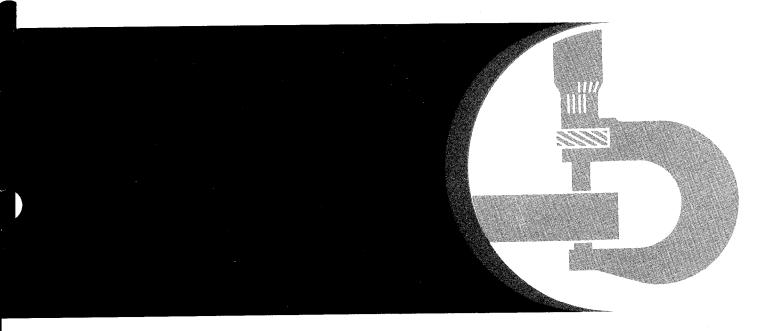
John Deere JD570 and JD570A Motor Grader





TECHNICAL MANUAL

JD570 AND JD570-A MOTOR GRADERS

Technical Manual TM-1001 (Dec-87)

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Serial No. (-130705)

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Serial No. (130706-

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The specifications and design information contained in this manual were correct at the time it was printed. It is John Deere's policy to continually improve and update our machines. Therefore, the specifications and design information are subject to change without notice.

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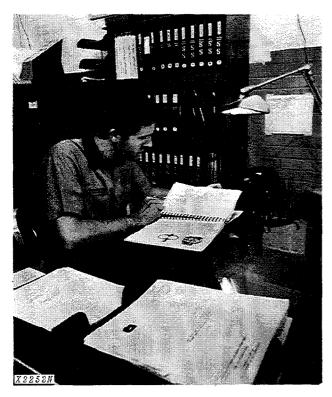
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INTRODUCTION



Use FOS Manuals for Reference

This technical manual is part of a twin concept of service:

The two kinds of manuals work as a team to give you both the general background and technical details of shop service.

• FOS Manuals—For Reference

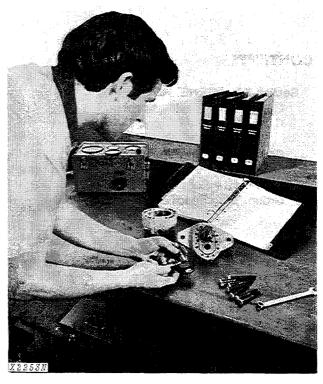
Fundamentals of Service (FOS) Manuals cover basic theory of operation, fundamentals of trouble shooting, general maintenance, and basic types of failures and their causes. FOS Manuals are for training new personnel and for reference by experienced personnel.



When a service technician should refer to a FOS Manual for more information, a FOS symbol like the one at the left is used in the TM to identify the reference.

Technical Manuals—For Actual Service

Technical Manuals are concise service guides for a specific machine. Technical Manuals are on-the-job guides containing only the vital information needed by an experienced service technician.



Use Technical Manuals for Actual Service

This technical manual was planned and written for you—an experienced service technician. Keep it in a permanent binder in the shop where it is handy. Refer to it whenever in doubt about correct service procedures or specifications.

Some features of this technical manual:

- Table of contents at front of manual
- Exploded views showing parts relationship
- Photos showing service techniques
- Specifications grouped for easy reference

Using the technical manual as a guide will reduce error and costly delay. It will also assure you the best in finished service work.

This safety alert symbol identifies important safety messages in this manual. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.

Section 10 GENERAL

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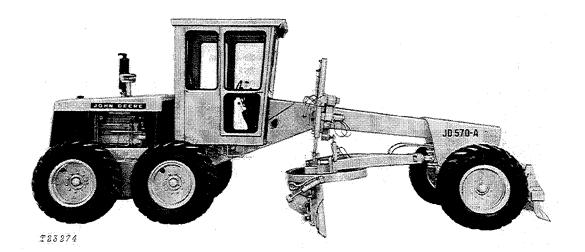


Fig. 1-JD570-A Motor Grader

Group 5 SPECIFICATIONS

(Specifications and design subject to change without notice. Wherever applicable, specifications are in accordance with ICED and SAE Standards. Except where otherwise noted, these specifications are based on a unit equipped with 13.00-24, 8-ply-rating, tubeless tires and standard equipment.)

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Power @ 2300 engine rpm):	SAE	DIN
Gross	.92 hp (68.6 kW*)	
Net		86.2 PS

Net engine flywheel power is for an engine equipped with fan, air cleaner water pump, lubricating oil pump, fuel pump, alternator and muffler. The gross engine power is without fan. Flywheel power ratings are under SAE standard conditions of 500-ft. altitude and 85°F. temperature, and DIN 70 020 conditions (non-corrected). No derating is required up to 10,000 feet (3000 m) altitude.

*In the international system of units (SI), power is expressed in kilowatts (kW).

Transmission... Power Shift, 8 forward and 4 reverse selections

Differential Lock Foot-operated, hydraulically actuated

Travel Speeds (2300 engine rpm, no tire slip):

Shift Lever Position	mph	km/h
Forward 1	2.0	3.3
2	2.9	4.6
3	4.5	7.2
4	5.8	9.4
5	7.6	12.2
6	9.8	15.8
7	12.8	20.6
8	21.6	34.8
Reverse 1	2.5	4.0
2	3.5	5.6
3	5.5	8.8
4	7.1	11.4

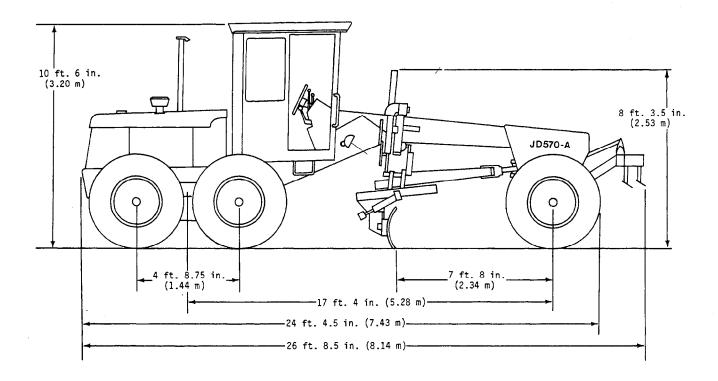
Final Drives	Inboard planetary
Brakes: Service Foot-operated, hydraulical effective on 4 tandem wheels Parking Hand-operated, mechanical effective on 4 tandem wheels	
Steering: Front Full h Rear Hydraulically articulated fi left or right) Turning radius Range	rame steering (22 deg 18 ft. (5.49 m)
Hydraulic System: Closed-center Pressure	.9 bar) (140.6 kg/cm²) n (102 L/min) @ 2300
Circle: 5.50x1x4.62x1 in. (140x25x117x25 m in. (1.37 m) dia. Rotation	360 deg. motor and worm gear
Drawbar Tapered box, max. 3x7x0.37 wall, w/universal swivel	'5 in. (76x178x9.5 mm)
Blade: Standard Length 12 ft. (3.66 m) Height 22 in. (559 mm) Thickness 0.62 in. (15.8 mm)	Optional 12 ft. (3.66 m) 22 in. (559 mm) 0.75 in. (19.1 mm)
Control 3 in. (76 mm) dia. bore:	Dual-lever, hydraulic ; 42 in. (1.07 m) stroke
Blade Range: Lift above ground Blade side-shift: Right Left Shoulder reach outside wheels: Right Left Pitch	2 ft. 2.75 in. (679 mm) 2 ft. 7.25 in. (794 mm) . 5 ft. 11.5 in. (1.82 m) . 6 ft. 5.25 in. (1.96 m)
	Brakes: Service

JD570-A

Saddle: Rotation
Frame: Tapered box Section size, max
Tandems: Welded steel box section 1 ft. 9.75 in. (552 mm)x6.5 in. (165 mm)
Drive 1.75 in. (44 mm) pitch roller chain Axle dia. at bearings 3.25 in. (83 mm) 2.62 in. (67 mm)
Front Axie: Fabricated steel A-frame with cast alloy-steel spindles, tapered roller bearings
Diameter at bearing seats
Total oscillation
Rear Drive Axle: Full floating with tapered roller bearings Diameter at bearings
Scarifier (Special Equipment): V-type for 46 in. (1.17 m) cut with 3 manual pitch positions
Number of teeth
Lift above ground
Penetration
Maximum pressure—down
Shank size

Bulldozer (Special Equipment): Mounts on scarifier linkage. Angles 22 deg. left or right by articulating machine. Length				
Capacities: Fuel tank Cooling system Engine lubrication, including filter Engine lubrication, without filter Transmission and hydraulic syste Tandem housings (each) Worm gearbox		Imp 41.7 gal. 4.7 gal. 2.5 gal. 2.1 gal. 17.5 gal. 4.2 gal. 1.3 qt.		
Additional Standard Equipment Transistorized voltage regulator Lights Turn signals Electric hour meter Cigar lighter Horn Deluxe seat Transmission bottom guard	t: Gauges: Coolant temp Transmission Engine oil pr Fuel Cold weather s Precleaner ROPS cab and Work lights Cab heater Front windshield	temperaturessure tarting aid seat belt	ire	
Special Equipment: Scarifier Cab defroster fan Floor mat ROPS canopy and seat belt 2 ft. (610 mm) moldboard extensions, right or left Disconnect clutch	12 ft. (3.66 m) Engine side sh Overlay end bit Bulldozer Wheel weights (610 mm) tir Heavy-duty cut Automatic blad	ields ts for 24 in. es tting edges	/ blade	

JD570-A MOTOR GRADER DIMENSIONS



T62257N

Tires....13.00-24, 8-ply-rating; 15.5-25, 8-ply-rating; 13.00-24, 10-ply-rating

DIMENSIONS:

Tire	Wheel Tread Width		Wheel Tread Width		Ground Clearance
Size	Front	Rear	Front	Rear	(Front Axle)
13.00-24	78.75 in. (2.00 m)	81.125 in. (2.06 m)	7 ft, 10.75 in. (2.41 m)	7 ft. 10.25 in. (2.39 m)	1 ft. 11.5 in. (597 mm)
15.5-25	81.375 in. (2.07 m)		8 ft. 3.75 in. (2.53 m)	8 ft. 3.25 in. (2.52 m)	1 ft. 10.9 in. (582 mm)

IMPORTANT: Rear axle weight must not exceed 16,700 lb (7575 kg). If equipped with ripper or snow wing, do not add full liquid ballast. Maximum allowable rear end weight could be exceeded with full ballast.

SAE Operating Weight	On Front Wheels	On Rear Wheels	Total
Standard equipment	5705 lb.	14,320 lb.	20,025 lb.
Standard equipment	(2608 kg)	(6495 kg)	(9083 kg)
and scarifier	6755 lb.	14,148 lb.	20,903 lb.
Standard equipment and	(3063 kg)	(6418 kg)	(9481 kg)
wheel weights	5705 lb.	14,920 lb.	20,625 lb.
Standard equipment, scarifier,	(2608 kg)	(6768 kg)	(9355 kg)
and wheel weights	6755 lb.	14.748 lb.	21,503 lb.
-	(3063 kg)	(6690 kg)	(9753 kg)

(Unit Equipped w/13.00 - 24, 8-ply Rating Tubeless Tires)

JD570

HORSEPOWER (at 2300 rpm) Net engine flywheel at 500 ft. altitude and 85 deg. F. temperature83	Parking Hand-operated mechanical expanding dry-shoe type, effective on 4 tandem wheels
ENGINE	CIRCLE
	Diameter
NACC or AMA taxable horsepower35.9	Type of Drive
Cycle	Worm Gear
No. of Cylinders 6	Rotation
Rated RPM	notation
Bore and Stroke3.86 in. × 4.33 in.	BLADE RANGE
Piston Displacement303 Cu. in.	Lift above Ground
Electric System12 volts	Blade Side Shift
Starting Electric	Right
otaring	Left
TRANSMISSION	Shoulder Reach, Outside Wheels
Description Power Shift Transmission	Right71.50 in.
Lock-Unlock Differential	Left
Essit sinistit sinistitus	Bank Cutting Angle (Right and Left)90 deg.
GROUND SPEEDS	Pitch
1st 2.04 mph	Thom:
2nd 2.88 mph	BLADE LIFTING MECHANISM
3rd 4.49 mph	Saddle (Hydraulically
4th 5.81 mph	Actuated)
5th 7.42 mph	Increment Rotations
6th 9.67 mph	Total Rotation Right
7th	or Left 45 deg.
8th	Cylinders 3 in. bore \times 42 in. stroke
1st Rev 2.36 mph	
2nd Rev	BLADE ASSEMBLY
3rd Rev 5.24 mph	Length10 ft. or 12 ft.
4th Rev 6.77 mph	Height22 in.
	Thicknessstandard 0.62 in.
STEERING	heavy-duty 0.75 in.
Type	
FrontFull Hydraulic Power Steering	AXLE FRONT
RearHydraulic-Articulated	Front Wheel Lean20 deg. left and right
Frame Steering	Steering Range51 deg. left and right
Turning Radius18 ft.	Ground Clearance
	with 10.00-24 Tires
BRAKES	(Early Units)21.75 in.
Service Foot-operated, hydraulic-ac-	with 13.00-24 Tires
tuated, wet-disk type, effec-	with 15.50-25 Tires23.0 in.
tive on 4 tandem wheels	Oscillation30 deg.
	HYDRAULIC SYSTEM
	TypeClosed center
	PumpVariable displacement piston type

JD570	SCARIFIER
CAPACITIES Fuel Tank	Weight (without Teeth) 652 lbs. (with Teeth) 878 lbs. No. of Teeth 11 Lift Above Ground 22-1/2 in. Penetration 8-3/4 in. Pitch Positions 3
(Includes Hydraulic System) 21 gal. Tandem Housings (Each) 5 gal. Worm Gear Box 1.5 quarts	Controls

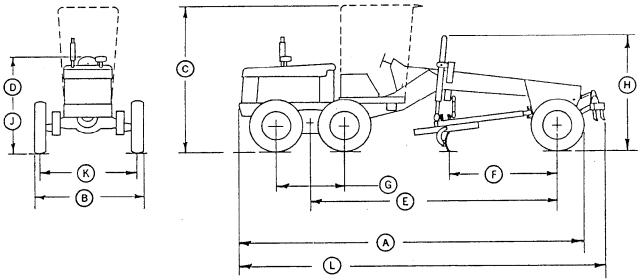


Fig. 2- JD570 Dimensions Specifications

Over-All Dimensions	Inches	Over-All Dimensions	Inches
A. Length		G. Tandems (Center Line)	
B. Width (13.00-24 tires)	7 ft. 10.75 in.	H. Height (Top Lift Cylinders)	
(15.50-25 tires)	8 ft. 3.75 in.	J. Height (Top Air Cleaner)	
C. Height (with Cab)	. 10 ft. 6 in.	K. Tread (Front) 13.00-24 tires)	
D. Height (without Cab - To Top of		(Front) (15.50-25 tires)	6 ft. 9.12 in.
Steering Wheel)	7 ft. 5 in.	(Rear) (13.00-24 tires)	
E. Wheelbase	. 17 ft. 4 in.	(Rear) (15.50-25 tires)	. 6 ft. 11.75 in.
F. Bladebase	7 ft. 8 in.	L. Length with Scarifier (In Up	
		Position)	26 ft. 8.5 in.

JD570

WEIGHT Operating - Total	On Rear Wheels (standard equipment
(standard equipment without cab) 18625 lbs.	without cab)
(standard equipment	(standard equipment
with cab)	and scarifier) 14048 lbs.
and scarifier) 20803 lbs.	
On Front Wheels (standard equipment	
without cab) 5505 lbs.	
(with cab)	
and scarifier) 6755 lbs.	

(Specifications and design are subject to change without notice. Wherever applicable, specifications are in accordance with ICED and SAE Standards.)

Group 10 PREDELIVERY, DELIVERY, AND AFTER-SALE SERVICES **TEMPORARY UNIT STORAGE** PREDELIVERY SERVICE

After receiving your unit from the factory and before putting the machine into temporary storage, perform the following checks and services.

For long term storage (over 30 days) information, consult your JD570-A operator's manual.

- 1. Check battery electrolyte level and charge the battery, if necessary.
- 2. Check coolant level: Maintain 4 inches below the top of the filler neck.
 - 3. Fill the fuel tank.
- 4. Check crankcase oil level. Oil should be between marks on dipstick after machine has been shut down for 10 minutes.
- 5. Relieve hydraulic pressure by stopping engine, lowering blade and operating control levers until system fails to respond.
- 6. Reduce shipping pressure of all tires to inflation pressure shown on page 10-10-9.
 - 7. Cover unit for protection and cleanliness.

Because of the shipping factors involved, plus extra finishing touches that are necessary to promote customer satisfaction, proper predelivery service is of prime importance to the dealer and the customer.

If adjustments are required, procedures are found in the after-sale section.

Use the following list when preparing a motor grader for delivery to the customer.

Pre-Cleaner



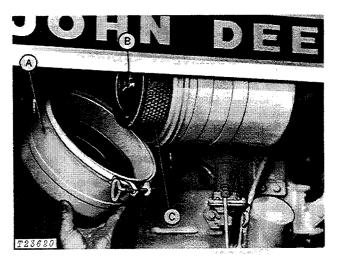
Fig. 1-Pre-Cleaner

Check pre-cleaner bowl. Clean if necessary.

Pre-cleaner checked

10

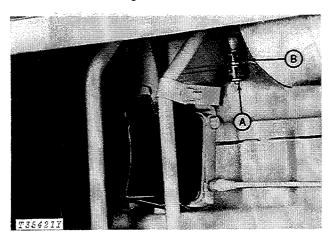
2. Air Cleaner



A---Dust Cap B---Wing Nut

C-Primary Element

Fig. 2-Air Cleaner



A-Reset Button

B—Red Signal

Fig. 3-Restriction Indicator

Check air cleaner restriction indicator. If indicator shows red, check elements. If only primary element is dirty, clean the element. If safety element is dirty, replace both elements.

Air cleaner checked Elements replaced

Yes No Yes No

3. Fuel Filter

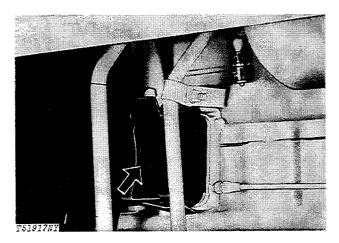


Fig. 4-Fuel Filter

Check fuel filter for sediment. Drain if necessary.

To bleed fuel system, see page 10-10-21.

Sediment present in filter

No Yes

4. Batteries

Check battery electrolyte level. If distilled water is not available, use clean soft water. Avoid use of hard water. Remove foreign material from top of battery and coat terminals with petroleum jelly.

IMPORTANT: Never add water to battery in freezing weather unless engine will be run 2 to 3 hours.

Check battery connections.

Punch date code on battery.

Battery connections checked Water added

No Yes No

5. Fuel Tank

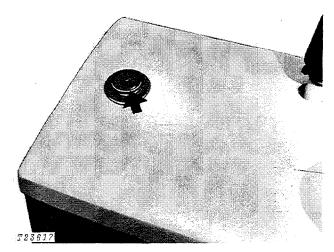


Fig. 5-Fuel Tank Filler Cap

Fill fuel tank with proper fuel. Check action of fuel gauge.



Fig. 6-Fuel Gauge

Fuel tank filled Fuel gauge checked

Yes No Yes No

6. Fuel Tank Sump

IMPORTANT: Sediment will settle over extended periods of transport or storage.

Open fuel tank drain cock. Drain liquid for several seconds. Close drain cock.

NOTE: Fuel tank sump drain is located on the bottom of the fuel tank.

Fuel sump drained

No Yes

7. Radiator

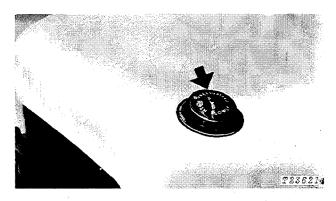


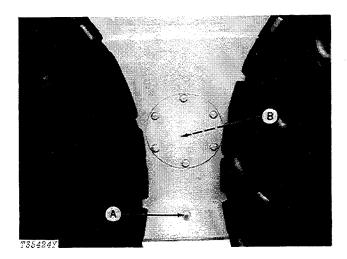
Fig. 7-Radiator Filler Cap

CAUTION: Remove radiator filler cap only when coolant temperature is below boiling point. Then loosen cap slightly to the stop to relieve pressure before removing the cap complete-

Check coolant level. Maintain 4 inches below the top of the filler neck. Add permanent-type antifreeze if cold weather is expected.

Radiator coolant level checked Yes No Coolant or antifreeze added Yes No

8. Tandem Drives



A-Oil Level Plug

B—Main Drive Sprocket Retainer

Fig. 8-Tandem Drives

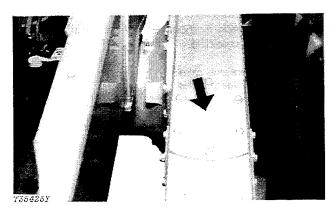


Fig. 9-Tandem Drive Inspection Plate

Park grader on level surface. Remove inspection plate from each tandem. Make sure oil reservoirs in front and rear outboard hubs are full.

Remove oil level plug from each tandem. Oil should be level with plug hole.

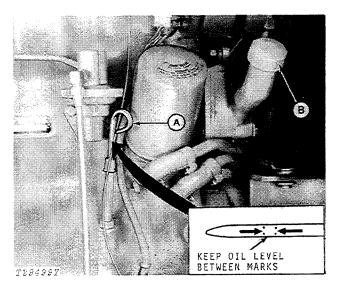
If oil is needed, use John Deere HY-GARD® Oil or equivalent.

Install inspection plate and plug.

Tandem oil level checked

Yes No

9. Crankcase Oil Level



A-Crankcase Dipstick

B-Crankcase Filler Cap

Fig. 10-Crankcase Oil Level

Check crankcase oil level with machine on level ground and engine off. If oil level is at or below bottom mark on dipstick, add oil specified on page 10-20-2 to bring oil level to between marks on dipstick. Do not operate engine with oil level below the bottom mark.

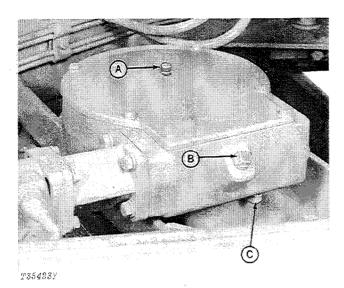
NOTE: There is a 3-1/2 quart difference between the bottom mark and the top mark on the dipstick.

Crankcase oil level checked
Oil added, if any

Yes No

10-5

10. Circle Drive Gear Box



A—Vent
B—Oil Level and Filler Plug

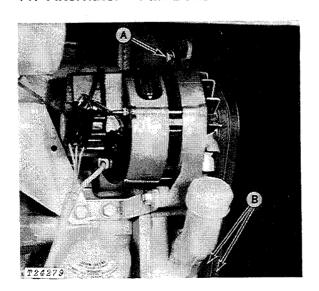
C-Drain Plug

Fig. 11-Circle Drive Gear Box

With the blade resting on level ground, check the circle drive gear box oil level by removing the oil level plug. Oil should be level with the plug hole. If necessary, add John Deere SCL oil or equivalent. (See page 10-20-2.) Replace filler plug.

Circle drive gear box oil level checked Oil added Yes No ____qts.

11. Alternator - Fan Belts



A-Adjusting Cap Screw

B—Alternator-Fan Belts

Fig. 12-Alternator - Fan Belts

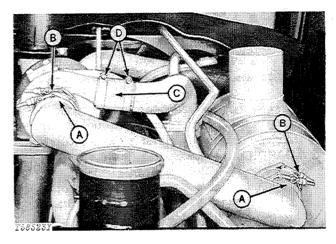
Alternator-fan belt should deflect 3/4-inch when 20 pounds of force is applied to the belt midway between the two pulleys. Check front belt only. If a belt gauge is used, tighten new alternator belt to 100 pounds strand tension. After 3 minutes of operation, tension should be 90 pounds minimum.

IMPORTANT: Do not pry on the rear alternator housing as this may damage the alternator.

Alternator-fan belt tension

____lbs. strand tension

12. Air Intake Hoses



A—Air Intake Hose
B—Air Intake Hose Clamps

C—Turbocharger Inlet Hose
D—Turbocharger Inlet Hose
Clamps

Fig. 13-Air Intake Hoses and Clamps

Check hoses (A) for cracks. Tighten clamps (B). Also check turbocharger inlet hose (C) and clamps (D).

Air intake hoses checked

Yes No

13. Transmission-Hydraulic System Oil Level

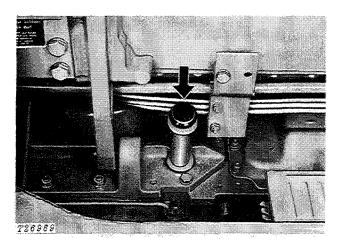


Fig. 14-Transmission-Hydraulic System Filler Cap and Dipstick

Be sure dipstick has been fully inserted before checking oil level. Do not start engine, unless oil is near top mark on dipstick. If oil level is low, add John Deere HY-GARD Oil or equivalent. Replace dipstick.

If the engine has been running and the transmission oil is warm, allow 10 minutes for oil to drain down before checking.

NOTE: Overfilling of the transmission-hydraulic system may cause overheating during extended 8th gear transport.

Transmission-hydraulic oil level checked Transmission-hydraulic oil added Yes No

14. Engine Speeds

Warm up engine and attach a tachometer in the hour meter drive plug hole to check engine speeds.

No-load, fast idle speed should be 2450 \pm 50 rpm. Slow idle should be 900 \pm 25 rpm.

If engine speeds need adjustment, see page 10-10-25.

Engine speeds checked

Yes No

15. Parking Brake

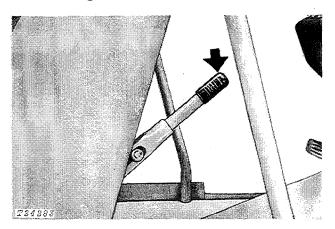


Fig. 15-Parking Brake Lever

Check parking brake adjustment.

A lifting force of 75 lbs (minimum) is required to set the parking brake lever. Check with spring scale attached to adjustment knob on end of parking brake lever.

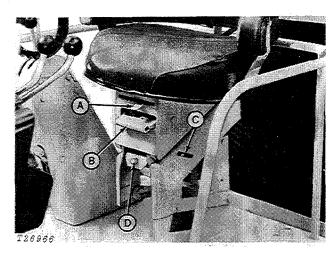
If adjustment is required, see page 10-10-26.

Parking brake operational

es No

16. Seat Operation

Check operation of seat.



A—Seat Position Selector Lever C—Indicator
D—Weight Adjusting
Screw

B-Seat Release Latch

Fig. 16-Seat Operation

Move seat to upper rear position. Then sit down and move seat position selector lever (A) left or right until you reach desired position. Seat will always return to this position when you sit down after you have moved seat up and to rear for standing.

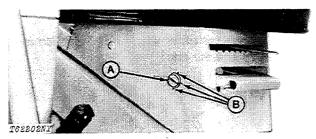
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10-7

Turn weight adjusting screw (D) clockwise or counterclockwise until indicator (C) conforms to your weight.

To move seat up and back, stand up and lift seatrelease latch (B). Seat will move automatically to upper rear position. Sit down to return seat to normal preset operating position.

If seat does not move fully to the rear when unlatched, adjust counterbalance spring as follows:



A-Seat Counterbalance Shaft

B—Notches

Fig. 17-Seat Counterbalance Shaft

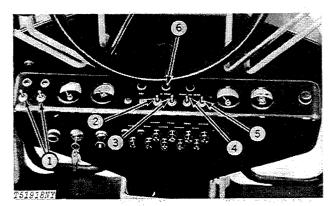
Move the seat to the upper rear position. Insert a screwdriver in the slot in the counterbalance shaft, push in to unlatch the shaft, and turn the shaft counterclockwise. Align the latch in the end of the shaft with the notches in the side of the seat support and pull the screwdriver outward to latch the shaft.

Seat operation checked

Yes No

17. Light Operation

Check operation of lights and switches.



- 1—Direction Signal Switches
- 2-Beacon Light Switch
- 3-Panel Light Switch
- 4-Work Light Switch
- 5-Drive Light Switch
- 6-Hi-Beam Indicator Light

Fig. 18-Light Switches

Push all switches forward to turn lights on. Pull switches rearward to turn lights off.

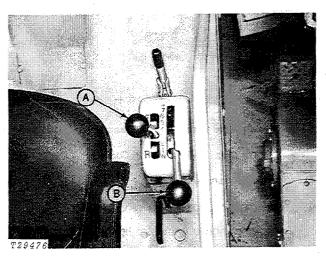
Turn signal switches (1) must be turned off after a turn. Turn both switches on for emergency flashers.

Dimmer switch on left floor panel controls high beam indicator light.

Lights and switches checked

Yes No

18. Transmission Shifting



A-Forward-Reverse Lever

B-Transmission Shift Lever

Fig. 19-Transmission Controls

Check operation of motor grader in all gears.

To move grader forward, release parking brake, push forward-reverse lever into forward position, and move transmission shift lever to desired gear. Shift one gear at a time.

Use the forward-reverse lever to change the direction of travel "on the go" without declutching or shifting gears.

Transmission checked

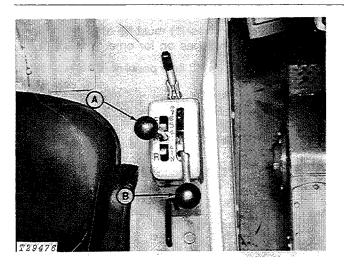
Yes No

19. Reverser Operation

Check operation of forward-reverse lever.

NOTE: Parking brake must be released before forward-reverse lever can be shifted out of neutral.

To reverse grader, pull forward-reverse lever rearward to reverse position. With transmission shift lever in 5th gear or higher, forward-reverse lever cannot be put in reverse position.



A—Forward-Reverse Lever

B-Transmission Shift Lever

Fig. 20-Transmission Controls

Reverser operation checked

Yes No

20. Indicator Lights and Gauges

Check operation of indicator lights and gauges.



Fig. 21-Alternator Indicator Light

The alternator indicator light glows red when the alternator is not charging. If the light goes on while the engine is running, stop engine and determine cause.

NOTE: Light glows when key switch is in start position and engine off.



Fig. 22-Transmission Oil Filter Indicator Light

If light glows red while the engine is running, stop engine and determine cause.

NOTE: Light glows when key switch is in start position and engine off.

When the engine is running and this light is on:

- There is a restriction in the transmission oil system.
- 2 The pressure switch is not working. (This switch is part of the engine oil pressure sending unit.)
- 3 The engine oil pressure is low.
- 4 The engine oil is cold.

NOTE: This light glows when the key switch is in start position and the engine is off.

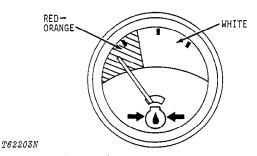


Fig. 23-Engine Oil Pressure Gauge

During normal operations, the indicator hand should be in the white zone. If the indicator hand goes into the red-orange zone, stop the grader and check the engine oil level. If oil level is not low, check for restrictions in oil lines or incorrect viscosity oil.

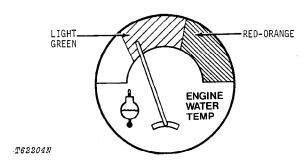


Fig. 24-Engine Coolant Temperature Gauge

Normal operating temperature is indicated by the light green zone. If indicator hand enters red-orange zone, stop engine and determine the cause.

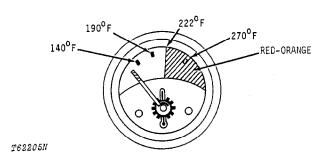


Fig. 25-Transmission Oil Temperature Gauge

If indicator hand enters the red-orange zone, operate in a lower gear or speed. If hand remains in the red-orange zone, check transmission oil level or inspect for plugged oil cooler.

Indicator lights and gauges checked

Yes No

21. Tire Pressure

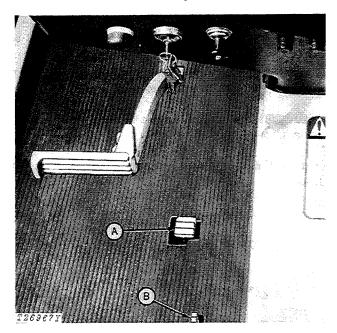
Check the air pressure in all the tires with an accurate gauge having 1 psi graduations.

IMPORTANT: All tires must be inflated to the same pressure.

Adjust pressure in tires to the following specifications:

Tire size	Ply Rating	Inflation Pressures psi	
13.00-24	8	25	
13.00-24	10	30	
15.5-25	8	25	
Tire pressure checked		Yes No	

22. Differential Lock Operation



A-Front Pedal (Locked)

B-Rear Pedal (Unlocked)

Fig. 26-Differential Lock Pedal

Check differential lock operation.

- 1 Lift all four rear wheels off the ground.
- 2 Move the transmission shift lever into first gear.
- 3 Move the hand throttle to half-throttle position.
- 4 Push down the front pedal (A, Fig. 26) to engage the differential lock.
- 5 Push down the right (R.H.) brake pedal. If the differential lock is working correctly, the engine will slow down immediately.
 - 6 Release the brake pedal.
- 7 Follow the same procedure with the left (L.H.) brake pedal.
- 8 Push down the rear pedal (B; Fig. 26) to disengage the differential lock.

IMPORTANT: Use first gear and half-throttle ONLY.

9 - Push down the right (R.H.) brake pedal. If brakes engage correctly and the differential lock disengages correctly, the right (R.H.) wheels will stop and the left (L.H.) wheels will keep turning (speed-up).

IMPORTANT: Hold the brake pedal down only for a short time.

10 - Follow the same procedure with the left (L.H.) brake.

Differential lock checked

No

23. Hydraulic Brakes

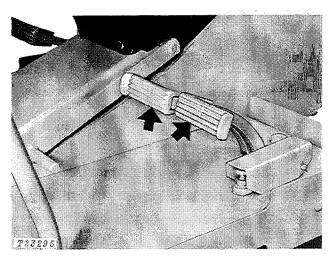


Fig. 27-Brake Pedals

Check brake system for leaks or improper operation.

Put grader in gear and depress brake pedal. Moderate pedal force should hold grader in place.

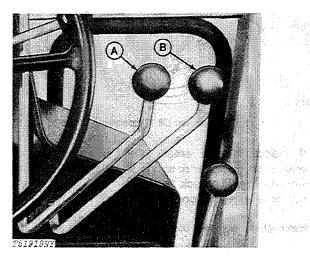
If pedal force does not hold grader in place, pedal feels spongy or bottoms out, repair is required, or system may require bleeding (page 10-10-30).

Brakes operational

Yes No

24. Blade Lever Operation

Check operation of blade levers.



A-Left Blade Lift Lever

B-Right Blade Lift Lever

Fig. 28-Blade Lift Levers

Move levers A and B forward to lower the blade and rearward to raise the blade. Levers can be operated individually to position the blade at the desired working angle, or operated at the same time to lower the blade to working depth.

Blade lever action checked

Yes

No

25. Inching Pedal Operation

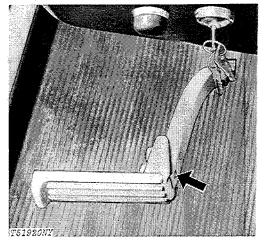


Fig. 29-Inching Pedal

Check inching pedal operation.

While driving the motor grader, depress the inching pedal completely. The transmission should disengage the drive wheels.

Inching pedal checked

Yes No

26. Steering

Start engine and turn steering wheel. Steering should be free with engine running.

Steering operational

Yes No

27. Lubrication

The motor grader was checked and lubricated before it left the factory. However, to insure customer satisfaction, check each lubrication point shown on the following pages. Lubricate with several strokes of John Deere Multi-Purpose Grease or equivalent, if necessary.

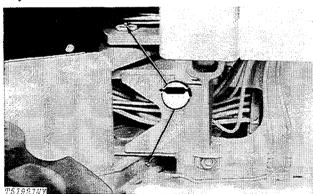


Fig. 30-Frame Pivot (2 points)

Lubricant required

Yes No

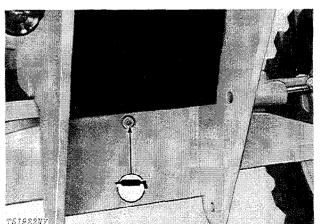


Fig. 31-Axle Pivot Pin (1 point)

Lubricant required

Yes No

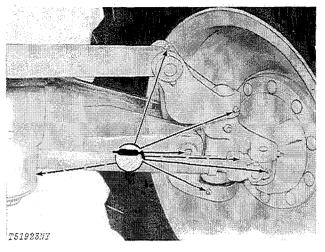


Fig. 32-Right Front Axle (7 points)

Lubricant required

Yes No

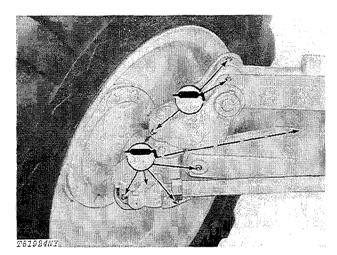


Fig. 33-Left Front Axle (8 points)

Lubricant required

Yes

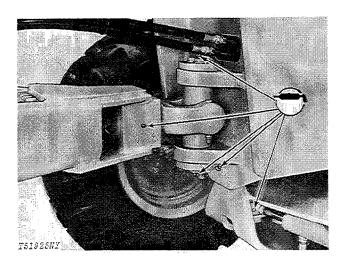


Fig. 34-Yoke and Retaining Pins (5 points)

Lubricant required

Yes No

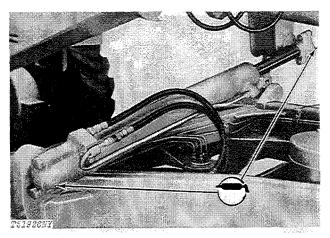


Fig. 35-Circle Side-Shift Cylinder (2 points)

Lubricant required

Νο Yes

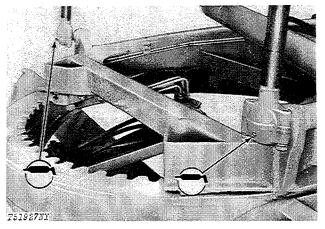


Fig. 36-Lift Cylinders (2 points)

Lubricant required

Yes No

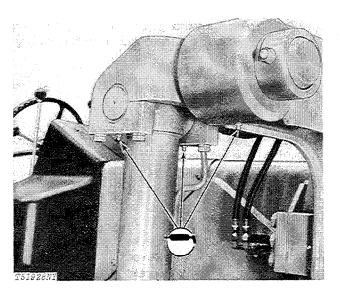


Fig. 37-Lift Cylinder Trunnions (6 points)

Lubricant required

Yes

No

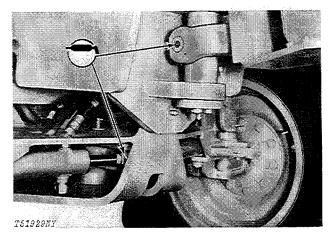


Fig. 38-Yoke and Steering Cylinder (2 points)

Lubricant required

Yes

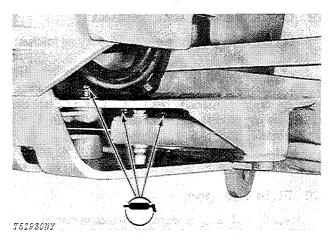


Fig. 39-Steering Arms (3 points)



Yes No

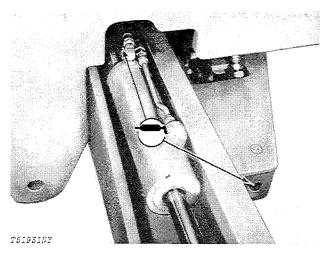


Fig. 40-Wheel Lean Cylinder and Pivot (2 points)

Lubricant required

Yes No

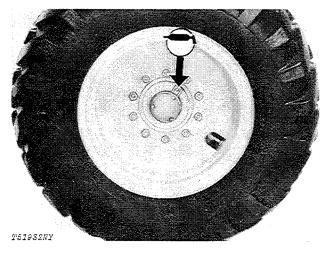


Fig. 41-Front Wheels (2 points)

Lubricant required

Yes No

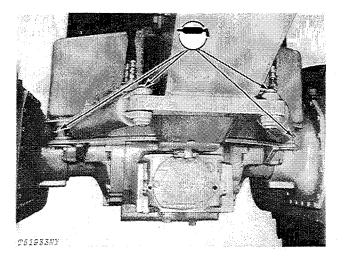


Fig. 42-Steering Cylinders (4 points)

Lubricant required

Yes

No

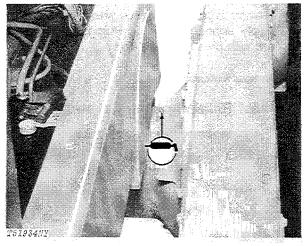


Fig. 43-Rear Axle Bearings (2 points)

Lubricant required

Yes

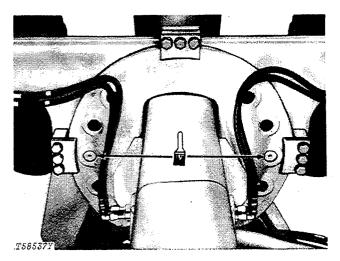


Fig. 44-Locking Pin Holes

Lubricate two locking pin holes.

Lower blade to ground. Disengage locking pins from holes. Apply John Deere Multi-Purpose Grease or equivalent with brush to each hole.

Locking pin holes lubricated

Yes No

28. Wheel Retaining Cap Screws

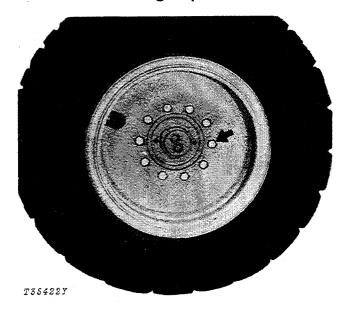


Fig. 45-Wheel Retaining Cap Screws

Check all wheel retainer cap screw torque. Tighten to 300 lb-ft.

Wheel retaining cap screws tightened

Yes No

29. Check Accumulator Action

Check the accumulator reserve capacity as follows:

Start engine and run approximately one minute. Stop engine. Operate brake pedal twenty applications. After twenty applications, pedal travel should not be excessive with a firm but moderate pedal effort if the brake accumulator is functioning correctly.

Accumulator checked

No

30. Fluid Leakage

Check the following systems for leakage due to poor or faulty connections and broken hoses or lines.

A.	Cooling system checked	Yes	No
В.	Hydraulic system checked	Yes	No
C.	Transmission system checked	Yes	No
D.	Fuel system checked	Yes	No

Plain Head: regular machine bolts and cap screws.

3-Dash Head: tempered steel high-strength bolts and cap screws.

6-Dash Head: tempered steel extra high-strength bolts and cap screws.

Machine bolts and cap screws 7/8-inch and larger are sometimes formed hot rather than cold, which accounts for the lower torque.

All accessible hardware torqued

head markings as follows:

Yes No

32. Final Check

The final predelivery procedure is the overall cleanup of the motor grader. Make the motor grader LOOK like a new motor grader with the proper touch-up of chipped paint and a good wash job. Deliver to the customer a motor grader anyone would be proud to own.

31. Accessible Hardware Torque Values

Check all accessible bolts and nuts for proper tightness. If hardware is loose, tighten it to the proper torque. The table below gives correct torque values for various bolts and cap screws. Most hardware used is high-strength (note dashes on hex. heads).

STANDARD TORQUE CHART

RECOMMENDED TORQUE IN LB-FT COARSE AND FINE THREADS			
[В	D	F
Bolt Diameter	Plain Head	Three Dashes	Six Dashes
1/4	Not used	10	14
5/16	Not used	20	30
3/8	Not used	35	50
7/16	35	55	80.
1/2	55	85	120
9/16	75	130	175
5/8	105	170	240
3/4	185	300	425
7/8	160	445	685
1	250	670	1030
1-1/8	330	910	1460
1-1/4 T28433	480	1250	2060

Fig. 46-Torque Chart

DELIVERY SERVICE

A thorough discussion of the operation and service of this motor grader at the time of delivery helps to assure complete customer satisfaction. Proper delivery should be an important phase of a dealer's program. A portion of the John Deere Delivery Receipt emphasizes the importance of proper delivery service.

Many complaints arise because the owner was not shown how to operate and service the new motor grader properly. Devote enough time, at the customer's convenience, to introduce the owner to the new motor grader and explain how to operate and service it.

The following procedure is recommended before the service technician and owner complete the delivery acknowledgments portion of the Delivery Receipt.

Use the operator's manual as a guide to be sure that the owner understands these points thoroughly.

- 1. The importance of safety.
- 2. The importance of lubrication and periodic services.
 - 3. The importance of the break-in period.
 - 4. Controls and instruments.
 - 5. How to start and stop the engine.
 - 6. All functions of the hydraulic system.

After explaining and demonstrating the above features, have the owner sign the Delivery Receipt and give the owner the operator's manual.

AFTER-SALE INSPECTION

The purchaser of a new John Deere motor grader is entitled to a free inspection at some mutually agreeable time within the warranty period after the equipment has been "run in," usually after 50 to 100 hours of motor grader operation. The terms of this after-sale inspection are outlined on the customer's John Deere Delivery Receipt.

The purpose of this inspection is to make sure that the customer is receiving satisfactory performance from the motor grader. At the same time, the inspection should reveal whether or not the motor grader is being operated, lubricated, and serviced properly.

If the recommended after-sale service inspection is followed, the dealer can eliminate a needless volume of service work by preventing minor irregularities from developing into serious problems later on. This will promote strong dealer-customer relations and present the dealer an opportunity to answer questions that may have arisen during the first few days of operation.

During the inspection service, the dealer has the further opportunity of promoting the possible sale of other new equipment.

Check operation of all controls and instruments for freedom of movement and correct operation.

NOTE: Check with the customer if oil has been changed and filter replaced before performing this service.

Normal sequence of service is as follows:

Oil and Filter Change - after first 100 hours

- every 200 hours thereafter

If changed, record information below:

Approximate hours at change

If not, change as follows:

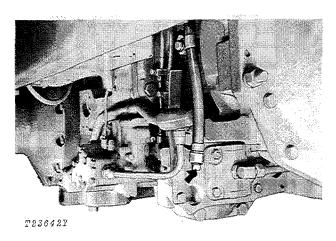


Fig. 47-Crankcase Drain Plug

Drain crankcase when the oil is hot. Remove the drain plug. Drain all oil.

While oil is draining, replace filter as follows:

Remove filter. (A, Fig 48) (turn counterclockwise).

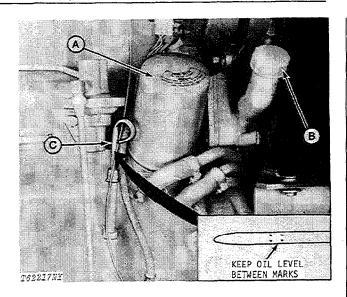
Clean mounting surface.

Apply film of oil to sealing ring of new filter.

Tighten filter until sealing ring touches mounting surface.

Turn an additional 1-1/2 turns.

Do not overtighten.



A-Oil Filter B-Filler Cap

C-Dipstick

Fig. 48-Changing Crankcase Oil and Filter

Install crankcase drain plug.

Fill crankcase with new oil of proper viscosity (B, Fig. 48). Capacity is 12 quarts with filter.

Run engine a short time and check for leaks at filter base and engine crankcase drain plug. Tighten filter if required.

Stop engine. Check oil level (C, Fig. 48).

Crankcase oil changed	Yes	No
Oil filter changed	Yes	No

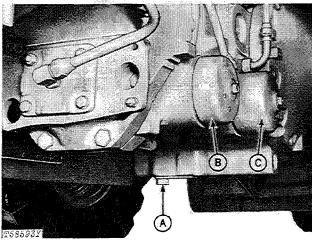
2. Transmission-Hydraulic System Oil Level and Filter Elements

NOTE: Before checking oil level find out if customer has changed transmission filter element (first 50 hours service).

If changed at an earlier date, record information below:

Approximate hours at change

If not, change as follows:



A-Drain Plug

B—Transmission Filter C—Hydraulic Filter

Fig. 49-Transmission-Hydraulic System Filters

Stop the engine. Remove the transmission oil filter (B, Fig. 49) cover. Pull out the oil filter element and install new filter element. Replace the filter cover gasket. Install and tighten the filter cover to 55 lb-ft (77 Nm). Check the oil level.

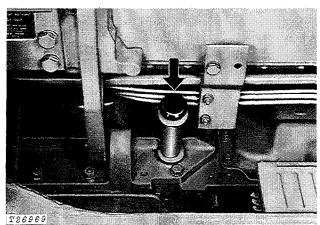


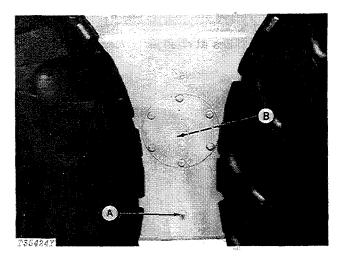
Fig. 50-Transmission-Hydraulic System Filler Cap and Dipstick

Be sure dipstick has been fully inserted before checking oil level. Do not start engine unless oil is near top mark on dipstick.

If oil is needed, add John Deere HY-GARD Oil or equivalent. Do not overfill.

Transmission filter changed	Yes	No
Oil level checked	Yes	No
Oil added		_qts.

3. Tandem Drives



A-Oil Level Plug

B-Main Drive Sprocket Retainer

Fig. 51-Tandem Drives

With the grader on a level surface, check oil in both tandems by removing the oil level plug. Oil should be level with the check plug hole. If necessary, add John Deere HY-GARD Oil or equivalent through one of the holes under the inspection plates.

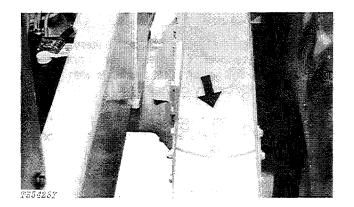
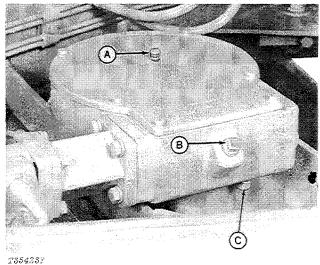


Fig. 52-Tandem Drive Inspection Plate

Tandem drives oil level checked Oil added

Yes No qts.

4. Circle Drive Gear Box



A-Vent C-Drain Plug B-Oil Level and Filler Plug

Fig. 53-Circle Drive Gear Box

With the blade resting on level ground, check the circle drive gear box oil level by removing the oil level plug. Oil should be level with the plug hole. If necessary, add John Deere SCL Gear Oil or equivalent. Replace filler plug.

Circle drive gear box oil level checked Oil added

No Yes qts.

5. Precleaner



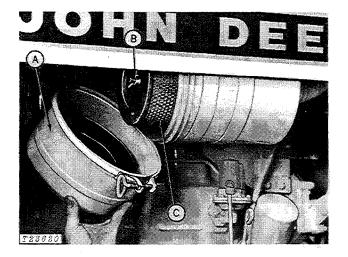
Fig. 54-Precleaner

Check precleaner bowl. Clean if necessary.

Precleaner checked

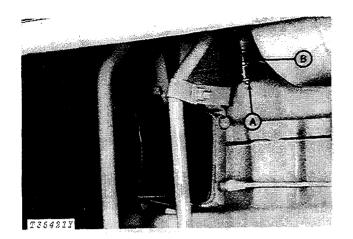
Yes No

6. Air Cleaner



A-Dust Cap B--Wing Nut C-Primary Element

Fig. 55-Air Cleaner



A-Reset Button

B-Red Signal

Fig. 56-Restriction Indicator

Check air cleaner restriction indicator. If indicator shows red, check elements. If only primary element is dirty, clean the element. If safety element is dirty, replace both elements.

Air cleaner checked	Yes	No
Elements replaced	Yes	No

7. Radiator

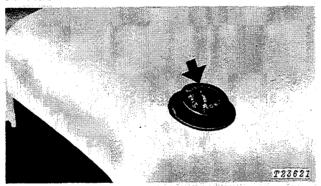


Fig. 57-Radiator Filler Cap

CAUTION: Remove the radiator filler cap only when the coolant temperature is below the boiling point. Then loosen the cap slightly to the stop to relieve pressure before removing the cap completely.

Check coolant level. Maintain 4 inches below the top of the filler neck.

Radiator coolant level checked Coolant or anti-freeze added Yes No ____qts.

8. Batteries

Remove foreign material from top of battery. Check battery electrolyte level. If distilled water is not available, use clean soft water. Coat terminals with petroleum jelly. Check battery connections.

IMPORTANT: Never add water to battery in treezing weather unless engine will be run 2 or 3 hours.

Water added	Yes	No
Battery connections checked	Yes	No

9. Tire Pressure

Check the air pressure in all the tires with an accurate gauge having 1 psi graduations.

IMPORTANT: All tires must be inflated to the same pressure.

Adjust pressure in tires to the following specifications:

		Inflation
	Ply	Pressures
Tire size	Rating	psi
13.00-24	8	25
13.00-24	10	30
15.5-25	8	25

Tire pressure checked

s No

10. Fuel Tank

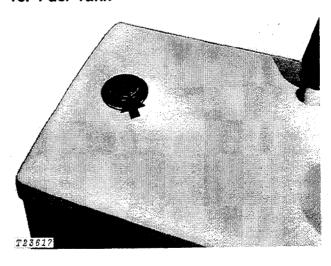


Fig. 58-Fuel Tank Filler Cap



Fig. 59-Fuel Gauge

Check fuel gauge. Turn on key switch and check for movement of indicator on gauge. If no movement is noted, add a small amount of fuel and repeat procedure.

If no indicator movement is noted, gauge is not functioning.

Fuel gauge functional

Yes No

11. Fuel Tank Sump

Open fuel tank drain cock. Drain liquid for several seconds. Close drain cock.

NOTE: Fuel tank sump drain is located on the bottom of the fuel tank.

Fuel sump drained

Yes No

12. Fuel Filter

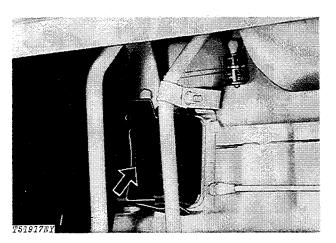


Fig. 60-Fuel Filter

Check fuel filters for sediment. Drain if necessary.

Bleed fuel system as follows:

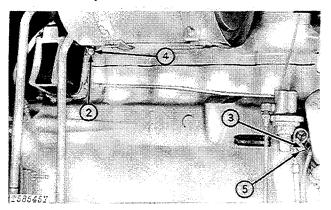


Fig. 61-Bleeding Fuel System

- 1 Be sure fuel tank has sufficient fuel.
- 2 Loosen the bleed screw.
- 3 Pump the primer lever until fuel without air bubbles flows from the bleed screw.
 - 4 Tighten the bleed screw.
 - 5 Push the primer lever down.

NOTE: If primer does not pump fuel and no resistance is felt at upper portion of lever stroke, turn engine slightly with starter to change fuel pump cam position.

Sediment present in filter Fuel system bled Yes No

Yes No

13. Lubrication

Check each lubrication point shown in the following pages. Lubricate, if necessary, with several strokes of John Deere Multi-Purpose Grease or equivalent.

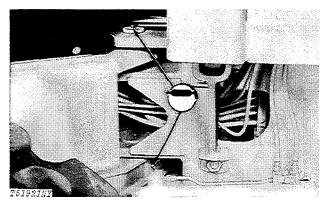
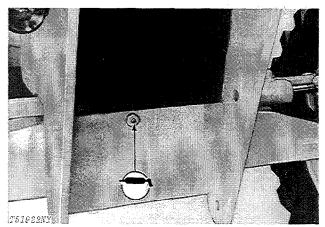


Fig. 62-Frame Pivot (2 points)

Lubricant required

Yes No

10-22





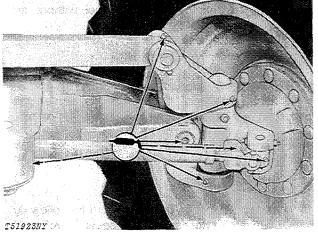


Fig. 64-Right Front Axle (7 points)

Lubricant required No Yes

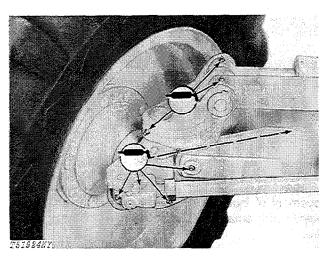


Fig. 65-Left Front Axle (8 points)

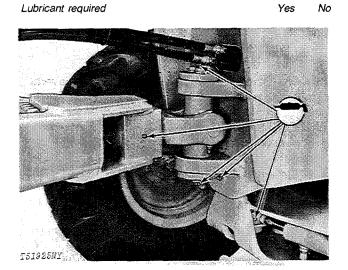


Fig. 66-Yoke and Retaining Pins (5 points)

Lubricant required

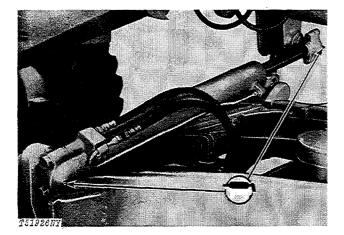


Fig. 67-Circle Side Shift Cylinder (2 points)



Yes No

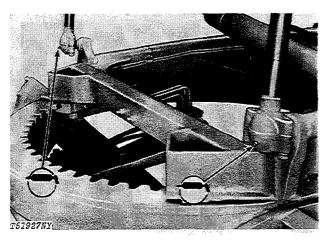


Fig. 68-Lift Cylinder (2 points)

Lubricant required

Yes No

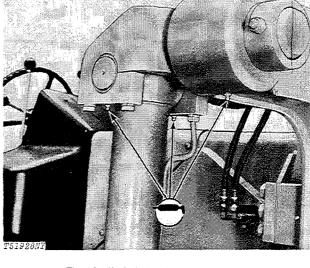


Fig. 69-Lift Cylinder Trunnions (6 points)

Lubricant required

Yes

No

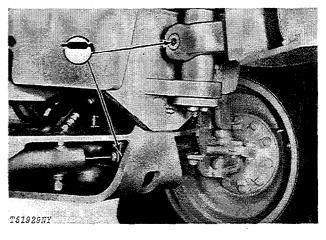


Fig. 70-Yoke and Steering Cylinder (2 points)

Lubricant required

Yes

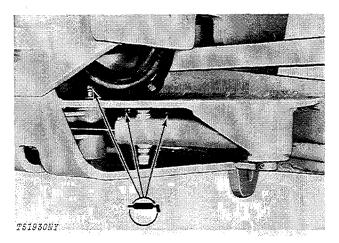


Fig. 71-Steering Arms (3 points)

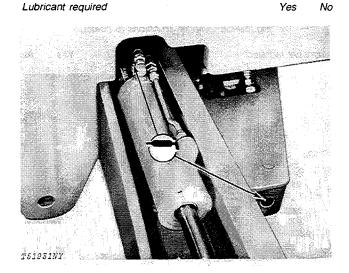


Fig. 72-Wheel Lean Cylinder and Pivot (2 points)

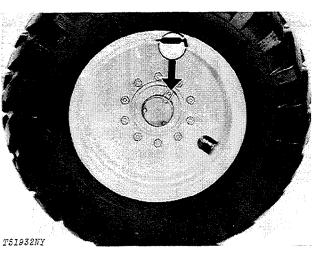


Fig. 73-Front Wheels (2 points)

Lubricant required

Lubricant required

Yes No

No

Yes

Litho in U.S.A.

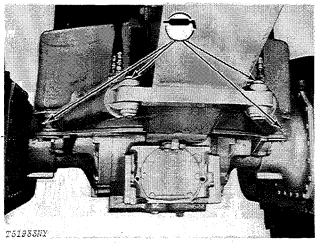


Fig. 74-Steering Cylinders (4 points)

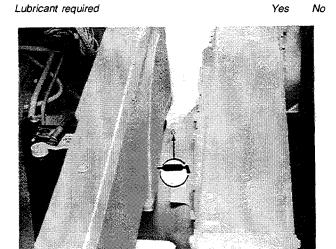


Fig. 75-Rear Axle Bearings (2 points)

Lubricant required

Yes No

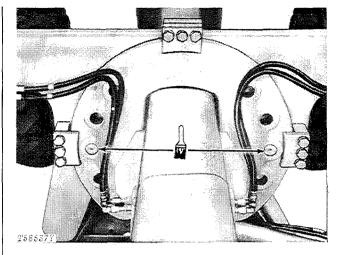


Fig. 76-Locking Pin Holes

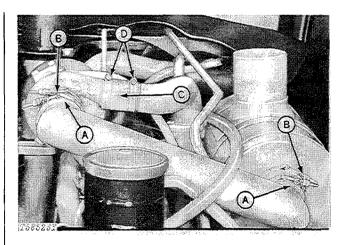
Lubricate two locking pin holes.

Lower blade to ground. Disengage locking pins from holes. Apply John Deere Multi-Purpose Grease or equivalent with brush to each hole.

Locking pin holes lubricated

Yes

14. Air Intake Hoses



A-Air Intake Hose B-Air Intake Hose Clamps

C-Turbocharger Inlet Hose D—Turbocharger Inlet Hose Clamps

Fig. 77-Air Intake Hoses and Clamps

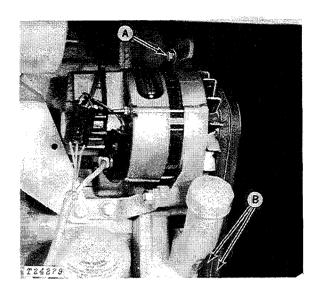
Check hoses (A) for cracks. Replace if necessary. Tighten clamps (B). Also check turbocharger inlet hose (C) and clamps (D).

Air intake hoses checked

No

Yes

15. Alternator-Fan Belts



A-Adjusting Cap Screw

B-Alternator-Fan Belts

Fig. 78-Alternator-Fan Belts

Alternator-fan belt should deflect 3/4-inch when 20 pounds of force is applied to the belt midway between the two pulleys. Check front belt only. If a belt gauge is used, tighten new alternator belt to 100 pounds strand tension. After 3 minutes of operation, tension should be 90 pounds minimum.

IMPORTANT: Do not pry on the rear alternator housing as this may damage the alternator.

Alternator-fan belt tension

lbs strand tension inch deflection

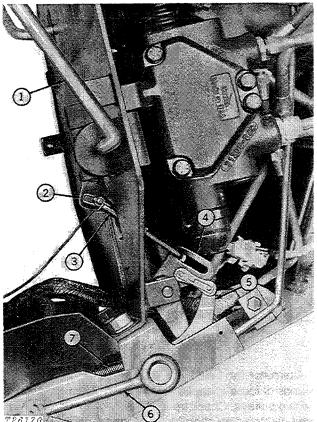
16. Engine Speeds

Warm up engine and attach a tachometer in the hour meter drive plug hole to check engine speeds.

No-load, fast idle speed should be 2450 rpm. Slow idle should be 900 rpm.

If engine speeds do not agree with the above adjust as follows:

Predelivery, Delivery, and After-Sale Services 10-26



- 1-Hand Throttle Lever 2-Throttle Lever
- 3-Throttle Rod and Clevis
- 4-Throttle Link

-Foot Throttle Arm

-Foot Throttle Pedal

-Spring

Fig. 79-Hand and Foot Throttle Linkage

With the foot throttle linkage in the slow idle position, adjust the throttle cable so the lever on the pump overrides the slow idle position by 1/4 inch.

Pull the hand throttle lever (1, Fig. 79) to the most rearward position and adjust the throttle rod and clevis linkage (3) on the hand throttle lever (1) to the shortest length without moving the foot throttle linkage.

Put the hand throttle lever in the most forward position. The lever on the pump should be in the fast idle override position. Fast idle override is 1/4 inch.

No Engine speeds checked Yes No Adjustments required Yes

17. Parking Brake

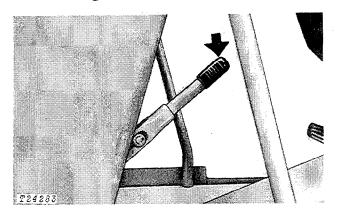


Fig. 80-Parking Brake Lever

Check parking brake adjustment.

A lifting force of 75 lbs (minimum) is required to set the parking brake lever.

If parking brake adjustment is required, adjust as follows:

The parking brake lever has a built-in adjustment knob. Turn the knob clockwise to adjust the brake.

When the end of this adjustment is reached, turn the knob counterclockwise several turns to release the brake, and adjust the clevis linkage.

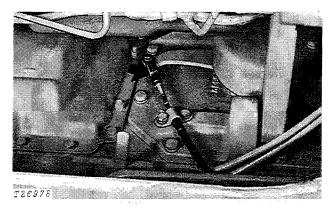
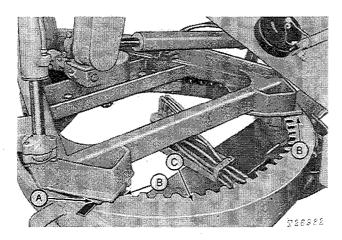


Fig. 81-Parking Brake Adjustment

Remove the clevis from brake arm and back off lock nuts. Turn clevis clockwise on brake cable to adjust brake. Tighten lock nuts and install clevis.

Yes No Parking brake checked Adjustment required Yes No

18. Circle Adjustment



A-Wear Plate B-0.02 to 0.08 Inch C-Circle

Fig. 82-Circle Adjustment

Wear Plate-Circle Clearance

To adjust circle, position circle and blade assembly so blade is perpendicular to length of grader and centered on the circle. Raise the blade a couple of inches from the ground.

Adjust the circle support shim pack to obtain 0.02 to 0.08-inch clearance between the circle and each wear plate. Tighten support cap screws just enough so support is firmly against shim pack. Check and adjust one support at a time.

NOTE: Wear plates may be replaced if no further adjustment is possible.

Position the blade under the machine in such a manner that the moldboard can be sideshifted up against the front axle.

Loosen all circle support bolts.

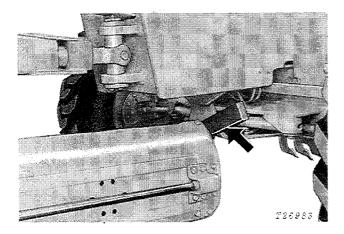
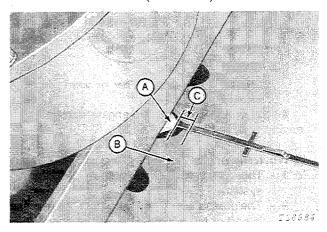


Fig. 83-Positioning Moldboard

Place a wooden block (Fig. 83) between the end bit and the front axle. Force the circle back by sideshifting the moldboard against the wooden block.

The pinion tip-to-circle root distance should be a maximum of 0.35 inch (see below).



A—Pinion Gear B—Circle

C-Maximum of 0.35 Inch

Fig. 84-Pinion Tip to Circle Adjustment

Sideshift moldboard back away from the wooden block slightly to relieve some pressure from the front circle support bolts. Tighten bolts snug and recheck the 0.35-inch maximum dimension.

Adjust the rear support shoes uniformly until they both just contact the circle teeth. Tighten each of the adjusting screws an additional 1/8 turn to snug the support shoe up against the circle teeth.

Tighten hardware to 670 lb-ft. and rotate circle 360 degrees in both directions. The 0.35-inch maximum dimension should be maintained after rotation. If, after initial adjustment, circle will not rotate a full 360 degrees without binding, loosen the rear circle supports and back them off slightly.

NOTE: The circle support shoes will polish the tips of the circle gear teeth and may initially peel small ribbons of steel off the bottom of the circle.

Circle adjustments required	Yes	No
If yes, explain		

19. Indicator Lights and Gauges

Check operation of indicator lights and gauges.



Fig. 85-Transmission Oil Filter Indicator Light

If light glows red while the engine is running, stop engine and determine cause.

When the engine is running and this light is on:

- 1 There is a restriction in the transmission oil system.
- The pressure switch is not working. (This switch is part of the engine oil pressure sending unit.)
- 3 The engine oil pressure is low.
- 4 The engine oil is cold.

NOTE: This light glows when the key switch is in start position and the engine is off.



Fig. 86-Alternator Indicator Light

The alternator indicator light glows red when the alternator is not charging. If the light goes on while the engine is running, stop engine and determine cause.

NOTE: Light should glow when key switch is in start position and engine off.

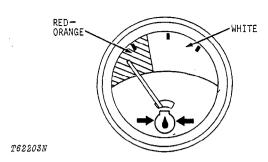
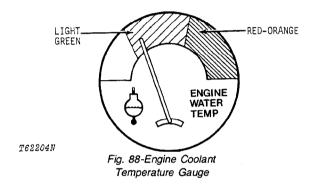


Fig. 87-Engine Oil Pressure Gauge

During normal operations, the indicator hand should be in the white zone. If the indicator hand goes into the red-orange zone, stop the grader and check the engine oil level. If oil level is not low, check for restrictions in oil lines or incorrect viscosity oil.



Normal operating temperature is indicated by the light green zone. If indicator hand enters red-orange zone, stop engine and determine the cause.

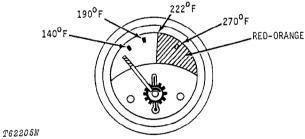


Fig. 89-Transmission Oil Temperature Gauge

If indicator hand enters the red-orange zone, operate in a lower gear or speed. If hand remains in the red-orange zone, check transmission oil level or inspect for plugged oil cooler.

Indicator lights and gauges checked

Yes

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