

**FARMALL® 30C**  
**FARMALL® 35C**  
**Tier 4B (final)**  
Compact Tractor

**SERVICE MANUAL**

**Part number 47941904**

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**CASE II**  
AGRICULTURE



## **SERVICE MANUAL**

**Farmall® 30C**  
**Farmall® 35C TIER 4B (FINAL), ROPS**  
**Farmall® 35C TIER 4B (FINAL), Cab**

## Link Product / Engine

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<b>Product</b>	<b>Market Product</b>	<b>Engine</b>
Farmall® 30C	North America	N843T-F-24
Farmall® 35C TIER 4B (FINAL), ROPS	North America	N843LT-F-27
Farmall® 35C TIER 4B (FINAL), Cab	North America	N843LT-F-27

# Contents

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## INTRODUCTION

<b>Engine</b> .....	<b>10</b>
[10.001] Engine and crankcase .....	10.1
[10.202] Air cleaners and lines .....	10.2
[10.206] Fuel filters .....	10.3
[10.304] Engine lubrication system.....	10.4
[10.400] Engine cooling system .....	10.5
[10.501] Exhaust Gas Recirculation (EGR) exhaust treatment.....	10.6
<b>Clutch</b> .....	<b>18</b>
[18.100] Clutch mechanical release control .....	18.1
[18.110] Clutch and components .....	18.2
[18.112] Slip clutch or flywheel damper .....	18.3
<b>Transmission</b> .....	<b>21</b>
[21.114] Mechanical transmission .....	21.1
[21.130] Mechanical transmission external controls.....	21.2
[21.140] Mechanical transmission internal components.....	21.3
<b>Front axle system</b> .....	<b>25</b>
[25.100] Powered front axle .....	25.1
[25.102] Front bevel gear set and differential .....	25.2
[25.310] Final drives .....	25.3
<b>Rear axle system</b> .....	<b>27</b>
[27.106] Rear bevel gear set and differential .....	27.1
[27.120] Planetary and final drives .....	27.2
<b>Hydrostatic drive</b> .....	<b>29</b>
[29.100] Transmission and steering hydrostatic control .....	29.1
[29.202] Hydrostatic transmission .....	29.2

[29.218] Pump and motor components.....	29.3
<b>Power Take-Off (PTO).....</b>	<b>31</b>
[31.101] Rear mechanical control .....	31.1
[31.104] Rear electro-hydraulic control.....	31.2
[31.110] One-speed rear Power Take-Off (PTO) .....	31.3
[31.120] Central Power Take-Off (PTO) .....	31.4
<b>Brakes and controls .....</b>	<b>33</b>
[33.110] Parking brake or parking lock .....	33.1
[33.120] Mechanical service brakes .....	33.2
<b>Hydraulic systems.....</b>	<b>35</b>
[35.000] Hydraulic systems.....	35.1
[35.104] Fixed displacement pump .....	35.2
[35.114] Three-point hitch control valve .....	35.3
[35.116] Three-point hitch cylinder .....	35.4
[35.204] Remote control valves .....	35.5
[35.300] Reservoir, cooler, and filters.....	35.6
[35.350] Safety and main relief valves .....	35.7
[35.355] Hydraulic hand control .....	35.8
<b>Hitches, drawbars, and implement couplings.....</b>	<b>37</b>
[37.108] Rear three-point hitch external controls.....	37.1
[37.110] Rear three-point hitch .....	37.2
[37.120] Rear three-point hitch linkage.....	37.3
<b>Steering.....</b>	<b>41</b>
[41.101] Steering control .....	41.1
[41.106] Tie rods.....	41.2
[41.200] Hydraulic control components.....	41.3
[41.216] Cylinders .....	41.4
<b>Wheels.....</b>	<b>44</b>

[44.511] Front wheels.....	44.1
[44.520] Rear wheels.....	44.2
<b>Cab climate control.....</b>	<b>50</b>
[50.100] Heating.....	50.1
[50.104] Ventilation.....	50.2
[50.200] Air conditioning.....	50.3
<b>Electrical systems.....</b>	<b>55</b>
[55.000] Electrical system.....	55.1
[55.011] Fuel tank system.....	55.2
[55.031] Parking brake electrical system.....	55.3
[55.048] Rear Power Take-Off (PTO) control system.....	55.4
[55.100] Harnesses and connectors.....	55.5
[55.201] Engine starting system.....	55.6
[55.202] Cold start aid.....	55.7
[55.302] Battery.....	55.8
[55.404] External lighting.....	55.9
[55.405] External lighting switches and relays.....	55.10
[55.408] Warning indicators, alarms, and instruments.....	55.11
[55.513] Cab transmission controls.....	55.12
[55.518] Wiper and washer system.....	55.13
[55.525] Cab engine controls.....	55.14
[55.610] Ground speed control.....	55.15
[55.640] Electronic modules.....	55.16
[55.989] Exhaust Gas Recirculation (EGR) electrical system.....	55.17
[55.DTC] FAULT CODES.....	55.18
<b>Platform, cab, bodywork, and decals.....</b>	<b>90</b>
[90.100] Engine hood and panels.....	90.1
[90.114] Operator protections.....	90.2

[90.116] Fenders and guards ..... 90.3  
[90.120] Mechanically-adjusted operator seat..... 90.4  
[90.150] Cab ..... 90.5  
[90.151] Cab interior..... 90.6  
[90.154] Cab doors and hatches ..... 90.7  
[90.156] Cab glazing ..... 90.8



# INTRODUCTION



# Contents

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## INTRODUCTION

Foreword (*) .....	3
Safety rules (*) .....	4
Safety rules (*) .....	5
Safety rules – Personal safety (*) .....	6
Safety rules - Ecology and the environment (*) .....	18
Safety rules Service precautionary statements climate control (*) .....	19
Basic instructions - Important notice regarding equipment servicing (*) .....	28
Basic instructions Important “Notice” regarding equipment servicing (*) .....	29
Basic instructions - Shop and assembly (*) .....	30
Torque - Minimum tightening torques for normal assembly (*) .....	32
Torque Standard torque data for hydraulics (*) .....	37
General specification – Features (*) .....	39
General specification Features (*) .....	44
General specification – Biodiesel usage (*) .....	49
Dimension (*) .....	52
Dimension (*) .....	55
Consumables (*) .....	57
Product identification – Product Identification Number (PIN) (*) .....	58
Product identification – Machine orientation (*) .....	59
Product identification Machine orientation (*) .....	60

(\*) See content for specific models

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## Foreword

Farmall® 30C	NA
Farmall® 35C	NA

This repair manual provides the technical information needed to properly service the CASE IH models Farmall 30C and 35C tractors. Use this manual in conjunction with the operator's manual for complete operation, adjustment, and maintenance information

On CASE IH equipment, left and right are determined by standing behind the unit, looking in the direction of travel.

**NOTICE:** *Emissions sensors in the exhaust system and on the vehicle may be damaged by vibrations from use of impact wrenches or hammers during service work. Avoid using these tools when servicing components close to the sensors. Remove the sensors with care if use of these tools cannot be avoided.*

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## Safety rules

Farmall® 30C	NA
Farmall® 35C	NA


### Personal safety





This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

### **FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.**

### Machine safety

**NOTICE:** Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

### Information

**NOTE:** Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

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## Safety rules

Farmall® 30C	NA
Farmall® 35C	NA

### **CALIFORNIA PROPOSITION 65 WARNING**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Battery post, terminals and related accessories contain lead and lead compounds.

**Wash hands after handling**

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## Safety rules – Personal safety

Farmall® 30C	NA
Farmall® 35C	NA

### General safety rules

Read this manual carefully before starting, using carrying out maintenance, refueling or performing any other type of operation on the tractor.

Read all the safety decals on the tractor and follow the instructions thereon before starting, operating, refueling or carrying out maintenance on the tractor. Promptly replace any decals that are damaged, lost or illegible. Clean the decals if they are covered by mud or debris.

The tractor must only be used by responsible personnel, trained in tractor use and authorized to operate the tractor.

Use caution when operating the tractor on slopes. Raised equipment, full tanks and other loads will change the center of gravity of the tractor. The tractor can tip or roll over when near ditches and embankments or uneven surfaces.

Avoid using the tractor in unsuitable physical conditions, stop work instead.

Never permit anyone other than the operator to ride on the tractor.

Never operate the tractor under the influence of alcohol, drugs, or while otherwise impaired.

When digging or using ground engaging attachments be aware of buried cables. Contact local utilities to determine the locations of services.

Pay attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety.

Hydraulic oil or diesel fuel leaking under pressure can penetrate the skin, causing serious injury or infection.

- DO NOT use your hand to check for leaks. Use a piece of cardboard or paper.
- Stop engine, remove key and relieve the pressure before connecting or disconnecting fluid lines.
- Make sure all components are in good condition and tighten all connections before starting the engine or pressurizing the system.
- If hydraulic fluid or diesel fuel penetrates the skin, seek medical attention immediately.
- Continuous long term contact with hydraulic fluid may cause skin cancer. Avoid long term contact and wash the skin promptly with soap and water.
- Before removing any hydraulic tubing, check that the system is not pressurized.

Do not alter the calibration of the pressure relief valves in the various hydraulic circuits (steering, hydraulic lift, auxiliary distributors, etc.).

Keep clear of moving parts. Loose clothing, jewelry, watches, long hair, and other loose or hanging items can become entangled in moving parts.

Wear protective equipment when appropriate.

DO NOT attempt to remove material from any part of the tractor while it is being operated or components are in motion.

Make sure all guards and shields are in good condition and properly installed before operating the tractor. Never operate the tractor with shields removed. Always close access doors or panels before operating the tractor.

Enter and leave the tractor using the steps and handles provided. Dirty or slippery steps, ladders, walkways, and platforms can cause falls. Make sure these surfaces remain clean and clear of debris.

A person or pet within the operating area of a tractor can be struck or crushed by the tractor or its equipment. DO NOT allow anyone to enter the work area.

Raised equipment and/or loads can fall unexpectedly and crush persons underneath. Never allow anyone to enter the area underneath raised equipment during operation.

## INTRODUCTION

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Never operate engine in enclosed spaces as harmful exhaust gases may build up.

Before starting the tractor, be sure that all controls are in neutral or park lock position.

Before starting the engine, make sure that all attached implements are lowered to the ground.

Start the engine only from the operator's seat. If the safety start switch is bypassed, the engine can start with the transmission in gear. Do not connect or short across terminals on the starter solenoid. Attach jumper cables as described in the manual. Starting in gear may cause death or serious injury.

Always keep windows, mirrors, all lighting, and Slow Moving Vehicle (SMV) emblem clean to provide the best possible visibility while operating the tractor.

Operate controls only when seated in the operator's seat, except for those controls expressly intended for use from other locations.

Before leaving the tractor:

1. Park tractor on a firm level surface.
2. Put all controls in neutral or park lock position.
3. Engage park brake. Use wheel chocks if required.
4. Lower all hydraulic equipment — Implements, header, etc.
5. Turn off engine and remove key.

When, due to exceptional circumstances, you would decide to keep the engine running after leaving the operator's station, then the following precautions must be followed:

1. Bring the engine to low idle speed.
2. Disengage all drive systems.

3. **⚠ WARNING**

**Some components may continue to run down after you disengage drive systems.  
Make sure all drive systems are fully disengaged.  
Failure to comply could result in death or serious injury.**

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Shift the transmission into neutral.

4. Apply the parking brake.

**⚠ Using the tractor ⚠**

1. Select the most suitable wheel setting for the work in hand, i.e.: the setting that provides the best stability.
2. Depress the speed control pedal slowly: if engaged too quickly, especially when the tractor is getting out of a hole, ditch or operating on muddy ground or steep slopes, the tractor may overturn.

Release the speed control pedal immediately if front wheels begin to lift.

3. When traveling downhill, keep the tractor in gear. Never place shuttle shift lever in the neutral position.
4. When the tractor is moving, the operator must remain correctly seated in the driving position.
5. Never get on or off the tractor while in movement.
6. When using the brakes, press the pedal down slowly.
7. Avoid taking turns at high speeds.
8. Always use the tractor at a speed that will guarantee safe operation on the type of land being worked. When working on uneven ground, use maximum care to ensure proper stability.
9. If you have to work with the tractor on a gradient, for example on hillsides, drive at moderate speed especially when taking turns.
10. Proceed with maximum caution when working with the wheels near the edge of ditches or slopes.
11. When driving on public highways, observe the Highway Code.

**⚠ General maintenance safety ⚠**

Keep area used for servicing the tractor clean and dry. Clean up spilled fluids.

Service tractor on a firm level surface.

Install guards and shields after servicing the tractor.

Close all access doors and install all panels after servicing the tractor.

Do not attempt to clean, lubricate, clear obstructions or make adjustments to the tractor while it is in motion or while the engine is running.

Always make sure working area is clear of tools, parts, other persons and pets before you start operating the tractor.

## INTRODUCTION

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Unsupported hydraulic cylinders can lose pressure and drop the equipment causing a crushing hazard. Do not leave equipment in a raised position while parked or during service, unless securely supported.

Jack or lift the tractor only at jack or lift points indicated in this manual.

Incorrect towing procedures can cause accidents. When towing a disabled tractor follow the procedure in this manual. Use only rigid tow bars.

Stop the engine, remove key and relieve pressure before disconnecting or connecting fluid lines.

Stop the engine and remove key before disconnecting or connecting electrical connections.

Scalding can result from incorrect removal of coolant caps. Cooling system operates under pressure. Hot coolant can spray out if a cap is removed while the system is hot. Allow system to cool before removing cap. When removing a cap turn it slowly to allow pressure to escape before completely removing the cap.



Replace damaged or worn tubes, hoses, electrical wiring, etc.

Engine, transmission, exhaust components, and hydraulic lines may become hot during operation. Take care when servicing such components. Allow surfaces to cool before handling or disconnecting hot components. Wear protective equipment when appropriate.

When welding, follow the instructions in the manual. Always disconnect the battery before welding on the tractor. Always wash your hands after handling battery components.

Before touching any electrical components, disconnect the ground lead from the battery.

Only remove the radiator cap after the engine has been allowed to cool. With the engine switched off, use a cloth to slowly unscrew the cap and release the pressure before completely removing the cap.

### **Wheels and tires**

Upon receiving your tractor, check the air pressure in the tires and check every 50 hours or weekly. Refer to the table below for tire pressure for normal operation.

Make sure tires are correctly inflated. Do not exceed recommended load or pressure. Follow instructions in the manual for proper tire inflation.

Tires are heavy. Handling tires without proper equipment could cause death or serious injury.

Never weld on a wheel with a tire installed. Always remove tire completely from wheel prior to welding.

Always have a qualified tire technician service the tires and wheels. If a tire has lost all pressure, take the tire and wheel to a tire shop or your dealer for service. Explosive separation of the tire can cause serious injury.

DO NOT weld to a wheel or rim until the tire is completely removed. Ensure the rim is clean and free of rust or damage. Do not weld, braze, otherwise repair or use a damaged rim. Inflated tires can generate a gas mixture with the air that can be ignited by high temperatures from welding procedures performed on the wheel or rim. Removing the air or loosening the tire on the rim (breaking the bead) will NOT eliminate the hazard. This condition can exist whether tires are inflated or deflated. The tire MUST be completely removed from the wheel or rim prior to welding the wheel or rim.

When changing or storing tires, make sure they are stacked correctly and cannot roll or topple over causing personal injury.

When checking tire pressures, inspect the tires for damaged tread and side walls. Incorrect pressure will lead to early tire failure.

Do not inflate a tire that has been run flat or seriously under-inflated until it has been inspected for damage by a qualified person.

Torque wheel bolts to specification after installing the wheel. Check nut tightness daily until torque stabilizes.

Refer to the 'TRACTOR BALLASTING' section in the Operator's Manual before adding ballast to the tires.

Use jack stands or other suitable blocking to support the tractor while repairing tires. Ensure the jack is placed on a firm, level surface. Ensure the jack has adequate capacity for lifting your tractor. Do not put any part of your body under the tractor or start the engine while the tractor is on the jack.

Never hit a tire or rim with a hammer.

Do not inflate a tire unless the rim is mounted on the tractor or is secured so that it will not move if the tire or rim should suddenly fail.

### **Driving on public roads and general transportation safety**

Comply with local laws and regulations.

Use appropriate lighting to meet local regulations.

Make sure Slow-Moving Vehicle (SMV) emblem is visible.

Make sure brake pedal latch is engaged. Brake pedals must be locked together for road travel.

Use safety chains for trailed equipment when provided with tractor or equipment.

Lift implements and attachments high enough above ground to prevent accidental contact with road.

When transporting equipment or tractor on a transport trailer, make sure it is properly secured. Be sure the SMV on the equipment or tractor is covered while being transported on a trailer.

Be aware of overhead structures or power lines and make sure the tractor and/or attachments can pass safely under.

Travel speed should be such that complete control and tractor stability is maintained at all times.

Slow down and signal before turning.

Pull over to allow faster traffic to pass.

Follow correct towing procedure for equipment with or without brakes.

When driving, do not rest your feet on the brake pedals.

### **Towing**

1. To guarantee tractor stability when moving, adjust the hitching device according to the trailer or implement to be used.
2. Drive slowly when towing extremely heavy loads.
3. Do not tow trailers that are not fitted with an independent braking system.
4. If the tractor is used to tow heavy loads, always use the hitching device and never hitch loads onto the lower arms or the top link of the three-point linkage. This may result in tipping or overturning
5. When towing, do not negotiate turns with the differential lock engaged as this may prevent you from steering the tractor.

## **⚠ Using implements and agricultural machinery ⚠**

1. Do not connect implements or machinery that require more power than can be generated by your tractor model.
2. Never negotiate sharp turns with the power take-off under a heavy load; this may damage the universal joints on the transmission shaft connected to the power take-off.
3. Never stand between the reversing tractor and the implement when hitching.
4. When using implements that require the tractor to be stationary with the engine running, keep the shuttle lever in the neutral position, apply the hand brake and use suitable wheel chocks.
5. Do not operate tractors connected to the power take-off without first ensuring that the operating range of the tractor is free of bystanders. Also check that all rotating parts connected to the power take-off shaft are correctly protected.
6. Add some type of rear ballast when using lifting equipment fitted to the front of the tractor. Rear ballast, such as, rear wheel weights, fluid in rear tires or three-point weight box.

## **⚠ Fire and explosion prevention ⚠**

Fuel or oil leaked or spilled on hot surfaces or electrical components can cause a fire.

Crop materials, trash, debris, bird nests, or flammable material can ignite on hot surfaces.

Always have a fire extinguisher on or near the tractor.

Make sure the fire extinguisher(s) is maintained and serviced according to the manufacturer's instructions.

At least once each day and at the end of the day remove all trash and debris from the tractor especially around hot components such as engine, transmission, exhaust, battery, etc. More frequent cleaning of your tractor may be necessary depending on the operating environment and conditions.

At least once each day, remove debris accumulation around moving components such as bearings, pulleys, belts, gears, cleaning fan, etc. More frequent cleaning of your tractor may be necessary depending on the operating environment and conditions.

Inspect the electrical system for loose connections or frayed insulation. Repair or replace loose or damaged parts.

Do not store oily rags or other flammable material on the tractor.

Do not weld or flame cut any items that contain flammable material. Clean items thoroughly with non-flammable solvents before welding or flame-cutting.

Do not expose the tractor to flames, burning brush, or explosives.

Promptly investigate any unusual smells or odors that may occur during operation of the tractor.

## **⚠ General battery safety ⚠**

Always wear eye protection when working with batteries.

Do not create sparks or have open flame near battery.

Ventilate when charging or using in an enclosed area.

Disconnect negative (-) first and reconnect negative (-) last.

When welding on the tractor, disconnect both terminals of the battery.

Do not weld, grind, or smoke near a battery.

When using auxiliary batteries or connecting jumper cables to start the engine, use the procedure shown in the operator's manual. Do not short across terminals.

Follow manufacturer's instructions when storing and handling batteries.

Battery post, terminals, and related accessories contain lead and lead compounds. Wash hands after handling. This is a California Proposition 65 warning.

Battery acid causes burns. Batteries contain sulfuric acid. Avoid contact with skin, eyes, or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately.

Keep out of reach of children and other unauthorized persons.

### **Operator presence system**

Your tractor is equipped with an operator presence system to prevent the use of some features while the operator is not in the operator's seat.

The operator presence system should never be disconnected or bypassed.

If the system is inoperable, the system must be repaired.

### **Power Take-Off (PTO)**

Power Take-Off (PTO) driven machinery can cause death or serious injury. Before working on or near the PTO shaft or servicing or clearing the driven tractor, put the PTO lever in the disengage position, stop the engine, and remove the key.

Whenever a PTO is in operation, a guard must be in place to prevent death or injury to the operator or bystanders.

When doing stationary PTO work, keep clear of all moving parts and make sure appropriate guards are in place.

Never use a spline adapter:

- Match the right tractor PTO spline and speed with the PTO driveshaft provided with an implement. This will assure proper geometry and operating speed.
- Never operate **540 RPM** implements at **1000 RPM**.
- Never operate **1000 RPM** implements at **540 RPM**.
- Use of PTO adapters will void the warranty of the drive shaft, and the PTO drive train of the machine and implement.
- For correct hitch geometry, see the implement operator's manual.

### **Reflectors and warning lights**

Flashing amber warning lights must be used when operating on public roads. Location and use of flashing amber warning lights is shown in the Operator's Manual.

### **Seat belts**

Seat belts must be worn at all times.

Seat belt inspection and maintenance:

- Keep seat belts in good condition.
- Keep sharp edges and items that can cause damage away from the belts.
- Periodically check belts, buckles, retractors, tethers, slack take-up system, and mounting bolts for damage and wear.
- Replace all parts that have damage or wear.
- Replace belts that have cuts that can make the belt weak.
- Check that bolts are tight on the seat bracket or mounting.
- If belt is attached to seat, make sure seat or seat brackets are mounted securely.
- Keep seat belts clean and dry.

## INTRODUCTION

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- Clean belts only with soap solution and warm water.
- Do not use bleach or dye on the belts because this can make the belts weak.
- For proper seat belt use, see the Operator's Manual.

## **Operator protective structure**

Your tractor is equipped with an operator protective structure, such as: a Roll Over Protective Structure (ROPS), Falling Object Protective Structure (FOPS), or a cab with ROPS. A ROPS may be a can frame or a two-posted or four-posted structure used for the protection of the operator to minimize the possibility of serious injury. The mounting structure and fasteners forming the mounting connection with the tractor are part of the ROPS.

The protective structure is a special safety component of your tractor.

DO NOT attach any device to the protective structure for pulling purposes. DO NOT drill holes to the protective structure.

The protective structure and interconnecting components are a certified system. Any damage, fire, corrosion, or modification will weaken the structure and reduce your protection. If this occurs, THE PROTECTIVE STRUCTURE MUST BE REPLACED so that it will provide the same protection as a new protective structure. Contact your dealer for protective structure inspection and replacement.

After an accident, fire, tip or roll over, the following MUST be performed by a qualified technician before returning the tractor to field or job-site operations:

- The protective structure MUST BE REPLACED.
- The mounting or suspension for the protective structure, operator seat and suspension, seat belts and mounting components, and wiring within the operator's protective system MUST be carefully inspected for damage.
- All damaged parts MUST BE REPLACED.

DO NOT WELD, DRILL HOLES, ATTEMPT TO STRAIGHTEN, OR REPAIR THE PROTECTIVE STRUCTURE. MODIFICATION IN ANY WAY CAN REDUCE THE STRUCTURAL INTEGRITY OF THE STRUCTURE, WHICH COULD CAUSE DEATH OR SERIOUS INJURY IN THE EVENT OF FIRE, TIP, ROLL OVER, COLLISION, OR ACCIDENT.

Seat belts are part of your protective system and must be worn at all times. The operator must be held to the seat inside the frame in order for the protective system to work.

## **Personal Protective Equipment (PPE)**

Wear Personal Protective Equipment (PPE) such as hard hat, eye protection, heavy gloves, hearing protection, protective clothing, etc.

## **Do Not Operate tag**

Before you start servicing the tractor, attach a 'Do Not Operate' warning tag to the tractor in an area that will be visible.

## **Hazardous chemicals**

If you are exposed to or come in contact with hazardous chemicals you can be seriously injured. The fluids, lubricants, paints, adhesives, coolant, etc. required for the function of your tractor can be hazardous. They may be attractive and harmful to domestic animals as well as humans.

Material Safety Data Sheets (MSDS) provide information about the chemical substances within a product, safe handling and storage procedures, first aid measures and procedures to be taken in the event of a spill or accidental release. MSDS are available from your dealer.

Before you service your tractor check the MSDS for each lubricant, fluid, etc. used in this tractor. This information indicates the associated risks and will help you service the tractor safely. Follow the information in the MSDS, on manufacturer containers, as well as the information in this manual when servicing the tractor.

Dispose of all fluids, filters, and containers in an environmentally safe manner according to local laws and regulations. Check with local environmental and recycling centers or your dealer for correct disposal information.

Store fluids and filters in accordance with local laws and regulations. Use only appropriate containers for the storage of chemicals or petrochemical substances.

Keep out of reach of children or other unauthorized persons.

Additional precautions are required for applied chemicals. Obtain complete information from the manufacturer or distributor of the chemicals before using them.

## **Utility safety**

When digging or using ground-engaging equipment, be aware of buried cables and other services. Contact your local utilities or authorities, as appropriate to determine the locations of services.

Make sure the tractor has sufficient clearance to pass in all directions. Pay special attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety. Contact local authorities or utilities to obtain safe clearance distances from high voltage power lines.

Retract raised or extended components, if necessary. Remove or lower radio antennas or other accessories. Should a contact between the tractor and an electric power source occur, the following precautions must be taken:

- Stop the tractor movement immediately.
- Apply the park brake, stop the engine, and remove the key.
- Check if you can safely leave the cab or your actual position without contact with electrical wires. If not, stay in your position and call for help. If you can leave your position without touching lines, jump clear of the tractor to make sure you do not make contact with the ground and the tractor at the same time.
- Do not permit anyone to touch the tractor until power has been shut off to the power lines.

### **Electrical storm safety**

Do not operate tractor during an electrical storm.

If you are on the ground during an electrical storm, stay away from machinery and equipment. Seek shelter in a permanent, protected structure.

If an electrical storm should strike during operation, remain in the cab. Do not leave the cab or operator's platform. Do not make contact with the ground or objects outside the tractor.

### **Mounting and dismounting**

Mount and dismount the tractor only at designated locations that have handholds, steps, or ladders.

Do not jump off the tractor.

Make sure steps, ladders, and platforms remain clean and clear of debris and foreign substances. Injury may result from slippery surfaces.

Face the tractor when mounting and dismounting.

Maintain a three-point contact with steps, ladders, and handholds.

Never mount or dismount from a moving tractor.

Do not use the steering wheel or other controls or accessories as handholds when entering or exiting the cab or operator's platform.

### **Working at heights**

When the normal use and maintenance of the tractor requires working at heights:

- Correctly use installed steps, ladders, and railings.
- Never use ladders, steps, or railings while the tractor is moving.
- Do not stand on surfaces which are not designated as steps or platforms.

Do not use the tractor as a lift, ladder, or platform for working at heights.

### **Lifting and overhead loads**

Never use loader buckets, forks, etc. or other lifting, handling, or digging equipment to lift persons.

Do not use raised equipment as a work platform.

Know the full area of movement of the tractor and equipment and do not enter or permit anyone to enter the area of movement while the tractor is in operation.

Never enter or permit anyone to enter the area underneath raised equipment. Equipment and/or loads can fall unexpectedly and crush persons underneath it.

Do not leave equipment in raised position while parked or during service, unless securely supported. Hydraulic cylinders must be mechanically locked or supported if they are left in a raised position for service or access.

Loader buckets, forks, etc. or other lifting, handling, or digging equipment and its load will change the center of gravity of the tractor. This can cause the tractor to tip on slopes or uneven ground.

Load items can fall off the loader bucket or lifting equipment and crush the operator. Care must be taken when lifting a load. Use proper lifting equipment.

Do not lift load higher than necessary. Lower loads to transport. Remember to leave appropriate clearance to the ground and other obstacles.

Equipment and associated loads can block visibility and cause an accident. Do not operate with insufficient visibility.



## Safety rules - Ecology and the environment

Farmall® 30C	NA
Farmall® 35C	NA

Soil, air, and water quality is important for all industries and life in general. When legislation does not yet rule the treatment of some of the substances that advanced technology requires, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

Familiarize yourself with the relative legislation applicable to your country, and make sure that you understand this legislation. Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, anti-freeze, cleaning agents, etc., with regard to the effect of these substances on man and nature and how to safely store, use, and dispose of these substances.

### Helpful hints

- Avoid the use of cans or other inappropriate pressurized fuel delivery systems to fill tanks. Such delivery systems may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of these products contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when you drain fluids such as used engine coolant mixtures, engine oil, hydraulic fluid, brake fluid, etc. Do not mix drained brake fluids or fuels with lubricants. Store all drained fluids safely until you can dispose of the fluids in a proper way that complies with all local legislation and available resources.
- Do not allow coolant mixtures to get into the soil. Collect and dispose of coolant mixtures properly.
- The air-conditioning system contains gases that should not be released into the atmosphere. Consult an air-conditioning specialist or use a special extractor to recharge the system properly.
- Repair any leaks or defects in the engine cooling system or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding. Penetrating weld splatter may burn a hole or weaken hoses, allowing the loss of oils, coolant, etc.

### Battery recycling

Batteries and electric accumulators contain several substances that can have a harmful effect on the environment if the batteries are not properly recycled after use. Improper disposal of batteries can contaminate the soil, groundwater, and waterways. CASE IH strongly recommends that you return all used batteries to a CASE IH dealer, who will dispose of the used batteries or recycle the used batteries properly. In some countries, this is a legal requirement.



### Mandatory battery recycling

**NOTE:** *The following requirements are mandatory in Brazil.*

Batteries are made of lead plates and a sulfuric acid solution. Because batteries contain heavy metals such as lead, CONAMA Resolution 401/2008 requires you to return all used batteries to the battery dealer when you replace any batteries. Do not dispose of batteries in your household garbage.

Points of sale are obliged to:

- Accept the return of your used batteries
- Store the returned batteries in a suitable location
- Send the returned batteries to the battery manufacturer for recycling

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## Safety rules Service precautionary statements climate control

Farmall® 30C	NA
Farmall® 35C TIER 4B (FINAL), Cab	NA

### SERVICE PRECAUTIONARY STATEMENTS

#### Leak Testing

Recharging an air conditioning system that leaks simply allows more refrigerant to escape into the atmosphere and ultimately leaves the system non-functioning and in need of additional charging.

Therefore, the proper service procedure is to locate and fix any leaks before putting any more refrigerant into the system.

If a large amount of refrigerant has leaked out, the system pressure will be too low to identify all but the largest leaks. In this case, partially recharge the system with no more than one pound of refrigerant to check for leaks.

**NOTICE:** • *Any refrigerant introduced into the system for the purpose of finding leaks must also be recovered without releasing it into the atmosphere.*

- *Always use the same type of refrigerant for checking leaks as was originally installed into the AC system by the manufacturer.*

- *Never use compressed air to detect system leaks. The introduction of air into the system may create a fire or explosion hazard, may overload the desiccant with moisture, and could contaminate the system with dirt and improper oil.*

All automotive type air conditioning systems leak to some extent. When servicing them it is important that leakage be minimized. Much of the normal leakage comes from the slow seepage of refrigerant through the flexible hoses. Other common sources of leaks are at joints between the flexible hose and metal tubing or at threaded hose connections. These are usually much larger leaks than the natural seepage through the walls of the hose and are almost always repairable.

Research by the EPA has found that leak detection can be difficult, but existing halogen leak detection systems are adequate for the major task of finding and repairing leaks causing complaints. Dye stains are not very satisfactory for finding small leaks.

Newer electronic leak detectors may offer even better leak detection capabilities. However, no single method can find every leak. Electronic leak detectors may not detect leaks of all refrigerants. For example, older units designed to detect R12 may not detect **R134A**. Be sure that the leak detector you use is state-of-the-art and that it is designed to detect the refrigerant in the system you are servicing.

Service professionals must be extremely diligent in their work to correct all possible leaks. Diligence is essential to ensure that no small, difficult-to-find leaks go undetected.

Before leaving a job, make one last leak check. Catching a leak just after service will save an inconvenient and expensive return visit.

#### Refilling

Refill the air conditioning system using the weight method. The lubricants used in R134a tend to layer onto the walls of the refrigeration system. This layering obscures the view through the sight glass. Visual methods of refilling R134a systems will result in improper system charging. For this reason, we do not recommend the old practice of topping off a partially discharged air conditioning system using the sight glass. The Farmall 35C cab tractors use **700 g (25 oz)** of **R134A** refrigerant.

## CONTAMINANTS

### General

No mobile air conditioning system can operate for long without picking up some contaminants in the refrigerant. The flexible hoses, for example, allow moisture and air to migrate into the refrigerant from the outside atmosphere. Moisture and non-condensable gases (air) are the most common contaminants found in mobile air conditioning systems.

**NOTICE:** *Contaminating R134A with R12 or CFC will lead to copper plating of steel components and major compressor failure.*

Lubricant and refrigerant that remain in service equipment can be contaminants. When you recover a refrigerant, you also will capture a certain amount of lubricant in the extraction or recovery equipment. The equipment will drain the lubricant in a catch bottle or reservoir for measurement and proper final disposal.

Never use a lubricant that has come out of an air conditioning system. Reusing this oil will result in contamination of the air conditioning system with refrigerant, moisture and air from the old oil. Instead, refill the air conditioning system using fresh oil in the same amount as that removed during service. Dispose of the used oils in a manner that complies with federal, state and local disposal requirements.

To avoid contamination between systems using dissimilar refrigerants, the extraction and recycling equipment **MUST** be dedicated to a single refrigerant.

### Preventing Mixing of Service Equipment

To help avoid the mistake of charging a system with an incorrect, incompatible refrigerant, the compressor fittings are different for refrigerants R12 and **R134A**. Systems using **R134A** have quick couple service connections, while R12 systems use screw threads. This prevents the use of the same tools for different refrigerants, thereby helping to avoid the mixing of refrigerants in service equipment.

If refrigerants become mixed, the thermodynamic and chemical characteristics will change. This change results in excessive pressure and poor lubrication and leads to failure of the compressor, desiccant (drier) and other system components.

Ultimately, system failure and an expensive repair bill will result if refrigerants become mixed in a single set of service equipment.

## REFRIGERANT EXTRACTION AND RECYCLING EQUIPMENT

Both extraction and recycling equipment are in use and available to service technicians. Both types of equipment will remove the refrigerant from an air conditioning system. However, extraction equipment only pulls the refrigerant from the air conditioning system and stores it in an appropriate container. Extraction equipment does not clean the refrigerant. Its only purpose is to recover the refrigerant from an air conditioning system prior to disassembling and servicing it.

Always recycle or reclaim recovered refrigerant before putting it back into an air conditioning system. During service operations involving a partial recharge, or while the air conditioning system is in use, refrigerant can pick up moisture, lubricants, microscopic metal chips, and other potential contaminants. In many cases the contaminants contribute to or are the primary cause of the system failure. Putting used, unclean refrigerant back into an air conditioning system may result in poor system performance.

**NOTICE:** *Reuse of unrecycled, unreclaimed refrigerant will void the warranty.*

Equipment that removes refrigerant from a mobile air conditioning system (recovery equipment) may allow you to put the used refrigerant back in the system without first cleaning it to minimize performance. You may also use such conditioning systems. Non-mobile air conditioning systems use refrigerants and contain contaminants that are different from those in mobile air conditioning systems. Recovery equipment may therefore allow the mixing of different types of refrigerants or introduce contaminants that may not be removable by recycling equipment available in the service shop.

If you want to remove, clean and reuse **R134A** refrigerant, you must use a machine that both extracts and recycles refrigerant from mobile air conditioning systems. Dedicate that machine to R134a only.

Recycling equipment meeting SAE standards J1990 and J2210 is designed to extract and recycle refrigerants that have been in mobile air conditioning systems only. **R134A** refrigerant that also is used in non-mobile systems may introduce contaminants to the refrigerant that equipment meeting SAE J1990 and J2210 cannot remove. This equipment is not intended for use on non-mobile systems.

## Using Extraction Equipment

Extraction equipment is relatively small and easily portable. It is best used if a shop must service vehicles, such as agricultural or off-highway equipment, that cannot easily be brought into the shop. It is also convenient for shops that must deal with a variety of different refrigerant types and exchange recovered refrigerant at some central location.

Always use extraction equipment on those refrigerants for which it was designed. The lubricants, hoses, and seals in this equipment have been designed to work with only one refrigerant.

To help avoid a mix-up of service equipment and refrigerants, equipment hoses designed for use with each refrigerant are easily identifiable. New service hoses used with **R134A** must have a black stripe along the hose length and carry the designation "SAE J2196/ **R134A**" (hoses labeled "SAE J 2196" and lacking the black stripe were used for R12.)

If you use extraction equipment and send your recovered refrigerant to a reclamation facility, reclaimed refrigerant you purchase must meet the Air Conditioning and Refrigeration Institute standards of purity (ARI Standard 700-88). This will ensure that the refrigerant you are using not only meets the purity requirements of SAE J1991 (for R12) OR J2099 (for **R134A**), but also that it does not contain incompatible lubricants or other contaminants from non-automotive air conditioning systems.

## Using Recycling Equipment

Recycling equipment extracts and removes common contaminants from refrigerants. Recycling equipment designed and certified to meet SAE standards can make refrigerant recovery from mobile air conditioning systems suitable for reuse in automotive air conditioning systems. Like extraction equipment, SAE standards require that each piece of recycling equipment be dedicated to a single refrigerant.

**NOTICE:** Only equipment capable of recovering and cleaning **R134A** to meet SAE J2099 purity levels carries a label with the phrase "Design certified by Underwriters" Laboratories, Inc. for compliance with SAE J2099.

The Underwriters' Laboratories label must be specific that the equipment is "design certified" for the SAE J2099 standard. If not, it certifies only that the machine is free of reasonable shock or other electrical hazards to the user.

## Recycling vs. Reclaiming

Recycled refrigerant has been recovered from a mobile air conditioning system and is cleaned by the same shop that recovered it to meet J2099 for **R134A**. The equipment designed to recycle refrigerant in the shop environment removes only contaminants picked up during the operation of a mobile air conditioning system.

Refrigerant that is either properly recycled or reclaimed is adequate for use in mobile air conditioning systems.

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## CONTAINMENT OF AIR CONDITIONING REFRIGERANTS

The following procedure is a guide to servicing mobile air conditioning systems in a way that minimizes the potential for losing refrigerant to the atmosphere. Following the procedures in this section will help ensure compliance with SAE J2211 for **R134A** systems.

### **⚠ DANGER**

**Avoid injury!**

**Observe ALL precautions listed below when servicing the air-conditioning system and handling refrigerant.**

**Failure to comply will result in death or serious injury.**

D0043A

Fire or explosion hazard exists with R-134a under certain conditions. R-134a has been shown to be nonflammable at ambient temperature and atmospheric pressure. However, tests under controlled conditions have indicated that, at pressures above atmospheric and with air concentrations greater than 60% by volume, R-134a can form combustible mixtures. While it is recognized that an ignition source is also required for combustion to occur, the presence of combustible mixtures is a potentially dangerous situation and should be avoided.

R-134a service equipment or vehicle air conditioning systems should not be pressure tested or leak tested with compressed air. Mixtures of air and R-134a have been known to be combustible at elevated pressures. These mixtures are potentially dangerous and could result in fire or explosion causing injury or property damage. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers. Failure to comply could result in death or serious injury.

### Recovery

1. Be sure that all service equipment hose lines have shutoff valves or check valves within **30 cm (12 in)** of their ends. This will ensure that only minimal quantities of refrigerant escape to the atmosphere when the equipment is disconnected from the air conditioning system, and only small amounts of moisture and other contaminants can enter the system.
2. Be sure that all equipment, including the connecting hose lines and manifold, are compatible with the refrigerant in the system with which you are going to work, and that your equipment has previously been used only with the refrigerant you are about to service.
3. Be sure that all shutoff valves are tight before connecting them to the air conditioning system.

**NOTE:** *Keep shutoff valves closed at all times unless they are connected to a vehicle's air conditioning system, a refrigerant storage container or another piece of service equipment containing the same refrigerant. This prevents refrigerant from escaping into the atmosphere, damaging the environment, contaminating the equipment, and costing you money.*

4. Connect the extraction or recovery equipment to the air conditioning system in accordance with the instructions supplied by the equipment manufacturer.
5. Start the recovery process by turning on the extraction equipment and extracting the refrigerant from the air conditioning system in accordance with the equipment manufacturer's instructions.
6. Continue to extract refrigerant until the air conditioning system is under a vacuum and there is no refrigerant remaining in the vehicle system.
7. Verify that there is no refrigerant remaining in the system by:

a) Shutting off the extraction unit and observing the system pressure level.

b) Waiting five minutes and observing the system pressure again. If the system pressure has not risen above atmospheric pressure (0 gauge pressure), all refrigerant has been removed and you may proceed to step 8.

If after five minutes, the system pressure reading has risen above atmospheric pressure (0 gauge pressure), the extraction / recovery process must be repeated until the pressure reading remains at or below atmospheric for at least two minutes with the extraction equipment shut off before proceeding to step 8.

8. Close the shutoff valve in the service lines.
9. Remove the service lines from the vehicle system. If the recovery equipment has automatic closing shutoff valves, verify that they are operating properly and do not leak.

10. Determine the amount of lubricant removed from the air conditioning system during the refrigerant extraction process. Replenish the air conditioning system with an equal volume of new, correct lubricant.
11. The system is now ready for service or repair.

## Flushing

Flushing needs to be performed when the compressor is replaced due to internal parts failure, or when a desiccant bag deteriorates and desiccant travels throughout the system.

### **▲ DANGER**

**Avoid injury!**

**Observe ALL precautions listed below when servicing the air-conditioning system and handling refrigerant.**

**Failure to comply will result in death or serious injury.**

D0043A

Flushing should never be done with compressed air. Certain mixtures of air and R-134a are combustible. Using compressed air to flush R-134a systems could result in fire or explosion. Air from a shop compressor also contains moisture that would contaminate the system.

**NOTICE:** *Never use CFC11, R11, CFC12, R12, CFC113, R13 or any other substance to flush an R134a system. To do so would break down the lubricant and cause system corrosion.*

Use of other flushing solvents may cause other problems. If a vacuum pump does not remove the solvent, it could affect the chemical stability of the refrigerant and lubricant.

## Recharging/Refilling

Recharge the system only with the proper virgin refrigerant or recycled refrigerant purified to meet SAE purity standard (J2099 for **R134A**). Use the weight method to determine the proper amount of refrigerant. The Farmall 35C cab tractors use **1.0 kg (2.2 lb)** of R134a refrigerant.

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## Using a Manifold Gauge Set

When using a manifold gauge set to diagnose, recharge, or service the tractor air conditioning system:

1. Be sure that all equipment hose lines are fitted with shutoff valves or check valves within **30 cm (12 in)** of their ends and that the valves are closed. This will ensure that only minimal quantities of refrigerants escape to the atmosphere, and that only small amounts of moisture and other contaminants can enter the system.
2. Be sure that all equipment including the connecting hose lines and manifolds are:
  - Compatible with the refrigerant in the air conditioning system;
  - Free of all contaminants;
  - Used only for the same type of refrigerant in the system.
3. Be certain that all shutoff valves are closed tightly before connecting them to the air conditioning system or charging source.
4. Connect the manifold gauge set to the unit according to the instructions supplied by the gauge manufacturer.
5. Perform the desired diagnostic and service operation.
6. Close the shutoff valves on the service hoses.
7. Disconnect the hoses from the system.

**NOTE:** *Attach the hoses to recovery or recycling equipment whenever disconnecting the manifold gauge set from the air conditioning system, emptying refrigerant from it, or moving the center hose to another device which cannot accept refrigerant pressure. Remove the refrigerant, lubricant, and contaminants from the hoses.*

## Checking Refrigerant for Excess Air

At times you may question whether or not a container of refrigerant has been recycled. One check which can be done in the shop is to determine if there is excess air mixed in with the refrigerant. This check is a simple comparison of the container pressure with theoretical pressure at a known temperature. If the pressure is equal to or less than a theoretical value of usable purity established for **R134A**, the container does not have excess air.

**NOTICE:** *Using R134A with excess air will result in higher system operating pressures and may cause damage to the air conditioning system.*

Do this check in the following manner:

1. Store the container for at least 12 hours at a known temperature of **18.3 °C (65 °F)** or higher. The container must not be in direct sunlight or under the influence of any other direct source of heat.

Carry out all of the next steps in the same area in which the container is stored, as it is very important that the temperature of the container remain stable.

2. Attach an appropriate pressure gauge to the container. This pressure gauge should read in increments of **6.9 kPa (1 psi)**
3. Use a calibrated thermometer to measure the air temperature within **10 cm (4 in)** of the container surface.
4. Compare the pressure in the container with the pressure shown for the temperature of the tank for **R134A**. If the pressure in the container is equal to or less than the pressure in the table, the refrigerant in the container meets the requirements for excess air.

If the pressure is greater than shown in the table, you may still be able to use the refrigerant by proceeding to step 5.

5. If the pressure exceeds that of the table, connect the tank to recovery or recycling equipment in such a way as to allow you to continue to monitor tank pressure.
6. Bleed a small amount of vapor from the tank into the recovery or recycling equipment until the tank pressure is below that shown in the table for the temperature at which the tank was stored. Close the shutoff valves in the recovery/recycling equipment service hose.

**NOTICE:** *This process may cause the temperature of the tank to drop.*

7. Allow the tank temperature to stabilize at the temperature of the storage room by shaking it and allowing it to sit in the same spot for up to another 12 hours.



8. After making certain that container temperature has again stabilized to room temperature, repeat step 4 above.

If the pressure exceeds that in the table for the storage temperature you measured, the refrigerant in the tank has too much excess air to be used and must be recycled or reclaimed.

If the refrigerant being checked has been contaminated with other refrigerant such as R12, the tank pressure may indicate it contains air. If the tank is vented and the pressures still indicates a high reading and you think there is a possibility of the **R134A** refrigerant being contaminated with R12, the container must be sent to a reclaim facility.

### **Containers for Storing Recycled Refrigerant**

Recycled refrigerant must be stored in DOT CFR Title 49 or UL containers approved for such use. The container must be specifically marked for the refrigerant type you are storing. The use of unmarked containers can lead to mixing of refrigerants and consequent air conditioning system failure.

Disposable refrigerant containers should not be used for the storage or recovery of used or recycled refrigerant. Disposable containers are the type of container in which virgin refrigerant is often sold.

Any container of recycled refrigerant that has been stored or transferred must be checked prior to its use in accordance with the temperature / pressure check described previously in "Checking Refrigerant for Excess Air."

New storage tanks must be evacuated to at least **635 mm (25 in)** of mercury prior to use. Otherwise, excess air may be introduced to the refrigerant.

### **Disposal of Empty or Near-Empty Disposable Containers**

Improper scrapping of a disposable container can release some refrigerant into the atmosphere. This must be avoided by removing any of the remaining contents with a recovery or recycling machine as follows:

1. Attach the service hose of your recovery or recycling machine to the container.
2. Open the container valve and the recovery/recycling equipment shutoff valve and evacuate the container just as you would a mobile air conditioning system.
3. When the maximum stable vacuum has been achieved, close the container valve and the service hoses valve, allowing the vacuum to be in the container.
4. Mark the container "empty" and dispose of it properly.

## **APPLICABLE SAE STANDARDS**

J639 - Safety and containment of refrigerant for mechanical vapor compression systems used for mobile air conditioning systems  
J1989 - Recommended service procedure for the containment of R12  
J1991 - Standard of purity for use in mobile air conditioning systems  
J2099 - Standard of purity for recycled **R134A** for use in a mobile air conditioning system  
J2196 - Service hose for automotive air conditioning  
J2197 - R134a service hose fittings for automotive air conditioning service equipment  
J2211 - Recommended service procedure for the containment of **R134A**  
J2219 - Mobile Air Conditioning Industry Criteria and Guidelines

### **Related SAE Standards:**

J1990 Extraction and recycle equipment for mobile air conditioning systems  
J2209 - R12 extraction equipment for mobile air conditioning systems  
J2210 - R134a recycling equipment for mobile air conditioning systems

These and other SAE standards may be obtained from

SAE Customer Service  
400 Commonwealth Drive  
Warrendale, PA 15096-0001

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## Basic instructions - Important notice regarding equipment servicing

Farmall® 30C	NA
Farmall® 35C	NA

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The information in this manual is up-to-date at the date of the publication. It is the policy of the manufacturer for continuous improvement. Some information could not be updated due to modifications of a technical or commercial type, or changes to the laws and regulations of different countries.

In case of questions, refer to your CASE IH Sales and Service Networks.

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## Basic instructions Important “Notice” regarding equipment servicing

Farmall® 30C	NA
Farmall® 35C	NA

**NOTICE:** Emissions sensors in the exhaust system and on the vehicle may be damaged by vibrations from use of impact wrenches or hammers during service work. Avoid using these tools when servicing components close to the sensors. Remove the sensors with care if use of these tools cannot be avoided.

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## Basic instructions - Shop and assembly

Farmall® 30C	NA
Farmall® 35C	NA

### Shimming

For each adjustment operation, select adjusting shims and measure the adjusting shims individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value shown on each shim.

### Rotating shaft seals

For correct rotating shaft seal installation, proceed as follows:

1. Before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes.
2. Thoroughly clean the shaft and check that the working surface on the shaft is not damaged.
3. Position the sealing lip facing the fluid.

**NOTE:** *With hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will move the fluid towards the inner side of the seal.*

4. Coat the sealing lip with a thin layer of lubricant (use oil rather than grease). Fill the gap between the sealing lip and the dust lip on double lip seals with grease.
5. Insert the seal in its seat and press down using a flat punch or seal installation tool. Do not tap the seal with a hammer or mallet.
6. While you insert the seal, check that the seal is perpendicular to the seat. When the seal settles, make sure that the seal makes contact with the thrust element, if required.
7. To prevent damage to the seal lip on the shaft, position a protective guard during installation operations.

### O-ring seals

Lubricate the O-ring seals before you insert them in the seats. This will prevent the O-ring seals from overturning and twisting, which would jeopardize sealing efficiency.

### Sealing compounds

Apply a sealing compound on the mating surfaces when specified by the procedure. Before you apply the sealing compound, prepare the surfaces as directed by the product container.

### Spare parts

Only use CNH Original Parts or CASE IH Original Parts.

Only genuine spare parts guarantee the same quality, duration, and safety as original parts, as they are the same parts that are assembled during standard production. Only CNH Original Parts or CASE IH Original Parts can offer this guarantee.

When ordering spare parts, always provide the following information:

- Machine model (commercial name) and Product Identification Number (PIN)
- Part number of the ordered part, which can be found in the parts catalog

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## Protecting the electronic and/or electrical systems during charging and welding

To avoid damage to the electronic and/or electrical systems, always observe the following practices:

1. Never make or break any of the charging circuit connections when the engine is running, including the battery connections.
2. Never short any of the charging components to ground.
3. Always disconnect the ground cable from the battery before arc welding on the machine or on any machine attachment.
  - Position the welder ground clamp as close to the welding area as possible.
  - If you weld in close proximity to a computer module, then you should remove the module from the machine.
  - Never allow welding cables to lie on, near, or across any electrical wiring or electronic component while you weld.
4. Always disconnect the negative cable from the battery when charging the battery in the machine with a battery charger.

**NOTICE:** *If you must weld on the unit, you must disconnect the battery ground cable from the machine battery. The electronic monitoring system and charging system will be damaged if this is not done.*

5. Remove the battery ground cable. Reconnect the cable when you complete welding.

### **⚠ WARNING**

**Battery acid causes burns. Batteries contain sulfuric acid. Avoid contact with skin, eyes or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately. Failure to comply could result in death or serious injury.**

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## Special tools

The special tools that CASE IH suggests and illustrate in this manual have been specifically researched and designed for use with CASE IH machines. The special tools are essential for reliable repair operations. The special tools are accurately built and rigorously tested to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- Operating in optimal technical conditions
- Obtaining the best results
- Saving time and effort
- Working in safe conditions

## Torque - Minimum tightening torques for normal assembly

Farmall® 30C	NA
Farmall® 35C	NA

### Metric non-flanged hardware

Nom- inal size	Class 8.8 bolt and class 8 nut		Class 10.9 bolt and class 10 nut		Lock nut class 8 with class 8.8 bolt	Lock nut class 10 with class 10.9 bolt
	Unplated	Plated with ZnCr	Unplated	Plated with ZnCr		
M4	2.2 N·m (19 lb in)	2.9 N·m (26 lb in)	3.2 N·m (28 lb in)	4.2 N·m (37 lb in)	2 N·m (18 lb in)	2.9 N·m (26 lb in)
M5	4.5 N·m (40 lb in)	5.9 N·m (52 lb in)	6.4 N·m (57 lb in)	8.5 N·m (75 lb in)	4 N·m (36 lb in)	5.8 N·m (51 lb in)
M6	7.5 N·m (66 lb in)	10 N·m (89 lb in)	11 N·m (96 lb in)	15 N·m (128 lb in)	6.8 N·m (60 lb in)	10 N·m (89 lb in)
M8	18 N·m (163 lb in)	25 N·m (217 lb in)	26 N·m (234 lb in)	35 N·m (311 lb in)	17 N·m (151 lb in)	24 N·m (212 lb in)
M10	37 N·m (27 lb ft)	49 N·m (36 lb ft)	52 N·m (38 lb ft)	70 N·m (51 lb ft)	33 N·m (25 lb ft)	48 N·m (35 lb ft)
M12	64 N·m (47 lb ft)	85 N·m (63 lb ft)	91 N·m (67 lb ft)	121 N·m (90 lb ft)	58 N·m (43 lb ft)	83 N·m (61 lb ft)
M16	158 N·m (116 lb ft)	210 N·m (155 lb ft)	225 N·m (166 lb ft)	301 N·m (222 lb ft)	143 N·m (106 lb ft)	205 N·m (151 lb ft)
M20	319 N·m (235 lb ft)	425 N·m (313 lb ft)	440 N·m (325 lb ft)	587 N·m (433 lb ft)	290 N·m (214 lb ft)	400 N·m (295 lb ft)
M24	551 N·m (410 lb ft)	735 N·m (500 lb ft)	762 N·m (560 lb ft)	1016 N·m (750 lb ft)	501 N·m (370 lb ft)	693 N·m (510 lb ft)

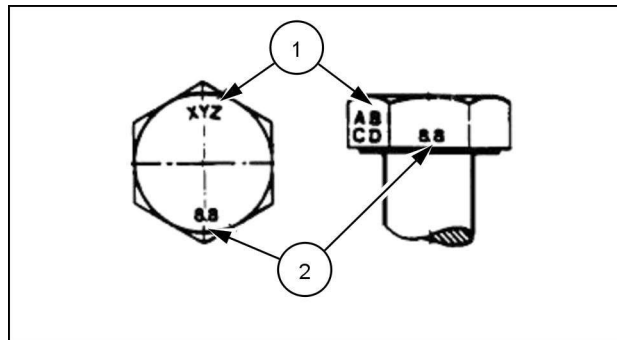
**NOTE:** M4 through M8 hardware torque specifications are shown in pound-inches. M10 through M24 hardware torque specifications are shown in pound-feet.

**Metric flanged hardware**

Nominal size	Class 8.8 bolt and class 8 nut		Class 10.9 bolt and class 10 nut		Lock nut class 8 with class 8.8 bolt	Lock nut class 10 with class 10.9 bolt
	Unplated	Plated with ZnCr	Unplated	Plated with ZnCr		
M4	2.4 N·m (21 lb in)	3.2 N·m (28 lb in)	3.5 N·m (31 lb in)	4.6 N·m (41 lb in)	2.2 N·m (19 lb in)	3.1 N·m (27 lb in)
M5	4.9 N·m (43 lb in)	6.5 N·m (58 lb in)	7.0 N·m (62 lb in)	9.4 N·m (83 lb in)	4.4 N·m (39 lb in)	6.4 N·m (57 lb in)
M6	8.3 N·m (73 lb in)	11 N·m (96 lb in)	12 N·m (105 lb in)	16 N·m (141 lb in)	7.5 N·m (66 lb in)	11 N·m (96 lb in)
M8	20 N·m (179 lb in)	27 N·m (240 lb in)	29 N·m (257 lb in)	39 N·m (343 lb in)	18 N·m (163 lb in)	27 N·m (240 lb in)
M10	40 N·m (30 lb ft)	54 N·m (40 lb ft)	57 N·m (42 lb ft)	77 N·m (56 lb ft)	37 N·m (27 lb ft)	53 N·m (39 lb ft)
M12	70 N·m (52 lb ft)	93 N·m (69 lb ft)	100 N·m (74 lb ft)	134 N·m (98 lb ft)	63 N·m (47 lb ft)	91 N·m (67 lb ft)
M16	174 N·m (128 lb ft)	231 N·m (171 lb ft)	248 N·m (183 lb ft)	331 N·m (244 lb ft)	158 N·m (116 lb ft)	226 N·m (167 lb ft)
M20	350 N·m (259 lb ft)	467 N·m (345 lb ft)	484 N·m (357 lb ft)	645 N·m (476 lb ft)	318 N·m (235 lb ft)	440 N·m (325 lb ft)
M24	607 N·m (447 lb ft)	809 N·m (597 lb ft)	838 N·m (618 lb ft)	1118 N·m (824 lb ft)	552 N·m (407 lb ft)	

**Identification**

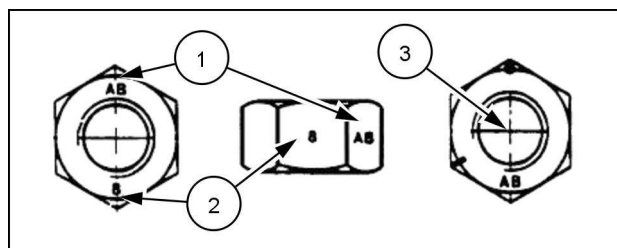
**Metric hex head and carriage bolts, classes 5.6 and up**



20083680 1

1. Manufacturer's identification
2. Property class

**Metric hex nuts and lock nuts, classes 05 and up**



20083681 2



1. Manufacturer's identification
2. Property class
3. Clock marking of property class and manufacturer's identification (optional), i.e. marks **60 °** apart indicate Class 10 properties, and marks **120 °** apart indicate Class 8.

**Inch non-flanged hardware**

Nominal size	SAE Grade 5 bolt and nut		SAE Grade 8 bolt and nut		Lock nut Grade B with Grade 5 bolt	Lock nut Grade C with Grade 8 bolt
	Unplated or plated Silver	Plated with ZnCr Gold	Unplated or plated Silver	Plated with ZnCr Gold		
1/4	8 N·m (71 lb in)	11 N·m (97 lb in)	12 N·m (106 lb in)	16 N·m (142 lb in)	8.5 N·m (75 lb in)	12.2 N·m (109 lb in)
5/16	17 N·m (150 lb in)	23 N·m (204 lb in)	24 N·m (212 lb in)	32 N·m (283 lb in)	17.5 N·m (155 lb in)	25 N·m (220 lb in)
3/8	30 N·m (22 lb ft)	40 N·m (30 lb ft)	43 N·m (31 lb ft)	57 N·m (42 lb ft)	31 N·m (23 lb ft)	44 N·m (33 lb ft)
7/16	48 N·m (36 lb ft)	65 N·m (48 lb ft)	68 N·m (50 lb ft)	91 N·m (67 lb ft)	50 N·m (37 lb ft)	71 N·m (53 lb ft)
1/2	74 N·m (54 lb ft)	98 N·m (73 lb ft)	104 N·m (77 lb ft)	139 N·m (103 lb ft)	76 N·m (56 lb ft)	108 N·m (80 lb ft)
9/16	107 N·m (79 lb ft)	142 N·m (105 lb ft)	150 N·m (111 lb ft)	201 N·m (148 lb ft)	111 N·m (82 lb ft)	156 N·m (115 lb ft)
5/8	147 N·m (108 lb ft)	196 N·m (145 lb ft)	208 N·m (153 lb ft)	277 N·m (204 lb ft)	153 N·m (113 lb ft)	215 N·m (159 lb ft)
3/4	261 N·m (193 lb ft)	348 N·m (257 lb ft)	369 N·m (272 lb ft)	491 N·m (362 lb ft)	271 N·m (200 lb ft)	383 N·m (282 lb ft)
7/8	420 N·m (310 lb ft)	561 N·m (413 lb ft)	594 N·m (438 lb ft)	791 N·m (584 lb ft)	437 N·m (323 lb ft)	617 N·m (455 lb ft)
1	630 N·m (465 lb ft)	841 N·m (620 lb ft)	890 N·m (656 lb ft)	1187 N·m (875 lb ft)	654 N·m (483 lb ft)	924 N·m (681 lb ft)

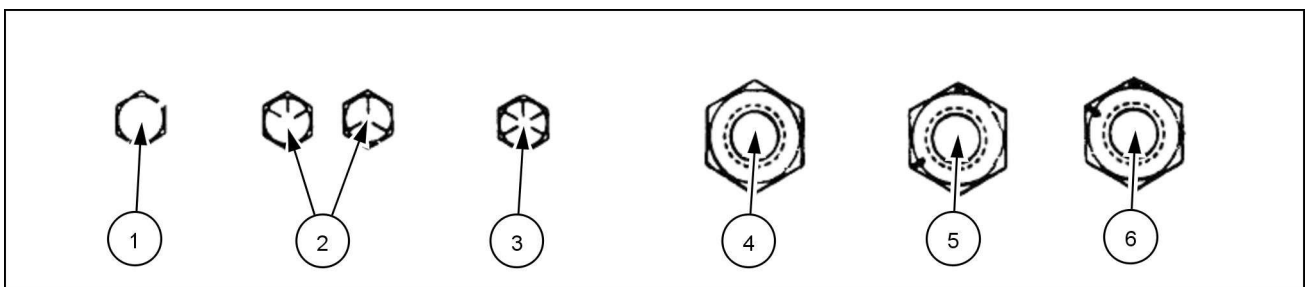
**NOTE:** For imperial units, *1/4 in* and *5/16 in* hardware torque specifications are shown in pound-inches. *3/8 in* through *1 in* hardware torque specifications are shown in pound-feet.

**Inch flanged hardware**

Nom- inal size	SAE Grade 5 bolt and nut		SAE Grade 8 bolt and nut		Lock nut Grade F with Grade 5 bolt	Lock nut Grade G with Grade 8 bolt
	Unplated or plated Silver	Plated with ZnCr Gold	Unplated or plated Silver	Plated with ZnCr Gold		
1/4	9 N·m (80 lb in)	12 N·m (106 lb in)	13 N·m (115 lb in)	17 N·m (150 lb in)	8 N·m (71 lb in)	12 N·m (106 lb in)
5/16	19 N·m (168 lb in)	25 N·m (221 lb in)	26 N·m (230 lb in)	35 N·m (310 lb in)	17 N·m (150 lb in)	24 N·m (212 lb in)
3/8	33 N·m (25 lb ft)	44 N·m (33 lb ft)	47 N·m (35 lb ft)	63 N·m (46 lb ft)	30 N·m (22 lb ft)	43 N·m (32 lb ft)
7/16	53 N·m (39 lb ft)	71 N·m (52 lb ft)	75 N·m (55 lb ft)	100 N·m (74 lb ft)	48 N·m (35 lb ft)	68 N·m (50 lb ft)
1/2	81 N·m (60 lb ft)	108 N·m (80 lb ft)	115 N·m (85 lb ft)	153 N·m (113 lb ft)	74 N·m (55 lb ft)	104 N·m (77 lb ft)
9/16	117 N·m (86 lb ft)	156 N·m (115 lb ft)	165 N·m (122 lb ft)	221 N·m (163 lb ft)	106 N·m (78 lb ft)	157 N·m (116 lb ft)
5/8	162 N·m (119 lb ft)	216 N·m (159 lb ft)	228 N·m (168 lb ft)	304 N·m (225 lb ft)	147 N·m (108 lb ft)	207 N·m (153 lb ft)
3/4	287 N·m (212 lb ft)	383 N·m (282 lb ft)	405 N·m (299 lb ft)	541 N·m (399 lb ft)	261 N·m (193 lb ft)	369 N·m (272 lb ft)
7/8	462 N·m (341 lb ft)	617 N·m (455 lb ft)	653 N·m (482 lb ft)	871 N·m (642 lb ft)	421 N·m (311 lb ft)	594 N·m (438 lb ft)
1	693 N·m (512 lb ft)	925 N·m (682 lb ft)	979 N·m (722 lb ft)	1305 N·m (963 lb ft)	631 N·m (465 lb ft)	890 N·m (656 lb ft)

**Identification**

**Inch bolts and free-spinning nuts**

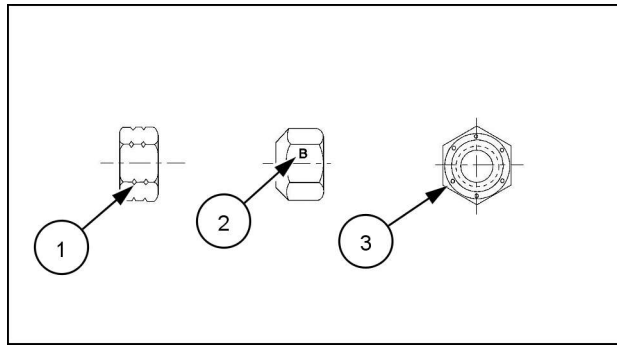


20083682 3

**Grade marking examples**

SAE grade identification			
1	Grade 2 - no marks	4	Grade 2 nut - no marks
2	Grade 5 - three marks	5	Grade 5 nut - marks 120 ° apart
3	Grade 8 - five marks	6	Grade 8 nut - marks 60 ° apart

**Inch lock nuts, all metal (three optional methods)**



20090268 4

**Grade identification**

Grade	Corner marking method (1)	Flats marking method (2)	Clock marking method (3)
Grade A	No notches	No mark	No marks
Grade B	One circumferential notch	Letter B	Three marks
Grade C	Two circumferential notches	Letter C	Six marks

## Torque Standard torque data for hydraulics

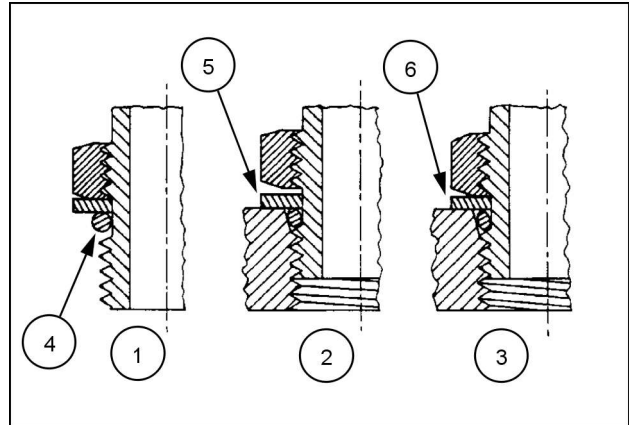
Farmall® 30C	NA
Farmall® 35C	NA

### Installation of adjustable fittings in straight thread O-ring bosses

1. Lubricate the O-ring by coating it with a light oil or petroleum. Install the O-ring in the groove adjacent to the metal backup washer which is assembled at the extreme end of the groove (4).
2. Install the fitting into the straight thread boss until the metal backup washer contacts the face of the boss (5).

**NOTICE:** Do not over tighten and distort the metal backup washer.

3. Position the fitting by turning out (counterclockwise) up to a maximum of one turn. Holding the pad of the fitting with a wrench, tighten the lock nut and washer against the face of the boss (6).



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### Standard torque data for hydraulic tubes and fittings

Tube nuts for 37 ° flared fittings				O-ring boss plugs adjustable fitting lock nuts, swivel JIC 37 ° seats
Size	Tubing outer diameter	Thread size	Torque	Torque
4	6.4 mm (1/4 in)	7/16-20	12 - 16 N·m (9 - 12 lb ft)	8 - 14 N·m (6 - 10 lb ft)
5	7.9 mm (5/16 in)	1/2-20	16 - 20 N·m (12 - 15 lb ft)	14 - 20 N·m (10 - 15 lb ft)
6	9.5 mm (3/8 in)	9/16-18	29 - 33 N·m (21 - 24 lb ft)	20 - 27 N·m (15 - 20 lb ft)
8	12.7 mm (1/2 in)	3/4-16	47 - 54 N·m (35 - 40 lb ft)	34 - 41 N·m (25 - 30 lb ft)
10	15.9 mm (5/8 in)	7/8-14	72 - 79 N·m (53 - 58 lb ft)	47 - 54 N·m (35 - 40 lb ft)
12	19.1 mm (3/4 in)	1-1/16-12	104 - 111 N·m (77 - 82 lb ft)	81 - 95 N·m (60 - 70 lb ft)
14	22.2 mm (7/8 in)	1-3/16-12	122 - 136 N·m (90 - 100 lb ft)	95 - 109 N·m (70 - 80 lb ft)
16	25.4 mm (1 in)	1-5/16-12	149 - 163 N·m (110 - 120 lb ft)	108 - 122 N·m (80 - 90 lb ft)
20	31.8 mm (1-1/4 in)	1-5/8-12	190 - 204 N·m (140 - 150 lb ft)	129 - 158 N·m (95 - 115 lb ft)
24	38.1 mm (1-1/2 in)	1-7/8-12	217 - 237 N·m (160 - 175 lb ft)	163 - 190 N·m (120 - 140 lb ft)
32	50.8 mm (2 in)	2-1/2-12	305 - 325 N·m (225 - 240 lb ft)	339 - 407 N·m (250 - 300 lb ft)

These torques are not recommended for tubes of 12.7 mm (1/2 in) outer diameter and larger with wall thickness of 0.889 mm (0.035 in) or less. The torque is specified for 0.889 mm (0.035 in) wall tubes on each application individually.

Before installing and torquing 37 ° flared fittings, clean the face of the flare and threads with a clean solvent or Loctite cleaner and apply hydraulic sealant **LOCTITE® 569™** to the 37 ° flare and the threads.

Install fitting and torque to specified torque, loosen fitting and retorque to specifications.

**Pipe thread fitting torque**

Before installing and tightening pipe fittings, clean the threads with clean solvent or Loctite cleaner and apply sealant **LOCTITE® 567™ PST PIPE SEALANT** for all fittings including stainless steel or **LOCTITE® 565™ PST** for most metal fittings. For high filtration/zero contamination systems use **LOCTITE® 545™**.

<b>Pipe thread fitting</b>	
<b>Thread size</b>	<b>Torque (maximum)</b>
1/8-27	<b>13 N·m (10 lb ft)</b>
1/4-18	<b>16 N·m (12 lb ft)</b>
3/8-18	<b>22 N·m (16 lb ft)</b>
1/2-14	<b>41 N·m (30 lb ft)</b>
3/4-14	<b>54 N·m (40 lb ft)</b>

## General specification – Features

Farmall® 30C	NA
Farmall® 35C TIER 4B (FINAL), ROPS	NA

	Model Farmall 30C Hydrostatic/Gear	Model Farmall 35C Hydrostatic/Gear
<b>Engine</b>		
Type	Diesel	Diesel
Model	N843T-F-24	N843T-F-27
Emission level (tier)	4	4
Aspiration	Turbo	Turbo
Engine gross horsepower	<b>24 kW (32.2 Hp)</b>	<b>27 kW (36.2 Hp)</b>
Cylinders	3	3
Bore	<b>84 mm (3.3 in)</b>	<b>84 mm (3.3 in)</b>
Stroke	<b>90 mm (3.5 in)</b>	<b>90 mm (3.5 in)</b>
Displacement	<b>1.496 L (91.3 in<sup>3</sup>)</b>	<b>1.496 L (91.3 in<sup>3</sup>)</b>
Compression ratio	22.2:1	22.2:1
Firing order	1-2-3	1-2-3
Low idle speed	<b>1000 - 1100 RPM (1000 - 1100 RPM)</b>	<b>1000 - 1100 RPM (1000 - 1100 RPM)</b>
Maximum speed :		
High Idle	<b>2800 - 2850 RPM (2800 - 2850 RPM)</b>	<b>2800 - 2850 RPM (2800 - 2850 RPM)</b>
Rated	<b>2600 RPM</b>	<b>2600 RPM</b>
Valve clearance (cold)		
Intake	<b>0.2 mm (0.008 in)</b>	<b>0.2 mm (0.008 in)</b>
Exhaust	<b>0.25 mm (0.010 in)</b>	<b>0.25 mm (0.010 in)</b>
Block type:		
	Cast iron	Cast iron
Lubrication:		
	Pressure feed by oil pump	Pressure feed by oil pump
<b>Capacities</b>		
Fuel tank	<b>40 L (10.5 US gal)</b>	<b>40 L (10.5 US gal)</b>
Cooling system	<b>5.1 L (5.4 US qt)</b>	<b>5.1 L (5.4 US qt)</b>
Engine crankcase:		
With Filter	<b>4.2 L (4.4 US qt)</b>	<b>4.2 L (4.4 US qt)</b>
Rear axle & transmission (Includes hydraulics)		
Gear	<b>32 l (8.5 US gal)</b>	<b>32 l (8.5 US gal)</b>
HST	<b>32.0 l (8.5 US gal)</b>	<b>32.0 l (8.5 US gal)</b>
Front axle	<b>5.5 l (5.8 US qt)</b>	<b>5.5 l (5.8 US qt)</b>
<b>Cooling system</b>		
Type	Pressurized liquid with recirculating bypass	Pressurized liquid with recirculating bypass
Water pump:		
Type	Centrifugal	Centrifugal
Drive	V-Belt	V-Belt
Belt deflection	<b>10 - 13 mm (0.4 - 0.5 in) when 10 kg (22 lb) pressure is applied midway between belt pulleys</b>	<b>10 - 13 mm (0.4 - 0.5 in) when 10 kg (22 lb) pressure is applied midway between belt pulleys</b>
Fan diameter	<b>380 mm (15.0 in)</b>	<b>380 mm (15.0 in)</b>
Thermostat:		
Start to open	<b>82 °C (179.6 °F)</b>	<b>82 °C (179.6 °F)</b>
Fully Open	<b>95 °C (203 °F)</b>	<b>95 °C (203 °F)</b>

INTRODUCTION

	Model Farmall 30C Hydrostatic/Gear	Model Farmall 35C Hydrostatic/Gear
Radiator cap	90 kPa (12.8 psi)	90 kPa (12.8 psi)
<b>Electrical system</b>		
Alternator	12 V, Heavy duty, 85 A	12 V, Heavy duty, 85 A
Battery	12 V, w/ negative ground, 80 / 660 cca BCI Group 34	12 V, w/ negative ground, 80 / 660 cca BCI Group 34
Starting motor	Solenoid pre-engaged reduction	Solenoid pre-engaged reduction
Cold - start aid	Glow plug	Glow plug
<b>Fuel system</b>		
Fuel type	Diesel	Diesel
Type of fuel to use if above -7 °C (19 °F)	No. 2-Diesel, Cetane rating: minimum 40	No. 2-Diesel, Cetane rating: minimum 40
Type of fuel to use if below -7 °C (19 °F)	No. 1-Diesel, Cetane rating: minimum 40	No. 1-Diesel, Cetane rating: minimum 40
Sulphur content (Maximum) :	No. 1-Diesel	0.3 %
Sulphur content (Maximum) :	No. 2-Diesel	0.3 %
Injection pump :		
Type	In-line	In-line
Timing	15 - 16.5 ° BTDC	15 - 16.5 ° BTDC
<b>Gear Transmission</b>		
Clutch		
Type	Dry disc	Dry disc
Number of clutches	1	1
Number of plates	1	1
Material	Organic	Organic
Plate diameter	239 mm (9.4 in) Transmission 12x12 Trans	239 mm (9.4 in) Transmission 12x12 Trans
Plate surface area	25161 mm <sup>2</sup> (39 in <sup>2</sup> )	25161 mm <sup>2</sup> (39 in <sup>2</sup> )
Method of operation	Foot-Mechanical	Foot-Mechanical
Pedal : Free-travel	19 - 30 mm (0.75 - 1.2 in)	19 - 30 mm (0.75 - 1.2 in)
<b>HST Transmission</b>		
Number of range gears and speeds	3	3
Range synchronization	None	None
Number of gear levers	1	1
Cruise control offering	STD	STD
Cruise control type	Electro - magnetic	Electro - magnetic
High pressure relief valve setting	33336 kPa (4835 psi)	33336 kPa (4835 psi)
Trans/rear axle oil capacity	32 L (8.5 US gal)	32 L (8.5 US gal)
<b>Service brake</b>		
Type	Wet disc	Wet disc
Actuation	Mechanical	Mechanical
Number of plates - per axle	2	2
Total number pf Plates	4	4
Disc lining diameter OD	223 mm (8.78 in)	223 mm (8.78 in)
Disc lining diameter ID	174 mm (6.85 in)	174 mm (6.85 in)
Lining type (Material)	Paper	Paper
Service brake pedal parking lock	Yes	Yes

INTRODUCTION

	Model Farmall 30C Hydrostatic/Gear	Model Farmall 35C Hydrostatic/Gear
<b>Parking brake</b>		
Type	Latch	Latch
Location	Seat side	Seat side
Actuation	Mechanical	Mechanical
Number of plates	4	4
Lever latching	Cable activated	Cable activated
<b>Steering</b>		
Type	Power	Power
Turns lock-to-lock:		
FWD	3.92 L to R 3.30 R to L	3.92 L to R 3.30 R to L
Front wheel		
Toe-in	<b>0 - 5 mm (0 - 0.20 in)</b>	<b>0 - 5 mm (0 - 0.20 in)</b>
Turning radius w/o brakes:		
FWD	<b>3462 mm (136 in)</b> Left turn <b>3462 mm (136 in)</b> Right turn	<b>3462 mm (136 in)</b> Left turn <b>3462 mm (136 in)</b> Right turn
Steering system relief valve setting	<b>120 Kg/cm<sup>2</sup> (1707 psi)</b>	<b>120 Kg/cm<sup>2</sup> (1707 psi)</b>
Maximum pump flow:	<b>15.9 L/min (4.2 US gpm)</b> Gear, <b>19.9 L/min (5.3 US gpm)</b> HST	<b>15.9 L/min (4.2 US gpm)</b> Gear, <b>19.9 L/min (5.3 US gpm)</b> HST
<b>Power Take - Off (Rear)</b>		
Type	Independent	Independent
Clutch type	Wet disc	Wet disc
Clutch material, asbestos free (Yes or No)	Yes	Yes
Number of plates	6	6
Plate diameter	<b>90.0 mm (3.5 in)</b>	<b>90.0 mm (3.5 in)</b>
Plate surface area	<b>3145.0 mm<sup>2</sup> (4.9 in<sup>2</sup>)</b>	<b>3145.0 mm<sup>2</sup> (4.9 in<sup>2</sup>)</b>
Actuation	Switch	Switch
Number of splines	6	6
Shaft size:	<b>35.0 mm (1.4 in)</b>	<b>35.0 mm (1.4 in)</b>
Engine speed for <b>540 RPM</b> rear PTO operation	<b>2509 RPM - HST</b> <b>2509 RPM - Gear</b>	<b>2509 RPM - HST</b> <b>2509 RPM - Gear</b>
PTO Horsepower observed	<b>18.5 kW (24.8 Hp) - HST</b> <b>19.7 kW (26.4 Hp) - Gear</b>	<b>21.8 kW (29.2 Hp) - HST</b> <b>23.2 kW (31.1 Hp) Gear</b>
<b>Mid PTO (optional)</b>		
Type	Independent	Independent
Clutch type	Wet disc	Wet disc
Number of plates	6	6
Actuation	Manual lever	Manual lever
Direction of rotation (As viewed from rear of tractor)	Clockwise	Clockwise
Number of splines	15	15
Shaft size:	<b>25.4 mm (1 in)</b>	<b>25.4 mm (1 in)</b>
Engine Speed for <b>2000 RPM</b> mid PTO operation	<b>2545 RPM - HST Transmission</b> <b>2545 RPM - Gear Transmission</b>	<b>2545 RPM - HST Transmission</b> <b>2545 RPM - Gear Transmission</b>
<b>Hydraulic lift system</b>		
Type	Open center	Open center
Pump type	Gear	Gear



INTRODUCTION

	Model Farmall 30C Hydrostatic/Gear	Model Farmall 35C Hydrostatic/Gear
Pump capacity	30 L (7.9 US gal)	30 L (7.9 US gal)
System relief valve setting	16671 kPa (2418 psi)	16671 kPa (2418 psi)
<b>Transmission speeds (Hydrostatic)</b>		
	( 2600 RPM Engine rated speed with 11.2-24 Rear tires)	( 2700 RPM Engine rated speed with 11.2-24 Rear tires)
Gear position:		
Low	0 - 5.23 km/h (0 - 3.251 mph)	0 - 5.43 km/h (0 - 3.38 mph)
Mid	0 - 10.69 km/h (0 - 6.64 mph)	0 - 11.10 km/h (0 - 6.90 mph)
High	0 - 24.07 km/h (0 - 14.96 mph)	0 - 24.99 km/h (0 - 15.53 mph)
Reverse low	0 - 5.23 km/h (0 - 3.25 mph)	0 - 5.43 km/h (0 - 3.38 mph)
Reverse mid	0 - 10.69 km/h (0 - 6.64 mph)	0 - 11.10 km/h (0 - 6.90 mph)
Reverse high	0 - 24.07 km/h (0 - 14.96 mph)	0 - 24.99 km/h (0 - 15.53 mph)
<b>Transmission speeds (Gear)</b>		
Gear position: forward		
Range Low, 1st gear	1.19 km/h (0.74 mph)	1.23 km/h (0.76 mph)
Range Low, 2nd gear	1.73 km/h (1.07 mph)	1.79 km/h (1.11 mph)
Range Low, 3rd gear	2.24 km/h (1.39 mph)	2.33 km/h (1.45 mph)
Range Low, 4th gear	2.76 km/h (1.72 mph)	2.87 km/h (1.78 mph)
Range Mid, 1st gear	3.23 km/h (2.01 mph)	3.35 km/h (2.08 mph)
Range Mid, 2nd gear	4.71 km/h (2.93 mph)	4.89 km/h (3.04 mph)
Range Mid, 3rd gear	6.12 km/h (3.80 mph)	6.35 km/h (3.94 mph)
Range Mid, 4th gear	7.54 km/h (4.68 mph)	7.83 km/h (4.86 mph)
Range High 1st gear	9.39 km/h (6.14 mph)	10.26 km/h (6.38 mph)
Range High, 2nd gear	14.42 km/h (8.95 mph)	14.96 km/h (9.30 mph)
Range High, 3rd gear	18.71 km/h (11.61 mph)	19.41 km/h (12.06 mph)
Range High, 4th gear	23.07 km/h (14.33 mph)	23.94 km/h (14.88 mph)
Gear position: reverse		
Range Low, 1st gear	1.13 km/h (0.70 mph)	1.17 km/h (0.73 mph)
Range Low, 2nd gear	1.64 km/h (1.02 mph)	1.71 km/h (1.06 mph)
Range Low, 3rd gear	2.13 km/h (1.32 mph)	2.21 km/h (1.37 mph)
Range Low, 4th gear	2.63 km/h (1.63 mph)	2.73 km/h (1.70 mph)
Range Mid, 1st gear	3.07 km/h (1.91 mph)	3.19 km/h (1.98 mph)
Range Mid, 2nd gear	4.48 km/h (2.78 mph)	4.65 km/h (2.89 mph)
Range Mid, 3rd gear	5.81 km/h (3.61 mph)	6.04 km/h (3.75 mph)
Range Mid, 4th gear	7.17 km/h (4.46 mph)	7.45 km/h (4.63 mph)
Range High 1st gear	9.40 km/h (5.84 mph)	9.76 km/h (6.07 mph)
Range High, 2nd gear	13.71 km/h (8.52 mph)	14.23 km/h (8.85 mph)
Range High, 3rd gear	17.78 km/h (11.05 mph)	18.47 km/h (11.47 mph)
Range High, 4th gear	21.93 km/h (13.63 mph)	22.79 km/h (14.16 mph)
<b>Cast iron weights</b>		
Front end:		
With weight extension bracket installed	(5) weights @ 26 kg (60 lb) each	(5) weights @ 26 kg (60 lb) each
With weight extension bracket installed	Optional (3) weights @ 45 kg (100 lb) each	Optional (3) weights @ 45 kg (100 lb) each
Rear wheel:		
R-4 Tires	NA	NA
Turf Tires	NA	NA
Ag. Tires	NA	NA

INTRODUCTION

	<b>Model Farmall 30C Hydrostatic/Gear</b>	<b>Model Farmall 35C Hydrostatic/Gear</b>
<b>Drawbars</b>		
Adjustable	Standard	Standard
<b>Tires</b>		
Front :		
Agricultural:	7-14, 6PR, R1	7-14, 6PR, R1
Turf:	25 x 8.50-14, 4PR, R4	25 x 8.50-14, 4PR, R4
Industrial:	25 x 8.50-14, 6PR, R4	25 x 8.50-14, 6PR, R4
Rear :		
Agricultural	11.2-24, 4PR, R1	11.2-24, 4PR, R1
Turf	41 x 14.00-20, 4PR, R3	41 x 14.00-20, 4PR, R3
Industrial	43 x 16-20, 4PR, R4	43 x 16-20, 4PR, R4
<b>Wheel bolt torques</b>		
Front wheel --- disc-to-hub:		
FWD	<b>176 - 196 N·m (130 - 145 lb ft)</b>	<b>176 - 196 N·m (130 - 145 lb ft)</b>
Rear wheel --- disc-to axle	<b>176 - 196 N·m (130 - 145 lb ft)</b>	<b>176 - 196 N·m (130 - 145 lb ft)</b>
<b>ROPS attaching bolt torques</b>		
ROPS to rear axle	<b>147 N·m (108 lb ft)</b>	<b>147 N·m (108 lb ft)</b>
Seat belt	<b>54 N·m (40 lb ft)</b>	<b>54 N·m (40 lb ft)</b>

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