

Workshop Service Manual

MT400D

MT455D, MT465D, MT475D, MT485D, MT495D



MT400D

- 1 Introduction
 - 1A10 MT400D - General
 - 1A11 MT400D - Error codes
 - 1A12 MT400D - Fuse box, electrical diagrams, harnesses, hydraulics diagrams and pneumatic diagrams
 - 1A16 MT400D - Adjustments, bleeding and calibrations
- 2 Separation of assemblies
 - 2A17 Front linkage - Removing and refitting
 - 2B17 Front axle - Removing and refitting
 - 2C17 Cooling unit - Removing and refitting
 - 2D17 Front frame - Removing and refitting
 - 2E17 Bonnet - Removing and refitting
 - 2F17 Engine - Removing and refitting
 - 2G17 Gearbox - Removing and refitting
 - 2H17 Cab - Removing and refitting
 - 2I17 Pedal assembly - Removing and refitting
 - 2J17 Rear axle - Removing and refitting
- 3 Engine
 - 3A11 Sisu Tier 4i engine - Error codes
 - 3A12 Sisu Tier 4i engine - Electrical and hydraulics diagrams
 - 3A13 Sisu Tier 4i engine - Layout of components
 - 3A14 Sisu Tier 4i engine - Tests and diagnostics
 - 3A16 Sisu Tier 4i engine - Adjustments, bleeding and calibrations
 - 3A17 Sisu Tier 4i engine - Disassembly and reassembly
 - 3B10 e3 SCR Technology engine - General
 - 3B12 e3 SCR Technology engine - Electrical and hydraulic diagrams
 - 3B13 e3 SCR Technology engine - Layout of components
 - 3B17 e3 SCR Technology engine - Disassembly and reassembly
 - 3B18 e3 SCR Technology engine - Service tools
- 4 Clutch

Chapter intentionally left blank
- 5 Gearbox
 - 5A10 ML130/ML160 - General
 - 5A11 ML130/ML160 - Error codes
 - 5A12 ML130/ML160 - Electrical and hydraulics diagrams
 - 5A13 ML130/ML160 - Layout of components
 - 5A14 ML130/ML160 - Tests and diagnostics
 - 5A16 ML130/ML160 - Adjustments, bleeding and calibrations
 - 5A17 ML130/ML160 - Disassembly and reassembly
 - 5A18 ML130/ML160 - Service tools
 - 5C10 GBA25 - General
 - 5C11 GBA25 - Error codes
 - 5C13 GBA25 - Layout of components

5C16	GBA25 - Adjustments, bleeding and calibrations
5C17	GBA25 - Disassembly and reassembly
5C20	GBA25/PowerShuttle - General
5C23	GBA25/PowerShuttle - Layout of components
5C27	GBA25/PowerShuttle - Disassembly and reassembly
5C28	GBA25/PowerShuttle - Service tools
5C30	GBA25/Powershift module - General
5C33	GBA25/Powershift module - Layout of components
5C37	GBA25/Powershift module - Disassembly and reassembly
5C38	GBA25/Powershift module - Service tools
5C40	GBA25/Robotic mechanical gearbox - General
5C43	GBA25/Robotic mechanical gearbox - Layout of components
5C47	GBA25/Robotic mechanical gearbox - Disassembly and reassembly
5C48	GBA25/Robotic mechanical gearbox - Service tools
5C50	GBA25/Creeper gears - General
5C53	GBA25/Creeper gears - Layout of components
5C57	GBA25/Creeper gears - Disassembly and reassembly
5C60	GBA25/Super creeper gears - General
5C63	GBA25/Super creeper gears - Layout of components
5C67	GBA25/Super creeper gears - Disassembly and reassembly

6 Rear axle

6A13	HA130/160/Final drives - Layout of components
6A17	HA130/160/Final drives - Disassembly and reassembly
6A21	HA130/160/Differential - Error codes
6A22	HA130/160/Differential - Electrical and hydraulics diagrams
6A23	HA130/160/Differential - Layout of components
6A26	HA130/160/Differential - Adjustments, bleeding and calibrations
6A27	HA130/160/Differential - Disassembly and reassembly
6A31	HA130/160/Tractor braking - Error codes
6A32	HA130/160/Tractor braking - Electrical and hydraulics diagrams
6A33	HA130/160/Tractor braking - Layout of components
6A36	HA130/160/Tractor braking - Adjustments, bleeding and calibrations
6A37	HA130/160/Tractor braking - Disassembly and reassembly
6A51	HA130/160/Hydraulic trailer braking - Error codes
6A52	HA130/160/Hydraulic trailer braking - Electrical and hydraulics diagrams
6A60	HA130/160/Pneumatic trailer braking - General
6A62	HA130/160/Pneumatic trailer braking - Electrical and hydraulics diagrams
6A63	HA130/160/Pneumatic trailer braking - Layout of components
6A64	HA130/160/Pneumatic trailer braking - Tests and diagnostics
6A66	HA130/160/Pneumatic trailer braking - Adjustments, bleeding and calibrations
6A67	HA130/160/Pneumatic trailer braking - Disassembly and reassembly
6C10	GPA20 - General
6C13	GPA20 - Layout of components
6C20	GPA20/Trumpet housings - General
6C23	GPA20/Trumpet housings - Layout of components
6C27	GPA20/Trumpet housings - Disassembly and reassembly
6C28	GPA20/Trumpet housings - Service tools
6C30	GPA20/Differential - General
6C33	GPA20/Differential - Layout of components

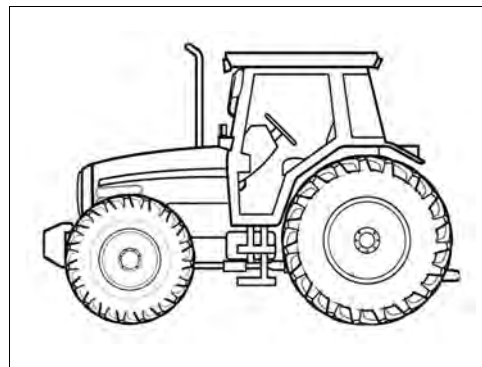
6C37	GPA20/Differential - Disassembly and reassembly
6C38	GPA20/Differential - Service tools
6C40	GPA20/Tractor braking - General
6C43	GPA20/Tractor braking - Layout of components
6C46	GPA20/Tractor braking - Adjustments, bleeding and calibrations
6C47	GPA20/Tractor braking - Disassembly and reassembly
6C48	GPA20/Tractor braking - Service tools
6C60	GPA20/Hydraulic trailer braking - General
6C63	GPA20/Hydraulic trailer braking - Layout of components
6C67	GPA20/Hydraulic trailer braking - Disassembly and reassembly
6C70	GPA20/Pneumatic trailer braking - General
6C72	GPA20/Pneumatic trailer braking - Electrical and hydraulics diagrams
6C73	GPA20/Pneumatic trailer braking - Layout of components
6C74	GPA20/Pneumatic trailer braking - Tests and diagnostics
6C76	GPA20/Pneumatic trailer braking - Adjustments, bleeding and calibrations
6C77	GPA20/Pneumatic trailer braking - Disassembly and reassembly
6C78	GPA20/Pneumatic trailer braking - Service tools
6C80	GPA20/Hitch/Linkage - General
6C83	GPA20/Hitch/Linkage - Layout of components
6C86	GPA20/Hitch/Linkage - Adjustments, bleeding and calibrations
6C87	GPA20/Hitch/Linkage - Disassembly and reassembly
6C90	GPA20/Auto-hitch - General
6C96	GPA20/Auto-hitch - Adjustments, bleeding and calibrations
6C97	GPA20/Auto-hitch - Disassembly and reassembly
6D80	GPA20 +/-Hitch/Increased capacity linkage - General
6D83	GPA20 +/-Hitch/Increased capacity linkage - Layout of components
6D86	GPA20 +/-Hitch/Increased capacity linkage - Adjustments, bleeding and calibrations
6D87	GPA20 +/-Hitch/Increased capacity linkage - Disassembly and reassembly
6D88	GPA20 +/-Hitch/Increased capacity linkage - Service tools
7	Power take-off
7A11	HA130/160/Power take-off - Error codes
7A12	HA130/160/Power take-off - Electrical and hydraulics diagrams
7A13	HA130/160/Power take-off - Layout of components
7A16	HA130/160/Power take-off - Adjustments, bleeding and calibrations
7A17	HA130/160/Power take-off - Disassembly and reassembly
7C10	GPA20 - General
7C20	GPA20/Intermediate shaft/Driving gear/PTO brake - General
7C23	GPA20/Intermediate shaft/Driving gear/PTO brake - Layout of components
7C27	GPA20/Intermediate shaft/Driving gear/PTO brake - Disassembly and reassembly
7C40	GPA20/GSPTO - General
7C43	GPA20/GSPTO - Layout of components
7C47	GPA20/GSPTO - Disassembly and reassembly
7C50	GPA20/Removable PTO shaft - General
7C53	GPA20/Removable PTO shaft - Layout of components
7C57	GPA20/Removable PTO shaft - Disassembly and reassembly
7C60	GPA20/Shiftable PTO shaft - General
7C63	GPA20/Shiftable PTO shaft - Layout of components

7C67	GPA20/Shiftable PTO shaft - Disassembly and reassembly
7C70	GPA20/Clutch - General
7C73	GPA20/Clutch - Layout of components
7C77	GPA20/Clutch - Disassembly and reassembly
7C78	GPA20/Clutch - Service tools
7D10	GPA20/PTO electrohydraulic controls - General
7D17	GPA20/PTO electrohydraulic controls - Disassembly and reassembly
7E10	Zuidberg front power take-off - General
7E13	Zuidberg front power take-off - Layout of components
7E14	Zuidberg front power take-off - Tests and diagnostics
7E16	Zuidberg front power take-off - Adjustments, bleeding and calibrations
7E17	Zuidberg front power take-off - Disassembly and reassembly
8	Front axle
8A10	DANA 735/740 - General
8A11	DANA 735/740 - Error codes
8A12	DANA 735/740 - Electrical and hydraulics diagrams
8A13	DANA 735/740 - Layout of components
8A16	DANA 735/740 - Adjustments, bleeding and calibrations
8A17	DANA 735/740 - Disassembly and reassembly
8B10	HA130/4WD clutch - General
8B12	HA130/4WD clutch - Electrical and hydraulics diagrams
8B13	HA130/4WD clutch - Layout of components
8B16	HA130/4WD clutch - Adjustments, bleeding and calibrations
8B17	HA130/4WD clutch - Disassembly and reassembly
8B23	HA130/Universal joint shaft brake - Layout of components
8B27	HA130/Universal joint shaft brake - Disassembly and reassembly
8C10	HA130/Steering unit/Closed Centre - General
8C12	HA130/Steering unit/Closed Centre - Electrical and hydraulics diagrams
8C13	HA130/Steering unit/Closed Centre - Layout of components
8C17	HA130/Steering unit/Closed Centre - Disassembly and reassembly
8D10	GPA20/4WD clutch - General
8D13	GPA20/4WD clutch - Layout of components
8D17	GPA20/4WD clutch - Disassembly and reassembly
8E10	GPA20/Steering unit/Closed Centre - General
8E12	GPA20/Steering unit/Closed Centre - Electrical and hydraulics diagrams
8E13	GPA20/Steering unit/Closed Centre - Layout of components
8E17	GPA20/Steering unit/Closed Centre - Disassembly and reassembly
8E20	GPA20/Steering unit/Open Centre - General
8E22	GPA20/Steering unit/Open Centre - Electrical and hydraulics diagrams
8E23	GPA20/Steering unit/Open Centre - Layout of components
8E27	GPA20/Steering unit/Open Centre - Disassembly and reassembly
8F17	Steering rams - Disassembly and reassembly
9	Hydraulics
9A10	HA130/LS hydraulic system - General
9A12	HA130/LS hydraulic system - Electrical and hydraulics diagrams
9A13	HA130/LS hydraulic system - Layout of components
9A14	HA130/LS hydraulic system - Tests and diagnostics

9A17	HA130/LS hydraulic system - Disassembly and reassembly
9A18	HA130/LS hydraulic system - Service tools
9A20	HA130/LS hydraulic system/Hydraulic pumps - General
9A22	HA130/LS hydraulic system/Hydraulic pumps - Electrical and hydraulics diagrams
9A23	HA130/LS hydraulic system/Hydraulic pumps - Layout of components
9A24	HA130/LS hydraulic system/Hydraulic pumps - Tests and diagnostics
9A27	HA130/LS hydraulic system/Hydraulic pumps - Disassembly and reassembly
9A28	HA130/LS hydraulic system/Hydraulic pumps - Service tools
9A30	HA130/LS hydraulic system/Auxiliary spool valves - General
9A31	HA130/LS hydraulic system/Auxiliary spool valves - Error codes
9A32	HA130/LS hydraulic system/Auxiliary spool valves - Electrical and hydraulics diagrams
9A33	HA130/LS hydraulic system/Auxiliary spool valves - Layout of components
9A34	HA130/LS hydraulic system/Auxiliary spool valves - Tests and diagnostics
9A37	HA130/LS hydraulic system/Auxiliary spool valves - Disassembly and reassembly
9A38	HA130/LS hydraulic system/Auxiliary spool valves - Service tools
9A40	HA130/LS hydraulic system/Rear linkage - General
9A41	HA130/LS hydraulic system/Rear linkage - Error codes
9A42	HA130/LS hydraulic system/Rear linkage - Electrical and hydraulics diagrams
9A43	HA130/LS hydraulic system/Rear linkage - Layout of components
9A44	HA130/LS hydraulic system/Rear linkage - Tests and diagnostics
9A47	HA130/LS hydraulic system/Rear linkage - Disassembly and reassembly
9A48	HA130/LS hydraulic system/Rear linkage - Service tools
9A50	HA130/LS hydraulic system/Front linkage - General
9A52	HA130/LS hydraulic system/Front linkage - Electrical and hydraulics diagrams
9A53	HA130/LS hydraulic system/Front linkage - Layout of components
9A54	HA130/LS hydraulic system/Front linkage - Tests and diagnostics
9A56	HA130/LS hydraulic system/Front linkage - Adjustments, bleeding and calibrations
9A57	HA130/LS hydraulic system/Front linkage - Disassembly and reassembly
9A58	HA130/LS hydraulic system/Front linkage - Service tools
9B10	GPA20/Load Sensing - General
9B12	GPA20/Load Sensing - Electrical and hydraulics diagrams
9B13	GPA20/Load Sensing - Layout of components
9B14	GPA20/Load Sensing - Tests and diagnostics
9B17	GPA20/Load Sensing - Disassembly and reassembly
9B20	GPA20/Load Sensing/Right-hand cover plate - General
9B23	GPA20/Load Sensing/Right-hand cover plate - Layout of components
9B27	GPA20/Load Sensing/Right-hand cover plate - Disassembly and reassembly
6B28	GPA20/Load Sensing/Right-hand cover plate - Service tools
9B30	GPA20/Load Sensing/Left-hand cover plate - General
9B33	GPA20/Load Sensing/Left-hand cover plate - Layout of components

9B37	GPA20/Load Sensing/Left-hand cover plate - Disassembly and reassembly
9B40	GPA20/Load Sensing/Linkage spool valve - General
9B43	GPA20/Load Sensing/Linkage spool valve - Layout of components
9B47	GPA20/Load Sensing/Linkage spool valve - Disassembly and reassembly
9B50	GPA20/Load Sensing/Auxiliary spool valves - General
9B53	GPA20/Load Sensing/Auxiliary spool valves - Layout of components
9B56	GPA20/Load Sensing/Auxiliary spool valves - Adjustments, bleeding and calibrations
9B57	GPA20/Load Sensing/Auxiliary spool valves - Disassembly and reassembly
9C10	Open Centre - General
9C12	Open Centre - Electrical and hydraulics diagrams
9C14	Open Centre - Tests and diagnostics
9C20	Open Centre/Right-hand cover plate - General
9C23	Open Centre/Right-hand cover plate - Layout of components
9C27	Open Centre/Right-hand cover plate - Disassembly and reassembly
9C30	Open Centre/Left-hand cover plate - General
9C33	Open Centre/Left-hand cover plate - Layout of components
9C37	Open Centre/Left-hand cover plate - Disassembly and reassembly
9D10	100 l/min Open Centre - General
9D12	100 l/min Open Centre - Electrical and hydraulics diagrams
9D14	100 l/min Open Centre - Tests and diagnostics
9D20	100 l/min Open Centre/Right-hand cover plate - General
9D23	100 l/min Open Centre/Right-hand cover plate - Layout of components
9D27	100 l/min Open Centre/Right-hand cover plate - Disassembly and reassembly
9D30	100 l/min Open Centre/Left-hand cover plate - General
9D33	100 l/min Open Centre/Left-hand cover plate - Layout of components
9D37	100 l/min Open Centre/Left-hand cover plate - Disassembly and reassembly
9E10	Open Centre/Linkage spool valve - General
9E13	Open Centre/Linkage spool valve - Layout of components
9E17	Open Centre/Linkage spool valve - Disassembly and reassembly
9E20	Open Centre/Auxiliary spool valves - General
9E23	Open Centre/Auxiliary spool valves - Layout of components
9E26	Open Centre/Auxiliary spool valves - Adjustments, bleeding and calibrations
9E27	Open Centre/Auxiliary spool valves - Disassembly and reassembly
9E30	Open Centre/Valve 21 bar (305 psi) - General
9E33	Open Centre/Valve 21 bar (305 psi) - Layout of components
9E36	Open Centre/Valve 21 bar (305 psi) - Adjustments, bleeding and calibrations
9E37	Open Centre/Valve 21 bar (305 psi) - Disassembly and reassembly
10	Electricity
10A12	Lighting and equipment - Electrical and hydraulics diagrams
10B10	Fuse box - General
10B12	Fuse box - Electrical and hydraulics diagrams
10C14	Alternator - Tests and diagnostics
10C17	Alternator - Disassembly and reassembly

- 10C18 Alternator - Service tools
- 10D10 Starter - General
- 10D14 Starter - Tests and diagnostics
- 10D17 Starter - Disassembly and reassembly
- 10E17 Triflash triangle - Assembly
- 11 Electronics
 - 11A10 MT400D - List of all components
- 12 Cab
 - 12A10 Standard air conditioning - General
 - 12A12 Standard air conditioning - Electrical and hydraulics diagrams
 - 12A13 Standard air conditioning - Layout of components
 - 12A14 Standard air conditioning - Tests and diagnostics
 - 12A16 Standard air conditioning - Adjustments, bleeding and calibrations
 - 12A17 Standard air conditioning - Disassembly and reassembly
 - 12B10 Self-regulating air conditioning - General
 - 12B11 Self-regulating air conditioning - Error codes
 - 12B12 Self-regulating air conditioning - Electrical and hydraulics diagrams
 - 12B13 Self-regulating air conditioning - Layout of components
 - 12B14 Self-regulating air conditioning - Tests and diagnostics
 - 12B16 Self-regulating air conditioning - Adjustments, bleeding and calibrations
 - 12B17 Self-regulating air conditioning - Disassembly and reassembly
 - 12C10 Semi-active hydraulic suspension - General
 - 12C12 Semi-active hydraulic suspension - Electrical and hydraulics diagrams
 - 12C13 Semi-active hydraulic suspension - Layout of components
 - 12C16 Semi-active hydraulic suspension - Adjustments, bleeding and calibrations
 - 12C17 Semi-active hydraulic suspension - Disassembly and reassembly
- 13 Accessories
 - accessories kits
- 14 Service tools
 - 14A01 General
 - 14A02 Separation of assemblies
 - 14A03 Engine
 - 14A05 Gearbox
 - 14A06 Rear axle
 - 14A07 Power take-off
 - 14A08 Front axle
 - 14A09 Hydraulics
 - 14A10 Electricity
 - 14A11 Electronics
 - 14A12 Cab



1 - Introduction

1A10	MT400D - General.	3
1A11	MT400D - Error codes	111
1A12	MT400D - Fuse box, electrical diagrams, harnesses, hydraulics diagrams and pneumatic diagrams	157
1A16	MT400D - Adjustments, bleeding and calibrations	657

1A10 - MT400D - General

1	Using the manual	5
2	General specifications.	6
	2.1 Model MT455D AutoPower IV.	6
	2.2 Model MT465D AutoPower IV.	13
	2.3 Model MT465D AutoPower VI.	20
	2.4 Model MT475D AutoPower VI.	28
	2.5 Model MT475D TechStar CVT	36
	2.6 Model MT485D AutoPower IV.	43
	2.7 Model MT485D AutoPower VI.	50
	2.8 Model MT485D TechStar CVT	58
	2.9 Model MT495D AutoPower VI.	65
	2.10 Model MT495D TechStar CVT	73
3	Forward speeds for MT455D, MT465D, MT485D models with AutoPower IV transmission.	80
	3.1 Forward speed with AutoPower IV transmission, 40 km/h (25 mile/h) and 18.4R38 tyres	80
	3.2 Forward speed with Dyna-4 transmission, 40 km/h (25 mile/h) and 20.8R38 tyres.	81
4	Forward speeds for MT465D, MT475D, MT485D, MT495D models with AutoPower VI transmission.	83
	4.1 Forward speed with AutoPower VI ECO transmission, 40 km/h (25 mile/h) and 20.8R38 tyres.	83
	4.2 Forward speed with AutoPower VI transmission, 50 km/h (31 mile/h) and 20.8R38 tyres	85
5	Forward speeds for MT475D, MT485D, MT495D models with TechStar CVT transmission.	87
	5.1 Forward speed for all models with transmission in TechStar CVT mode.	87
	5.2 Forward speed for all models with transmission in Dyna-Step mode	88
6	Dimensions and weights	92
	6.1 Dimensions and weights	92
7	Attachment points for MT455D, MT465D, MT475D, MT485D, MT495D models with AutoPower IV or AutoPower VI transmission.	97
	7.1 Attachment points: AutoPower IV/AutoPower VI models without front linkage	97
	7.2 Attachment points: AutoPower IV/AutoPower VI models with front linkage.	99
8	Attachment points for MT475D, MT485D, MT495D models with TechStar CVT transmission	101
	8.1 Attachment points: TechStar CVT models without front linkage	101
	8.2 Attachment points: TechStar CVT models with front linkage	103
9	Capacities	105
	9.1 Capacities	105
	9.2 Accumulator pressure and volume.	106
10	Conversion table	107
11	Retaining compounds and sealing products.	109

1 Using the manual

General

The purpose of this manual is to assist Dealers and Agents in the installation, servicing and repair of Challenger equipment. It is important to follow the methods shown and to use special tools in order to perform the operations within the times stated in the repair time schedule.

Structure of the manual

Page numbering

This manual is divided into chapters and sections, each page containing the following information:

Example: 10A12.1

10	Chapter
A	Subset letter
1	Subset order number
2	Subset number
1	Page number within the section

The issue number is indicated at the bottom of the page.

Contents

For quick reference, each chapter starts with a table of contents, listing the various sections included in that chapter.

Meaning of reference numbers

(..)	Reference number for parts
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Service tools

Where the use of a service tool is necessary to carry out an operation, the tool reference is mentioned with the relevant instruction.

Tool drawings for makeshift tools are given at the end of the relevant sections.

Repairs and parts replacement

During replacement operations, it is essential that only genuine Challenger parts are used.

If non-genuine Challenger parts are fitted, the tractor warranty may be invalidated and tractor safety may be compromised. All Challenger parts are guaranteed by the manufacturer. Challenger Dealers and Agents are required to supply only genuine service parts.

When carrying out repairs and fitting replacement parts and accessories, the following points are of particular importance:

- Legislation in certain countries prohibits the fitting of parts that do not comply with the tractor manufacturer's specifications
- Torque wrench setting figures given in the workshop manual must be strictly respected
- Locking devices must be fitted where specified. If the efficiency of a locking device is impaired during disassembly, it must be replaced.

2 General specifications

2.1 Model MT455D AutoPower IV

Engine	
Brand	AGCO Power
Type	49 AWI
Nominal power (ISO TR14396) at 2200 rpm	110 hp (81 kW)
Maximum power (ISO TR14396) at 2000 rpm	120 hp (88 kW)
Maximum torque (ISO TR14396)	575 Nm (424 lbf ft)
Idle speed, hand brake engaged and/or Power Direction lever in neutral (PTO disengaged)	750 rpm
Normal idle speed	850 rpm
Maximum speed	2260 rpm
Engine weight	430 kg (948 lb)
Number of cylinders	4
Engine displacement in litres	4.9
Piston travel	134 mm (5.3 in)
Piston diameter	108 mm (4.3 in)
Compression ratio	17.8
Injection pump brand	Bosch
Injection pump type	Common rail CP4.1
Firing order	1-2-4-3
Maximum pressure in the high-pressure system	1600 bar (23206 psi)
Injector brand	Bosch
Injector type	CRIN 3
Charge pump type	Manual
Fuel prefilter filtration capacity	10 µ
Main fuel filter filtration capacity	5 µ
Low-pressure system pressure at minimum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Low-pressure system pressure at maximum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Recommended oil:	API CJ4 / ACEA E9
Maximum operating tilt (precautions)	20° roll 25° pitch
Lubrication system	Gear pump at the bottom of the timing
Oil cooling system	Oil/water heat exchanger
Oil pressure at minimum speed	1,5 bar (22 psi)
Oil pressure at maximum speed	2,5 bar (36 psi) at 5 bar (73 psi) depending on the temperature
Relief valve adjustment pressure	5 bar (73 psi) (spring pressure)
Air suction type	Turbocharger with air/air intercooler
Air preheating type	Grid heater with relay controlled by the ECU
Number of valves	16 (4 per cylinder)
Valve clearance value	0,35 mm (0.01 in) (inlet and exhaust)
Engine cooling system	Coolant
Fan type	Viscostatic
Thermostat begins to open at	83 °C (181 °F)

Engine	
Liquid temperature from - to	-35 °C (-31 °F) to 106 °C (223 °F)
Air compressor brand for the brake system	Knorr Bremse
Type of compressor	Pistons
Pressure range:	6,5 bar (94 psi) to 8 bar (116 psi)
Type and brand of air conditioning compressor	SD7H15 - Sanden with axial pistons
Air conditioning compressor displacement (cm ³)	154.9
Refrigerant	R134a
Block preheater	110 or 220 volts
Fuel preheater	Not available
Urea preheater	Coolant (tank) Electric (supply module and urea lines)
Exhaust fumes recirculation system	DOC (diesel oxidation catalyst) + SCR systems (selective catalytic reduction)
DOC (diesel oxidation catalyst) system	DOC (diesel oxidation catalyst) with metal substrate (exhaust fumes oxidation catalyser)
SCR system (DEF injection)	SCR with 1 ceramic substrate in silencer (exhaust fumes treatment)
Safety system	NOx sensors at exhaust inlet and outlet
Device brand	Bosch Denox 2.2
Type of control	Engine controller EEM4
Tank strainer filtration capacity	70 µm
Main filter filtration capacity	20 µm
Filtration capacity of pump module inlet connector	100 µm
Urea solidification temperature	-11 °C (12 °F)
Oil vapour recirculation system	Closed system breather (CCV)
Belt: air conditioning compressor/left-hand alternator/air compressor (2 dimensions: with or without air compressor)	Poly V 6 rib belt
Belt: fan/right-hand alternator/air compressor (2 dimensions: a different fan pulley is used depending on the power)	Poly V 10 rib belt

Rear axle transmission	
Gearbox type	GBA25
Transmission type	AutoPower IV
Number of ratios	4
Number of ranges	4
Number of gears	16/16
Creeper gears	4/1
Number of gears with creeper gears	24/24
Super creeper gears	14, 1/1
Number of gears with super creeper gears	32/32
Maximum speed	40 km/h (25 mile/h)
Rear axle type	GPA22
Number of pinion/ring gear teeth	8/39
Rear axle ratio (crownwheel and pinion)	24.75
4WD ratio	0.830

Rear axle transmission	
Final drive type	Heavy Duty
Final drive reduction ratio	(53+13)/13
Maximum 4WD clutch torque	206 daNm (1519 lbf ft)
Number of 4WD discs	6
Main brake type	Disc
Number of discs	1 per side
Braking pressure	-
Parking brake type	Hand brake
Trailer brake type	Hydraulic and/or pneumatic with built-in antifreeze pump
Pneumatic trailer braking pressure	6,5 bar (94 psi) to 8 bar (116 psi)
Hydraulic trailer braking pressure	0 to 150 bar (2176 psi)
Maximum operating tilt - pitch (front/rear)	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Maximum operating tilt - roll (right/left)	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Maximum operating tilt - combined	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Transmission preheater	110 V and 220 V accessory kits
Total loaded weight supported by rear axle - 40 km/h (25 mile/h)	7600 kg (16755 lb)

Front axle	
Front axle brand	DANA
Axle type	Fixed or suspended
Supplier reference - fixed front axle	735/528
Supplier reference - suspended front axle	735/614
Rotational direction	Anti-clockwise
Fixed front axle weight	347 kg (765 lb)
Suspended front axle weight	587 kg (1294 lb)
Total loaded weight supported by front axle (maximum load on road)	6000 kg (13228 lb)
Recommended oil type (beam and final drive)	SAE85W90 (API GL4-MIL L-2105B)
Total ratio for fixed front axle	15.500
Total ratio for suspended front axle	15.500
Number of teeth on final drive	70/38
Ratio for fixed axle final drive	6
Ratio for suspended axle final drive	6
Number of fixed axle pinion/ring gear teeth	12/31
Number of suspended axle pinion/ring gear teeth	12/31
Differential type	Multidisc
Number of differential discs	12
Maximum steering angle	55°
Oscillation angle	± 9°
Type of oscillation stop	Mechanical
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in)

Front axle	
Steering ram stroke	2 x 129 mm (5.1 in)
Suspension type	Hydraulics
Suspension ram diameter	65 mm (2.6 in) x 60 mm (2.4 in)
Suspension ram stroke	97 mm (3.8 in)
Hydraulic control unit brand	Husco
Hydraulic control unit nominal pressure	190 bar (2756 psi)
Number of accumulators	2
Accumulator pressure	Left 0,5 l (0.1 gal (US)) = 10 bar (145 psi) Right 0,75 l (0.2 gal (US)) = 50 bar (725 psi)
Suspension sensor type	Elobau angular potentiometer
Steering sensor type	Elen angular potentiometer
Brake type	Combined with the rear brake
Factor K	1.325

Electrohydraulic	
System type	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) Open Centre
Flow rate	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US))
High-pressure pump type	Bosch-Rexroth gear pump(s)
High-pressure pump displacement	19 cm ³ (57 l/min (15.1 gal/min (US)) Open Centre) 19 cm ³ + 14 cm ³ (100 l/min (26.4 gal/min (US)) Open Centre)
High-pressure pump rotational speed	3042 rpm - 2200 rpm engine speed
High-pressure pump maximum flow rate	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US))
High-pressure pump maximum pressure	200 bar (2901 psi)
Maximum quantity of oil to add for heavy implements	10 l (2.6 gal (US))
Maximum exportable oil quantity (without adding oil)	32 l (8.5 gal (US))
Maximum exportable oil quantity (adding oil)	42 l (11.1 gal (US))
Charge pump type	Suction
Main relief valve adjustment pressure	195 bar (2828 psi) ± 5 bar (73 psi)
Number of spool valves (maximum)	4
Number of front "push-pull" connectors (maximum)	2
Number of rear "push-pull" connectors (maximum)	8
Maximum flow rate per spool valve	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US))
Spool valve control type	Mechanical
Recommended oil:	According to MF CMS M 1145 specification

Steering	
Steering type	Hydrostatic
Type of control	Steering wheel
Steering unit displacement	160 cm ³

Steering	
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in) 72 mm (2.8 in) x 38 mm (1.5 in)
Steering ram stroke	2 x 129 mm (5.1 in)
Working pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Pressure relief valve adjustment pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Shock valve adjustment pressure	225 bar (3263 psi) - 245 bar (3553 psi)
Oil recommended for steering	According to MF CMS M1145 specification

Linkage	
Rear lift ram diameter	75 mm (3.0 in)
Rear linkage travel	263,5 mm (10.4 in)
Maximum lifting capacity at ball joints (rear)	CAT 2 = 6000 kg (13228 lb) CAT 3 = 6100 kg (13448 lb)
Operating pressure (rear)	180 bar (2611 psi)
3-point linkage category (rear)	CAT 2 or CAT 3
Front lift ram diameter	80 mm (3.2 in)
Front linkage travel	684 mm (26.9 in)
Maximum lifting capacity at ball joints (front)	4392 kg (9683 lb)
Operating pressure (front)	190 bar (2756 psi)
3-point linkage category (front)	CAT 2

Rear power take-off (PTO)	
Number of selections possible for rear PTO	540/1000 540/540E/1000/1000E
Maximum permissible power 540/540E in 1"3/8 (6 and 21 splines)	540 = 100 kW 540E = 55 kW
Maximum permissible power 540/540E in 1"3/4 (20 splines)	540 = 110 kW 540E = 55 kW
Maximum permissible power 1000/1000E in 1"3/8 (6 and 21 splines)	1000 = 100 kW 1000E = 55 kW
Maximum permissible power 1000/1000E in 1"3/4 (20 splines)	1000 = 127 kW 1000E = 55 kW
Engine speed if PTO 540	1980 rpm
Engine speed if PTO 540E	1532 rpm
Engine speed if PTO 1000	2030 rpm
Engine speed if PTO 1000E	1572 rpm
Rotational direction	Clockwise
Clutch type	Multidisc hydraulic
Number of clutch discs	5
Control pressure	21 bar (305 psi)
Splined shaft type	6 or 21 in 1"3/8 or 20 in 1"3/4

Front power take-off	
Number of selections possible for front PTO	1000 rpm
Maximum permissible power - clockwise	136 kW
Maximum permissible power - anti-clockwise	150 kW
Maximum permissible torque - clockwise	955 Nm (704 lbf ft)

Front power take-off	
Maximum permissible torque - anti-clockwise	1054 Nm (777 lbf ft)
Rotational direction	2 directions of rotation: Clockwise or anti-clockwise
Engine speed if PTO 1000	1920 rpm
Ratio	1.92
Clutch type	Multidisc hydraulic
Splined shaft type	6 or 21 in 1 ³ / ₈

Electric	
Battery brand	TAB
Battery specifications (1 battery)	12 V 105 A/H
Maximum current at start-up (IEC standard)	420 A
Starter type	12 V
Starter power	3.2 KW
Alternator type	1 x 175 A or 2 x 120 A
Current available on ISOBUS connector	50 A
Hazard warning light unit	HELLA
Interior light, left-hand door	2 x 5 W
Roof light	-
Type of bulb for side light indicators on hand rail	12 V 21 W / 12 V 10 W
Type of bulb for brake lights, side lights on fenders	12 V 21 W / 12 V 5 W
Type of bulb for main beams on lighting bar at front of bonnet	H4 - 12 V 60/55 W
Type of bulb for dipped beam lights and side lights on lighting bar at front of bonnet	H7 - 12 V 55 W + T4 - 12 V 4 W
Type of bulb for main beams on hand rail	H4 - 12 V 60/55 W
Type of bulb for main beams on hand rail, low position	H3 - 12 V 55 W
Type of bulb for work lights on hand rail	H3 - 12 V 55 W
Type of bulb for work lights on roof	H3 - 12 V 55 W
Type of bulb for work lights on step	-
Type of bulb for number plate lights on roof	H3 - 12 V 55 W
Type of bulb for reversing lights	12 V 21 W
Type of bulb for rotary beacon	H1 - 12 V 55 W

Electronics	
Function of each controller	
DCC3	Instrument panel
AUTOTRONIC 5 DC	3 Autotronic 5 DC: – 1 for linkage – 1 for transmission – 1 TECU (without VIN code) suspended front axle
Lights module	Linkage/rear electrohydraulic power take-off/user lights interface
EEM4 (ECM Tier 4 AGCO Power)	Engine

Electronics	
NOx ECU	2 NOx ECU: converters of NOx sensor signals to EEM4 via CAN
TopDock aerial	optional
TMC Display	No
Air conditioning module	Manual
CAN switches key pad	<ul style="list-style-type: none"> - Rear linkage - Rear electrohydraulic PTO
LIN switches key pad	Controls for: <ul style="list-style-type: none"> - main lighting - 4WD front axle, manual and automatic - manual and automatic differential lock - front axle suspension
AM50 unit	AgCommand™

Cab and fittings	
Type of cab suspension available	Fixed Mechanical, 2 points at rear
Type of rear-view mirror control available	Manual
Type of air conditioning control available	Manual
Type and brand of air conditioning compressor	SANDEN with axial pistons
Compressor displacement	154.9 cm ³ /rev.
Refrigerant	R134a
Noise level in cab with doors closed	71 DBA
Roof type	Standard

2.2 Model MT465D AutoPower IV

Engine	
Brand	AGCO Power
Type	49 AWI
Nominal power (ISO TR14396) at 2200 rpm	120 hp (88 kW)
Maximum power (ISO TR14396) at 2000 rpm	130 hp (96 kW)
Maximum torque (ISO TR14396)	618 Nm (456 lbf ft)
Idle speed, hand brake engaged and/or Power Direction lever in neutral (PTO disengaged)	750 rpm
Normal idle speed	850 rpm
Maximum speed	2260 rpm
Engine weight	430 kg (948 lb)
Number of cylinders	4
Engine displacement in litres	4.9
Piston travel	134 mm (5.3 in)
Piston diameter	108 mm (4.3 in)
Compression ratio	17.8
Injection pump brand	Bosch
Injection pump type	Common rail CP4.1
Firing order	1-2-4-3
Maximum pressure in the high-pressure system	1600 bar (23206 psi)
Injector brand	Bosch
Injector type	CRIN 3
Charge pump type	Manual
Fuel prefilter filtration capacity	10 μ
Main fuel filter filtration capacity	5 μ
Low-pressure system pressure at minimum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Low-pressure system pressure at maximum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Recommended oil:	API CJ4 / ACEA E9
Maximum operating tilt (precautions)	20° roll 25° pitch
Lubrication system	Gear pump at the bottom of the timing
Oil cooling system	Oil/water heat exchanger
Oil pressure at minimum speed	1,5 bar (22 psi)
Oil pressure at maximum speed	2,5 bar (36 psi) at 5 bar (73 psi) depending on the temperature
Relief valve adjustment pressure	5 bar (73 psi) (spring pressure)
Air suction type	Turbocharger with air/air intercooler
Air preheating type	Grid heater with relay controlled by the ECU
Number of valves	16 (4 per cylinder)
Valve clearance value	0,35 mm (0.01 in) (inlet and exhaust)
Engine cooling system	Coolant
Fan type	Viscostatic
Thermostat begins to open at	83 °C (181 °F)
Liquid temperature from - to	-35 °C (-31 °F) to 106 °C (223 °F)
Air compressor brand for the brake system	Knorr Bremse

Engine	
Type of compressor	Pistons
Pressure range:	6,5 bar (94 psi) to 8 bar (116 psi)
Type and brand of air conditioning compressor	SD7H15 - Sanden with axial pistons
Air conditioning compressor displacement (cm ³)	154.9
Refrigerant	R134a
Block preheater	110 or 220 volts
Fuel preheater	Not available
Urea preheater	Coolant (tank) Electric (supply module and urea lines)
Exhaust fumes recirculation system	DOC (diesel oxidation catalyst) + SCR systems (selective catalytic reduction)
DOC (diesel oxidation catalyst) system	DOC (diesel oxidation catalyst) with metal substrate (exhaust fumes oxidation catalyser)
SCR system (DEF injection)	SCR with 1 ceramic substrate in silencer (exhaust fumes treatment)
Safety system	NOx sensors at exhaust inlet and outlet
Device brand	Bosch Denox 2.2
Type of control	Engine controller EEM4
Tank strainer filtration capacity	70 µm
Main filter filtration capacity	20 µm
Filtration capacity of pump module inlet connector	100 µm
Urea solidification temperature	-11 °C (12 °F)
Oil vapour recirculation system	Closed system breather (CCV)
Belt: air conditioning compressor/left-hand alternator/air compressor (2 dimensions: with or without air compressor)	Poly V 6 rib belt
Belt: fan/right-hand alternator/air compressor (2 dimensions: a different fan pulley is used depending on the power)	Poly V 10 rib belt

Rear axle transmission	
Gearbox type	GBA25
Transmission type	AutoPower IV
Number of ratios	4
Number of ranges	4
Number of gears	16/16
Creeper gears	4/1
Number of gears with creeper gears	24/24
Super creeper gears	14, 1/1
Number of gears with super creeper gears	32/32
Maximum speed	40 km/h (25 mile/h)
Rear axle type	GPA22+
Number of pinion/ring gear teeth	8/39
Rear axle ratio (crownwheel and pinion)	24.75
4WD ratio	0.830
Final drive type	Heavy Duty +
Final drive reduction ratio	(53+13)/13

Rear axle transmission	
Maximum 4WD clutch torque	206 daNm (1519 lbf ft)
Number of 4WD discs	6
Main brake type	Disc
Number of discs	1 per side
Braking pressure	-
Parking brake type	Hand brake
Trailer brake type	Hydraulic and/or pneumatic with built-in antifreeze pump
Pneumatic trailer braking pressure	6,5 bar (94 psi) to 8 bar (116 psi)
Hydraulic trailer braking pressure	0 to 150 bar (2176 psi)
Maximum operating tilt - pitch (front/rear)	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Maximum operating tilt - roll (right/left)	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Maximum operating tilt - combined	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Transmission preheater	110 V and 220 V accessory kits
Total loaded weight supported by rear axle - 40 km/h (25 mile/h)	7600 kg (16755 lb)

Front axle	
Front axle brand	DANA
Axle type	Fixed or suspended
Supplier reference - fixed front axle	735/528
Supplier reference - suspended front axle	735/614
Rotational direction	Anti-clockwise
Fixed front axle weight	347 kg (765 lb)
Suspended front axle weight	587 kg (1294 lb)
Total loaded weight supported by front axle (maximum load on road)	6000 kg (13228 lb)
Recommended oil type (beam and final drive)	SAE85W90 (API GL4-MIL L-2105B)
Total ratio for fixed front axle	15.500
Total ratio for suspended front axle	15.500
Number of teeth on final drive	70/38
Ratio for fixed axle final drive	6
Ratio for suspended axle final drive	6
Number of fixed axle pinion/ring gear teeth	12/31
Number of suspended axle pinion/ring gear teeth	12/31
Differential type	Multidisc
Number of differential discs	12
Maximum steering angle	55°
Oscillation angle	± 9°
Type of oscillation stop	Mechanical
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in)
Steering ram stroke	2 x 129 mm (5.1 in)
Suspension type	Hydraulics

Front axle	
Suspension ram diameter	65 mm (2.6 in) x 60 mm (2.4 in)
Suspension ram stroke	97 mm (3.8 in)
Hydraulic control unit brand	Husco
Hydraulic control unit nominal pressure	190 bar (2756 psi)
Number of accumulators	2
Accumulator pressure	Left 0,5 l (0.1 gal (US)) = 10 bar (145 psi) Right 0,75 l (0.2 gal (US)) = 50 bar (725 psi)
Suspension sensor type	Elobau angular potentiometer
Steering sensor type	Elen angular potentiometer
Brake type	Combined with the rear brake
Factor K	1.325

Electrohydraulic	
System type	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) Open Centre
Flow rate	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US))
High-pressure pump type	Bosch-Rexroth gear pump(s)
High-pressure pump displacement	19 cm ³ (57 l/min (15.1 gal/min (US)) Open Centre) 19 cm ³ + 14 cm ³ (100 l/min (26.4 gal/min (US)) Open Centre)
High-pressure pump rotational speed	3042 rpm - 2200 rpm engine speed
High-pressure pump maximum flow rate	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US))
High-pressure pump maximum pressure	200 bar (2901 psi)
Maximum quantity of oil to add for heavy implements	10 l (2.6 gal (US))
Maximum exportable oil quantity (without adding oil)	32 l (8.5 gal (US))
Maximum exportable oil quantity (adding oil)	42 l (11.1 gal (US))
Charge pump type	Suction
Main relief valve adjustment pressure	195 bar (2828 psi) ± 5 bar (73 psi)
Number of spool valves (maximum)	4
Number of front "push-pull" connectors (maximum)	2
Number of rear "push-pull" connectors (maximum)	8
Maximum flow rate per spool valve	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US))
Spool valve control type	Mechanical
Recommended oil:	According to MF CMS M 1145 specification

Steering	
Steering type	Hydrostatic
Type of control	Steering wheel
Steering unit displacement	160 cm ³
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in) 72 mm (2.8 in) x 38 mm (1.5 in)
Steering ram stroke	2 x 129 mm (5.1 in)

Steering	
Working pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Pressure relief valve adjustment pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Shock valve adjustment pressure	225 bar (3263 psi) - 245 bar (3553 psi)
Oil recommended for steering	According to MF CMS M1145 specification

Linkage	
Rear lift ram diameter	75 mm (3.0 in)
Rear linkage travel	263,5 mm (10.4 in)
Maximum lifting capacity at ball joints (rear)	CAT 2 = 6000 kg (13228 lb) CAT 3 = 6100 kg (13448 lb)
Operating pressure (rear)	180 bar (2611 psi)
3-point linkage category (rear)	CAT 2 or CAT 3
Front lift ram diameter	80 mm (3.2 in)
Front linkage travel	684 mm (26.9 in)
Maximum lifting capacity at ball joints (front)	4392 kg (9683 lb)
Operating pressure (front)	190 bar (2756 psi)
3-point linkage category (front)	CAT 2

Rear power take-off (PTO)	
Number of selections possible for rear PTO	540/1000 540/540E/1000/1000E
Maximum permissible power 540/540E in 1"3/8 (6 and 21 splines)	540 = 100 kW 540E = 55 kW
Maximum permissible power 540/540E in 1"3/4 (20 splines)	540 = 110 kW 540E = 55 kW
Maximum permissible power 1000/1000E in 1"3/8 (6 and 21 splines)	1000 = 100 kW 1000E = 55 kW
Maximum permissible power 1000/1000E in 1"3/4 (20 splines)	1000 = 127 kW 1000E = 55 kW
Engine speed if PTO 540	1980 rpm
Engine speed if PTO 540E	1532 rpm
Engine speed if PTO 1000	2030 rpm
Engine speed if PTO 1000E	1572 rpm
Rotational direction	Clockwise
Clutch type	Multidisc hydraulic
Number of clutch discs	5
Control pressure	21 bar (305 psi)
Splined shaft type	6 or 21 in 1"3/8 or 20 in 1"3/4

Front power take-off	
Number of selections possible for front PTO	1000 rpm
Maximum permissible power - clockwise	136 kW
Maximum permissible power - anti-clockwise	150 kW
Maximum permissible torque - clockwise	955 Nm (704 lbf ft)
Maximum permissible torque - anti-clockwise	1054 Nm (777 lbf ft)
Rotational direction	2 directions of rotation: Clockwise or anti-clockwise
Engine speed if PTO 1000	1920 rpm

Front power take-off	
Ratio	1.92
Clutch type	Multidisc hydraulic
Splined shaft type	6 or 21 in 1"3/8

Electric	
Battery brand	TAB
Battery specifications (1 battery)	12 V 105 A/H
Maximum current at start-up (IEC standard)	420 A
Starter type	12 V
Starter power	3.2 KW
Alternator type	1 x 175 A or 2 x 120 A
Current available on ISOBUS connector	50 A
Hazard warning light unit	HELLA
Interior light, left-hand door	2 x 5 W
Roof light	-
Type of bulb for side light indicators on hand rail	12 V 21 W / 12 V 10 W
Type of bulb for brake lights, side lights on fenders	12 V 21 W / 12 V 5 W
Type of bulb for main beams on lighting bar at front of bonnet	H4 - 12 V 60/55 W
Type of bulb for dipped beam lights and side lights on lighting bar at front of bonnet	H7 - 12 V 55 W + T4 - 12 V 4 W
Type of bulb for main beams on hand rail	H4 - 12 V 60/55 W
Type of bulb for main beams on hand rail, low position	H3 - 12 V 55 W
Type of bulb for work lights on hand rail	H3 - 12 V 55 W
Type of bulb for work lights on roof	H3 - 12 V 55 W
Type of bulb for work lights on step	-
Type of bulb for number plate lights on roof	H3 - 12 V 55 W
Type of bulb for reversing lights	12 V 21 W
Type of bulb for rotary beacon	H1 - 12 V 55 W

Electronics	
Function of each controller	
DCC3	Instrument panel
AUTOTRONIC 5 DC	3 Autotronic 5 DC: – 1 for linkage – 1 for transmission – 1 TECU (without VIN code) suspended front axle
Lights module	Linkage/rear electrohydraulic power take-off/user lights interface
EEM4 (ECM Tier 4 AGCO Power)	Engine
NOx ECU	2 NOx ECU: converters of NOx sensor signals to EEM4 via CAN
TopDock aerial	optional
TMC Display	No

Electronics	
Air conditioning module	Manual
CAN switches key pad	<ul style="list-style-type: none"> - Rear linkage - Rear electrohydraulic PTO
LIN switches key pad	Controls for: <ul style="list-style-type: none"> - main lighting - 4WD front axle, manual and automatic - manual and automatic differential lock - front axle suspension
AM50 unit	AgCommand™

Cab and fittings	
Type of cab suspension available	Fixed Mechanical, 2 points at rear
Type of rear-view mirror control available	Manual
Type of air conditioning control available	Manual
Type and brand of air conditioning compressor	SANDEN with axial pistons
Compressor displacement	154.9 cm ³ /rev.
Refrigerant	R134a
Noise level in cab with doors closed	71 DBA
Roof type	Standard

2.3 Model MT465D AutoPower VI

Engine	
Brand	AGCO Power
Type	49 AWI
Nominal power (ISO TR14396) at 2200 rpm	115 hp (85 kW)
Maximum power (ISO TR14396) at 2000 rpm	125 hp (92 kW)
Maximum torque (ISO TR14396)	648 Nm (478 lbf ft)
Idle speed, hand brake engaged and/or Power Direction lever in neutral (PTO disengaged)	750 rpm
Normal idle speed	850 rpm
Maximum speed	2260 rpm
Engine weight	430 kg (948 lb)
Number of cylinders	4
Engine displacement in litres	4.9
Piston travel	134 mm (5.3 in)
Piston diameter	108 mm (4.3 in)
Compression ratio	17.8
Injection pump brand	Bosch
Injection pump type	Common rail CP4.1
Firing order	1-2-4-3
Maximum pressure in the high-pressure system	1600 bar (23206 psi)
Injector brand	Bosch
Injector type	CRIN 3
Charge pump type	Manual
Fuel prefilter filtration capacity	10 µ
Main fuel filter filtration capacity	5 µ
Low-pressure system pressure at minimum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Low-pressure system pressure at maximum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Recommended oil:	API CJ4 / ACEA E9
Maximum operating tilt (precautions)	20° roll 25° pitch
Lubrication system	Gear pump at the bottom of the timing
Oil cooling system	Oil/water heat exchanger
Oil pressure at minimum speed	1,5 bar (22 psi)
Oil pressure at maximum speed	2,5 bar (36 psi) at 5 bar (73 psi) depending on the temperature
Relief valve adjustment pressure	5 bar (73 psi) (spring pressure)
Air suction type	Turbocharger with air/air intercooler
Air preheating type	Grid heater with relay controlled by the ECU
Number of valves	16 (4 per cylinder)
Valve clearance value	0,35 mm (0.01 in) (inlet and exhaust)
Engine cooling system	Coolant
Fan type	Viscostatic
Thermostat begins to open at	83 °C (181 °F)
Liquid temperature from - to	-35 °C (-31 °F) to 106 °C (223 °F)
Air compressor brand for the brake system	Knorr Bremse

Engine	
Type of compressor	Pistons
Pressure range:	6,5 bar (94 psi) to 8 bar (116 psi)
Type and brand of air conditioning compressor	SD7H15 - Sanden with axial pistons
Air conditioning compressor displacement (cm ³)	154.9
Refrigerant	R134a
Block preheater	110 or 220 volts
Fuel preheater	Not available
Urea preheater	Coolant (tank) Electric (supply module and urea lines)
Exhaust fumes recirculation system	DOC (diesel oxidation catalyst) + SCR systems (selective catalytic reduction)
DOC (diesel oxidation catalyst) system	DOC (diesel oxidation catalyst) with metal substrate (exhaust fumes oxidation catalyser)
SCR system (DEF injection)	SCR with 1 ceramic substrate in silencer (exhaust fumes treatment)
Safety system	NOx sensors at exhaust inlet and outlet
Device brand	Bosch Denox 2.2
Type of control	Engine controller EEM4
Tank strainer filtration capacity	70 µm
Main filter filtration capacity	20 µm
Filtration capacity of pump module inlet connector	100 µm
Urea solidification temperature	-11 °C (12 °F)
Oil vapour recirculation system	Closed system breather (CCV)
Belt: air conditioning compressor/left-hand alternator/air compressor (2 dimensions: with or without air compressor)	Poly V 6 rib belt
Belt: fan/right-hand alternator/air compressor (2 dimensions: a different fan pulley is used depending on the power)	Poly V 10 rib belt

Rear axle transmission	
Gearbox type	GBA25
Transmission type	AutoPower VI
Number of ratios	6
Number of ranges	4
Number of gears	24/24
Creeper gears	4/1
Number of gears with creeper gears	36/36
Super creeper gears	14, 1/1
Number of gears with super creeper gears	48/48
Maximum speed	40 km/h (25 mile/h) or 50 km/h (31 mile/h) ⁽¹⁾
Rear axle type	GPA22+
Number of pinion/ring gear teeth	8/39
Rear axle ratio (crownwheel and pinion)	27.161
4WD ratio	0.830
Final drive type	Heavy Duty +
Final drive reduction ratio	(53+13)/13

Rear axle transmission	
Maximum 4WD clutch torque	206 daNm (1519 lbf ft)
Number of 4WD discs	6
Main brake type	Disc
Number of discs	1 per side
Braking pressure	-
Parking brake type	Hand brake
Trailer brake type	Hydraulic and/or pneumatic with built-in antifreeze pump
Pneumatic trailer braking pressure	6,5 bar (94 psi) to 8 bar (116 psi)
Hydraulic trailer braking pressure	0 to 150 bar (2176 psi)
Maximum operating tilt - pitch (front/rear)	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Maximum operating tilt - roll (right/left)	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Maximum operating tilt - combined	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Transmission preheater	110 V and 220 V accessory kits
Total loaded weight supported by rear axle - 40 km/h (25 mile/h) or 50 km/h (31 mile/h) ¹⁾	7600 kg (16755 lb)

1. depending on the market or legislation

Front axle	
Front axle brand	DANA
Axle type	Fixed or suspended
Supplier reference - fixed front axle	735/528
Supplier reference - suspended front axle	735/614
Rotational direction	Anti-clockwise
Fixed front axle weight	347 kg (765 lb)
Suspended front axle weight	587 kg (1294 lb)
Total loaded weight supported by front axle (maximum load on road)	6000 kg (13228 lb)
Recommended oil type (beam and final drive)	SAE85W90 (API GL4-MIL L-2105B)
Total ratio for fixed front axle	15.500
Total ratio for suspended front axle	15.500
Number of teeth on final drive	70/38
Ratio for fixed axle final drive	6
Ratio for suspended axle final drive	6
Number of fixed axle pinion/ring gear teeth	12/31
Number of suspended axle pinion/ring gear teeth	12/31
Differential type	Multidisc
Number of differential discs	12
Maximum steering angle	55°
Oscillation angle	± 9°
Type of oscillation stop	Mechanical
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in)
Steering ram stroke	2 x 129 mm (5.1 in)
Suspension type	Hydraulics

Front axle	
Suspension ram diameter	65 mm (2.6 in) x 60 mm (2.4 in)
Suspension ram stroke	97 mm (3.8 in)
Hydraulic control unit brand	Husco
Hydraulic control unit nominal pressure	190 bar (2756 psi)
Number of accumulators	2
Accumulator pressure	Left 0,5 l (0.1 gal (US)) = 10 bar (145 psi) Right 0,75 l (0.2 gal (US)) = 50 bar (725 psi)
Suspension sensor type	Elobau angular potentiometer
Steering sensor type	Elen angular potentiometer
Brake type	Combined with the rear brake
Factor K	1.325

Electrohydraulic	
System type	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) Open Centre 110 l/min (29.1 gal/min (US)) Load Sensing Closed Centre
Flow rate	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) (Open Centre) 110 l/min (29.1 gal/min (US)) (Closed Centre Load Sensing)
High-pressure pump type	Bosch-Rexroth gear pump(s) (Open Centre) Bosch-Rexroth variable displacement pump (Closed Centre Load Sensing)
High-pressure pump displacement	19 cm ³ (57 l/min (15.1 gal/min (US)) Open Centre) 19 cm ³ + 14 cm ³ (100 l/min (26.4 gal/min (US)) Open Centre) 45 cm ³ (Closed Centre Load Sensing)
High-pressure pump rotational speed	3116 rpm - 2200 rpm engine speed
High-pressure pump maximum flow rate	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) (Open Centre) 110 l/min (29.1 gal/min (US)) (Closed Centre Load Sensing)
High-pressure pump maximum pressure	200 bar (2901 psi)
Maximum quantity of oil to add for heavy implements	10 l (2.6 gal (US))
Maximum exportable oil quantity (without adding oil)	32 l (8.5 gal (US))
Maximum exportable oil quantity (adding oil)	42 l (11.1 gal (US))
Charge pump type	Suction (Open Centre) 71 cm ³ gear pump (110 l/min (29.1 gal/min (US)) Closed Centre Load Sensing)
Main relief valve adjustment pressure	195 bar (2828 psi) ± 5 bar (73 psi) (Open Centre) 200 bar (2901 psi) ± 5 bar (73 psi) (Closed Centre Load Sensing)
Number of spool valves (maximum)	4
Number of front "push-pull" connectors (maximum)	4
Number of rear "push-pull" connectors (maximum)	8

Electrohydraulic	
Maximum flow rate per spool valve	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) (Open Centre) 110 l/min (29.1 gal/min (US)) (Closed Centre Load Sensing)
Spool valve control type	Mechanical Electrohydraulic
Recommended oil:	According to MF CMS M 1145 specification

Steering	
Steering type	Hydrostatic
Type of control	Steering wheel
Steering unit displacement	160 cm ³
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in) 72 mm (2.8 in) x 38 mm (1.5 in)
Steering ram stroke	2 x 129 mm (5.1 in)
Working pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Pressure relief valve adjustment pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Shock valve adjustment pressure	225 bar (3263 psi) - 245 bar (3553 psi)
Oil recommended for steering	According to MF CMS M1145 specification

Linkage	
Rear lift ram diameter	75 mm (3.0 in)
Rear linkage travel	263,5 mm (10.4 in)
Maximum lifting capacity at ball joints (rear)	CAT 2 = 6000 kg (13228 lb) CAT 3 = 6100 kg (13448 lb)
Operating pressure (rear)	180 bar (2611 psi)
3-point linkage category (rear)	CAT 2 or CAT 3
Front lift ram diameter	80 mm (3.2 in)
Front linkage travel	684 mm (26.9 in)
Maximum lifting capacity at ball joints (front)	4392 kg (9683 lb)
Operating pressure (front)	190 bar (2756 psi)
3-point linkage category (front)	CAT 2

Rear power take-off (PTO)	
Number of selections possible for rear PTO	540/1000 540/540E/1000/1000E
Maximum permissible power 540/540E in 1"3/8 (6 and 21 splines)	540 = 100 kW 540E = 55 kW
Maximum permissible power 540/540E in 1"3/4 (20 splines)	540 = 110 kW 540E = 55 kW
Maximum permissible power 1000/1000E in 1"3/8 (6 and 21 splines)	1000 = 100 kW 1000E = 55 kW
Maximum permissible power 1000/1000E in 1"3/4 (20 splines)	1000 = 127 kW 1000E = 55 kW
Engine speed if PTO 540	1980 rpm
Engine speed if PTO 540E	1532 rpm
Engine speed if PTO 1000	2030 rpm
Engine speed if PTO 1000E	1572 rpm

Rear power take-off (PTO)	
Rotational direction	Clockwise
Clutch type	Multidisc hydraulic
Number of clutch discs	5
Control pressure	21 bar (305 psi)
Splined shaft type	6 or 21 in 1"3/8 or 20 in 1"3/4

Front power take-off	
Number of selections possible for front PTO	1000 rpm
Maximum permissible power - clockwise	136 kW
Maximum permissible power - anti-clockwise	150 kW
Maximum permissible torque - clockwise	955 Nm (704 lbf ft)
Maximum permissible torque - anti-clockwise	1054 Nm (777 lbf ft)
Rotational direction	2 directions of rotation: Clockwise or anti-clockwise
Engine speed if PTO 1000	1920 rpm
Ratio	1.92
Clutch type	Multidisc hydraulic
Splined shaft type	6 or 21 in 1"3/8

Electric	
Battery brand	TAB
Battery specifications (1 battery)	12 V 105 A/H
Maximum current at start-up (IEC standard)	420 A
Starter type	12 V
Starter power	3.2 KW
Alternator type	1 x 175 A or 2 x 120 A
Current available on ISOBUS connector	50 A
Hazard warning light unit	HELLA
Interior light, left-hand door	2 x 5 W
Roof light	-
Type of bulb for side light indicators on hand rail	12 V 21 W / 12 V 10 W
Type of bulb for brake lights, side lights on fenders	12 V 21 W / 12 V 5 W
Type of bulb for main beams on lighting bar at front of bonnet	H4 - 12 V 60/55 W
Type of bulb for dipped beam lights and side lights on lighting bar at front of bonnet	H7 - 12 V 55 W + T4 - 12 V 4 W
Type of bulb for main beams on hand rail	H4 - 12 V 60/55 W
Type of bulb for main beams on hand rail, low position	H3 - 12 V 55 W
Type of bulb for work lights on hand rail	H3 - 12 V 55 W
Type of bulb for work lights on roof	H3 - 12 V 55 W
Type of bulb for work lights on step	-
Type of bulb for number plate lights on roof	H3 - 12 V 55 W
Type of bulb for reversing lights	12 V 21 W
Type of bulb for rotary beacon	H1 - 12 V 55 W

Electronics	
Function of each controller	
DCC3	Instrument panel
CAN levers and armrest	<p>On tractors with multifunction armrest, controls for:</p> <ul style="list-style-type: none"> - transmission (ranges, reverse shuttle, SV1/SV2, PTO) - linkage - hydraulic - One Touch - Engine memory A - ...
AUTOTRONIC 5 DC	<p>On tractors with multifunction armrest, 4 Autotronic 5 DC:</p> <ul style="list-style-type: none"> - 1 for linkage/auxiliary hydraulic spool valves - 2 for transmission - 1 TECU for VIN code/suspended front axle/suspended cab <p>On tractors without multifunction armrest, 4 Autotronic 5 DC:</p> <ul style="list-style-type: none"> - 1 for linkage - 2 for transmission - 1 TECU (without VIN code) suspended front axle
SB23 valves	<p>On tractors with multifunction armrest:</p> <ul style="list-style-type: none"> - Electrohydraulic spool valves
Lights module	<p>On tractors with multifunction armrest:</p> <ul style="list-style-type: none"> - User interface for lights <p>On tractors without multifunction armrest:</p> <ul style="list-style-type: none"> - Linkage/rear electrohydraulic power take-off/user lights interface
EEM4 (ECM Tier 4 AGCO Power)	Engine
NOx ECU	2 NOx ECU: converters of NOx sensor signals to EEM4 via CAN
Danfoss Orbitrol valve	Orbitrol for the Auto-Guide™ function (option)
TopDock aerial	Satellite signal receiver for the Auto-Guide™ function (option)
TMC Display	<p>On tractors with multifunction armrest:</p> <ul style="list-style-type: none"> - Onboard computer
Air conditioning module	<ul style="list-style-type: none"> - Manual - Automatic

Electronics	
CAN switches key pad	On tractors with multifunction armrest, controls for: <ul style="list-style-type: none"> - main lighting - 4WD front axle, manual and automatic - manual and automatic differential lock - front axle suspension - cab suspension - Auto-Guide™ - TopDock aerial - Tru Trak quick steering - headlights on hand rail
LIN switches key pad	On tractors without multifunction armrest, controls for: <ul style="list-style-type: none"> - main lighting - 4WD front axle, manual and automatic - manual and automatic differential lock - front axle suspension
AM50 unit	AgCommand™

Cab and fittings	
Type of cab suspension available	Fixed Mechanical, 2 points at rear Hydraulic semi-active, 2 points at rear (OptiRide Plus)
Type of rear-view mirror control available	Manual or electric
Type of air conditioning control available	Manual or automatic
Type and brand of air conditioning compressor	SANDEN with axial pistons
Compressor displacement	154.9 cm ³ /rev.
Refrigerant	R134a
Noise level in cab with doors closed	71 DBA
Roof type	Standard

2.4 Model MT475D AutoPower VI

Engine	
Brand	AGCO Power
Type	49 AWI
Nominal power (ISO TR14396) at 2200 rpm	130 hp (96 kW)
Maximum power (ISO TR14396) at 2000 rpm	140 hp (103 kW)
Maximum torque (ISO TR14396)	691 Nm (510 lbf ft)
Idle speed, hand brake engaged and/or Power Direction lever in neutral (PTO disengaged)	750 rpm
Normal idle speed	850 rpm
Maximum speed	2260 rpm
Engine weight	430 kg (948 lb)
Number of cylinders	4
Engine displacement in litres	4.9
Piston travel	134 mm (5.3 in)
Piston diameter	108 mm (4.3 in)
Compression ratio	17.8
Injection pump brand	Bosch
Injection pump type	Common rail CP4.1
Firing order	1-2-4-3
Maximum pressure in the high-pressure system	1600 bar (23206 psi)
Injector brand	Bosch
Injector type	CRIN 3
Charge pump type	Manual
Fuel prefilter filtration capacity	10 µ
Main fuel filter filtration capacity	5 µ
Low-pressure system pressure at minimum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Low-pressure system pressure at maximum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Recommended oil:	API CJ4 / ACEA E9
Maximum operating tilt (precautions)	20° roll 25° pitch
Lubrication system	Gear pump at the bottom of the timing
Oil cooling system	Oil/water heat exchanger
Oil pressure at minimum speed	1,5 bar (22 psi)
Oil pressure at maximum speed	2,5 bar (36 psi) at 5 bar (73 psi) depending on the temperature
Relief valve adjustment pressure	5 bar (73 psi) (spring pressure)
Air suction type	Turbocharger with air/air intercooler
Air preheating type	Grid heater with relay controlled by the ECU
Number of valves	16 (4 per cylinder)
Valve clearance value	0,35 mm (0.01 in) (inlet and exhaust)
Engine cooling system	Coolant
Fan type	Viscostatic
Thermostat begins to open at	83 °C (181 °F)
Liquid temperature from - to	-35 °C (-31 °F) to 106 °C (223 °F)
Air compressor brand for the brake system	Knorr Bremse

Engine	
Type of compressor	Pistons
Pressure range:	6,5 bar (94 psi) to 8 bar (116 psi)
Type and brand of air conditioning compressor	SD7H15 - Sanden with axial pistons
Air conditioning compressor displacement (cm ³)	154.9
Refrigerant	R134a
Block preheater	110 or 220 volts
Fuel preheater	Not available
Urea preheater	Coolant (tank) Electric (supply module and urea lines)
Exhaust fumes recirculation system	DOC (diesel oxidation catalyst) + SCR systems (selective catalytic reduction)
DOC (diesel oxidation catalyst) system	DOC (diesel oxidation catalyst) with metal substrate (exhaust fumes oxidation catalyser)
SCR system (DEF injection)	SCR with 1 ceramic substrate in silencer (exhaust fumes treatment)
Safety system	NOx sensors at exhaust inlet and outlet
Device brand	Bosch Denox 2.2
Type of control	Engine controller EEM4
Tank strainer filtration capacity	70 µm
Main filter filtration capacity	20 µm
Filtration capacity of pump module inlet connector	100 µm
Urea solidification temperature	-11 °C (12 °F)
Oil vapour recirculation system	Closed system breather (CCV)
Belt: air conditioning compressor/left-hand alternator/air compressor (2 dimensions: with or without air compressor)	Poly V 6 rib belt
Belt: fan/right-hand alternator/air compressor (2 dimensions: a different fan pulley is used depending on the power)	Poly V 10 rib belt

Rear axle transmission	
Gearbox type	GBA25
Transmission type	AutoPower VI
Number of ratios	6
Number of ranges	4
Number of gears	24/24
Creeper gears	4/1
Number of gears with creeper gears	36/36
Super creeper gears	14, 1/1
Number of gears with super creeper gears	48/48
Maximum speed	40 km/h (25 mile/h) or 50 km/h (31 mile/h) ⁽¹⁾
Rear axle type	GPA22+
Number of pinion/ring gear teeth	8/39
Rear axle ratio (crownwheel and pinion)	27.161
4WD ratio	0.830
Final drive type	Heavy Duty +
Final drive reduction ratio	(53+13)/13

Rear axle transmission	
Maximum 4WD clutch torque	206 daNm (1519 lbf ft)
Number of 4WD discs	6
Main brake type	Disc
Number of discs	1 per side
Braking pressure	-
Parking brake type	Hand brake
Trailer brake type	Hydraulic and/or pneumatic with built-in antifreeze pump
Pneumatic trailer braking pressure	6,5 bar (94 psi) to 8 bar (116 psi)
Hydraulic trailer braking pressure	0 to 150 bar (2176 psi)
Maximum operating tilt - pitch (front/rear)	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Maximum operating tilt - roll (right/left)	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Maximum operating tilt - combined	15° (> 15 km/h (9 mile/h)) 22° (< or = 15 km/h (9 mile/h))
Transmission preheater	110 V and 220 V accessory kits
Total loaded weight supported by rear axle - 40 km/h (25 mile/h) or 50 km/h (31 mile/h) ¹	7600 kg (16755 lb)

1. depending on the market or legislation

Front axle	
Front axle brand	DANA
Axle type	Fixed or suspended
Supplier reference - fixed front axle	735/528
Supplier reference - suspended front axle	735/614
Rotational direction	Anti-clockwise
Fixed front axle weight	347 kg (765 lb)
Suspended front axle weight	587 kg (1294 lb)
Total loaded weight supported by front axle (maximum load on road)	6000 kg (13228 lb)
Recommended oil type (beam and final drive)	SAE85W90 (API GL4-MIL L-2105B)
Total ratio for fixed front axle	15.500
Total ratio for suspended front axle	15.500
Number of teeth on final drive	70/38
Ratio for fixed axle final drive	6
Ratio for suspended axle final drive	6
Number of fixed axle pinion/ring gear teeth	12/31
Number of suspended axle pinion/ring gear teeth	12/31
Differential type	Multidisc
Number of differential discs	12
Maximum steering angle	55°
Oscillation angle	± 9°
Type of oscillation stop	Mechanical
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in)
Steering ram stroke	2 x 129 mm (5.1 in)
Suspension type	Hydraulics

Front axle	
Suspension ram diameter	65 mm (2.6 in) x 60 mm (2.4 in)
Suspension ram stroke	97 mm (3.8 in)
Hydraulic control unit brand	Husco
Hydraulic control unit nominal pressure	190 bar (2756 psi)
Number of accumulators	2
Accumulator pressure	Left 0,5 l (0.1 gal (US)) = 10 bar (145 psi) Right 0,75 l (0.2 gal (US)) = 50 bar (725 psi)
Suspension sensor type	Elobau angular potentiometer
Steering sensor type	Elen angular potentiometer
Brake type	Combined with the rear brake
Factor K	1.325

Electrohydraulic	
System type	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) Open Centre 110 l/min (29.1 gal/min (US)) Load Sensing Closed Centre
Flow rate	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) (Open Centre) 110 l/min (29.1 gal/min (US)) (Closed Centre Load Sensing)
High-pressure pump type	Bosch-Rexroth gear pump(s) (Open Centre) Bosch-Rexroth variable displacement pump (Closed Centre Load Sensing)
High-pressure pump displacement	19 cm ³ (57 l/min (15.1 gal/min (US)) Open Centre) 19 cm ³ + 14 cm ³ (100 l/min (26.4 gal/min (US)) Open Centre) 45 cm ³ (Closed Centre Load Sensing)
High-pressure pump rotational speed	3116 rpm - 2200 rpm engine speed
High-pressure pump maximum flow rate	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) (Open Centre) 110 l/min (29.1 gal/min (US)) (Closed Centre Load Sensing)
High-pressure pump maximum pressure	200 bar (2901 psi)
Maximum quantity of oil to add for heavy implements	10 l (2.6 gal (US))
Maximum exportable oil quantity (without adding oil)	32 l (8.5 gal (US))
Maximum exportable oil quantity (adding oil)	42 l (11.1 gal (US))
Charge pump type	Suction (Open Centre) 71 cm ³ gear pump (110 l/min (29.1 gal/min (US)) Closed Centre Load Sensing)
Main relief valve adjustment pressure	195 bar (2828 psi) ± 5 bar (73 psi) (Open Centre) 200 bar (2901 psi) ± 5 bar (73 psi) (Closed Centre Load Sensing)
Number of spool valves (maximum)	4
Number of front "push-pull" connectors (maximum)	4
Number of rear "push-pull" connectors (maximum)	8

Electrohydraulic	
Maximum flow rate per spool valve	57 l/min (15.1 gal/min (US)) or 100 l/min (26.4 gal/min (US)) (Open Centre) 110 l/min (29.1 gal/min (US)) (Closed Centre Load Sensing)
Spool valve control type	Mechanical Electrohydraulic
Recommended oil:	According to MF CMS M 1145 specification

Steering	
Steering type	Hydrostatic
Type of control	Steering wheel
Steering unit displacement	160 cm ³
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in) 72 mm (2.8 in) x 38 mm (1.5 in)
Steering ram stroke	2 x 129 mm (5.1 in)
Working pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Pressure relief valve adjustment pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Shock valve adjustment pressure	225 bar (3263 psi) - 245 bar (3553 psi)
Oil recommended for steering	According to MF CMS M1145 specification

Linkage	
Rear lift ram diameter	75 mm (3.0 in)
Rear linkage travel	263,5 mm (10.4 in)
Maximum lifting capacity at ball joints (rear)	CAT 2 = 6000 kg (13228 lb) CAT 3 = 6100 kg (13448 lb)
Operating pressure (rear)	180 bar (2611 psi)
3-point linkage category (rear)	CAT 2 or CAT 3
Front lift ram diameter	80 mm (3.2 in)
Front linkage travel	684 mm (26.9 in)
Maximum lifting capacity at ball joints (front)	4392 kg (9683 lb)
Operating pressure (front)	190 bar (2756 psi)
3-point linkage category (front)	CAT 2

Rear power take-off (PTO)	
Number of selections possible for rear PTO	540/1000 540/540E/1000/1000E
Maximum permissible power 540/540E in 1"3/8 (6 and 21 splines)	540 = 100 kW 540E = 55 kW
Maximum permissible power 540/540E in 1"3/4 (20 splines)	540 = 110 kW 540E = 55 kW
Maximum permissible power 1000/1000E in 1"3/8 (6 and 21 splines)	1000 = 100 kW 1000E = 55 kW
Maximum permissible power 1000/1000E in 1"3/4 (20 splines)	1000 = 127 kW 1000E = 55 kW
Engine speed if PTO 540	1980 rpm
Engine speed if PTO 540E	1532 rpm
Engine speed if PTO 1000	2030 rpm
Engine speed if PTO 1000E	1572 rpm

Rear power take-off (PTO)	
Rotational direction	Clockwise
Clutch type	Multidisc hydraulic
Number of clutch discs	5
Control pressure	21 bar (305 psi)
Splined shaft type	6 or 21 in 1"3/8 or 20 in 1"3/4

Front power take-off	
Number of selections possible for front PTO	1000 rpm
Maximum permissible power - clockwise	136 kW
Maximum permissible power - anti-clockwise	150 kW
Maximum permissible torque - clockwise	955 Nm (704 lbf ft)
Maximum permissible torque - anti-clockwise	1054 Nm (777 lbf ft)
Rotational direction	2 directions of rotation: Clockwise or anti-clockwise
Engine speed if PTO 1000	1920 rpm
Ratio	1.92
Clutch type	Multidisc hydraulic
Splined shaft type	6 or 21 in 1"3/8

Electric	
Battery brand	TAB
Battery specifications (1 battery)	12 V 105 A/H
Maximum current at start-up (IEC standard)	420 A
Starter type	12 V
Starter power	3.2 KW
Alternator type	1 x 175 A or 2 x 120 A
Current available on ISOBUS connector	50 A
Hazard warning light unit	HELLA
Interior light, left-hand door	2 x 5 W
Roof light	-
Type of bulb for side light indicators on hand rail	12 V 21 W / 12 V 10 W
Type of bulb for brake lights, side lights on fenders	12 V 21 W / 12 V 5 W
Type of bulb for main beams on lighting bar at front of bonnet	H4 - 12 V 60/55 W
Type of bulb for dipped beam lights and side lights on lighting bar at front of bonnet	H7 - 12 V 55 W + T4 - 12 V 4 W
Type of bulb for main beams on hand rail	H4 - 12 V 60/55 W
Type of bulb for main beams on hand rail, low position	H3 - 12 V 55 W
Type of bulb for work lights on hand rail	H3 - 12 V 55 W
Type of bulb for work lights on roof	H3 - 12 V 55 W
Type of bulb for work lights on step	-
Type of bulb for number plate lights on roof	H3 - 12 V 55 W
Type of bulb for reversing lights	12 V 21 W
Type of bulb for rotary beacon	H1 - 12 V 55 W

Electronics	
Function of each controller	
DCC3	Instrument panel
CAN levers and armrest	On tractors with multifunction armrest, controls for: <ul style="list-style-type: none"> - transmission (ranges, reverse shuttle, SV1/SV2, PTO) - linkage - hydraulic - One Touch - Engine memory A - ...
AUTOTRONIC 5 DC	On tractors with multifunction armrest, 4 Autotronic 5 DC: <ul style="list-style-type: none"> - 1 for linkage/auxiliary hydraulic spool valves - 2 for transmission - 1 TECU for VIN code/suspended front axle/suspended cab On tractors without multifunction armrest, 4 Autotronic 5 DC: <ul style="list-style-type: none"> - 1 for linkage - 2 for transmission - 1 TECU (without VIN code) suspended front axle
SB23 valves	On tractors with multifunction armrest: <ul style="list-style-type: none"> - Electrohydraulic spool valves
Lights module	On tractors with multifunction armrest: <ul style="list-style-type: none"> - User interface for lights On tractors without multifunction armrest: <ul style="list-style-type: none"> - Linkage/rear electrohydraulic power take-off/user lights interface
EEM4 (ECM Tier 4 AGCO Power)	Engine
NOx ECU	2 NOx ECU: converters of NOx sensor signals to EEM4 via CAN
Danfoss Orbitrol valve	Orbitrol for the Auto-Guide™ function (option)
TopDock aerial	Satellite signal receiver for the Auto-Guide™ function (option)
TMC Display	On tractors with multifunction armrest: <ul style="list-style-type: none"> - Onboard computer
Air conditioning module	<ul style="list-style-type: none"> - Manual - Automatic

Electronics	
CAN switches key pad	On tractors with multifunction armrest, controls for: <ul style="list-style-type: none"> - main lighting - 4WD front axle, manual and automatic - manual and automatic differential lock - front axle suspension - cab suspension - Auto-Guide™ - TopDock aerial - Tru Trak quick steering - headlights on hand rail
LIN switches key pad	On tractors without multifunction armrest, controls for: <ul style="list-style-type: none"> - main lighting - 4WD front axle, manual and automatic - manual and automatic differential lock - front axle suspension
AM50 unit	AgCommand™

Cab and fittings	
Type of cab suspension available	Fixed Mechanical, 2 points at rear Hydraulic semi-active, 2 points at rear (OptiRide Plus)
Type of rear-view mirror control available	Manual or electric
Type of air conditioning control available	Manual or automatic
Type and brand of air conditioning compressor	SANDEN with axial pistons
Compressor displacement	154.9 cm ³ /rev.
Refrigerant	R134a
Noise level in cab with doors closed	71 DBA
Roof type	Standard

2.5 Model MT475D TechStar CVT

Engine	
Brand	AGCO Power
Type	49 AWI
Nominal power (ISO TR14396) at 2200 rpm	130 hp (96 kW)
Maximum power (ISO TR14396) at 2000 rpm	140 hp (103 kW)
Maximum torque (ISO TR14396)	645 Nm (476 lbf ft)
Idle speed, hand brake engaged and/or Power Direction lever in neutral (PTO disengaged)	750 rpm
Normal idle speed	850 rpm
Maximum speed	2260 rpm
Engine weight	430 kg (948 lb)
Number of cylinders	4
Engine displacement in litres	4.9
Piston travel	134 mm (5.3 in)
Piston diameter	108 mm (4.3 in)
Compression ratio	17.8
Injection pump brand	Bosch
Injection pump type	Common rail CP4.1
Firing order	1-2-4-3
Maximum pressure in the high-pressure system	1600 bar (23206 psi)
Injector brand	Bosch
Injector type	CRIN 3
Charge pump type	Manual
Fuel prefilter filtration capacity	10 μ
Main fuel filter filtration capacity	5 μ
Low-pressure system pressure at minimum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Low-pressure system pressure at maximum speed	0,5 bar (7 psi) - 8,5 bar (123 psi)
Recommended oil:	API CJ4 / ACEA E9
Maximum operating tilt (precautions)	20° roll 25° pitch
Lubrication system	Gear pump at the bottom of the timing
Oil cooling system	Oil/water heat exchanger
Oil pressure at minimum speed	1,5 bar (22 psi)
Oil pressure at maximum speed	2,5 bar (36 psi) at 5 bar (73 psi) depending on the temperature
Relief valve adjustment pressure	5 bar (73 psi) (spring pressure)
Air suction type	Turbocharger with air/air intercooler
Air preheating type	Grid heater with relay controlled by the ECU
Number of valves	16 (4 per cylinder)
Valve clearance value	0,35 mm (0.01 in) (inlet and exhaust)
Engine cooling system	Coolant
Fan type	Viscostatic
Thermostat begins to open at	83 °C (181 °F)
Liquid temperature from - to	-35 °C (-31 °F) to 106 °C (223 °F)
Air compressor brand for the brake system	Knorr Bremse

Engine	
Type of compressor	Pistons
Pressure range:	6,5 bar (94 psi) to 8 bar (116 psi)
Type and brand of air conditioning compressor	SD7H15 - Sanden with axial pistons
Air conditioning compressor displacement (cm ³)	154.9
Refrigerant	R134a
Block preheater	110 or 220 volts
Fuel preheater	Not available
Urea preheater	Coolant (tank) Electric (supply module and urea lines)
Exhaust fumes recirculation system	DOC (diesel oxidation catalyst) + SCR systems (selective catalytic reduction)
DOC (diesel oxidation catalyst) system	DOC (diesel oxidation catalyst) with metal substrate (exhaust fumes oxidation catalyser)
SCR system (DEF injection)	SCR with 1 ceramic substrate in silencer (exhaust fumes treatment)
Safety system	NOx sensors at exhaust inlet and outlet
Device brand	Bosch Denox 2.2
Type of control	Engine controller EEM4
Tank strainer filtration capacity	70 µm
Main filter filtration capacity	20 µm
Filtration capacity of pump module inlet connector	100 µm
Urea solidification temperature	-11 °C (12 °F)
Oil vapour recirculation system	Closed system breather (CCV)
Belt: air conditioning compressor/left-hand alternator/air compressor (2 dimensions: with or without air compressor)	Poly V 6 rib belt
Belt: fan/right-hand alternator/air compressor (2 dimensions: a different fan pulley is used depending on the power)	Poly V 10 rib belt

Rear axle transmission	
Gearbox type	ML130
Transmission type	Continuous variation
Number of ratios	-
Number of ranges	2 ranges: high speed range (Hare) and low speed range (Tortoise)
Number of gears	-
Creeper gears	-
Number of gears with creeper gears	-
Super creeper gears	-
Number of gears with super creeper gears	-
Maximum speed	40 km/h (25 mile/h) or 50 km/h (31 mile/h) ⁽¹⁾
Rear axle type	HA130
Number of pinion/ring gear teeth	11/46
Rear axle ratio (crownwheel and pinion)	34.291
4WD ratio	0.536
Final drive type	HA130

Rear axle transmission	
Final drive reduction ratio	(108+15)/15
Maximum 4WD clutch torque	300 daNm (2213 lbf ft)
Number of 4WD discs	7
Main brake type	Disc
Number of discs	5 per side + 5 in universal joint brake
Braking pressure	-
Parking brake type	Hand brake
Trailer brake type	Hydraulic and/or pneumatic with built-in antifreeze pump
Pneumatic trailer braking pressure	6,5 bar (94 psi) to 8 bar (116 psi)
Hydraulic trailer braking pressure	0 to 150 bar (2176 psi)
Maximum operating tilt - pitch (front/rear)	25°
Maximum operating tilt - roll (right/left)	25°
Maximum operating tilt - combined	17°
Transmission preheater	110 V and 240 V accessory kits
Total loaded weight supported by rear axle - 40 km/h (25 mile/h) or 50 km/h (31 mile/h) ⁽¹⁾	9000 kg (19841 lb)

1. depending on the market or legislation

Front axle	
Front axle brand	DANA
Axle type	Fixed or suspended
Supplier reference - fixed front axle	735/529
Supplier reference - suspended front axle	735/615
Rotational direction	Anti-clockwise
Fixed front axle weight	347 kg (765 lb)
Suspended front axle weight	587 kg (1294 lb)
Total loaded weight supported by front axle (maximum load on road)	6000 kg (13228 lb)
Recommended oil type (beam and final drive)	SAE85W90 (API GL4-MIL L-2105B)
Total ratio for fixed front axle	15.500
Total ratio for suspended front axle	15.500
Number of teeth on final drive	70/38
Ratio for fixed axle final drive	6
Ratio for suspended axle final drive	6
Number of fixed axle pinion/ring gear teeth	12/31
Number of suspended axle pinion/ring gear teeth	12/31
Differential type	Multidisc
Number of differential discs	12
Maximum steering angle	55°
Oscillation angle	± 9°
Type of oscillation stop	Mechanical
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in)
Steering ram stroke	2 x 129 mm (5.1 in)
Suspension type	Hydraulics
Suspension ram diameter	65 mm (2.6 in) x 60 mm (2.4 in)

Front axle	
Suspension ram stroke	97 mm (3.8 in)
Hydraulic control unit brand	Husco
Hydraulic control unit nominal pressure	190 bar (2756 psi)
Number of accumulators	2
Accumulator pressure	Left 0,5 l (0.1 gal (US)) = 10 bar (145 psi) Right 0,75 l (0.2 gal (US)) = 50 bar (725 psi)
Suspension sensor type	Elobau angular potentiometer
Steering sensor type	Elen angular potentiometer
Brake type	Combined with the rear brake
Factor K	1.325

Electrohydraulic	
System type	Closed Centre Load Sensing (CCLS) 110 l/min (29.1 gal/min (US))
Flow rate	110 l/min (29.1 gal/min (US))
High-pressure pump type	Bosch Rexroth variable displacement pump
High-pressure pump displacement	63 cm ³
High-pressure pump rotational speed	2560 rpm - 2200 rpm engine speed
High-pressure pump maximum flow rate	110 l/min (30.9 gal/min (US))
High-pressure pump maximum pressure	200 bar (2901 psi)
Maximum quantity of oil to add for heavy implements	10 l (2.6 gal (US))
Maximum exportable oil quantity (without adding oil)	40 l (10.6 gal (US))
Maximum exportable oil quantity (adding oil)	40 l (10.6 gal (US))
Charge pump type	Suction
Main relief valve adjustment pressure	200 bar (2901 psi) ± 5 bar (73 psi)
Number of spool valves (maximum)	4
Number of front "push-pull" connectors (maximum)	4
Number of rear "push-pull" connectors (maximum)	8
Maximum flow rate per spool valve	110 l/min (29.1 gal/min (US))
Spool valve control type	Electrohydraulic
Recommended oil:	According to MF CMS M 1145 specification

Steering	
Steering type	Hydrostatic
Type of control	Steering wheel
Steering unit displacement	160 cm ³
Steering ram diameter	68 mm (2.7 in) x 32 mm (1.3 in) 72 mm (2.8 in) x 38 mm (1.5 in)
Steering ram stroke	2 x 129 mm (5.1 in)
Working pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Pressure relief valve adjustment pressure	170 bar (2466 psi) - 175 bar (2538 psi)
Shock valve adjustment pressure	225 bar (3263 psi) - 245 bar (3553 psi)
Oil recommended for steering	According to MF CMS M1145 specification

Linkage	
Rear lift ram diameter	90 mm (3.5 in) and 100 mm (3.9 in)
Rear linkage travel	247 mm (9.7 in)
Maximum lifting capacity at ball joints (rear)	8600 kg (18960 lb)
Operating pressure (rear)	180 bar (2611 psi)
3-point linkage category (rear)	CAT 3
Front lift ram diameter	80 mm (3.2 in)
Front linkage travel	684 mm (26.9 in)
Maximum lifting capacity at ball joints (front)	4392 kg (9683 lb)
Operating pressure (front)	190 bar (2756 psi)
3-point linkage category (front)	CAT 2

Rear power take-off (PTO)	
Number of selections possible for rear PTO	540/540E/1000
Maximum permissible power 540/540E in 1 ³ / ₈ (6 and 21 splines)	100 kW
Maximum permissible power 540/540E in 1 ³ / ₄ (20 splines)	145 kW
Maximum permissible power 1000 in 1 ³ / ₈ (6 and 21 splines)	145 kW
Maximum permissible power 1000 in 1 ³ / ₄ (20 splines)	145 kW
Engine speed if PTO 540	1932 rpm
Engine speed if PTO 540E	1487 rpm
Engine speed if PTO 1000	1903 rpm
Engine speed if PTO 1000E	-
Rotational direction	Clockwise
Clutch type	Multidisc hydraulic
Number of clutch discs	6
Control pressure	18 bar (261 psi)
Splined shaft type	6 or 21 in 1 ³ / ₈ or 20 in 1 ³ / ₄

Front power take-off	
Number of selections possible for front PTO	1000 rpm
Maximum permissible power - clockwise	136 kW
Maximum permissible power - anti-clockwise	150 kW
Maximum permissible torque - clockwise	955 Nm (704 lbf ft)
Maximum permissible torque - anti-clockwise	1054 Nm (777 lbf ft)
Rotational direction	2 directions of rotation: Clockwise or anti-clockwise
Engine speed if PTO 1000	1920 rpm
Ratio	1.92
Clutch type	Multidisc hydraulic
Splined shaft type	6 or 21 in 1 ³ / ₈

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