

SERVICE MANUAL

Speedrower® I30 Self-Propelled Windrower

Part number 47698328

1st edition English
April 2014



Link Product / Engine

Product	Market Product	Engine
Speedrower® 130	North America	F4GE9484
Speedrower® 130	International Region	F4GE9484

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INTRODUCTION

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(*) See content for specific models

Foreword - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The information in this manual is up-to-date at the date of the publication. It is the policy of the manufacturer for continuous improvement. Some information could not be updated due to modifications of a technical or commercial type, or changes to the laws and regulations of different countries.

In case of questions, refer to your NEW HOLLAND Sales and Service Networks.

Foreword - Note to the dealer

Company policy

Company policy, which is one of continuous improvement, reserves the right to make changes in design and specifications at any time without notice and without obligation to modify units previously built.

All data given in this book is subject to production variations. Dimensions and weights are approximate only and the illustrations do not necessarily show windrowers in standard condition.

Parts and accessories

Genuine NEW HOLLAND parts and accessories have been specifically designed for NEW HOLLAND MACHINES.

We would like to point out those "NON-GENUINE" parts and accessories have not been examined and released by NEW HOLLAND. The installation and or use of such products could have negative effects upon the design characteristics of your machine and thereby affect its safety. NEW HOLLAND is not liable for any damage caused by the use of "NON-GENUINE" NEW HOLLAND parts and accessories.

Lubrication

Adequate lubrication and maintenance on a regular schedule is vital to maintaining your equipment. To ensure long service and efficient operation, follow the lubrication and maintenance schedules outlined in this manual. The use of proper fuels, oils, grease and filters, as well as keeping the systems clean, will also extend machine and component life.

NOTICE: Always use genuine NEW HOLLAND replacement parts, oils and filters to ensure proper operation, filtration of engine and hydraulic systems. See your NEW HOLLAND dealer for additional oil quantities.

Safety rules

Speedrower® 130 [YEG6XX001 -]	
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Personal safety





This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

 WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

 CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation that, if not avoided, could result in machine or property damage.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information that clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules

Speedrower® 130 [YEG6XX001 -]	
Speedrower® 130	

General safety rules

Use caution when operating the machine on slopes. Raised equipment, full tanks and other loads will change the center of gravity of the machine. The machine can tip or roll over when near ditches and embankments or uneven surfaces.

- Only skilled operators who are familiar with all the controls and harvesting techniques should use the equipment. It is recommended to operate on cultivated land with slopes no greater than **26 % (15 °)** uphill and downhill.
- If necessary, when driving downhill change into a lower gear before starting the descent. Machine must be stopped to downshift into a lower gear.

Never permit anyone other than the operator to ride on the machine.

Never operate the machine under the influence of alcohol, drugs, or while otherwise impaired.

Pay attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety.

Hydraulic oil or diesel fuel leaking under pressure can penetrate the skin, causing serious injury or infection.

- DO NOT use your hand to check for leaks. Use a piece of cardboard or paper.
- Stop engine, remove key and relieve the pressure before connecting or disconnecting fluid lines.
- Make sure all components are in good condition and tighten all connections before starting the engine or pressurizing the system.
- If hydraulic fluid or diesel fuel penetrates the skin, seek medical attention immediately.
- Continuous long term contact with hydraulic fluid may cause skin cancer. Avoid long term contact and wash the skin promptly with soap and water.

Keep clear of moving parts. Loose clothing, jewelry, watches, long hair, and other loose or hanging items can become entangled in moving parts.

Wear protective equipment when appropriate.

DO NOT attempt to remove material from any part of the machine while it is being operated or components are in motion.

Make sure all guards and shields are in good condition and properly installed before operating the machine. Never operate the machine with shields removed. Always close access doors or panels before operating the machine.

Dirty or slippery steps, ladders, walkways, and platforms can cause falls. Make sure these surfaces remain clean and clear of debris.

A person or pet within the operating area of a machine can be struck or crushed by the machine or its equipment. DO NOT allow anyone to enter the work area.

Raised equipment and/or loads can fall unexpectedly and crush persons underneath. Never allow anyone to enter the area underneath raised equipment during operation.

Never operate engine in enclosed spaces as harmful exhaust gases may build up.

Before starting the machine, be sure that all controls are in neutral or park lock position.

Start the engine only from the operator's seat. If the safety start switch is bypassed, the engine can start with the transmission in gear. Do not connect or short across terminals on the starter solenoid. Attach jumper cables as described in the manual. Starting in gear may cause death or serious injury.

Always keep windows, mirrors, all lighting, and Slow Moving Vehicle (SMV) emblem clean to provide the best possible visibility while operating the machine.

Operate controls only when seated in the operator's seat, except for those controls expressly intended for use from other locations.

Before leaving the machine:

1. Park machine on a firm level surface.
2. Put all controls in neutral or park lock position.
3. Engage park brake, use wheel chocks if required.
4. Lower all hydraulic equipment — Implements, header, etc.
5. Turn off engine and remove key.

When, due to exceptional circumstances, you would decide to keep the engine running after leaving the operator's station, then the following precautions must be followed:

1. Bring the engine to low idle speed.
2. Disengage all drive systems.

3. **⚠ WARNING**

**Some components may continue to run down after disengaging drive systems.
Make sure all drive systems are fully disengaged.
Failure to comply could result in death or serious injury.**

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Shift the transmission into neutral.

4. Apply the parking brake.

⚠ General maintenance safety ⚠

Keep area used for servicing the machine clean and dry. Clean up spilled fluids.

Service machine on a firm level surface.

Install guards and shields after servicing the machine.

Close all access doors and install all panels after servicing the machine.

Do not attempt to clean, lubricate, clear obstructions or make adjustments to the machine while it is in motion or while the engine is running.

Always make sure working area is clear of tools, parts, other persons and pets before you start operating the machine.

Unsupported hydraulic cylinders can lose pressure and drop the equipment causing a crushing hazard. Do not leave equipment in a raised position while parked or during service, unless securely supported.

Jack or lift the machine only at jack or lift points indicated in this manual.

Incorrect towing procedures can cause accidents. When towing a disabled machine follow the procedure in this manual. Use only rigid tow bars.

Stop the engine, remove key and relieve pressure before disconnecting or connecting fluid lines.

Stop the engine and remove key before disconnecting or connecting electrical connections.

Scalding can result from incorrect removal of coolant caps. Cooling system operates under pressure. Hot coolant can spray out if a cap is removed while the system is hot. Allow system to cool before removing cap. When removing a cap turn it slowly to allow pressure to escape before completely removing the cap.

Replace damaged or worn tubes, hoses, electrical wiring, etc.

Engine, transmission, exhaust components, and hydraulic lines may become hot during operation. Take care when servicing such components. Allow surfaces to cool before handling or disconnecting hot components. Wear protective equipment when appropriate.

When welding, follow this instructions in the manual. Always disconnect the battery before welding on the machine. Always wash your hands after handling battery components.

Wheels and tires

Make sure tires are correctly inflated. Do not exceed recommended load or pressure. Follow instructions in the manual for proper tire inflation.

Tires are heavy. Handling tires without proper equipment could cause death or serious injury.

Always have a qualified tire technician service the tires and wheels. If a tire has lost all pressure, take the tire and wheel to a tire shop or your dealer for service. Explosive separation of the tire can cause serious injury.

DO NOT weld to a wheel or rim until the tire is completely removed. Inflated tires can generate a gas mixture with the air than can be ignited by high temperatures from welding procedures performed on the wheel or rim. Removing the air or loosening the tire on the rim (breaking the bead) will NOT eliminate the hazard. This condition can exist whether tires are inflated or deflated. The tire MUST be completely removed from the wheel or rim prior to welding the wheel or rim.

Driving on public roads and general transportation safety

Comply with local laws and regulations.

Use appropriate lighting to meet local regulations.

Make sure SMV emblem is visible.

Lift implements and attachments high enough above ground to prevent accidental contact with road.

When transporting equipment or machine on a transport trailer, make sure it is properly secured. Be sure the SMV emblem on the equipment or machine is covered while being transported on a trailer.

Be aware of overhead structures or power lines and make sure the machine and/or attachments can pass safely under.

Travel speed should be such that complete control and machine stability is maintained at all times.

Slow down and signal before turning.

Pull over to allow faster traffic to pass.

Follow correct towing procedure for equipment with or without brakes.

Fire and explosion prevention

Fuel or oil leaked or spills on hot surfaces or electrical components can cause a fire.

Crop materials, trash, debris, bird nests, or flammable material can ignite on hot surfaces.

Always have a fire extinguisher on or near the machine.

At least once each day and at the end of the day remove all trash and debris from the machine especially around hot components such as engine, transmission, exhaust, battery, etc. More frequent cleaning of your machine may be necessary depending on the operating environment and conditions.

At least once each day, remove debris accumulation around moving components such as bearings, pulleys, belts, gears, cleaning fan, etc. More frequent cleaning of your machine may be necessary depending on the operating environment and conditions.

Inspect the electrical system for loose connections or frayed insulation. Repair or replace loose or damaged parts.

Do not store oily rags or other flammable material on the machine.

Do not weld or flame cut any items that contain flammable material. Clean items thoroughly with non-flammable solvents before welding or flame-cutting.

Do not expose the machine to flames, burning brush, or explosives.

Promptly investigate any unusual smells or odors that may occur during operation of the machine.

General battery safety

Always wear eye protection when working with batteries.

Do not create sparks or have open flame near battery.

Ventilate when charging or using in an enclosed area.

Disconnect negative (-) first and reconnect negative (-) last.

When welding on the machine, disconnect both terminals of the battery.

Do not weld, grind, or smoke near a battery.

When using auxiliary batteries or connecting jumper cables to start the engine, use the procedure shown in the operator's manual. Do not short across terminals.

Follow manufacturer's instructions when storing and handling batteries.

Battery post, terminals, and related accessories contain lead and lead compounds. Wash hands after handling. This is a California Proposition 65 warning.

Battery acid causes burns. Batteries contain sulfuric acid. Avoid contact with skin, eyes, or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately.

Keep out of reach of children and other unauthorized persons.

Instructional seat safety

Passengers are not permitted to ride on the machine.

The instructional seat is to be used only when training a new operator or when a service technician is diagnosing a problem.

When required for the purposes of training or diagnostics, only one person may accompany the operator and that person must be seated in the instructional seat.

When the instructional seat is occupied, the following precautions must be followed:

- Machine should be driven only at slow speeds and over level ground.
- Avoid driving on highways or public roads.
- Avoid quick starts or stops.
- Avoid sharp turns.
- Always wear correctly adjusted seat belts.
- Keep door closed at all times.

⚠ Operator presence system ⚠

Your machine is equipped with an operator presence system to prevent the use of some features while the operator is not in the operator's seat.

The operator presence system should never be disconnected or bypassed.

If the system is inoperable, the system must be repaired.

⚠ Power Take-Off (PTO) ⚠

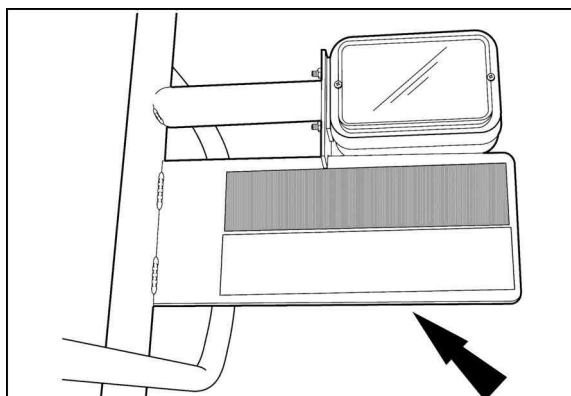
PTO-driven machinery can cause death or serious injury. Before working on or near the PTO shaft or servicing or clearing the driven machine, put the PTO switch in the disengage position, stop the engine, and remove the key.

Whenever a PTO is in operation, all guards must be in place to prevent death or injury to the operator or bystanders.

⚠ Reflectors and warning lights ⚠

Reflectors are located on the handrails in the areas as shown in Figure 1.

Flashing amber warning lights must be used when operating on public roads.



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⚠ Seat belts ⚠

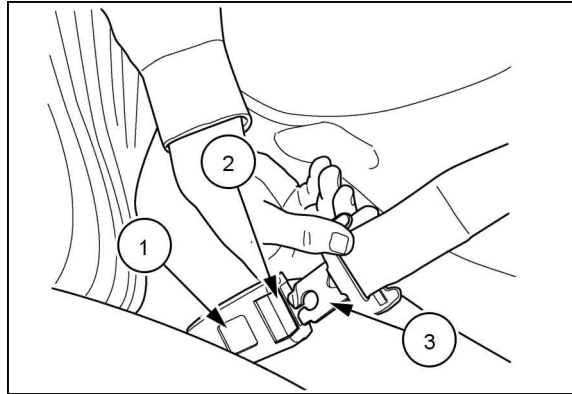
Seat belts must be worn at all times.

Seat belt inspection and maintenance:

- Keep seat belts in good condition.
- Keep sharp edges and items that can cause damage away from the belts.
- Periodically check belts, buckles, retractors, tethers, slack take-up system, and mounting bolts for damage and wear.
- Replace all parts that have damage or wear.
- Replace belts that have cuts that can make the belt weak.
- Check that bolts are tight on the seat bracket or mounting.
- If belt is attached to seat, make sure seat or seat brackets are mounted securely.
- Keep seat belts clean and dry.
- Clean belts only with soap solution and warm water.
- Do not use bleach or dye on the belts because this can make the belts weak.

To fasten the belt, pull it from the reel and push the tongue end **(3)** into the buckle end **(2)** until a "click" indicates it is fully engaged.

To release the belt, push the red release button (1) on the buckle and pull the tongue from the buckle.



10041220 2

⚠ Air-conditioning system ⚠

The air-conditioning system is under high pressure. Do not disconnect any lines. The release of high pressure can cause serious injury.

The air-conditioning system contains gases that are harmful to the environment when released into the atmosphere. Do not attempt to service or repair the system.

Service, repair, or recharging must be performed only by a trained service technician.

⚠ Personal Protective Equipment (PPE) ⚠

Wear Personal Protective Equipment (PPE) such as hard hat, eye protection, heavy gloves, hearing protection, protective clothing, etc.

⚠ Do Not Operate tag ⚠

Before you start servicing the machine, attach a 'Do Not Operate' warning tag to the machine in an area that will be visible.

⚠ Hazardous chemicals ⚠

If you are exposed to or come in contact with hazardous chemicals you can be seriously injured. The fluids, lubricants, paints, adhesives, coolant, etc. required for the function of your machine can be hazardous. They may be attractive and harmful to domestic animals as well as humans.

Material Safety Data Sheets (MSDS) provide information about the chemical substances within a product, safe handling and storage procedures, first aid measures and procedures to be taken in the event of a spill or accidental release. MSDS are available from your dealer.

Before you service your machine, check the MSDS for each lubricant, fluid, etc. used in this machine. This information indicates the associated risks and will help you service the machine safely. Follow the information in the MSDS, on manufacturer containers, as well as the information in this manual when servicing the machine.

Dispose of all fluids, filters, and containers in an environmentally safe manner according to local laws and regulations. Check with local environmental and recycling centers or your dealer for correct disposal information.

Store fluids and filters in accordance with local laws and regulations. Use only appropriate containers for the storage of chemicals or petrochemical substances.

Keep out of reach of children or other unauthorized persons.

Additional precautions are required for applied chemicals. Obtain complete information from the manufacturer or distributor of the chemicals before using them.

Utility safety

Make sure the machine has sufficient clearance to pass in all directions. Pay special attention to overhead power lines and hanging obstacles. High voltage lines may require significant clearance for safety. Contact local authorities or utilities to obtain safe clearance distances from high voltage power lines.

Retract raised or extended components, if necessary. Remove or lower radio antennas or other accessories. Should a contact between the machine and an electric power source occur, the following precautions must be taken:

- Stop the machine movement immediately.
- Apply the park brake, stop the engine, and remove the key.
- Check if you can safely leave the cab or your actual position without contact with electrical wires. If not, stay in your position and call for help. If you can leave your position without touching lines, jump clear of the machine to make sure you do not make contact with the ground and the machine at the same time.
- Do not permit anyone to touch the machine until power has been shut off to the power lines.

Working at heights

When the normal use and maintenance of the machine requires working at heights:

- Correctly use installed steps, ladders, and railings.
- Never use ladders, steps, or railings while the machine is moving.
- Do not stand on surfaces which are not designated as steps or platforms.

Do not use the machine as a lift, ladder, or platform for working at heights.

Lifting and overhead loads

Do not use raised equipment as a work platform.

Know the full area of movement of the machine and equipment and do not enter or permit anyone to enter the area of movement while the machine is in operation.

Never enter or permit anyone to enter the area underneath raised equipment. Equipment and/or loads can fall unexpectedly and crush persons underneath it.

Do not leave equipment in raised position while parked or during service, unless securely supported. Hydraulic cylinders must be mechanically locked or supported if they are left in a raised position for service or access.

Headers or other lifting and handling equipment and its load will change the center of gravity of the machine. This can cause the machine to tip on slopes or uneven ground.

Equipment and associated loads can block visibility and cause an accident. Do not operate with insufficient visibility.

Mounting and dismounting

Mount and dismount the machine only at designated locations that have handholds, steps, or ladders.

Do not jump off the machine.

Make sure steps, ladders, and platforms remain clean and clear of debris and foreign substances. Injury may result from slippery surfaces.

Face the machine when mounting and dismounting.

Maintain a three-point contact with steps, ladders, and handholds.

Never mount or dismount from a moving machine.

Do not use the steering wheel or other controls or accessories as handholds when entering or exiting the cab or operator's platform.

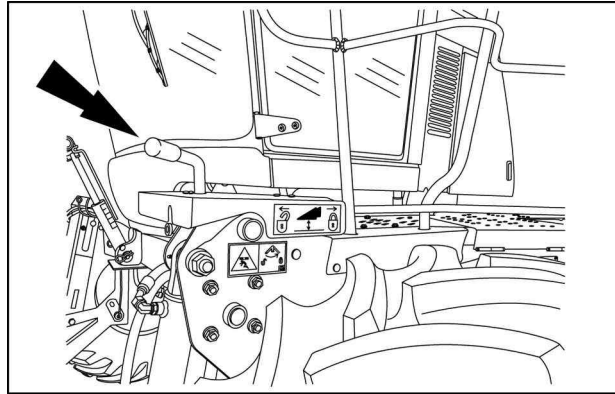
⚠ Header lift locks ⚠

Do not work under the machine header unless it is securely blocked and/or the header safety latch is engaged.

Header will fall rapidly if hydraulic lift system should fail.

Rest header on ground or engage lift cylinder lockouts when working around raised header.

The header lift locks are engaged on the left-hand side of the machine by pushing handle rearward.



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Safety rules - Ecology and the environment

Soil, air, and water are vital factors of agriculture and life in general. When legislation does not yet rule the treatment of some of the substances required by advanced technology, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

NOTE: *The following are recommendations that may be of assistance:*

- Become acquainted with and ensure that you understand the relative legislation applicable to your country.
- Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, antifreeze, cleaning agents, etc., with regard to their effect on man and nature and how to safely store, use, and dispose of these substances.
- Agricultural consultants will, in many cases, be able to help you as well.

Helpful hints

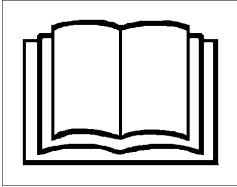
- Avoid filling tanks using cans or inappropriate pressurized fuel delivery systems that may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of them contain substances that may be harmful to your health.
- Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when draining off used engine coolant mixtures, engine, gearbox and hydraulic oils, brake fluids, etc. Do not mix drained brake fluids or fuels with lubricants. Store them safely until they can be disposed of in a proper way to comply with local legislation and available resources.
- Modern coolant mixtures, i.e. antifreeze and other additives, should be replaced every two years. They should not be allowed to get into the soil, but should be collected and disposed of properly.
- Do not open the air-conditioning system yourself. It contains gases that should not be released into the atmosphere. Your NEW HOLLAND dealer or air conditioning specialist has a special extractor for this purpose and will have to recharge the system properly.
- Repair any leaks or defects in the engine cooling or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding as penetrating weld splatter may burn a hole or weaken them, allowing the loss of oils, coolant, etc.

Personal safety - Safety signs

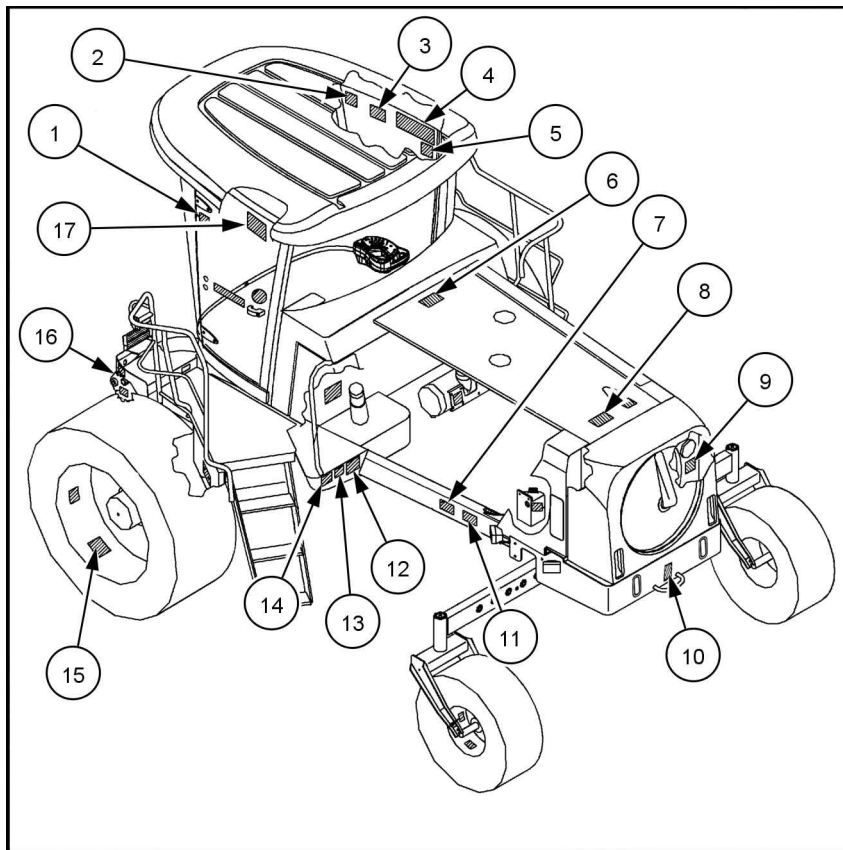
The following safety signs are placed on your machine as a guide for your safety and for those working with you. Walk around the machine and note the content and location of these safety signs before operating your machine.

Keep safety signs clean and legible. Clean safety signs with a soft cloth, water, and a gentle detergent. Do not use solvent, gasoline, or other harsh chemicals. Solvents, gasoline, and other harsh chemicals may damage or remove safety signs.

Replace all safety signs that are damaged, missing, painted over, or illegible. If a safety sign is on a part that is replaced, make sure the safety sign is installed on the new part. See your dealer for replacement safety signs.

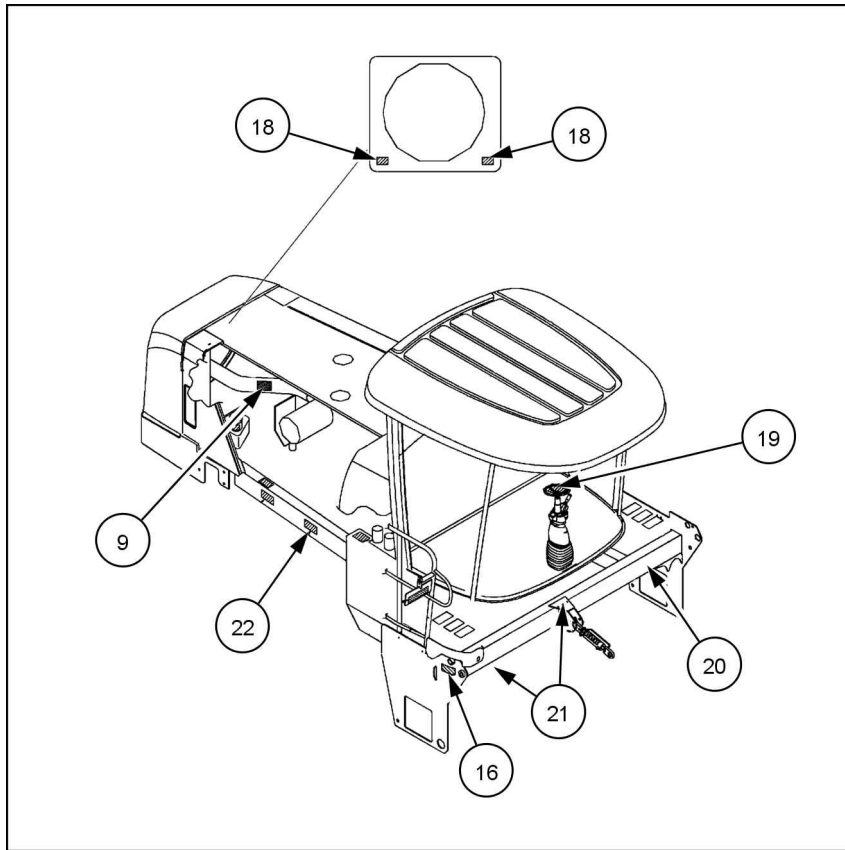


Safety signs that display the "Read Operator's Manual" symbol are intended to direct the operator to the operator's manual for further information regarding maintenance, adjustments, or procedures for particular areas of the machine. When a safety sign displays this symbol, refer to the appropriate page of the operator's manual.



NHIL13WR00035AA 1

INTRODUCTION

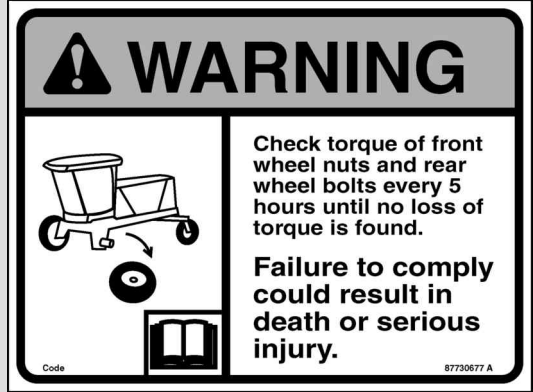


NHIL13WR00034AA 2

WARNING

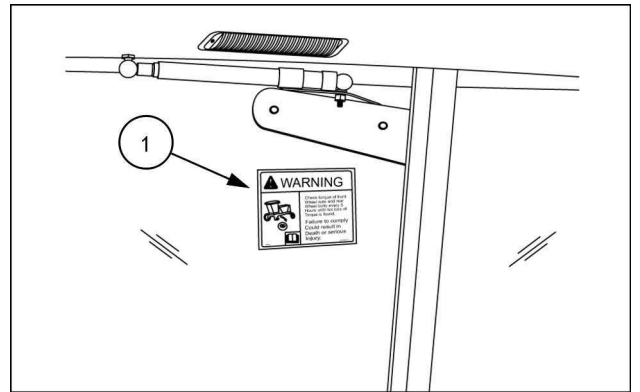
Check torque of front wheel nuts and rear wheel bolts every 5 hours until no loss of torque is found. Failure to comply could result in death or serious injury.

Quantity 1
English 87730677



87730677_A 3

(1) Upper right corner of the cab door.



93100193 4

WARNING

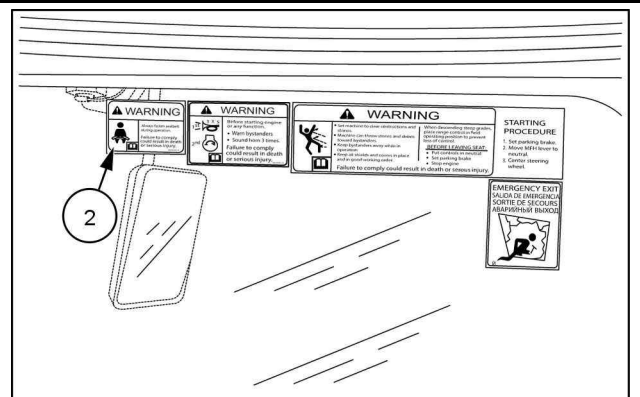
Always fasten seatbelt during operation. Failure to comply could result in death or serious injury.

Quantity 1
English 86640447
French 86640448
Spanish 86640450
Russian 84378999
Chinese 84282118



86640447_B 5

(2) On the right-hand side cab glass, upper left side of glass.

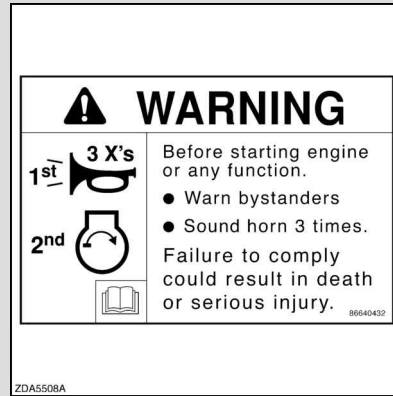


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INTRODUCTION

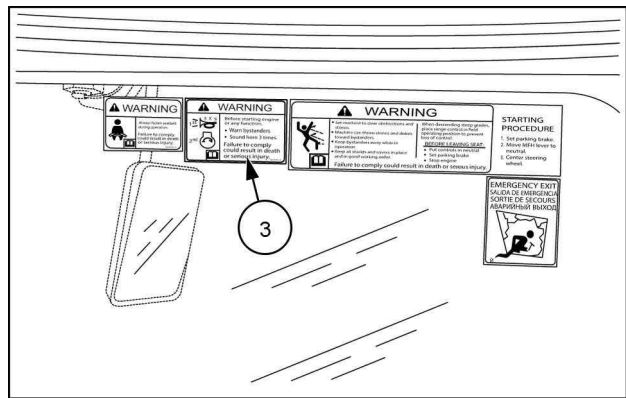
WARNING
Before starting engine or any function.
Warn bystanders.
Sound horn 3 times.
Failure to comply could result in death or serious injury.

Quantity 1
English 86640432
French 86640433
Spanish 86640434
Russian 84378977
Chinese 84012892



86640432 7

(3) On the right-hand side cab glass, upper right side of glass.



NHIL13WR00069AA 8

WARNING

Set machine to clear obstructions and stones.
Machine can throw stones and debris toward bystanders.

Keep bystanders away while in operation.
Keep all shields and covers in place and in good working order.

When descending steep grades, place range control in field operating position to prevent loss of control.

BEFORE LEAVING SEAT:

- Put controls in neutral
- Set parking brake
- Stop engine

Failure to comply could result in death or serious injury.

STARTING PROCEDURE

- Set parking brake.
- Move MFH lever to neutral.
- Center steering wheel.

Quantity 1

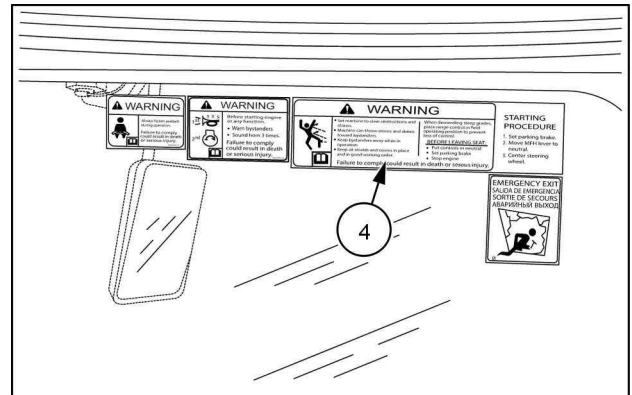
- English 87033679
- French 87033685
- Spanish 87033684
- Russian 84378980



87033679 9

STARTING PROCEDURE
1. Set parking brake.
2. Move MFH lever to neutral.
3. Center steering wheel.

(4) On the right-hand side cab glass, upper right side of glass.



NHIL13WR00069AA 10

EMERGENCY EXIT

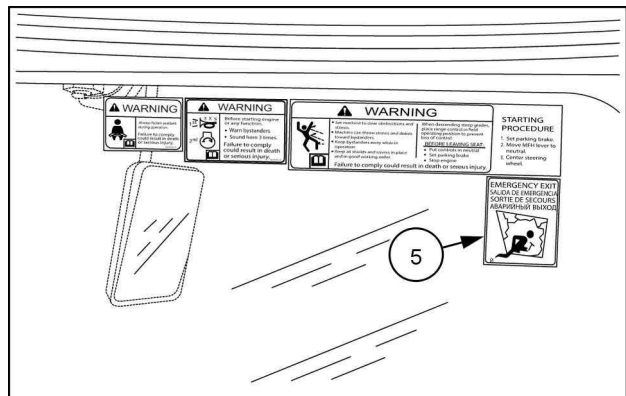
If it becomes impossible to open the cab door, while in the cab, the right cab window can be used as an emergency exit. Remove the hammer from the bracket on the right rear post of the cab. Use the pointed hammer to shatter one of the windows.

Quantity 1
English 87052289_C



87052289_C 11

(5) On the right-hand side cab glass, upper right side of glass.



NHIL13WR00069AA 12

WARNING
SLIPPERY SURFACE

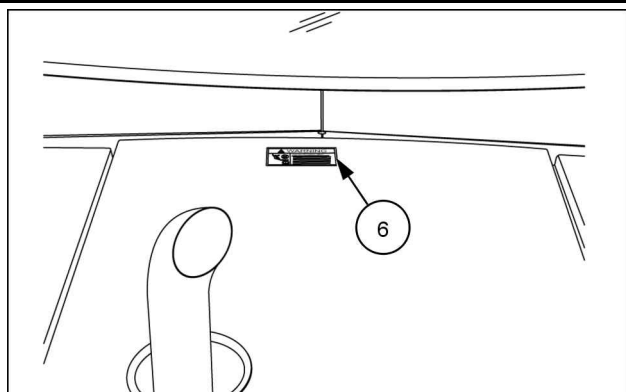
DO NOT use this area as a step or platform.
Failure to comply could result in death or serious injury.

Quantity 1
English 86611825
French 86614084
Spanish 86624655
Russian 84379006
Chinese 87026533



86611825 13

(6) Top engine hood, front.



93100186 14

DANGER

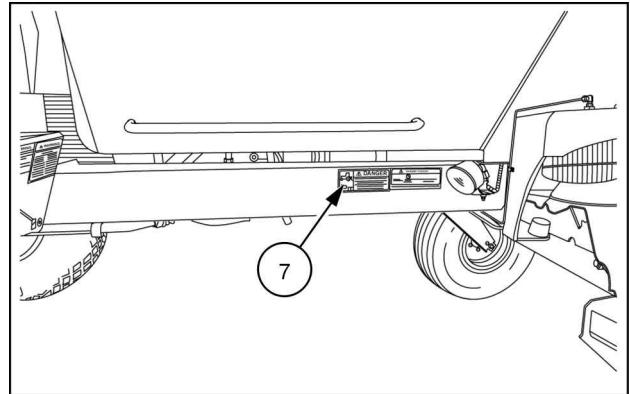
START ENGINE ONLY FROM OPERATOR'S SEAT.
 If safety start switch is bypassed, engine can start with transmission in gear and machine will move.
DO NOT short or connect across terminals of starter solenoid.
 Failure to comply will result in death or serious injury.

Quantity 1
 English 87033529
 French 772816
 Spanish 86600694
 Russian 84379017
 Chinese 84270895



87033529 15

(7) Left frame rail near stubble light.



NHIL12WR00346AA 16

CAUTION

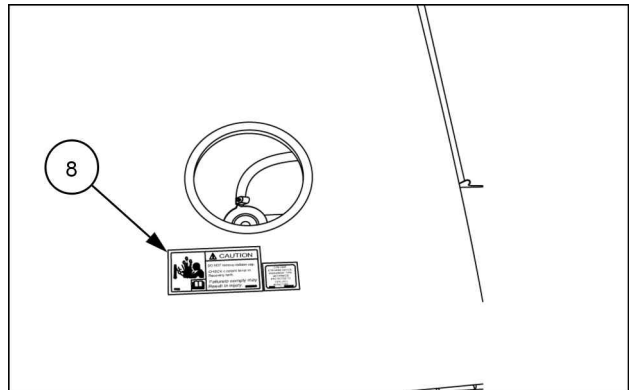
DO NOT remove radiator cap.
CHECK coolant level in recovery tank.
 Failure to comply may result in injury.

Quantity 2
 English 87013363
 French 87013364
 Spanish 87013365
 Russian 84378968
 Chinese 47564942



87013363 17

(8) Rear side of top engine hood.



93100195 18

DANGER

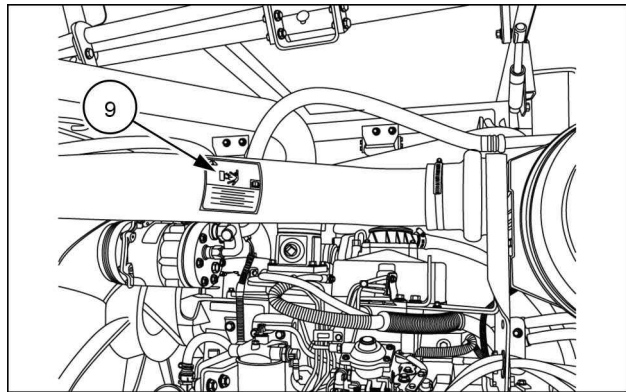
DO NOT use ether starting fluid with a "THERMOSTART" system.
AN EXPLOSION MAY OCCUR.
Failure to comply will result in death or serious injury.

Quantity 2
English 629086
French 682683
Spanish 86600617
Russian 84379011
Chinese 84203074



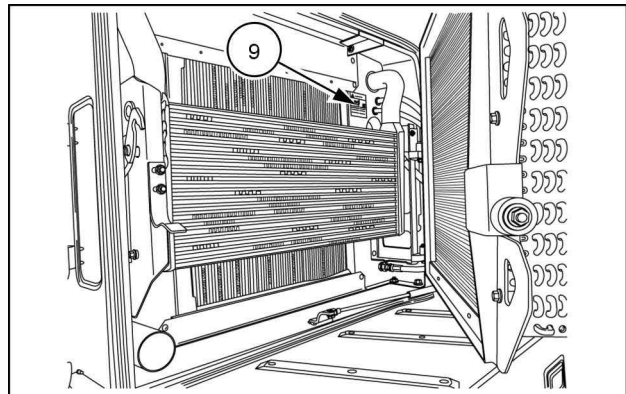
629086 19

(9) On the air intake tube.



NHPH12WR00345AA 20

(9) Above the intercooler on the right-hand side of the radiator support.



NHIL12WR00347AA 21

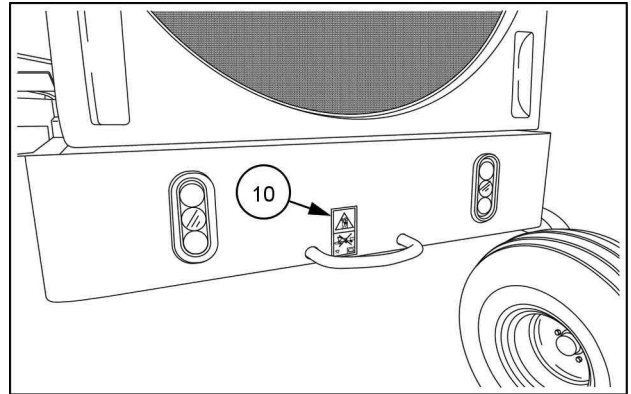
WARNING
TO PREVENT LOSS OF CONTROL
DO NOT tow on public roads or use recovery hook point as a hitch.
An optional hitch receiver kit is available for swath roller.
(See Section 10 - Optional equipment for more details)
Failure to comply could result in death or serious injury.

Quantity 1
47605932



47605932_A 22

(10) Rear side of weight box near the recovery hook point.



NHIL13WR00232AA 23

DANGER / POISON

- Shield Eyes
- Explosive Gases
- NO Sparks
- NO Flames
- NO Smoking
- Sulfuric Acid

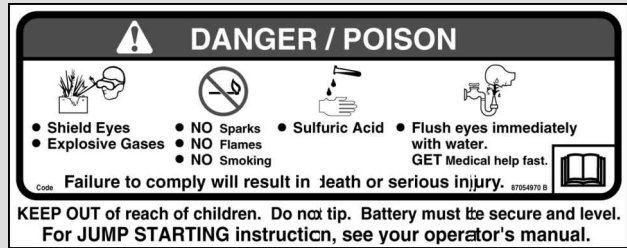
Flush eyes immediately with water. GET Medical help fast.

Failure to comply will result in death or serious injury.

KEEP OUT of reach of children. Do not tip. Battery must be secure and level. For JUMP STARTING instructions, see your operator's manual.

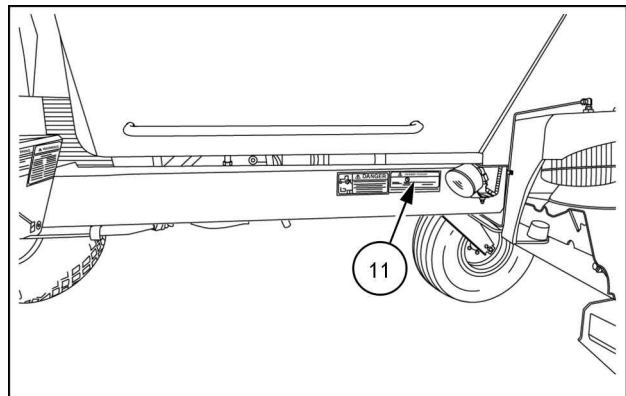
Quantity 1

- English 87054970
- French 87054973
- Spanish 87054974
- Russian 84378975
- Chinese 47564944



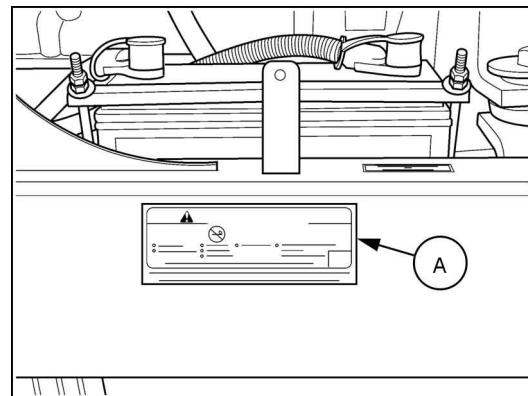
87054970 24

(11) Left frame rail near stubble light.



NHIL12WR00346AA 25

A second decal is added to the right side if a second battery is added with the cold start. The decal (A) is located on the right frame rail near stubble light.



10050238 26

WARNING

Before operating machine, read operator's manual and ALL SAFETY instructions.

If manual is missing, contact your dealer or service department.

Before starting engine or operation, clear area of bystanders.

Disengage drives including PTO. Stop engine, wait for all movement to stop before leaving operator's position.

Keep all shields in place, keep hands, feet, clothing and hair away from moving parts.

Keep riders off machines.

Use Slow-Moving Vehicle (SMV) identification emblem and flashing warning lights when operating on highways, except when prohibited by law.

Never adjust, lubricate, clean or unplug machine with engine running.

Failure to comply could result in death or serious injury.

Quantity 1

English 86622073

French 86622074

Spanish 86622075

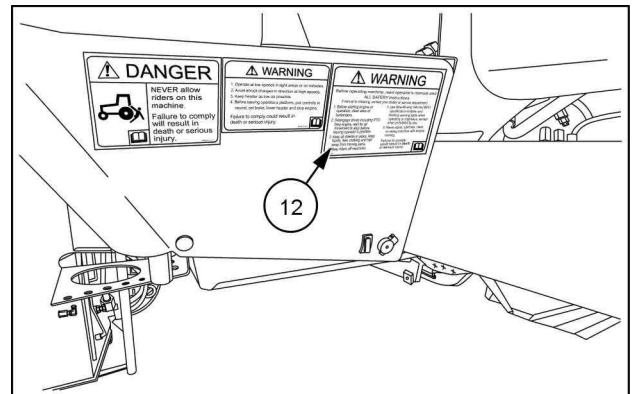
Russian 84379021

Chinese 47369171



86622073 27

(12) Rear side of the left-hand platform.

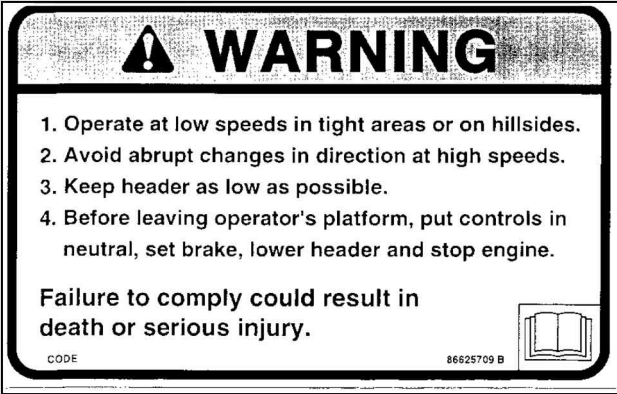


NHIL13WR00072AA 28

WARNING

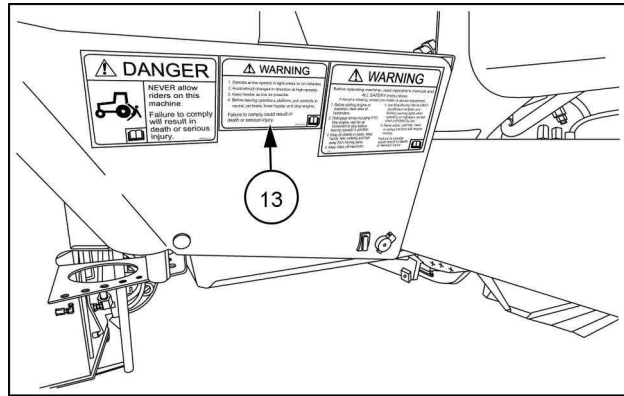
1. Operate at low speeds in tight areas or on hillsides.
 2. Avoid abrupt changes in direction at high speeds.
 3. Keep header as low as possible.
 4. Before leaving operator's platform, put controls in neutral, set brake, lower header and stop engine.
- Failure to comply could result in death or serious injury.

Quantity 1
 English 86625709
 French 86625712
 Spanish 86625722
 Russian 84379025
 Chinese 47564952



86625709 29

(13) Rear side of the left-hand platform.



NHIL13WR00072AA 30

DANGER

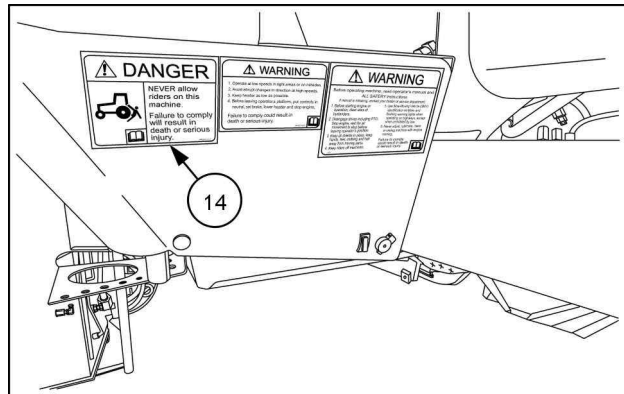
NEVER allow riders on this machine.
 Failure to comply will result in death or serious injury.

Quantity 1
 English 86630510
 French 86630654
 Spanish 86630653
 Russian 84379028
 Chinese 84004732



86630510 31

(14) Rear side of the left-hand platform.

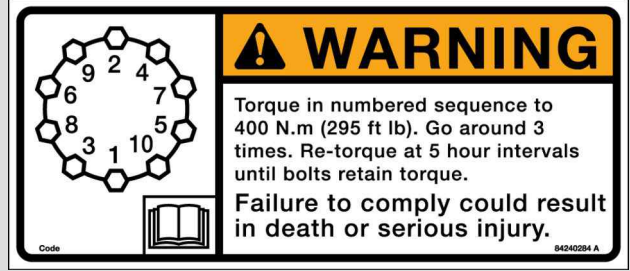


NHIL13WR00072AA 32

WARNING

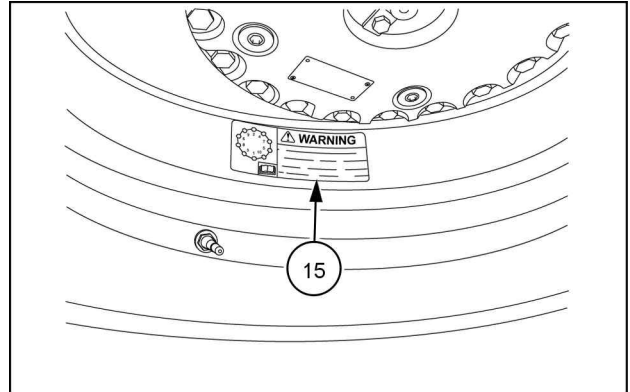
Torque in numbered sequence to 400 N·m (295 ft lb).
Go around 3 times. Re-torque at 5 hour intervals
until bolts retain torque.
Failure to comply could result in death or serious
injury.

Quantity 2
English: 84240284
French 84240287
Spanish 84240286
Russian 84240288
Chinese 47564950



84240284_A 33

(15) Left-hand and right-hand front wheel rims.



83110191 34

INTRODUCTION

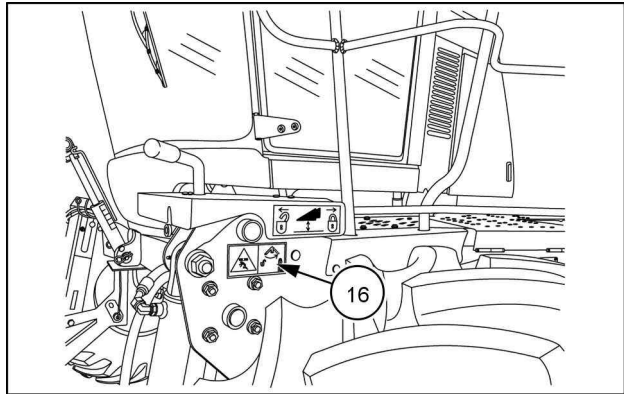
DANGER
CRUSHING HAZARD - HEADER
Header will fall rapidly if hydraulic lift system should fall.
Rest header on ground or engage header lock handle before working around raised header.
Failure to comply will result in death or serious injury.

Quantity 2
84554251



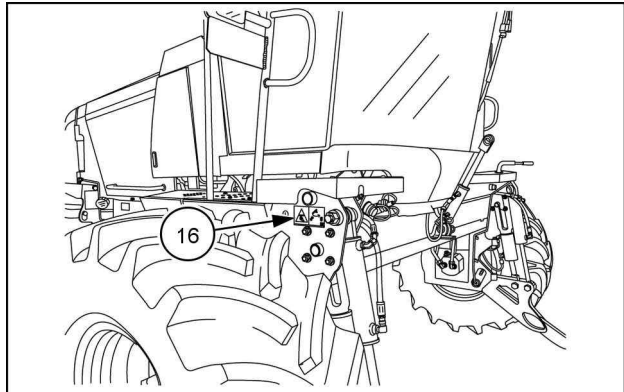
84554251_B 35

(16) Front left-hand side of platform.



NHIL12WR00239AA 36

(16) Front right-hand side of platform.



NHIL12WR00240AA 37

WARNING

INSTRUCTIONAL SEAT.

To be used for training or diagnostic purposes.
Extra riders, especially children, are **NOT** permitted
on machine.

Buckle up!

Failure to comply could result in death or serious
injury.

Quantity 1

English 86640438

French 86640439

Spanish 86640440

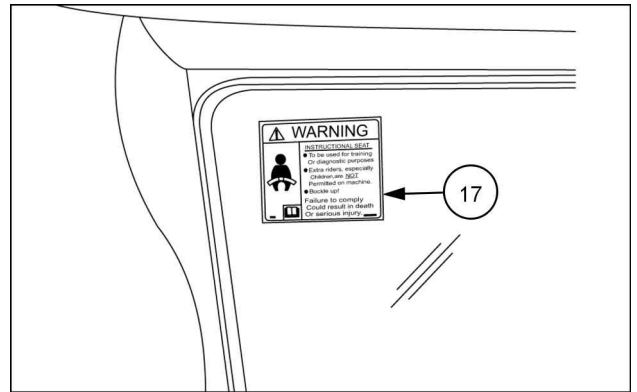
Russian 84379029

Chinese 84282118



86640438 38

(17) Left-hand door in the upper left corner.

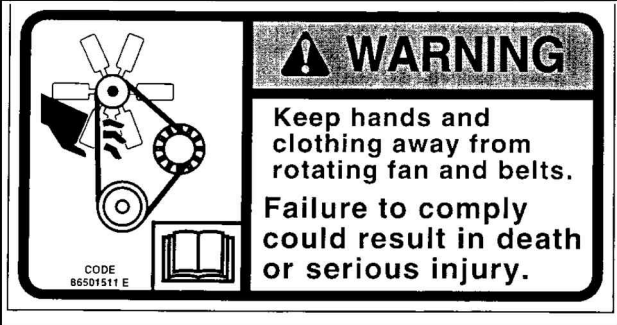


93100181 39

WARNING

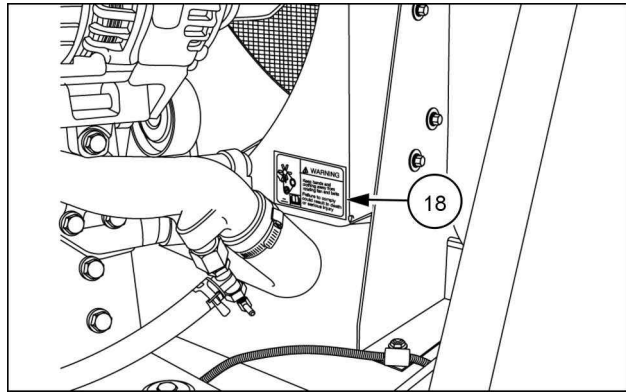
Keep hands and clothing away from rotating fan and belts.
Failure to comply could result in death or serious injury.

Quantity 2
English 86501511
French 86509716
Spanish 86601164
Russian 84379019
Chinese 332511A1



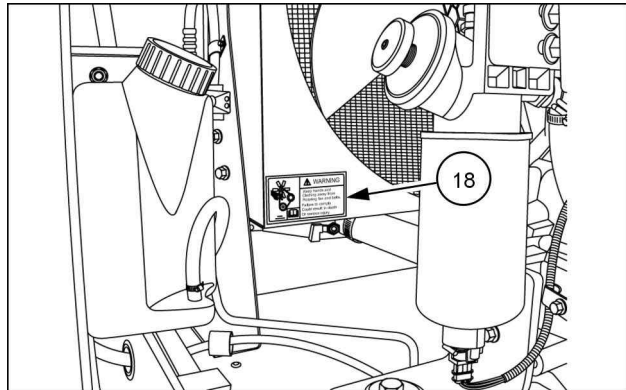
86501511 40

(18) Left-hand side of fan shroud.



93100182 41

(18) Right-hand side of fan shroud.



93100183 42

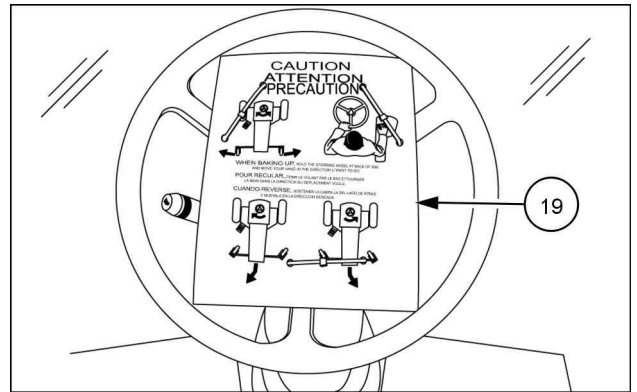
CAUTION
WHEN BACKING UP, HOLD THE STEERING WHEEL AT BACK OF RIM AND MOVE YOUR HAND IN THE DIRECTION YOU WANT TO GO
 Failure to comply could result in minor or moderate injury.

Quantity 1
 86555355



86555355 43

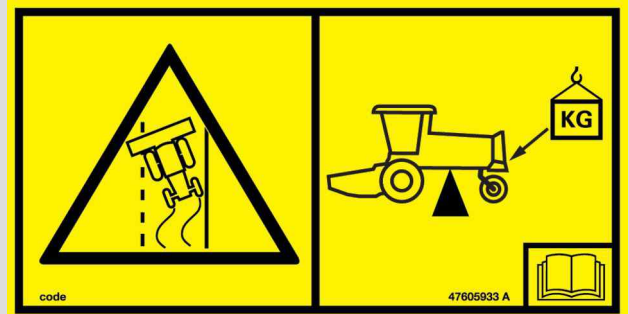
(19) Attached to steering wheel.



93100185 44

WARNING
TO PREVENT LOSS OF CONTROL
 The windrower must be properly ballasted as described in the section 9 of the Operator's manual.
 Review ballast requirements whenever changing headers.
 Failure to comply could result in death or serious injury.

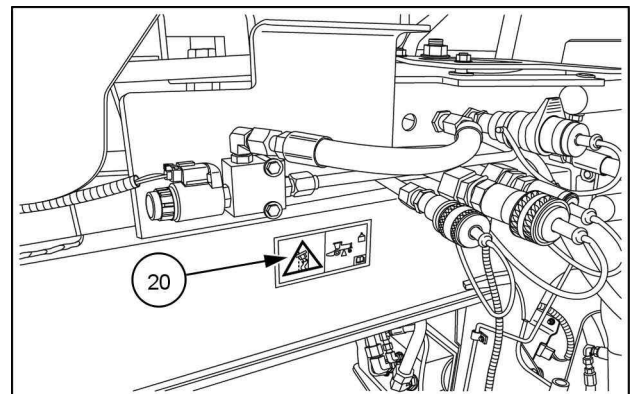
Quantity 1
 47605933



47605933_A 45

(20) Left front side of the main frame.

NOTE: Shown with optional draper header conversion kit.



NHIL13WR00234AA 46

WARNING

PRESSURIZED FLUID OR GAS

Hydraulic accumulator contains gas and oil under pressure.
Service or repair must be performed only by trained service technician.
Failure to comply could result in death or serious injury.

Quantity 1
84005363

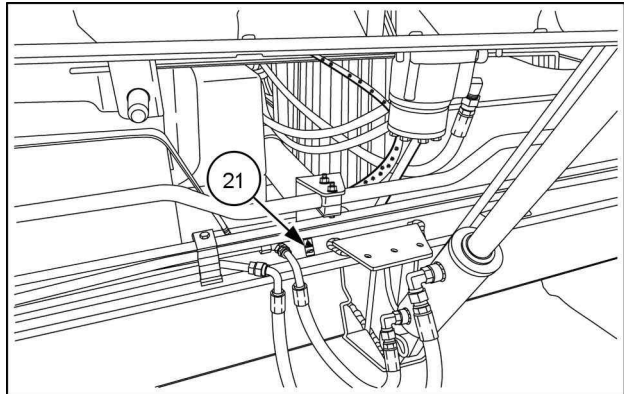


84005363_B 47

Non draper units only

(21) Behind front skirt applied to the main frame.

NOTE: Front skirt removed for clarity.

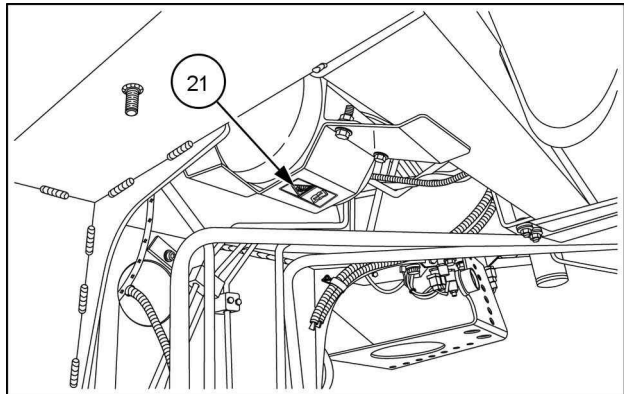


NHIL13WR00493AA 48

Draper units only

(21) Under lower windrow hood applied to the accumulator bracket.

NOTE: Lower windrow hood removed for clarity.

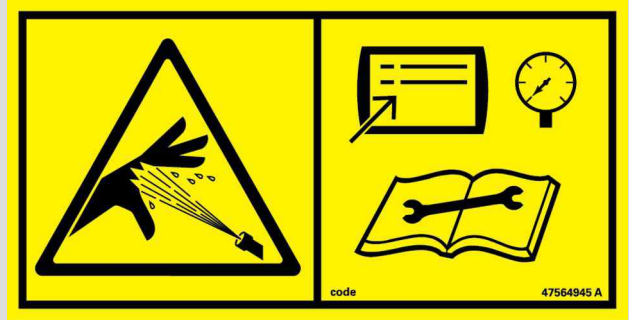


NHIL13WR00492AA 49

WARNING
PRESSURIZED FLUID
 Use controller's BLEED program to relieve system pressure before disassembling any hydraulic connection.

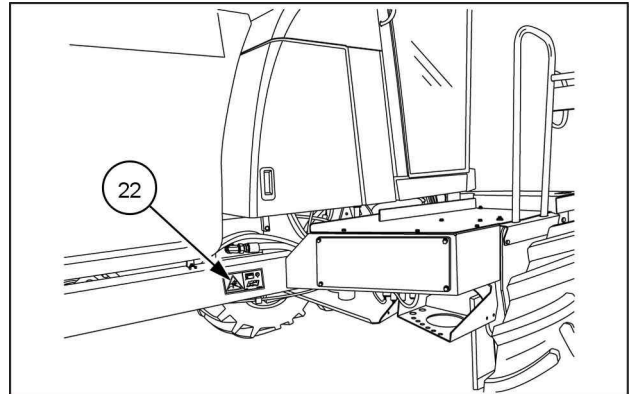
Refer to service manual for more details.
 Failure to comply will result in death or serious injury.

Quantity 1
 47564945



47564945_A 50

(22) Right-hand side frame rail near right-hand side platform.



NHIL13WR00036AA 51

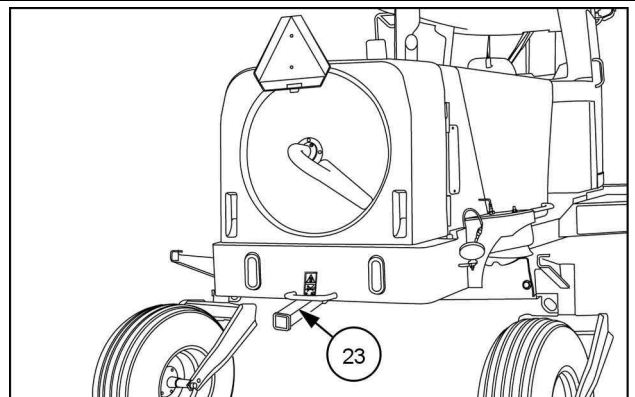
WARNING
TO PREVENT LOSS OF CONTROL
 DO NOT tow on public roads with this unit.
 This hitch is for towing "Swath Roller" OFF ROAD.
 Header MUST BE installed for towing.
 Maximum weight of "Swath Roller" - 1000 lbs
 Maximum vertical weight on hitch - 150 lbs
 Failure to comply could result in death or serious injury.

Quantity 1
 English 87640535



87640535_A 52

(23) On swath roller hitch (if equipped).



NHIL13WR00037AA 53

Personal safety - Do not operate tag

⚠ WARNING

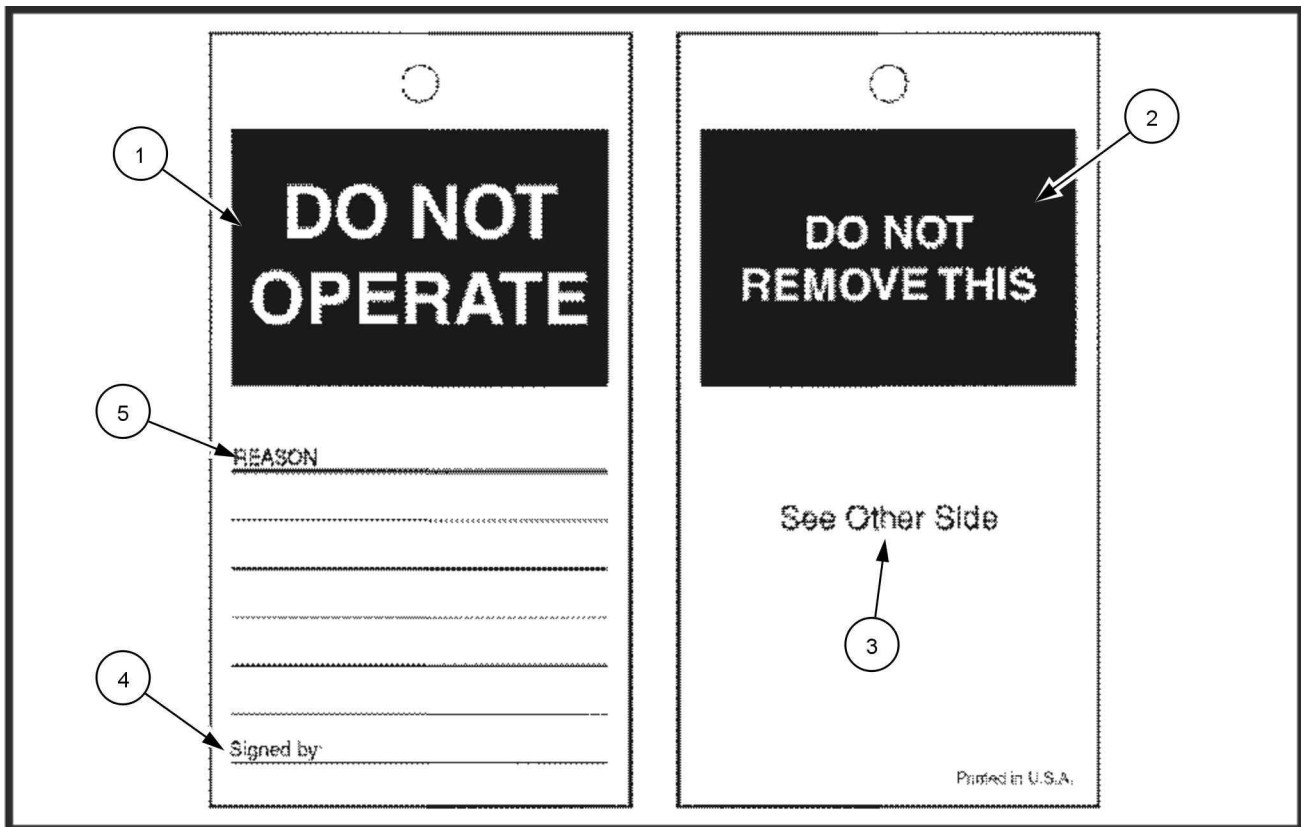
Avoid injury! Always do the following before lubricating, maintaining, or servicing the machine.

1. Disengage all drives.
2. Engage parking brake.
3. Lower all attachments to the ground, or raise and engage all safety locks.
4. Shut off engine.
5. Remove key from key switch.
6. Switch off battery key, if installed.
7. Wait for all machine movement to stop.

Failure to comply could result in death or serious injury.

W0047A

Before you service the machine, put a DO NOT OPERATE tag on the instrument panel.



321_4614 1

DO NOT OPERATE TAG

- A. (1) Do not operate.
- B. (2) Do not remove this.
- C. (3) See other side.
- D. (4) Signed by.
- E. (5) Reason

The DO NOT OPERATE tag can be obtained from your NEW HOLLAND dealer.

Torque - Minimum tightening torques for normal assembly

Speedrower® 130 [YEG6XX001 -]
Speedrower® 130

METRIC NON-FLANGED HARDWARE

NOM. SIZE	CLASS 8.8 BOLT and CLASS 8 NUT		CLASS 10.9 BOLT and CLASS 10 NUT		LOCKNUT CL.8 W/CL8.8 BOLT	LOCKNUT CL.10 W/CL10.9 BOLT
	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr		
M4	2.2 N·m (19 lb in)	2.9 N·m (26 lb in)	3.2 N·m (28 lb in)	4.2 N·m (37 lb in)	2 N·m (18 lb in)	2.9 N·m (26 lb in)
M5	4.5 N·m (40 lb in)	5.9 N·m (52 lb in)	6.4 N·m (57 lb in)	8.5 N·m (75 lb in)	4 N·m (36 lb in)	5.8 N·m (51 lb in)
M6	7.5 N·m (66 lb in)	10 N·m (89 lb in)	11 N·m (96 lb in)	15 N·m (128 lb in)	6.8 N·m (60 lb in)	10 N·m (89 lb in)
M8	18 N·m (163 lb in)	25 N·m (217 lb in)	26 N·m (234 lb in)	35 N·m (311 lb in)	17 N·m (151 lb in)	24 N·m (212 lb in)
M10	37 N·m (27 lb ft)	49 N·m (36 lb ft)	52 N·m (38 lb ft)	70 N·m (51 lb ft)	33 N·m (25 lb ft)	48 N·m (35 lb ft)
M12	64 N·m (47 lb ft)	85 N·m (63 lb ft)	91 N·m (67 lb ft)	121 N·m (90 lb ft)	58 N·m (43 lb ft)	83 N·m (61 lb ft)
M16	158 N·m (116 lb ft)	210 N·m (155 lb ft)	225 N·m (166 lb ft)	301 N·m (222 lb ft)	143 N·m (106 lb ft)	205 N·m (151 lb ft)
M20	319 N·m (235 lb ft)	425 N·m (313 lb ft)	440 N·m (325 lb ft)	587 N·m (433 lb ft)	290 N·m (214 lb ft)	400 N·m (295 lb ft)
M24	551 N·m (410 lb ft)	735 N·m (500 lb ft)	762 N·m (560 lb ft)	1016 N·m (750 lb ft)	501 N·m (370 lb ft)	693 N·m (510 lb ft)

NOTE: M4 through M8 hardware torque specifications are shown in pound-inches. M10 through M24 hardware torque specifications are shown in pound-feet.

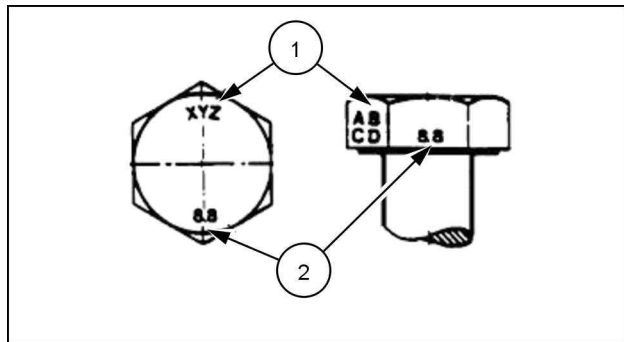
METRIC FLANGED HARDWARE

NOM. SIZE	CLASS 8.8 BOLT and CLASS 8 NUT		CLASS 10.9 BOLT and CLASS 10 NUT		LOCKNUT CL.8 W/CL8.8 BOLT	LOCKNUT CL.10 W/CL10.9 BOLT
	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr		
M4	2.4 N·m (21 lb in)	3.2 N·m (28 lb in)	3.5 N·m (31 lb in)	4.6 N·m (41 lb in)	2.2 N·m (19 lb in)	3.1 N·m (27 lb in)
M5	4.9 N·m (43 lb in)	6.5 N·m (58 lb in)	7.0 N·m (62 lb in)	9.4 N·m (83 lb in)	4.4 N·m (39 lb in)	6.4 N·m (57 lb in)
M6	8.3 N·m (73 lb in)	11 N·m (96 lb in)	12 N·m (105 lb in)	16 N·m (141 lb in)	7.5 N·m (66 lb in)	11 N·m (96 lb in)
M8	20 N·m (179 lb in)	27 N·m (240 lb in)	29 N·m (257 lb in)	39 N·m (343 lb in)	18 N·m (163 lb in)	27 N·m (240 lb in)
M10	40 N·m (30 lb ft)	54 N·m (40 lb ft)	57 N·m (42 lb ft)	77 N·m (56 lb ft)	37 N·m (27 lb ft)	53 N·m (39 lb ft)
M12	70 N·m (52 lb ft)	93 N·m (69 lb ft)	100 N·m (74 lb ft)	134 N·m (98 lb ft)	63 N·m (47 lb ft)	91 N·m (67 lb ft)
M16	174 N·m (128 lb ft)	231 N·m (171 lb ft)	248 N·m (183 lb ft)	331 N·m (244 lb ft)	158 N·m (116 lb ft)	226 N·m (167 lb ft)
M20	350 N·m (259 lb ft)	467 N·m (345 lb ft)	484 N·m (357 lb ft)	645 N·m (476 lb ft)	318 N·m (235 lb ft)	440 N·m (325 lb ft)
M24	607 N·m (447 lb ft)	809 N·m (597 lb ft)	838 N·m (618 lb ft)	1118 N·m (824 lb ft)	552 N·m (407 lb ft)	

IDENTIFICATION

Metric Hex head and carriage bolts, classes 5.6 and up

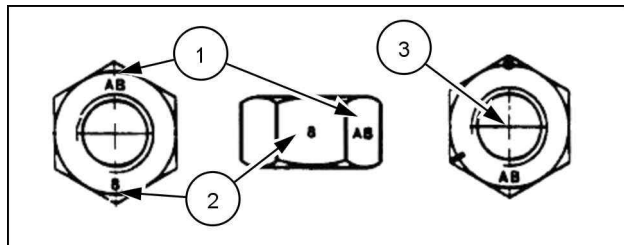
1. Manufacturer's Identification
2. Property Class



20083680 1

Metric Hex nuts and locknuts, classes 05 and up

1. Manufacturer's Identification
2. Property Class
3. Clock Marking of Property Class and Manufacturer's Identification (Optional), i.e. marks 60° apart indicate Class 10 properties, and marks 120° apart indicate Class 8.



20083681 2

INCH NON-FLANGED HARDWARE

NOMINAL SIZE	SAE GRADE 5 BOLT and NUT		SAE GRADE 8 BOLT and NUT		LOCKNUT GrB W/ Gr5 BOLT	LOCKNUT GrC W/ Gr8 BOLT
	UN-PLATED or PLATED SILVER	PLATED W/ZnCr GOLD	UN-PLATED or PLATED SILVER	PLATED W/ZnCr GOLD		
1/4	8 N·m (71 lb in)	11 N·m (97 lb in)	12 N·m (106 lb in)	16 N·m (142 lb in)	8.5 N·m (75 lb in)	12.2 N·m (109 lb in)
5/16	17 N·m (150 lb in)	23 N·m (204 lb in)	24 N·m (212 lb in)	32 N·m (283 lb in)	17.5 N·m (155 lb in)	25 N·m (220 lb in)
3/8	30 N·m (22 lb ft)	40 N·m (30 lb ft)	43 N·m (31 lb ft)	57 N·m (42 lb ft)	31 N·m (23 lb ft)	44 N·m (33 lb ft)
7/16	48 N·m (36 lb ft)	65 N·m (48 lb ft)	68 N·m (50 lb ft)	91 N·m (67 lb ft)	50 N·m (37 lb ft)	71 N·m (53 lb ft)
1/2	74 N·m (54 lb ft)	98 N·m (73 lb ft)	104 N·m (77 lb ft)	139 N·m (103 lb ft)	76 N·m (56 lb ft)	108 N·m (80 lb ft)
9/16	107 N·m (79 lb ft)	142 N·m (105 lb ft)	150 N·m (111 lb ft)	201 N·m (148 lb ft)	111 N·m (82 lb ft)	156 N·m (115 lb ft)
5/8	147 N·m (108 lb ft)	196 N·m (145 lb ft)	208 N·m (153 lb ft)	277 N·m (204 lb ft)	153 N·m (113 lb ft)	215 N·m (159 lb ft)
3/4	261 N·m (193 lb ft)	348 N·m (257 lb ft)	369 N·m (272 lb ft)	491 N·m (362 lb ft)	271 N·m (200 lb ft)	383 N·m (282 lb ft)
7/8	420 N·m (310 lb ft)	561 N·m (413 lb ft)	594 N·m (438 lb ft)	791 N·m (584 lb ft)	437 N·m (323 lb ft)	617 N·m (455 lb ft)
1	630 N·m (465 lb ft)	841 N·m (620 lb ft)	890 N·m (656 lb ft)	1187 N·m (875 lb ft)	654 N·m (483 lb ft)	924 N·m (681 lb ft)

NOTE: For Imperial Units, 1/4 in and 5/16 in hardware torque specifications are shown in pound-inches. 3/8 in through 1 in hardware torque specifications are shown in pound-feet.

INCH FLANGED HARDWARE

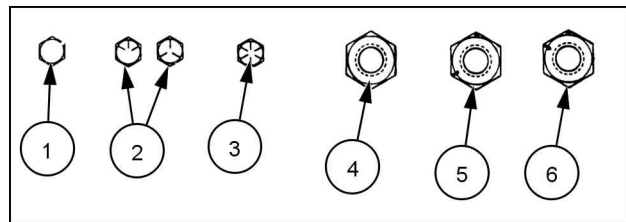
NOM- INAL SIZE	SAE GRADE 5 BOLT and NUT		SAE GRADE 8 BOLT and NUT		LOCKNUT GrF W/ Gr5 BOLT	LOCKNUT GrG W/ Gr8 BOLT
	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD		
1/4	9 N·m (80 lb in)	12 N·m (106 lb in)	13 N·m (115 lb in)	17 N·m (150 lb in)	8 N·m (71 lb in)	12 N·m (106 lb in)
5/16	19 N·m (168 lb in)	25 N·m (221 lb in)	26 N·m (230 lb in)	35 N·m (310 lb in)	17 N·m (150 lb in)	24 N·m (212 lb in)
3/8	33 N·m (25 lb ft)	44 N·m (33 lb ft)	47 N·m (35 lb ft)	63 N·m (46 lb ft)	30 N·m (22 lb ft)	43 N·m (32 lb ft)
7/16	53 N·m (39 lb ft)	71 N·m (52 lb ft)	75 N·m (55 lb ft)	100 N·m (74 lb ft)	48 N·m (35 lb ft)	68 N·m (50 lb ft)
1/2	81 N·m (60 lb ft)	108 N·m (80 lb ft)	115 N·m (85 lb ft)	153 N·m (113 lb ft)	74 N·m (55 lb ft)	104 N·m (77 lb ft)
9/16	117 N·m (86 lb ft)	156 N·m (115 lb ft)	165 N·m (122 lb ft)	221 N·m (163 lb ft)	106 N·m (78 lb ft)	157 N·m (116 lb ft)
5/8	162 N·m (119 lb ft)	216 N·m (159 lb ft)	228 N·m (168 lb ft)	304 N·m (225 lb ft)	147 N·m (108 lb ft)	207 N·m (153 lb ft)
3/4	287 N·m (212 lb ft)	383 N·m (282 lb ft)	405 N·m (299 lb ft)	541 N·m (399 lb ft)	261 N·m (193 lb ft)	369 N·m (272 lb ft)
7/8	462 N·m (341 lb ft)	617 N·m (455 lb ft)	653 N·m (482 lb ft)	871 N·m (642 lb ft)	421 N·m (311 lb ft)	594 N·m (438 lb ft)
1	693 N·m (512 lb ft)	925 N·m (682 lb ft)	979 N·m (722 lb ft)	1305 N·m (963 lb ft)	631 N·m (465 lb ft)	890 N·m (656 lb ft)

IDENTIFICATION

Inch Bolts and free-spinning nuts

SAE Grade Identification			
1	Grade 2 - No Marks	4	Grade 2 Nut - No Marks
2	Grade 5 - Three Marks	5	Grade 5 Nut - Marks 120° Apart
3	Grade 8 - Five Marks	6	Grade 8 Nut - Marks 60° Apart

Grade Marking Examples

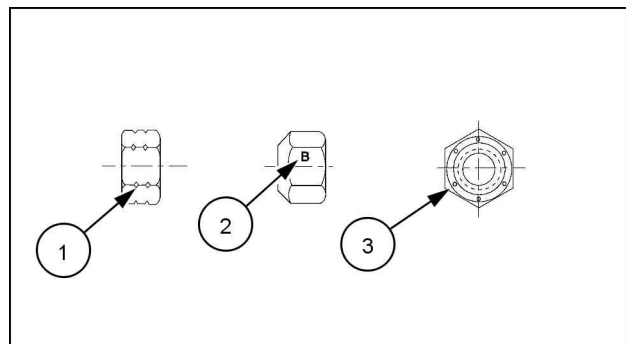


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Inch Lock Nuts, All Metal (Three optional methods)

Grade Identification

Grade	Corner Marking Method (1)	Flats Marking Method (2)	Clock Marking Method (3)
Grade A	No Notches	No Mark	No Marks
Grade B	One Circumferential Notch	Letter B	Three Marks
Grade C	Two Circumferential Notches	Letter C	Six Marks



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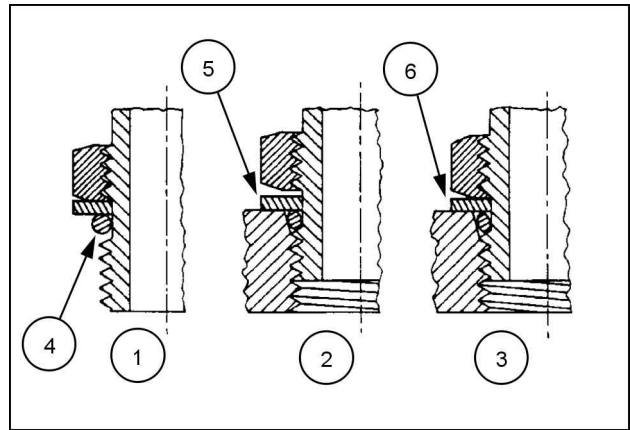
Torque - Standard torque data for hydraulics

INSTALLATION OF ADJUSTABLE FITTINGS IN STRAIGHT THREAD O RING BOSSES

1. Lubricate the O-ring by coating it with a light oil or petroleum. Install the O-ring in the groove adjacent to the metal backup washer which is assembled at the extreme end of the groove (4).
2. Install the fitting into the SAE straight thread boss until the metal backup washer contacts the face of the boss (5).

NOTE: Do not over tighten and distort the metal backup washer.

3. Position the fitting by turning out (counterclockwise) up to a maximum of one turn. Holding the pad of the fitting with a wrench, tighten the locknut and washer against the face of the boss (6).



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STANDARD TORQUE DATA FOR HYDRAULIC TUBES AND FITTINGS

TUBE NUTS FOR 37° FLARED FITTINGS				O-RING BOSS PLUGS ADJUSTABLE FITTING LOCKNUTS, SWIVEL JIC- 37° SEATS
SIZE	TUBING OD	THREAD SIZE	TORQUE	TORQUE
4	6.4 mm (1/4 in)	7/16-20	12 - 16 N·m (9 - 12 lb ft)	8 - 14 N·m (6 - 10 lb ft)
5	7.9 mm (5/16 in)	1/2-20	16 - 20 N·m (12 - 15 lb ft)	14 - 20 N·m (10 - 15 lb ft)
6	9.5 mm (3/8 in)	9/16-18	29 - 33 N·m (21 - 24 lb ft)	20 - 27 N·m (15 - 20 lb ft)
8	12.7 mm (1/2 in)	3/4-16	47 - 54 N·m (35 - 40 lb ft)	34 - 41 N·m (25 - 30 lb ft)
10	15.9 mm (5/8 in)	7/8-14	72 - 79 N·m (53 - 58 lb ft)	47 - 54 N·m (35 - 40 lb ft)
12	19.1 mm (3/4 in)	1-1/16-12	104 - 111 N·m (77 - 82 lb ft)	81 - 95 N·m (60 - 70 lb ft)
14	22.2 mm (7/8 in)	1-3/16-12	122 - 136 N·m (90 - 100 lb ft)	95 - 109 N·m (70 - 80 lb ft)
16	25.4 mm (1 in)	1-5/16-12	149 - 163 N·m (110 - 120 lb ft)	108 - 122 N·m (80 - 90 lb ft)
20	31.8 mm (1-1/4 in)	1-5/8-12	190 - 204 N·m (140 - 150 lb ft)	129 - 158 N·m (95 - 115 lb ft)
24	38.1 mm (1-1/2 in)	1-7/8-12	217 - 237 N·m (160 - 175 lb ft)	163 - 190 N·m (120 - 140 lb ft)
32	50.8 mm (2 in)	2-1/2-12	305 - 325 N·m (225 - 240 lb ft)	339 - 407 N·m (250 - 300 lb ft)

These torques are not recommended for tubes of 12.7 mm (1/2 in) OD and larger with wall thickness of 0.889 mm (0.035 in) or less. The torque is specified for 0.889 mm (0.035 in) wall tubes on each application individually.

Before installing and torquing 37 ° flared fittings, clean the face of the flare and threads with a clean solvent or Loctite cleaner and apply hydraulic sealant LOCTITE® 569 to the 37 ° flare and the threads.

Install fitting and torque to specified torque, loosen fitting and retorquing to specifications.

PIPE THREAD FITTING TORQUE

Before installing and tightening pipe fittings, clean the threads with a clean solvent or Loctite cleaner and apply sealant **LOCTITE® 567 PST PIPE SEALANT** for all fittings including stainless steel or **LOCTITE® 565 PST** for most metal fittings. For high filtration/zero contamination systems use **LOCTITE® 545**.

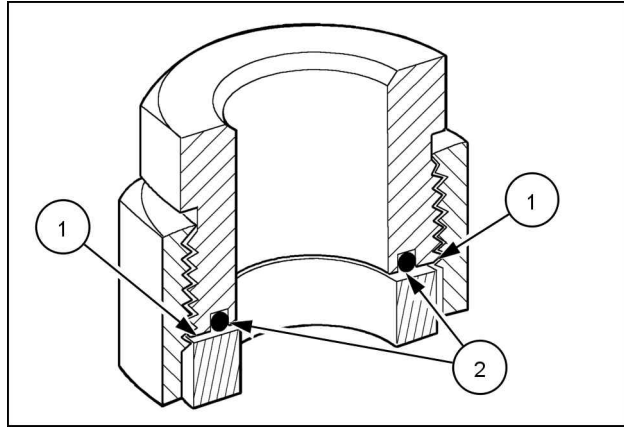
PIPE THREAD FITTING	
Thread Size	Torque (Maximum)
1/8-27	13 N·m (10 lb ft)
1/4-18	16 N·m (12 lb ft)
3/8-18	22 N·m (16 lb ft)
1/2-14	41 N·m (30 lb ft)
3/4-14	54 N·m (40 lb ft)

INSTALLATION OF ORFS (O-RING FLAT FACED) FITTINGS

When installing ORFS fittings thoroughly clean both flat surfaces of the fittings **(1)** and lubricate the O-ring **(2)** with light oil. Make sure both surfaces are aligned properly. Torque the fitting to specified torque listed throughout the repair manual.

NOTICE: If the fitting surfaces are not properly cleaned, the O-ring will not seal properly. If the fitting surfaces are not properly aligned, the fittings may be damaged and will not seal properly.

NOTICE: Always use genuine factory replacement oils and filters to ensure proper lubrication and filtration of engine and hydraulic system oils.



50011183 2

The use of proper oils, grease, and keeping the hydraulic system clean will extend machine and component life.

Basic instructions - Shop and assembly

Shimming

For each adjustment operation, select adjusting shims and measure the adjusting shims individually using a micrometer, then add up the recorded values. Do not rely on measuring the entire shimming set, which may be incorrect, or the rated value shown on each shim.

Rotating shaft seals

For correct rotating shaft seal installation, proceed as follows:

1. Before assembly, allow the seal to soak in the oil it will be sealing for at least thirty minutes.
2. Thoroughly clean the shaft and check that the working surface on the shaft is not damaged.
3. Position the sealing lip facing the fluid.

NOTE: *With hydrodynamic lips, take into consideration the shaft rotation direction and position the grooves so that they will move the fluid towards the inner side of the seal.*

4. Coat the sealing lip with a thin layer of lubricant (use oil rather than grease). Fill the gap between the sealing lip and the dust lip on double lip seals with grease.
5. Insert the seal in its seat and press down using a flat punch or seal installation tool. Do not tap the seal with a hammer or mallet.
6. While you insert the seal, check that the seal is perpendicular to the seat. When the seal settles, make sure that the seal makes contact with the thrust element, if required.
7. To prevent damage to the seal lip on the shaft, position a protective guard during installation operations.

O-ring seals

Lubricate the O-ring seals before you insert them in the seats. This will prevent the O-ring seals from overturning and twisting, which would jeopardize sealing efficiency.

Sealing compounds

Apply a sealing compound on the mating surfaces when specified by the procedure. Before you apply the sealing compound, prepare the surfaces as directed by the product container.

Spare parts

Only use CNH Original Parts or NEW HOLLAND Original Parts.

Only genuine spare parts guarantee the same quality, duration, and safety as original parts, as they are the same parts that are assembled during standard production. Only CNH Original Parts or NEW HOLLAND Original Parts can offer this guarantee.

When ordering spare parts, always provide the following information:

- Machine model (commercial name) and Product Identification Number (PIN)
- Part number of the ordered part, which can be found in the parts catalog

Protecting the electronic and/or electrical systems during charging and welding

To avoid damage to the electronic and/or electrical systems, always observe the following practices:

1. Never make or break any of the charging circuit connections when the engine is running, including the battery connections.
2. Never short any of the charging components to ground.
3. Always disconnect the ground cable from the battery before arc welding on the machine or on any machine attachment.
 - Position the welder ground clamp as close to the welding area as possible.
 - If you weld in close proximity to a computer module, then you should remove the module from the machine.
 - Never allow welding cables to lie on, near, or across any electrical wiring or electronic component while you weld.
4. Always disconnect the negative cable from the battery when charging the battery in the machine with a battery charger.

NOTICE: *If you must weld on the unit, you must disconnect the battery ground cable from the machine battery. The electronic monitoring system and charging system will be damaged if this is not done.*

5. Remove the battery ground cable. Reconnect the cable when you complete welding.

Special tools

WARNING

Battery acid causes burns. Batteries contain sulfuric acid.

Avoid contact with skin, eyes or clothing. Antidote (external): Flush with water. Antidote (eyes): flush with water for 15 minutes and seek medical attention immediately. Antidote (internal): Drink large quantities of water or milk. Do not induce vomiting. Seek medical attention immediately.

Failure to comply could result in death or serious injury.

W0111A

The special tools that NEW HOLLAND suggests and illustrate in this manual have been specifically researched and designed for use with NEW HOLLAND machines. The special tools are essential for reliable repair operations. The special tools are accurately built and rigorously tested to offer efficient and long-lasting operation.

By using these tools, repair personnel will benefit from:

- Operating in optimal technical conditions
- Obtaining the best results
- Saving time and effort
- Working in safe conditions

Hydraulic contamination

Contamination in the hydraulic system is a major cause of the malfunction of hydraulic components. Contamination is any foreign material in the hydraulic oil.

Contamination can enter the hydraulic system in several ways:

- When you drain the oil or disconnect any line
- When you disassemble a component
- From normal wear of the hydraulic components
- From damaged seals or worn seals
- From a damaged component in the hydraulic system

All hydraulic systems operate with some contamination. The design of the components in this hydraulic system permits efficient operation with a small amount of contamination. An increase in this amount of contamination can cause problems in the hydraulic system.

The following list includes some of these problems:

- Cylinder rod seals that leak
- Control valve spools that do not return to neutral
- Movement of control valve spools is difficult
- Hydraulic oil that becomes too hot
- Pump gears, housing, and other parts that wear rapidly
- Relief valves or check valves held open by dirt
- Quick failure of components that have been repaired
- Slow cycle times are slow. The machine does not have enough power.

If your machine has any of these problems, check the hydraulic oil for contamination.

There are two types of contamination: microscopic and visible.

Microscopic contamination occurs when very fine particles of foreign material are suspended in the hydraulic oil. These particles are too small to see or feel. Microscopic contamination can be found by identification of the following problems or by testing in a laboratory.

Examples of problems caused by microscopic contamination:

- Cylinder rod seals that leak
- Control valve spools that do not return to neutral
- The hydraulic system has a high operating temperature

Visible contamination is foreign material that can be found by sight, touch, or odor. Visible contamination can cause a sudden failure of components.

Examples of problems caused by visible contamination:

- Particles of metal or dirt in the oil
- Air in the oil
- Dark or thick oil
- Oil with an odor of burned oil
- Water in the oil

If you find contamination, use a portable filter to clean the hydraulic system.

Capacities

Capacities

Engine oil	14.4 l (14.8 US qt) with filter
Flywheel gearbox	2.5 l (2.6 US qt)
Cooling system	26 l (27 US qt)
Fuel	454 l (120 US gal)
Hydraulic system reservoir	41.6 l (11 US gal)
Total hydraulic system	57 l (15 US gal)
Final drives	0.89 l (0.94 US qt)
A/C system (R134a)	2.2 kg (4.75 lb)

Lubrication

Application	Lubricant	Lube class
Engine crankcase	See engine oil viscosity chart	CI-4 or CH-4
Engine flywheel gearbox	NEW HOLLAND AMBRA HYPOIDE SSL GEAR OIL	GL5
Hydraulic system	NEW HOLLAND AMBRA MULTI G 134™ HYDRAULIC TRANSMISSION OIL	J20A
Planetary final drives	NEW HOLLAND AMBRA HYPOIDE 90 or NEW HOLLAND AMBRA HYPOIDE SSL GEAR OIL	GL5
Cooling system	NEW HOLLAND AMBRA ACTIFULL OT® EXTENDED LIFE COOLANT	
Lubrication fittings	NEW HOLLAND AMBRA GR-9 MULTI-PURPOSE GREASE	

Product identification - Product Identification Number (PIN)

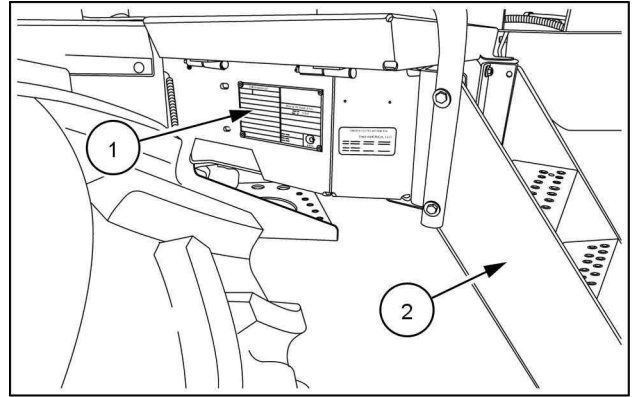
Speedrower® 130 [YDG670501 -]

The windrower identification plate (1) is located on the left side of the frame, next to the platform steps (2). The identification plate includes the model number and the PIN.

NOTE: The identification number of the windrower is required when ordering service parts. Record the numbers in the front of this manual. These numbers may also be required to identify a stolen windrower.

Plate information:

- Product Identification Number (PIN)
- Model designation
- Rated net power
- Model year
- Year of construction
- Permissible rear axle load
- Permissible front axle load
- Total permissible mass



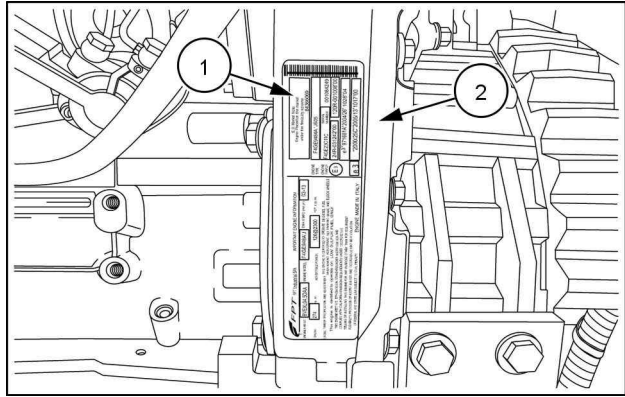
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Part identification - Engine serial number

Speedrower® 130 [YDG670501 -]

The engine specifications (1) are located on the right-hand side of the front gearbox housing (2).

NOTE: The identification number of the engine is required when ordering service parts. The numbers may also be required to identify a stolen windrower.



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SERVICE MANUAL

Engine

Speedrower® 130

Contents

Engine - 10

[10.001] Engine and crankcase	10.1
[10.216] Fuel tanks	10.2
[10.218] Fuel injection system.....	10.3
[10.202] Air cleaners and lines	10.4
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[10.400] Engine cooling system	10.6



Engine - 10

Engine and crankcase - 001

Speedrower® 130

Contents

Engine - 10

Engine and crankcase - 001

TECHNICAL DATA

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Remove	4
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Engine and crankcase - General specification

Description of operation

The power supply is a four stroke turbo charged diesel engine. The engine has overhead valves with direct injection from a rotary fuel pump. A water cooling system, alternator and air conditioner compressor are part of the engine. The windrower propulsion, header drive, and header lift hydraulic pumps are driven through a splitter gearbox mounted on the flywheel end of the engine.

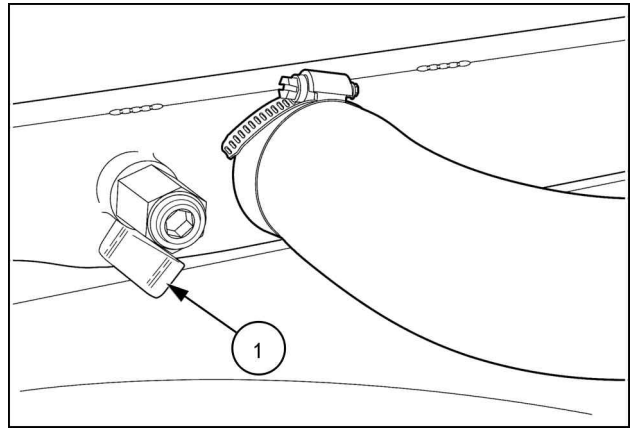
Specifications

Fuel System	
Injection pump type (rotary)	Bosch VE
Injection Configuration	Direct

Model	H8040
Cylinders	4
Aspiration	NEF 4-cyl diesel turbocharged w/ charge air cooler
Bore	104 mm (4.1 in)
Stroke	132 mm (5.2 in)
Displacement	4.5 L (274 cuin)
Compression	17.5 to 1
Firing order	1-3-4-2
Power	94 kW (126HP)
Rated RPM	2300 RPM
Torque at Rated RPM	390 N·m (288 ft-lb)
Torque Rise %	28%
Peak Torque	521N·m (384 ft-lb) @ 1400 RPM
Idle Speed	1000 RPM
Max. No Load Speed	2450 RPM

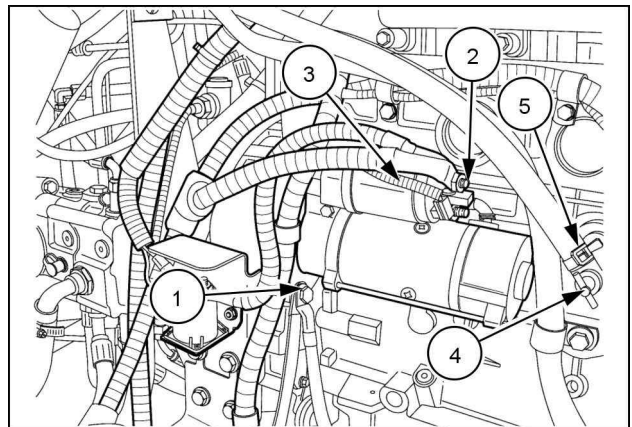
Engine - Remove

1. Drain coolant from radiator and engine by opening valve **(1)**. Catch fluid from drain hose and save for recycling. Remove the radiator cap to speed up the draining, using caution if the system is hot.



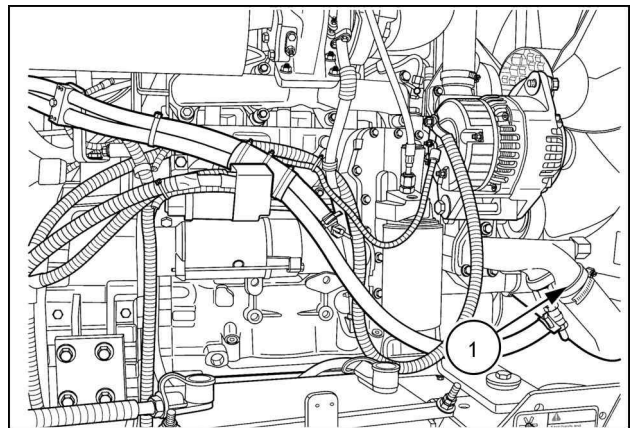
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2. Remove battery ground cables by removing starter mounting bolt **(1)**.
3. Remove all positive power cables from starter terminal **(2)**.
4. Remove wire **(3)** from starter terminal.
5. Open valve **(4)** if closed, and allow any trapped coolant to drain. Loosen clamp **(5)** and remove heater hose.



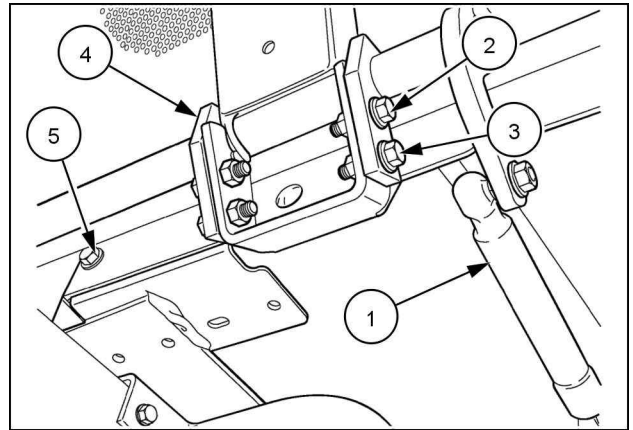
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6. Loosen clamp **(1)** and remove lower radiator hose. Also, in like manner, disconnect the upper hose.



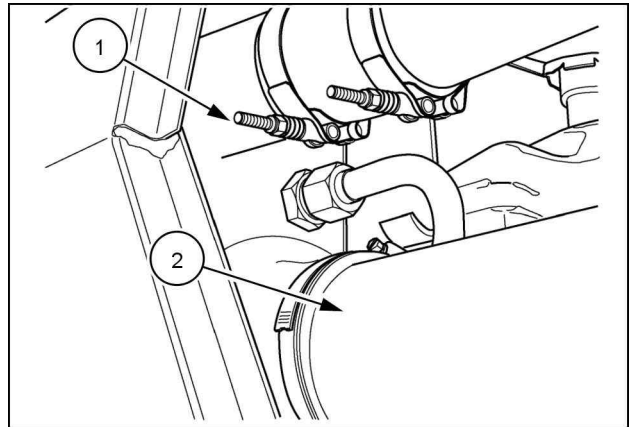
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7. Using a helper, detach four gas springs (1) from engine area side doors by removing four flange nuts and lock washers.
8. Remove side doors by removing one bolt (2) and loosening one (3) at each of twelve pivot clips (4).
9. Remove two carriage bolts, lock washers and flange nuts (5) on each side of hood support frame.



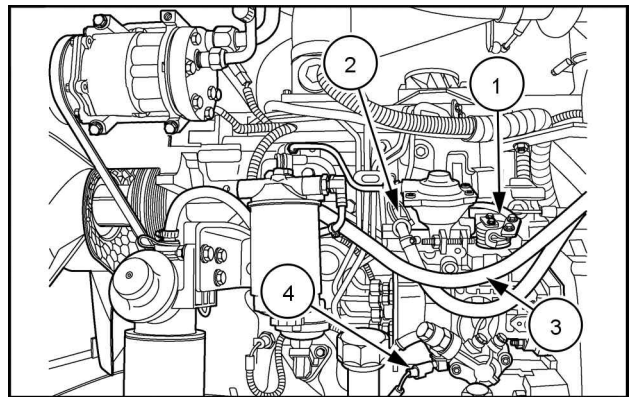
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10. Loosen the spring clamps (1) and remove tubing from turbo to intercooler, and from intercooler to intake manifold.
11. Loosen clamps and remove 102 mm (4 in) diameter tubing (2) from air cleaner to rear bulkhead.



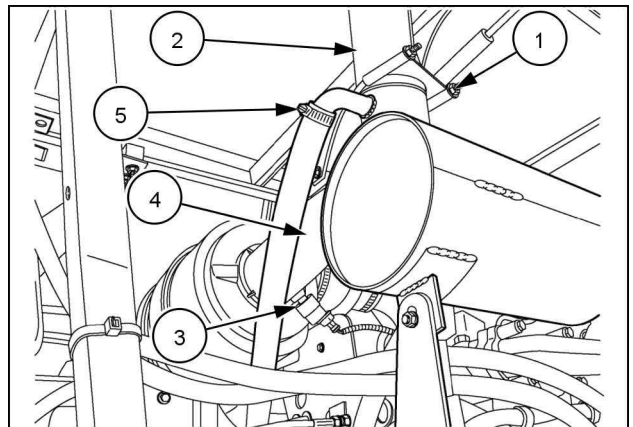
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12. Remove the retaining clip (1) on ball joint at end of control cable.
13. Push off clip (2) and remove fuel return hose with elbow attached. Likewise push off clip (3) on fuel supply hose. Plug and bag the end of these hoses to keep out contamination.
14. Disconnect wire (4) from fuel injection pump.



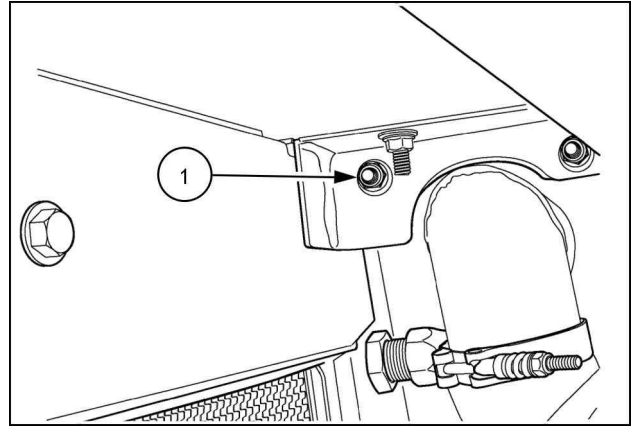
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15. Loosen pipe clamp (1) and remove exhaust stack (2).
16. Disconnect restriction indicator wire (3).
17. Loosen clamp (4) and remove hose from air cleaner.
18. Loosen clamp and remove air cleaner evacuator hose at muffler outlet (5).
19. Remove two M8 cap screws and lock washers, not shown, and move air cleaner to one side with mounting bracket and cable still attached.



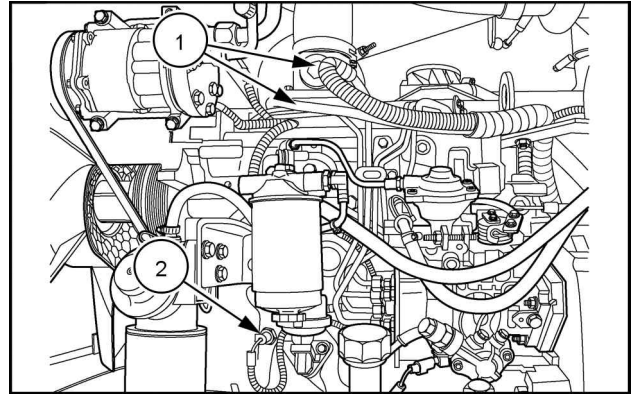
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20. Remove four flange bolts, lock washers and flange nuts **(1)**, to detach hood support frame from radiator side supports. Frame can now be removed with roof panel attached.



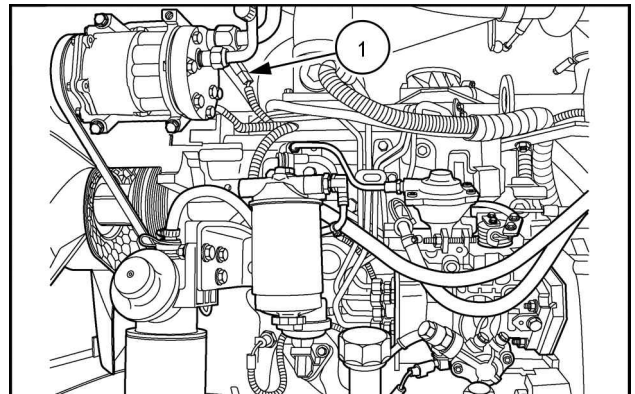
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21. Disconnect wire harness at both sides of intake air heater **(1)** if so equipped, and at oil pressure switch **(2)**.



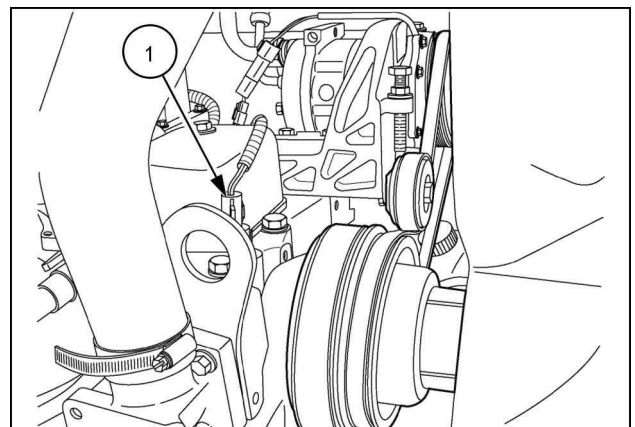
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22. Disconnect wire connector **(1)**.



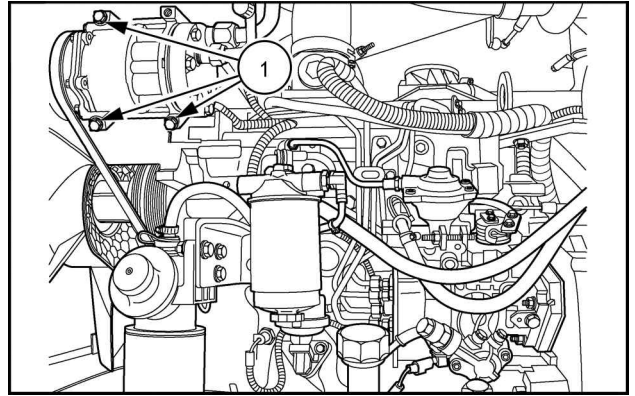
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23. Disconnect temperature sensor **(1)**.



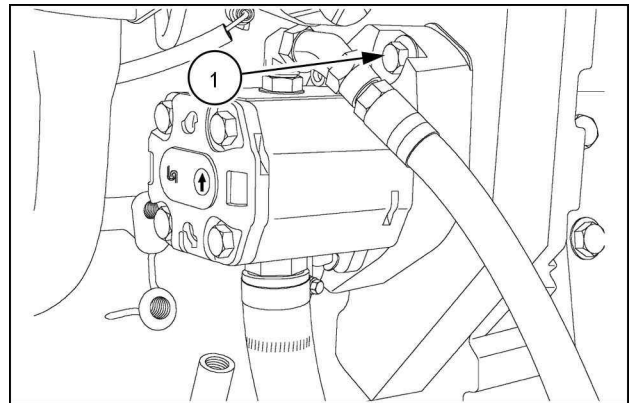
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24. Remove three **5/16 x 3-3/4** cap screws with lock washers and flange nuts **(1)** from holes in compressor and through lower mount casting.
25. Remove drive belt and lay compressor over to right side of machine with hoses connected.



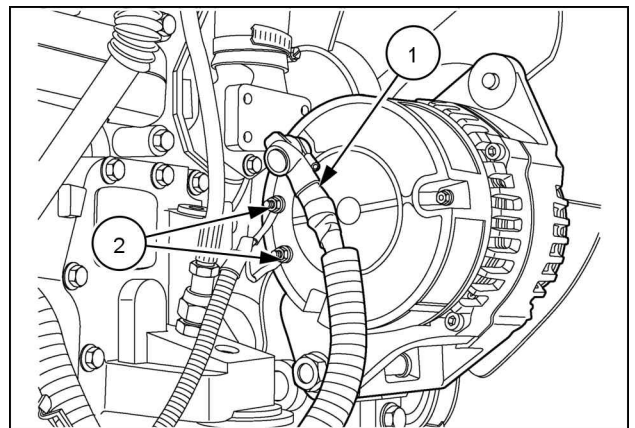
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26. If equipped with auxiliary pump, remove two hex head flange bolts and lock washers **(1)** to remove pump with PTO drive and hoses attached. Lay over to right side of windrower frame. Save gasket for re-use when reinstalling.



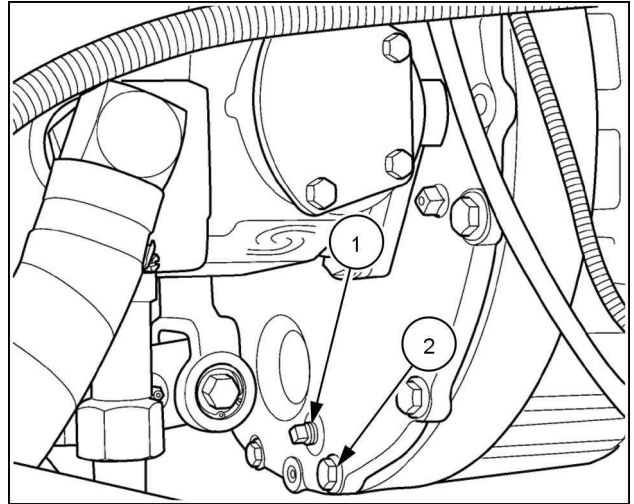
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27. Disconnect cable **(1)** and two wires of harness **(2)** from alternator by removing three nuts. Screw these nuts on the terminals loosely to save for later use.
28. Remove and loosen clamps as necessary to free wiring harness and cables from engine.



86075190 14

29. Remove plug (1) to drain oil from gear box.
30. With adequate support provided for the pumps, remove twelve flange bolts (2).

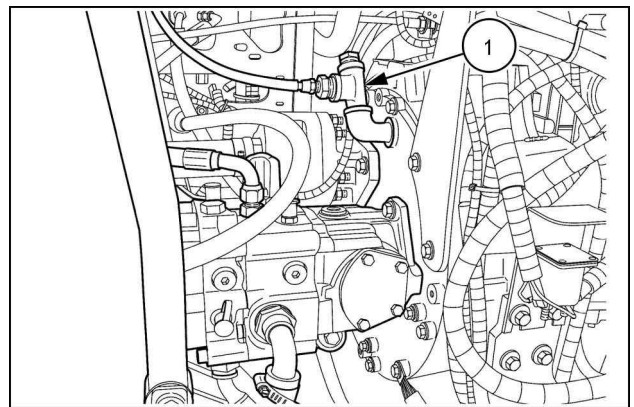


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31. There are three tapped holes (1) in periphery of cover plate that are provided for removal purposes. Use three of the bolts removed in previous step and thread into tapped holes to push plate away from flywheel housing.

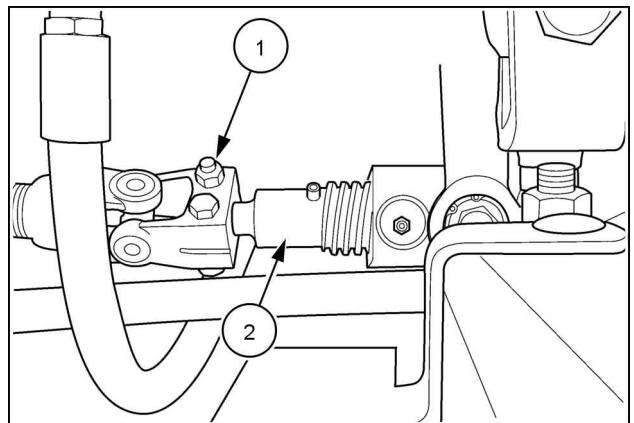
NOTICE: The holes are tapped with **M10 x 1.5** threads. Do not attempt to use inch series bolts, as thread damage will occur.

32. Pull cover plate with pumps attached forward so that drive gears clear the flywheel housing. Support from above to avoid damage to hoses and fittings.



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33. It may be necessary to loosen clamp bolts (1) in steering yoke and remove from splined shaft (2).



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