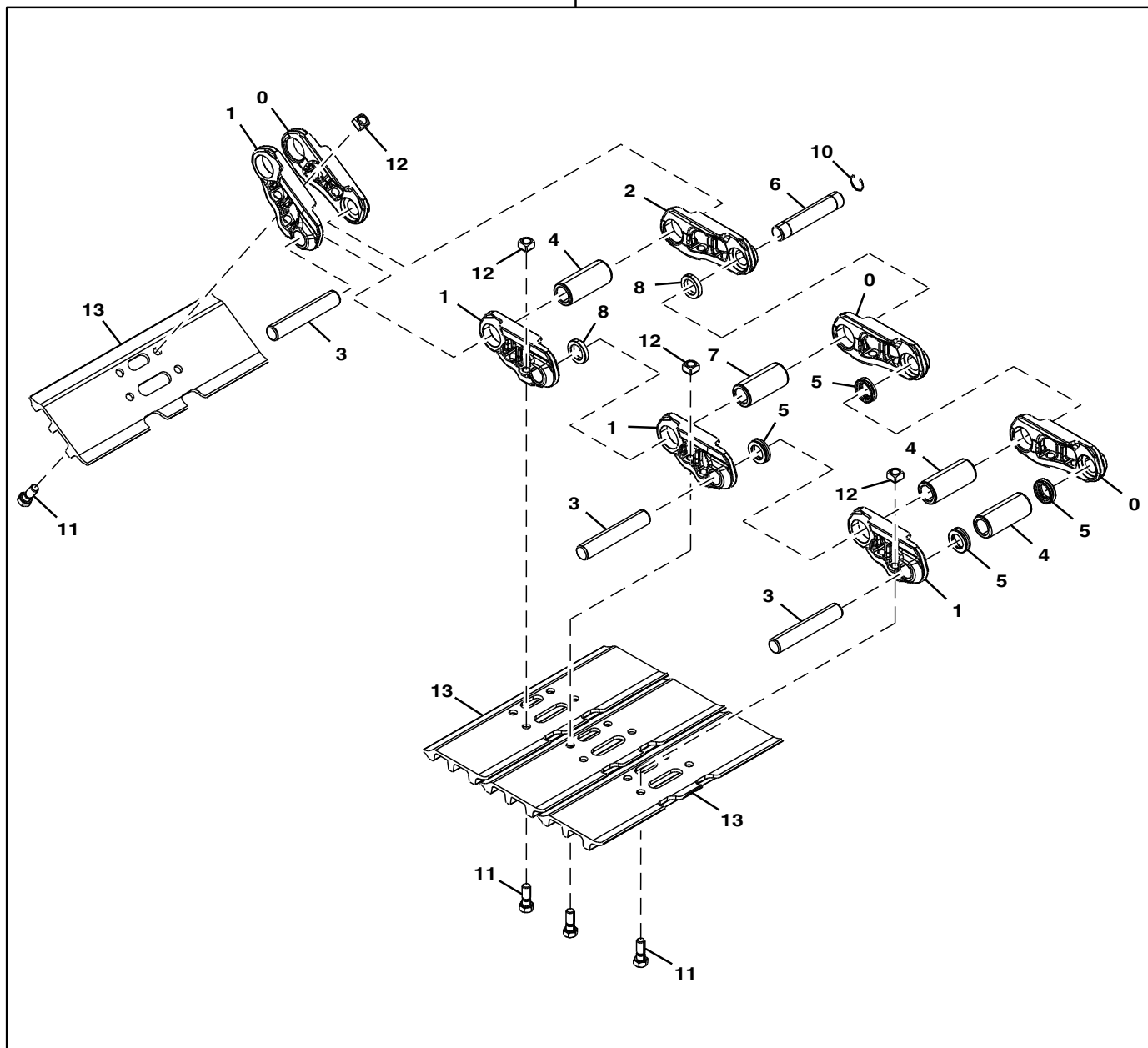
Key	Part No.	Part Name	Qty.	Serial No.	Remarks
0	0005253R	Track Link	47		(RH) (SUB FOR 0005253)
1	0005254R	Track Link	48		(LH) (SUB FOR 0005254)
2	4632763R	Master Track Link	1		(SUB FOR 4632763)
3	FFSB112368	Pin Fastener	47		(SUB FOR 4378891)
4	T210808	Track Bushing	48		(SUB FOR 3077928)
5	FFSB112367	Seal	88		(SUB FOR 4378892)
6	T210811	Master Track Pin	1		Master Track Pin, (SUB FOR 3077929)
7	T210809	Master Track Bushing	1		Master Track Bushing, (SUB FOR 3077930)
8	FFSB112370	Spacer	2		Master Track Seal, (SUB FOR 4378893)
10	T238670	Snap Ring	1		(SUB FOR 4649624 OR 4649624R)
11	T210807	Track Bolt	192		600 mm Shoes, 800 mm Shoes, (SUB FOR 3104216)
	T230010	Track Bolt	192		700 mm Shoes
12	T210814	Nut	192		(SUB FOR 3081344)
13	T210815	Triple Bar Shoe	48		600 mm, (SUB FOR 2040403)
	FFSB113248	Single Bar Shoe	48		700 mm, (SUB FOR AT342598 AND T230012)
	FFSB108844	Triple Bar Shoe	48		800 mm, (SUB FOR 2042033)
20	9251025R	Track Assembly With Shoes	1		600 mm, (SUB FOR 9251025)
		Track Assembly With Shoes	1		700 mm, (9258193 NLA)
	9258059R	Track Assembly With Shoes	1		800 mm, (SUB FOR 9258059)
50	9251026R	Track Chain W/O Shoes	1		(SUB FOR 9251026)

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 Concesionarios John Deere pedir directamente de Duratrax™ Direct

Track Chain Assembly, Heavy Duty
Systèmes à chenilles, usage intensif
Conjunto da Corrente da Esteira, Serviço Pesado
Sistemas de orugas, servicio severo

TX1093441 A.1

20



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5,6,7,8,10

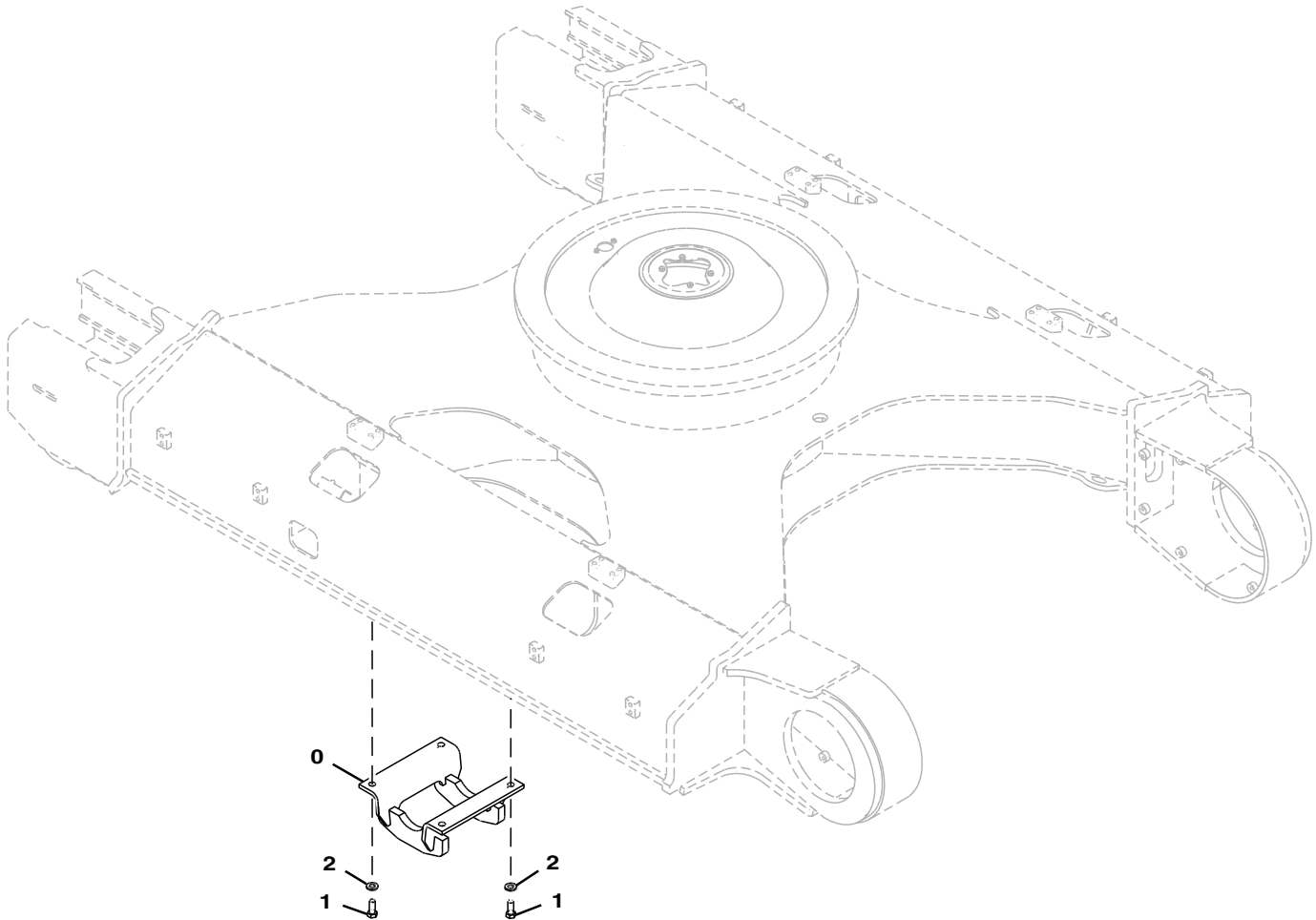
TX1093441

Key	Part No.	Part Name	Qty.	Serial No.	Remarks
0	T189334	Track Link	47	(RH)	
1	T189335	Track Link	48	(LH)	
2	T238664	Master Track LINK-RH	1		
3	FFSB114326	Track Pin	47		
4	T238662	Track Bushing	48		
5	FFSB114325	Seal	88		
6	T238665	Master Track Pin	1		
7	T238663	Master Track Bushing	1		
8	FFSB114328	Spacer	2		Master Track Seal
10	T238670	Snap Ring	1		
11	FFSB114332	Track Bolt	192		
12	FFSB114333	Nut	192		
13	T238671	Single Bar Shoe	48		700 mm
	T238668	Triple Bar Shoe	48		800 mm
20	AT349833	Track Assembly With Shoes	1		700 mm
	AT349829	Track Assembly With Shoes	1		800 mm
50	AT349830	Track Chain W/O Shoes	1		

John Deere Dealer Order Directly From Duratrax™ Direct
 Concessionnaires John Deere commander directement auprès de Duratrax™ Direct
 Concessionário John Deere Dealer: Encomende Diretamente da Duratrax™ Direct
 Concesionarios John Deere pedir directamente de Duratrax™ Direct

Lower Roller Guard
Protection galet inférieur
Proteção do Rolete Inferior
Protectores rodillo inferior

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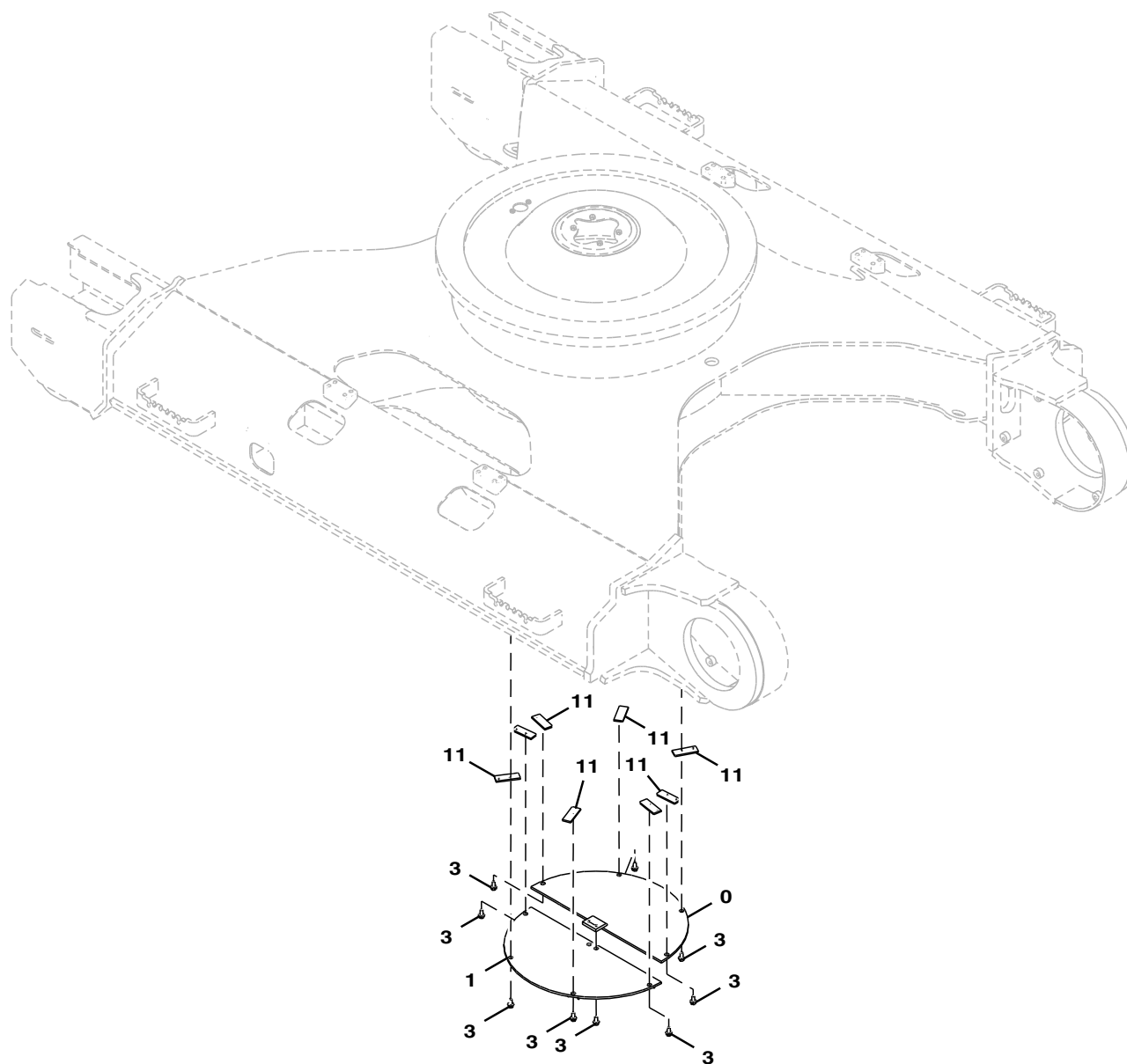


TX1093380

Key	Part No.	Part Name	Qty.	Serial No.	Remarks
0	8103642	Guard	2		
1	19M8191	Cap Screw	8		M22 X 60. (SUB FOR J932255)
2	T56006	Washer	8		(SUB FOR 4089822)

Track Frame Bottom Cover
Couvercle inférieur bâti de chenille
Tampa Inferior da Estrutura da Esteira
Cubierta de fondo de bastidor de cadena

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